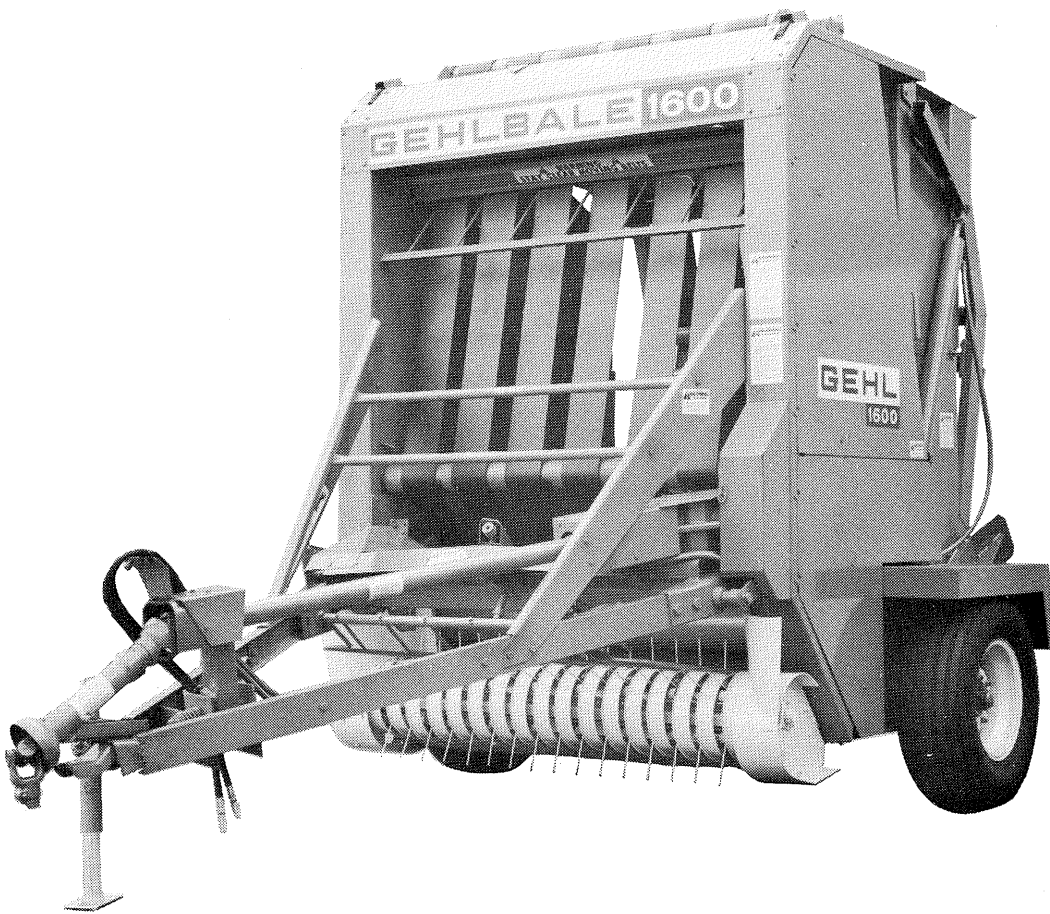


RB 1600 BALER

Form No.
902379



SERVICE PARTS MANUAL

GEHL[®] COMPANY

TABLE OF CONTENTS	
	Page
Introduction	3
Main Unit & Frame	4-6
Twine Box & Tie	7
PTO, Drawbar & Hitch Jack	8-9
Pickup & Pickup Drive	10-11
Universal Drives	12
Transmission	13
Rear Gate With Hydraulics	14-15
Upper Rollers & Bale Starter	16-17
Lower Rollers & Roller Drive	18-19
Options	20-23
Accessories	24-25
Decal Location	25-27
Numerical Index	28-30

Mr. Dealer:

Give complete information when ordering service parts. Always give complete part number and also complete part description. The model number and serial number of the unit should always be given.

Numbers for this unit are on a decal located under the Top Channel near the Center Column of the Left Frame assembly.

“Right” and “left” are determined from a position standing at rear of the unit facing the direction of travel. From this position, the Tubular Drive and Transmission are on the left side.

Gehl Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any unit previously delivered.

 **IMPORTANT HARDWARE NOTICE**

Common hardware, such as nuts, cap screws, etc. are listed in the parts list but **NOT** illustrated. Hardware listed, is for mounting purposes and **NOT** included when the part is ordered for replacement.

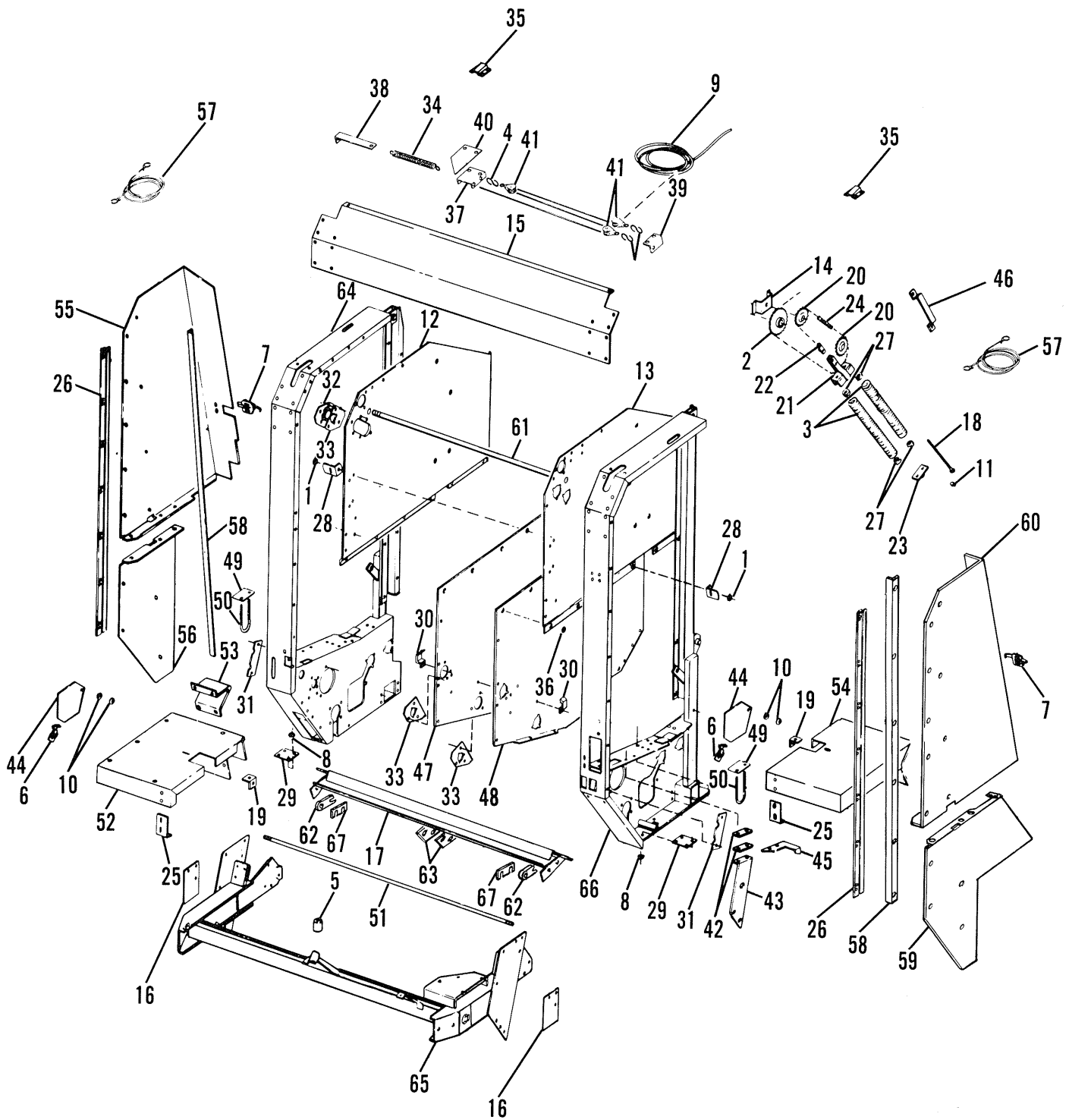
All cap screws or bolts, called-out in the parts lists, are Grade 5, Cadmium Plated unless otherwise noted. Hexagon nuts, for Grade 5 cap screws or bolts, are Grade B. Hexagon nuts for other cap screws or bolts, are Grade A unless otherwise noted.

The following abbreviations are used in this parts list:

- CB - Carriage Bolt
- FHMS - Flat Head Machine Screw
- FHSCS - Flat Head Socket Cap Screw
- HHCS - Hexagon Head Cap Screw
- HWHSTS - Hexagon Washer Head Self-Threading Screw
- PTHMS - Phillips Truss Head Machine Screw
- RHMS - Round Head Machine Screw
- SHSS - Socket Head Set Screw
- SQHSS - Square Head Set Screw
- HJN - Hexagon Jam Nut
- HLN - Hexagon Lock Nut
- HMN - Hexagon Machine Nut
- HN - Hexagon Nut
- HSN - Hexagon Slotted Nut
- LW - Lock Washer
- PW - Plain Washer
- NPT - National Pipe Thread
- T - Tooth

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

RB1600 - MAIN UNIT & FRAME



IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

RB1600 - MAIN UNIT & FRAME

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	7K73	Washer.....	6	24	057376	Chain (No. 50) of 161 Links In-	
2	H714B	Sprocket (29T)	2			cluding Two (500111) Connector	
	650213	SHSS-SL 3/8 x 3/8	2			Link	2
3	H6057B	Spring	4	25	057380	Fender Mount Bracket	2
4	B11433A	"S" Hook	3		650790	HHCS 3/8 x 1	2
5	C14061A	Bushing	1		(2) 3/8	HN 653010 - (2) 3/8 LW 654026	
6	040860	Clip	3	26	057388	Hinge	2
7	044116	Latch	3	27	057883	Spring Plug	8
	650812	RHMS #1224 x 1/2.....	6	28	057931	Door Latch Bracket	2
	(6) #1224 HN 650627 - (6) #12 LW 650813			29	057945	Reinforcement	2
8	049261	Washer.....	4		650490	HHCS 3/8 x 1	8
	650533	HHCS 3/8 x 1-1/2	1		(8) 3/8	HN 653010 - (8) 3/8 LW 654026	
	(1) 3/8 HN 653010 - (1) 3/8 PW 654006			30	057948	Hose Bracket	2
	(1) 3/8 LW 654026			31	057959	Cover	2
9	052595	Cord - 3/16 x 138	1	32	057962	Roll Shield - Right	1
10	054959	Bellville Washer	4		650486	HHCS 5/16 x 3/4	3
11	056769	Spacer	2		(3) 5/16	HN 653007 - (3) 5/16 LW 654024	
12	057109	Right Sheet - Upper	1	33	057963	Bracket Plate	3
	650488	HHCS 3/8 x 3/4	6		650486	HHCS 5/16 x 3/4	9
	650490	HHCS 3/8 x 1	2		(9) 5/16	HN 653007 - (9) 5/16 LW 654024	
	650491	HHCS 3/8 x 1-1/4	1	34	058325	Spring	1
	650801	FHSCS 3/8 x 1	3	35	058326	Chain Guard.....	2
	650802	FHSCS 3/8 x 1-1/4	1		650490	HHCS 3/8 x 1	4
	(12) 3/8 HN 653010 - (12) 3/8 LW 654026				(4) 3/8	HN 653010 - (4) 3/8 LW 654026	
13	057110	Left Sheet - Upper.....	1	36	058490	Washer.....	30
	650486	HHCS 5/16 x 3/4	3	37	058533	Indicator Base	1
	650490	HHCS 3/8 x 1	1	38	058534	Spring Anchor	1
	650491	HHCS 3/8 x 1-1/4	1		650491	HHCS 3/8 x 1-1/4	1
	650731	HHCS 3/8 x 3-1/2	1		(1) 3/8	HN 653010 - (1) 3/8 LW 654026	
	650801	FHSCS 3/8 x 1	3	39	058535	Pulley Anchor	1
	650802	FHSCS 3/8 x 1-1/4	1		650490	HHCS 3/8 x 1	1
	650540	Carriage Bolt 3/8 x 3-1/2.....	1		(1) 3/8	HN 653010 - (1) 3/8 LW 654026	
	(3) 5/16 HN 653007 - (8) 3/8 HN 653010			40	058536	Bale Size Indicator	1
	(3) 5/16 LW 654024 - (8) 3/8 LW 654026				650490	HHCS 3/8 x 1	2
14	057111	Idler Bracket.....	2		(2) 3/8	HN 653010 (4) 3/8 PW 654006	
					(2) 3/8	LW 654026	
15	057146	Panel	1	41	058538	Pulley.....	3
	650490	HHCS 3/8 x 1	16	42	058874	Spacer	2
	(16) 3/8 HN 653010 - (16) 3/8 LW 654026			43	058875	Outboard Support	1
16	057147	Spacer Plate	2		650491	HHCS 3/8 x 1-1/4	1
17	057181	Scraper	1		(1) 3/8	HN 653010 - (2) 3/8 PW 654006	
18	057232	Take-up Bolt.....	4		(1) 3/8	LW 654026	
	(3) 5/8 PW 654012			44	058908	Cover	2
19	057300	Fender Angle	2	45	059215	Door Stop.....	1
	650644	HHCS 1/2 x 3	2	46	059618	Strap	2
	(2) 1/2 HN 653018 - (2) 1/2 LW 654030			47	059619	Right Sheet - Lower	1
20	057370	Idler Sprocket (17T)	4		650488	HHCS 3/8 x 3/4	5
21	057371	Spring Base - Upper	2		650490	HHCS 3/8 x 1	1
	650502	HHCS 1/2 x 2-1/4	2		650801	FHSCS 3/8 x 1	13
	650710	HHCS 5/8 x 2-1/4	4		650802	FHSCS 3/8 x 1-1/4	1
	650694	HHCS 5/8 x 2-1/2	2		650314	PTHMS 3/8 x 1	3
	(2) 5/8 HN 653021 - (2) 5/8 PW 654012				(23) 3/8	HN 653010 - (23) 3/8 LW 654026	
	(6) 5/8 LW 654032 - (2) 1/2 HLN 068034			48	509622	Left Sheet - Lower.....	1
22	057374	Chain Block	2		650314	PTHMS 3/8 x 1	3
23	057375	Spring Base.....	2		650490	HHCS 3/8 x 1	1
	650647	HHCS 5/8 x 2	2		650801	FHSCS 3/8 x 1	13
	(2) 5/8 HN 653021 - (4) 5/8 PW 654012				650802	FHSCS 3/8 x 1-1/4	1
	(2) 5/8 LW 654032				(18) 3/8	HN 653010 - (18) 3/8 LW 654026	

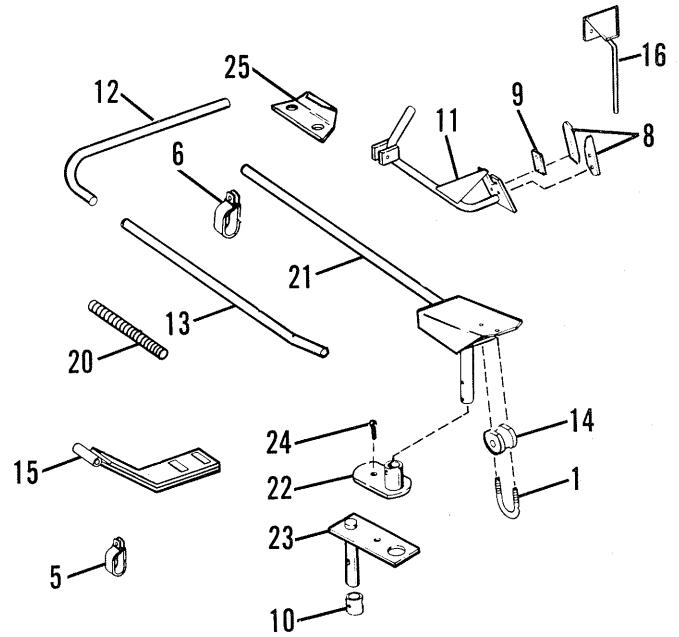
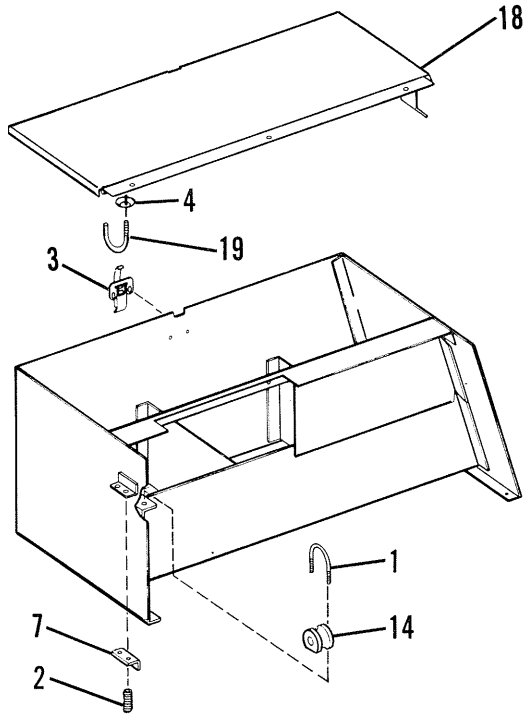
ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

RB1600 - MAIN UNIT & FRAME

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
49	059642	U-Bolt Pad	2	64	065683	Baler Frame - Right	1
50	059643	U-Bolt	2		650448	HHCS 1/4 x 3/4	1
		(8) 1/2 HN 653018			650486	HHCS 5/16 x 3/4	10
51	059681	Tie Rod	1		650733	HHCS 5/16 x 2-1/2	2
		(4) 5/8 HN 653021			650490	HHCS 3/8 x 1	12
52	059693	Fender - Right	1		650491	HHCS 3/8 x 1-1/4	1
	650490	HHCS 3/8 x 1	4		650694	HHCS 5/8 x 2-1/2	1
		(4) 3/8 HN 653010 - (3) 3/8 PW 654006			650548	RHMS #1024 x 1/2	1
		(4) 3/8 LW 654026				(1) #1024 HN 650550 - (1) 1/4 HN 653005	
53	059694	Fender Step - Right	1			(11) 5/16 HN 653007 - (15) 3/8 HN 653010	
	650490	HHCS 3/8 x 1	4			(1) 5/8 HN 653021 - (1) 5/16 HLN 650804	
		(4) 3/8 HN 653010 - (2) 3/8 PW 654006				(2) 5/8 PW 654012 - (1) #10 LW 650549	
		(4) 3/8 LW 654026				(1) 1/4 PW 654002 - (1) 1/4 LW 654022	
54	059695	Fender - Left	1			(11) 5/16 LW 654024 - (15) 3/8 LW 654026	
	650490	HHCS 3/8 x 1	4			(1) 5/8 LW 654032	
		(4) 3/8 HN 653010 - (3) 3/8 PW 654006			650488	HHCS 3/8 x 3/4	2
		(4) 3/8 LW 654026		65	065692	Frame Member - Front	1
55	059696	Guard - Right	1		570014	Grease Fitting	1
	650448	HHCS 1/4 x 3/4	4		650487	HHCS 5/16 x 1	3
	650486	HHCS 5/16 x 3/4	8		650568	HHCS 5/16 x 2	1
		(4) 1/4 HN 653005 - (13) 5/16 HN 653007			650490	HHCS 3/8 x 1	12
		(4) 1/4 LW 654022 - (13) 5/16 LW 654024			650533	HHCS 3/8 x 1-1/2	2
56	059697	Door Guard - Right Lower	1		650579	HHCS 3/8 x 1-3/4	2
	650488	HHCS 1/4 x 3/4	2		650500	HHCS 3/4 x 1-1/2	4
	650486	HHCS 5/16 x 3/4	2		650314	PTHMS 3/8 x 1	2
		(2) 1/4 HN 653005 - (2) 5/16 HN 653007			650834	Carriage Bolt 1/2 x 1-1/2	2
		(2) 1/4 LW 654022 - (2) 5/16 LW 654024				(3) 5/16 HN 653007 - (1) 5/16 HLN 650804	
57	060387	Door Cord	2			(16) 3/8 HN 653010 - (4) 3/8 HLN 650805	
58	060758	Angle Reinforcement	2			(1) 1/2 HN 653018 - (4) 3/4 HN 653026	
59	061571	Door Guard - Left Lower	1			(4) 3/8 PW 654006 - (3) 5/16 LW 654024	
	650448	HHCS 1/4 x 3/4	2			(16) 3/8 LW 654026 - (1) 1/2 LW 654030	
	650486	HHCS 5/16 x 3/4	2			(4) 3/4 LW 654034	
		(2) 1/4 HN 653005 (2) 5/16 HN 653007		66	065725	Baler Frame - Left	1
		(2) 1/4 LW 654022 - (2) 5/16 LW 654024			650448	HHCS 1/4 x 3/4	4
60	061572	Left Guard	1		650486	HHCS 5/16 x 3/4	10
	650448	HHCS 1/4 x 3/4	6		650490	HHCS 3/8 x 1	11
	650486	HHCS 5/16 x 3/4	8		650579	HHCS 3/8 x 1-3/4	2
		(6) 1/4 HN 653005 - (8) 5/16 HN 653007			650731	HHCS 3/8 x 3-1/2	1
		(2) 1/4 PW 654002 - (3) 5/16 PW 654004			650694	HHCS 5/8 x 2-1/2	1
		(6) 1/4 LW 654022 - (8) 5/16 LW 654024			650548	RHMS #1024 x 1/2	1
61	061711	Rewrap Rod	1		650774	Carriage Bolt 1/2 x 2	1
		(4) 5/8 HN 653021				(4) 1/4 HN 653005 - (9) 5/16 HN 653007	
62	061833	Spacer	4			(1) 5/16 HLN 650804 - (14) 3/8 HN 653010	
63	061834	Belt Guide	2			(1) 1/2 HN 653018 - (1) 5/8 HN 653021	
	650860	CB 3/8 x 1-3/4	4			(1) #1024 HN 650550 - (1) 1/2 PW 654009	
		(4) 3/8 HN 653010 - (4) 3/8 LW 654026				(3) 5/8 PW 654012 - (4) 1/4 LW 654022	
						(9) 5/16 LW 654024 - (14) 3/8 LW 654026	
						(1) 1/2 LW 654030 - (1) 5/8 LW 654032	
						(1) #10 LW 650549	
				67	065862	Scraper Shim	2

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

RB1600 - TWINE BOX & TIE



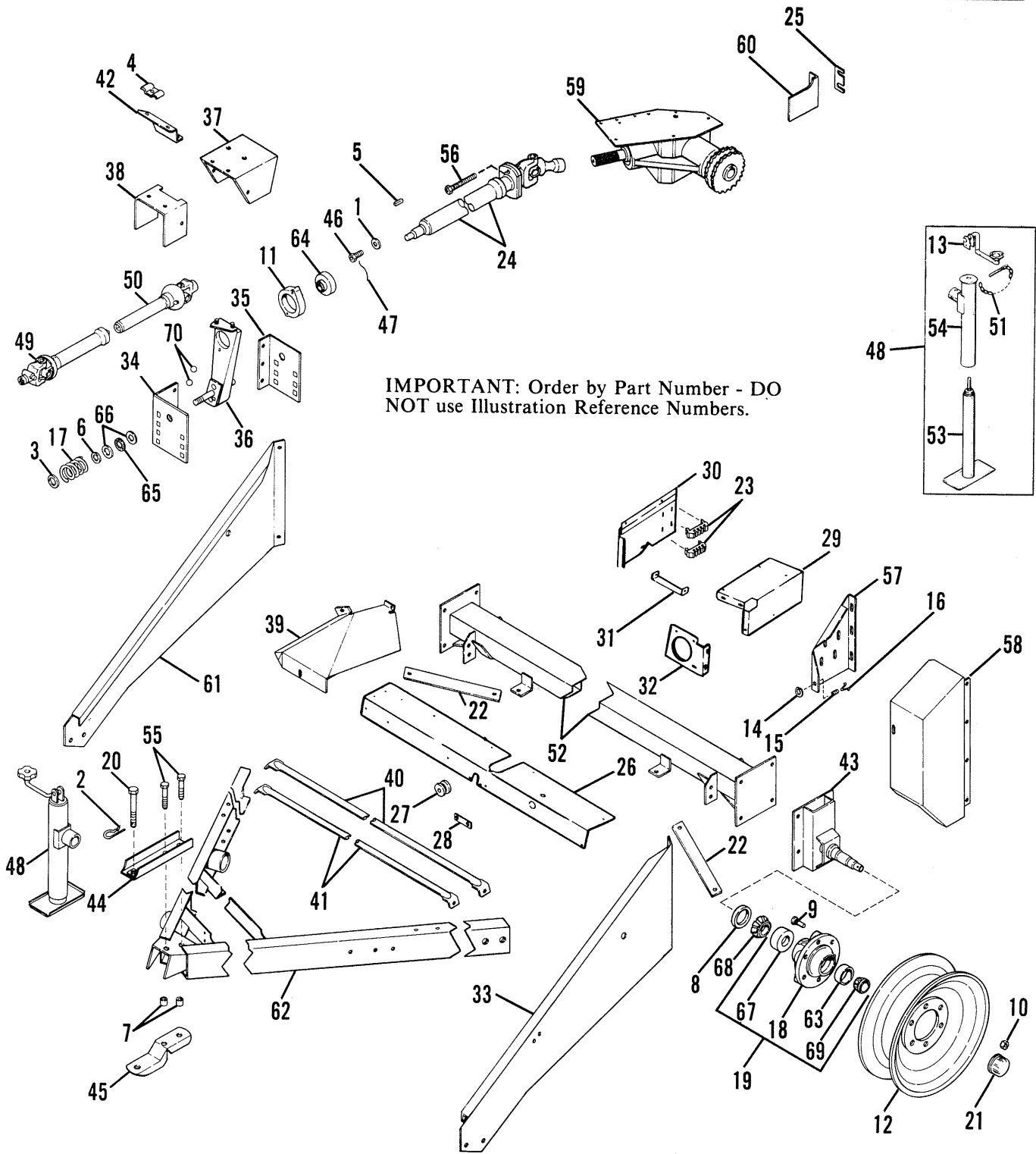
IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	B11069	U-Bolt	4	17	059786	Twine Box	1
		(4) 5/16 HN 653007 - (4) 5/16 LW 654024			650449	HHCS 1/4 x 2-1/2	2
2	M12361	Spring	2		650486	HHCS 5/16 x 3/4	5
3	044116	Latch	1			(2) 1/4 HLN 650803 - (5) 5/16 HN 653007	
	650812	RHMS #1224 x 1/2	2			(2) 1/4 PW 654002 - (5) 5/16 LW 654024	
		(2) #1224 HMN 650627 - (2) #12 LW 650813		18	059794	Twine Box Cover	1
4	054959	Bellville Washer	2		650486	HHCS 5/16 x 3/4	3
5	055021	Hose Clamp	1			(3) 5/16 HN 653007 - (3) 5/16 LW 654024	
	650486	HHCS 5/16 x 3/4	1	19	059799	Twine Bolt	2
		(1) 5/16 HN 653007 - (1) 5/16 LW 654024				(4) 1/4 HLN 650803	
6	056773	Hose Clamp	4	20	060302	Support Rod	1
7	057422	Twine Guide Angle	1			(2) 1/2 HN 653018 - (2) 1/2 HJN 653044	
8	057919	Twine Knife	2			(2) 1/2 PW 654009	
	650488	HHCS 1/4 x 3/4	2	21	061050	Twine Tube	1
	650835	HHCS 1/4 x 1	2	22	061052	Activating Lever	1
		(4) 1/4 HN 653005 - (4) 1/4 LW 654022			650528	HHCS 3/8 x 2	1
9	057920	Knife Spacer	1			(1) 3/8 HLN 650805	
10	059708	Cylinder Spacer	1	23	061055	Activating Lever Arm	1
	650568	HHCS 5/16 x 2	1	24	061708A	HHCS 1/4 x 1	1
		(1) 5/16 HLN 650804				(1) 1/4 HLN 650803	
11	059709	Twine Cut-off	1	25	061712	Cut-off Stop	1
12	059718	Tube Guide	1		650487	HHCS 5/16 x 1	2
13	059719	Cross Tube	1			(2) 5/16 HN 653007 - (2) 5/16 LW 654024	
14	059721	Rope Guide	2				
15	059723	Cylinder Mount	1				
16	059767	Twine Guide	1				

A For replacement Shear Bolts, order Kit #900091 (Containing 8 Shear Bolts).

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

RB1600 - PTO, DRAWBAR & HITCH JACK



IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	9H253	Washer	5	7	040057	Spacer	2
	650453	HHCS 1/2 x 1-1/2	2	8	045998	Grease Seal	2
	(2) 1/2 LW 654030			9	046000	Wheel Bolt	12
2	9H300	Lock Pin	7	10	046001	Wheel Nut	12
3	D932A	Washer	1	11	046754	Bearing Housing	1
4	H6094	Hose Clamp	6	12	048060	Wheel 15 x 8.00	2
5	H6172	Tubular Drive Key - 5/16 x 3/8 x 1-3/8	1	13	055682	Jack Crank	1
6	H8054	Shim Washer	9	14	055690	Latch Handle	2
				15	055691	Latch Spring	2

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

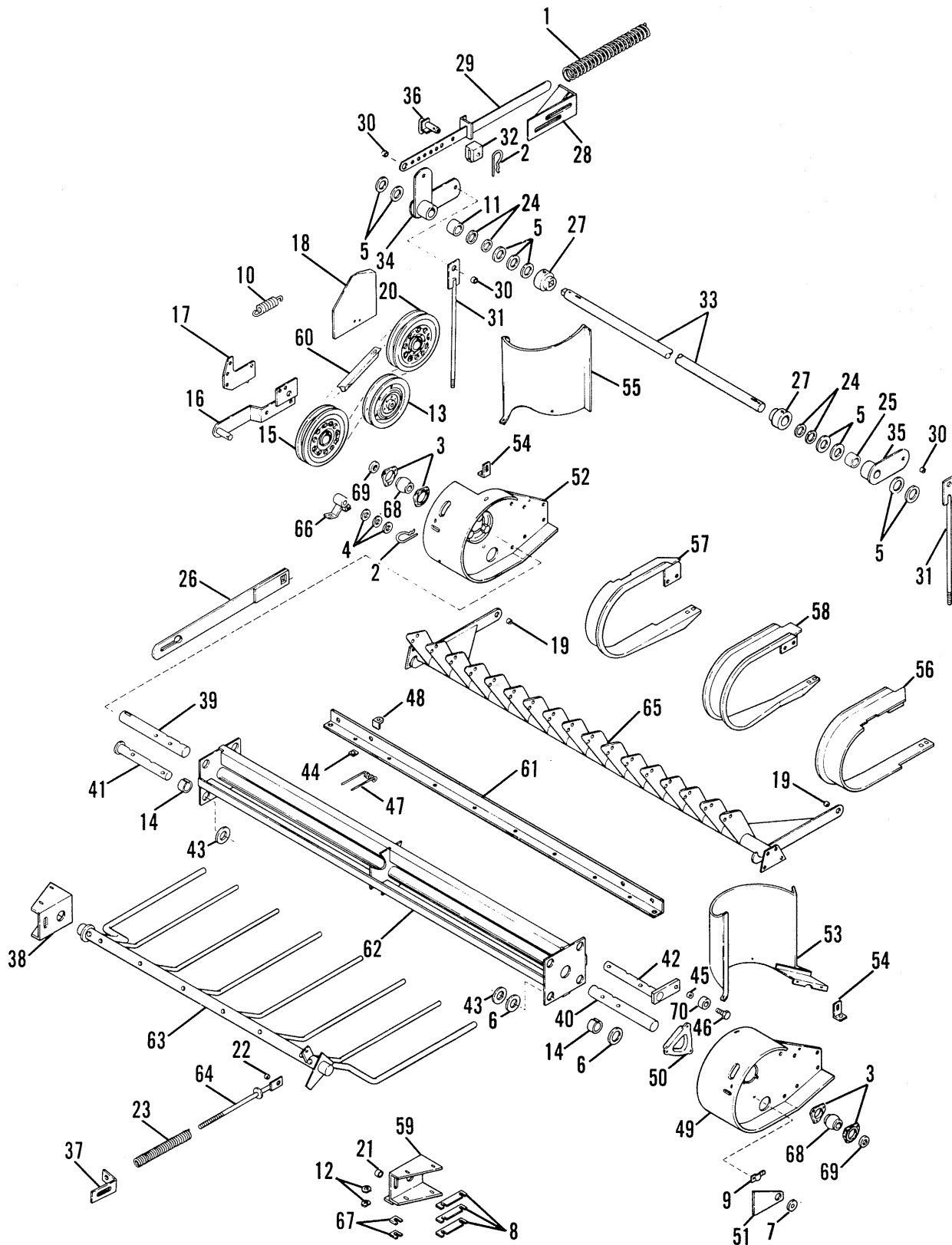
RB1600 - PTO, DRAWBAR & HITCH JACK

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
16	055692	Latch Clip	2	40	059776	Cross Bar - Upper	1
17	056211	Compression Spring	1	41	059777	Cross Bar - Lower	1
18	057570	Wheel Hub	2	42	060295	Hose Mount	1
19	057911	Wheel Hub Assembled	2		650486	HHCS 5/16 x 3/4	2
20	058328	Hitch Pin.....	1		(2) 5/16 HLN 650804 - (2) 5/16 PW 654004		
		(1) 3/4 LW 653026 - (2) 3/4 PW 654014			650453	HHCS 1/2 x 1-1/2	2
21	058421	Grease Cap	2		(2) 1/2 HLN 068034		
22	058453	Brace	2	43	060512	Adjustable Axle	2
	650453	HHCS 1/2 x 1-1/2	4		(2) 3/4 NF HSN 650817 - (2) 3/4 PW 654014		
		(4) 1/2 HN 653018 - (4) 1/2 LW 654030		44	060759	Drawbar Clip - Upper.....	1
23	059272	Shear Bolt Holder	2	45	060760	Drawbar Clip - Lower	1
24	059576	Tubular Drive - Assembled	1	46	060979	Joint Retainer Bolt - 1/2 NF x 1 .	1
25	059692	Shim.....	4	47	061006	Joint Retainer Wire.....	1
26	059714	Frame Shield	1	48	061019	Hitch Jack - Assembled	1
	650448	HHCS 1/4 x 3/4	2	49	061124	Universal Joint w/Spline Shaft -	
	650486	HHCS 5/16 x 3/4	9		Assembled		1
		(2) 1/4 HN 653005 - (9) 5/16 HN 653007		50	061125	Universal Joint w/Spline Tube -	
		(2) 1/4 PW 654002 - (2) 1/2 LW 654022			Assembled		1
		(9) 5/16 LW 654024		51	061276	Pin and Chain	1
27	059721	Rope Guide.....	3	52	061277	Axle	1
28	059722	Insulator Clamp	1		650453	HHCS 1/2 x 1-1/2	8
29	059729	Shield Flange	1		650569	HHCS 1/2 x 1-3/4	8
	650486	HHCS 5/16 x 3/4	2		(16) 1/2 HN 653018 - (8) 1/2 PW 654009		
		(2) 5/16 HN 653007 - (2) 5/16 LW 654024			(16) 1/2 LW 654030		
30	059731	Cover Flange	1	53	061341	Jack Tube - Inside	1
31	059734	Latch Bracket	1	54	061342	Jack Tube - Outside	1
32	059735	Guard Mount	1	55	061687	Drawbar Clip Bolt 5/8 x 3-1/2 ...	2
	650486	HHCS 5/16 x 3/4	3		(4) 5/8 HLN 650807		
		(3) 5/16 HN 653007 - (3) 5/16 PW 654004		56	061700A	Shear Bolt 5/16 x 1-3/4 Grade 2 .	1
		(3) 5/16 LW 654024			(1) 5/16 HLN 650804		
33	059753	Drawbar Brace - Left	1	57	065674	Transmission Guard - Side.....	1
	650486	HHCS 5/16 x 3/4	2		650486	HHCS 5/16 x 3/4	3
	650491	HHCS 3/8 x 1-1/4	4		(3) 5/16 HN 653007 - (3) 5/16 LW 654024		
		(2) 5/16 HN 653007 - (4) 3/8 HN 653010		58	065721	Transmission Guard	1
		(2) 5/16 PW 654004 - (1) 3/8 PW 654006		59	065727	Transmission - Assembled	1
		(2) 5/16 LW 654024 - (4) 3/8 LW 654026			650495	HHCS 1/2 x 1-1/4	4
34	059754	PTO Adjustment Plate - Front ...	1		(4) 1/2 LW 654030		
	650527	CB 1/2 x 1-1/4.....	3		650486	HHCS 5/16 x 3/4	3
		(3) 1/2 HLN 068034			(2) 5/16 HN 653007 - (2) 5/16 LW 654024		
35	059756	PTO Adjustment Plate - Rear	1	60	065732	Support	1
	650491	HHCS 3/8 x 1-1/4	3		650453	HHCS 1/2 x 1-1/2	2
	650527	CB 1/2 x 1-1/4.....	2		(2) 1/2 HN 653018 - (2) 1/2 PW 654009		
		(3) 3/8 HN 653010 - (3) 3/4 HN 653026			(2) 1/2 LW 654030		
		(2) 1/2 HLN 068034		61	065986	Drawbar Brace - Right	1
36	059757	PTO Pedestal	1		650491	HHCS 3/8 x 1-1/4	4
	650533	HHCS 3/8 x 1-1/2	2		(4) 3/8 HN 653010 - (4) 3/8 LW 654026		
		(2) 3/8 HN 653010 - (1) 1" HJN 650820		62	067997	Drawbar	1
		(2) 3/8 LW 654026 - (2) 5/16 HN 653007			650453	HHCS 1/2 x 1-1/2	4
		(2) 5/16 LW 654024			(4) 1/2 HLN 068034		
37	059765	PTO Guard.....	1	63	520054	Bearing Cup	2
	650448	HHCS 1/4 x 3/4	2	64	520066	Ball Bearing	1
		(2) 1/4 HLN 650803 - (2) 1/4 PW 654002		65	520135	Thrust Bearing	1
38	059766	PTO Shield.....	1	66	520136	Thrust Bearing Race	2
39	059773	Cut-off Cover	1	67	520199	Bearing Cup	2
	650487	HHCS 5/16 x 1	1	68	520200	Bearing Cone	2
		(1) 5/16 HN 653007 - (1) 5/16 LW 654024		69	520201	Bearing Cone	2
	650835	HHCS 1/4 x 1	1	70	666002	Steel Ball - 3/4" Dia.....	2
		(1) 1/4 HN 653005 - (1) 1/4 PW 654002					
		(1) 1/4 LW 654022					

A For replacement Shear Bolts, order only Kit #900015 (Containing 8 Shear Bolts).

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

RB1600 - PICKUP & PICKUP DRIVE

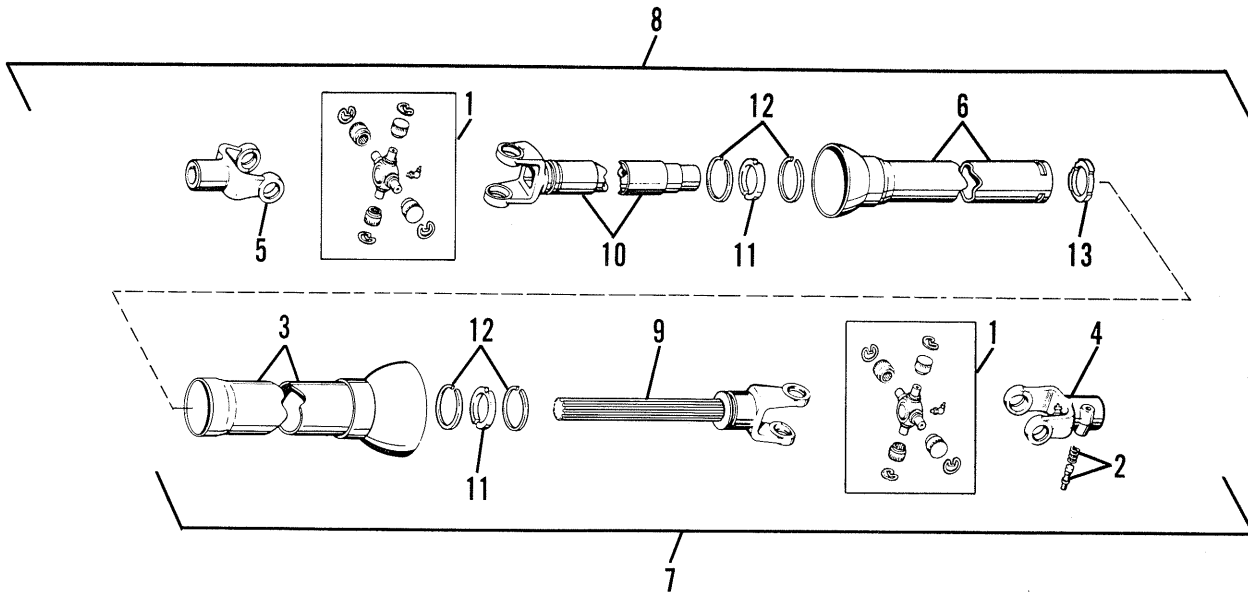


Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	H133	Float Spring	1	4	H8354	Washer.....	3
2	9H300	Lock Pin	2	5	B11090	Washer.....	8
3	H8334	Bearing Retainer	8	6	B11162B	Shim Washer	8
	650490	HHCS 3/8 x 1	3	7	M12118	Washer.....	1
	(3) 3/8 LW 654026			8	040727	Spacer	6

RB1600 - PICKUP & PICKUP DRIVE

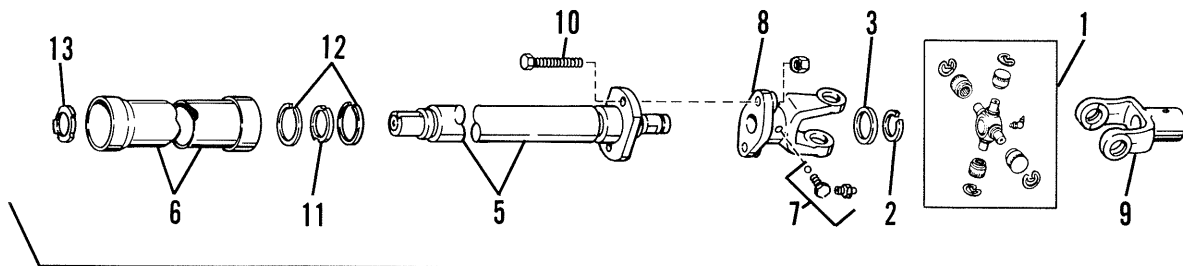
Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
9	040860	Clip	1	49	066499	Header - Left	1
	650548	RHMS #1024 x 1/2.....	1		650490	HHCS 3/8 x 1	7
		(1) #1024 HMN 650550 - (91) #10 LW 650549			650269	PTHMS 5/16 x 3/4	2
10	042667	Extension Spring	1		650548	RHMS #1024 x 1/2.....	1
11	047956	Spacer	1		(9) 3/8 HN 653010 - (1) #1024 HN 650550		
12	049261	Washer.....	2		(9) 3/8 LW 654026 - (1) #10 LW 650549		
13	053688	Belt Idler	1	50	066501	Pickup Cam	1
	650710	HHCS 5/8 x 2-1/4	1		650490	HHCS 3/8 x 1	2
		(1) 5/8 HN 653021 - (1) 5/8 PW 654012			650491	HHCS 3/8 x 1-1/4	1
		(1) 5/8 LW 654032			(3) 3/8 HN 653010 - (3) 3/8 LW 654026		
14	056349	Tension Bushing.....	8		(1) 3/8 PW 654006		
15	057497	Driven Sheave - 7-1/2" Dia.	1	51	066502	Cover	1
	650204	S-L SHSS 5/16 x 3/8.....	2	52	066503	Header - Right	1
16	057499	Idler Arm	1		650269	PTHMS 5/16 x 3/4	2
	650490	HHCS 3/8 x 1	2		(2) 5/16 HN 653007 - (6) 3/8 HN 653010		
		(2) 3/8 HN 653010 - (2) 3/8 LW 654026			(2) 5/16 LW 654024 - (6) 3/8 LW 654026		
17	057504	Tension Plate	1	53	066508	Crowder - Left	1
18	057507	Belt Shield.....	1		650809	HHCS 5/16 x 7/8	1
	650542	HHCS 1/4 x 1/2	2		650269	PTHMS 5/16 x 3/4	2
		(2) 1/4 LW 654022			(2) 5/16 HN 653007 - (1) 5/16 HLN 650804		
19	057512	Pivot Bushing.....	2		(3) 5/16 PW 654004 - (2) 5/16 LW 654024		
	650497	HHCS 1/2 x 5-1/2	2	54	066511	Angle	2
		(4) 1/2 PW 654009 - (2) 1/2 HLN 068034			650809	HHCS 5/16 x 7/8	2
20	057513	Drive Sheave - 3" Dia.	1		(2) 5/16 HLN 650804 - (2) 5/16 PW 654004		
	650207	S-L SHSS 5/16 x 1/2.....	2	55	066512	Crowder - Right.....	1
21	060171	Spacer	1		650809	HHCS 5/16 x 7/8	1
22	061501	Spacer	1		650269	PTHMS 5/16 x 3/4	2
23	061508	Bale Starter Spring	1		(2) 5/16 HN 653007 - (1) 5/16 HLN 650804		
24	061529	Washer.....	4		(3) 5/16 PW 654004 - (2) 5/16 LW 654024		
25	061853	Spacer	1	56	066517	Spring Guide - Left.....	1
26	065675	Reversing Handle.....	1		650486	HHCS 5/16 x 3/4	2
27	065679	Pivot	2		650790	CB 3/8 x 3/4	2
	570003	Grease Fitting.....	2		(2) 5/16 HN 653007 - (2) 3/8 HN 653010		
28	065680	Spring Anchor Bracket.....	1		(2) 5/16 LW 654024 - (2) 3/8 LW 654026		
	650786	CB 3/8 x 1-1/4.....	2	57	066519	Spring Guide - Right.....	1
		(2) 3/8 HN 653010 - (2) 3/8 LW 654026			650486	HHCS 5/16 x 3/4	2
29	065700	Spring Guide	1		650790	CB 3/8 x 3/4	2
	650569	HHCS 1/2 x 1-3/4	1		(2) 5/16 HN 653007 - (2) 3/8 HN 653010		
		(1) 1/2 HN 653018 - (1) 1/2 PW 654009			(2) 5/16 LW 654024 - (2) 3/8 LW 654026		
		(1) 1/2 LW 654030		58	066521	Guide	15
30	065703	Spacer	3		650486	HHCS 5/16 x 3/4	30
31	065708	Lift Rod	2		650790	CB 3/8 x 3/4	30
		(2) 1/2 HLN 068034 - (6) 1/2 PW 654009			(30) 5/16 HN 653007 - (30) 3/8 HN 653010		
32	065711	Downstop	1		(30) 5/16 LW 654024 - (30) 3/8 LW 654026		
33	065714	Torsion Shaft	1	59	066567	Bracket - Left	1
	655539	Woodruff Key 1/4 x 1-1/8.....	2		650809	HHCS 5/16 x 7/8	2
	650554	Cotter Pin 1/4 x 2-1/4	2		650545	HHCS 5/16 x 1-1/4	2
34	065715	Pickup Lift - Right	1		(4) 5/16 HN 653007 - (4) 5/16 LW 654024		
	650805	HHCS 1/2 x 2	1	60	067516	V-Belt.....	1
		(3) 1/2 PW 654009 - (1) 1/2 HLN 068034		61	067987	Tine Support	4
35	065718	Pickup Lift - Left.....	1		650809	HHCS 5/16 x 7/8	24
	650805	HHCS 1/2 x 2	1		650692	HHCS 5/16 x 1-3/4	8
		(3) 1/2 PW 654009 - (1) 1/2 HLN 068034			650528	HHCS 3/8 x 2	24
36	065719	Pin	1		(32) 5/16 HLN 650804 - (24) 3/8 HLN 650805		
37	066444	Angle Guide	1		(24) 5/16 PW 654024		
38	066445	Mounting Bracket - Right	1	62	067988	Pickup Drum	1
	650487	HHCS 5/16 x 1	2		650535	HHCS 3/8 x 2-1/4	8
	650545	HHCS 5/16 x 1-1/4	2		(8) 3/8 HLN 650805		
		(4) 5/16 HN 653007 - (4) 5/16 LW 654024		63	067991	Tine Hold-down.....	1
39	066479	Pickup Shaft - Right.....	1		650491	HHCS 3/8 x 1-1/4	1
	650513	Woodruff Key 1/4 x 1	1		(1) 3/8 HN 653010 - (1) 3/8 PW 654006		
40	066480	Pickup Shaft - Left	1		(1) 3/8 LW 654026		
41	066481	Pin	4	64	067994	Spring Guide	1
42	066484	Cam Arm	4	65	068000	Stabilizer Bar	1
43	066487	Washer.....	16	66	068003	Idler Pivot.....	1
44	066488	Spacer	24		570009	Grease Fitting.....	1
45	066489	Spacer	4	67	068189	Shim.....	2
46	066490	Bolt	4	68	520065	Ball Bearing	4
47	066491	Pickup Tine	32	69	520085	Bearing Lock Collar	6
48	066492	Tine Clip	32	70	520175	Ball Bearing	4

RB1600 - UNIVERSAL DRIVES



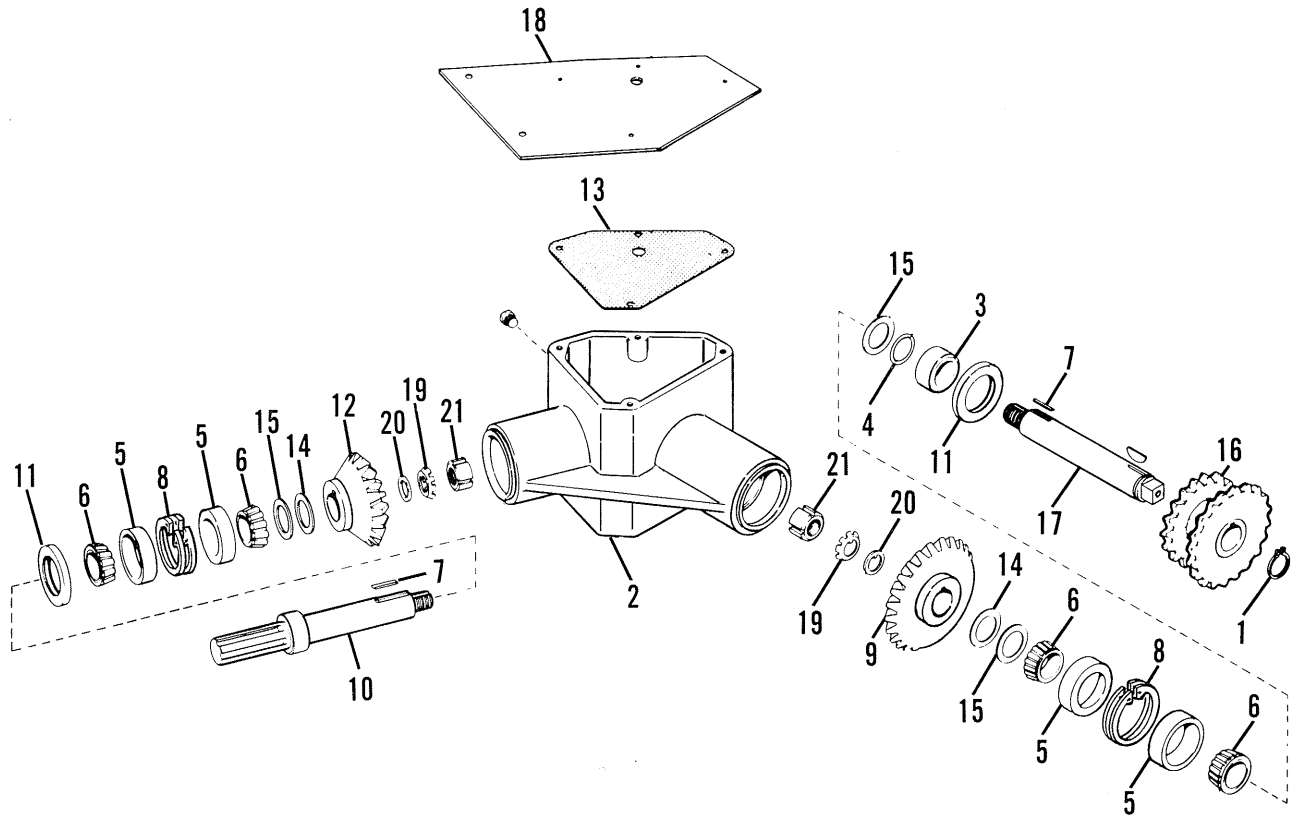
Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	045327	Center Cross Kit	2	8	061125	Universal Joint w/Spline Tube	1
	570014	Grease Fitting	2			- Assembled	
2	053865	Lock Pin w/Spring	1	9	061126	Yoke w/Splined Shaft	1
3	055354	Female Guard	1	10	061127	Yoke w/Splined Tube	1
4	055355	Tractor Yoke - 6 Spline	1	11	510023	Nylon Bearing	2
5	055356	Yoke - 1-5/16 Bore	1	12	510100	Bearing Retainer	4
6	055358	Male Guard	1	13	510215	Nylon Centralizer	1
7	061124	Universal Joint w/Spline Shaft	1				
		- Assembled					

IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.



Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	045327	Center Cross Kit	1	8	059580	Shear Yoke	1
	570014	Grease Fitting	1	9	059581	Yoke	1
2	045882	Retaining Ring	1	10	060388A	Shear Bolt 5/16 x 1-3/4 Grade 2	1
3	045883	Washer	1			(1) 5/16 HLN 653073	
4	059576	Tubular Drive w/Shear Flange Assembled	1	11	510023	Nylon Bearing	1
5	059577	Drive Shaft	1	12	510100	Bearing Retainer	2
6	059578	Tube Guard	1	13	510215	Nylon Centralizer	1
7	059579	Lube Fitting & Ball	1				
				A		For replacement Shear Bolts, order only Kit 900015 (Containing 8 Shear Bolts).	

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

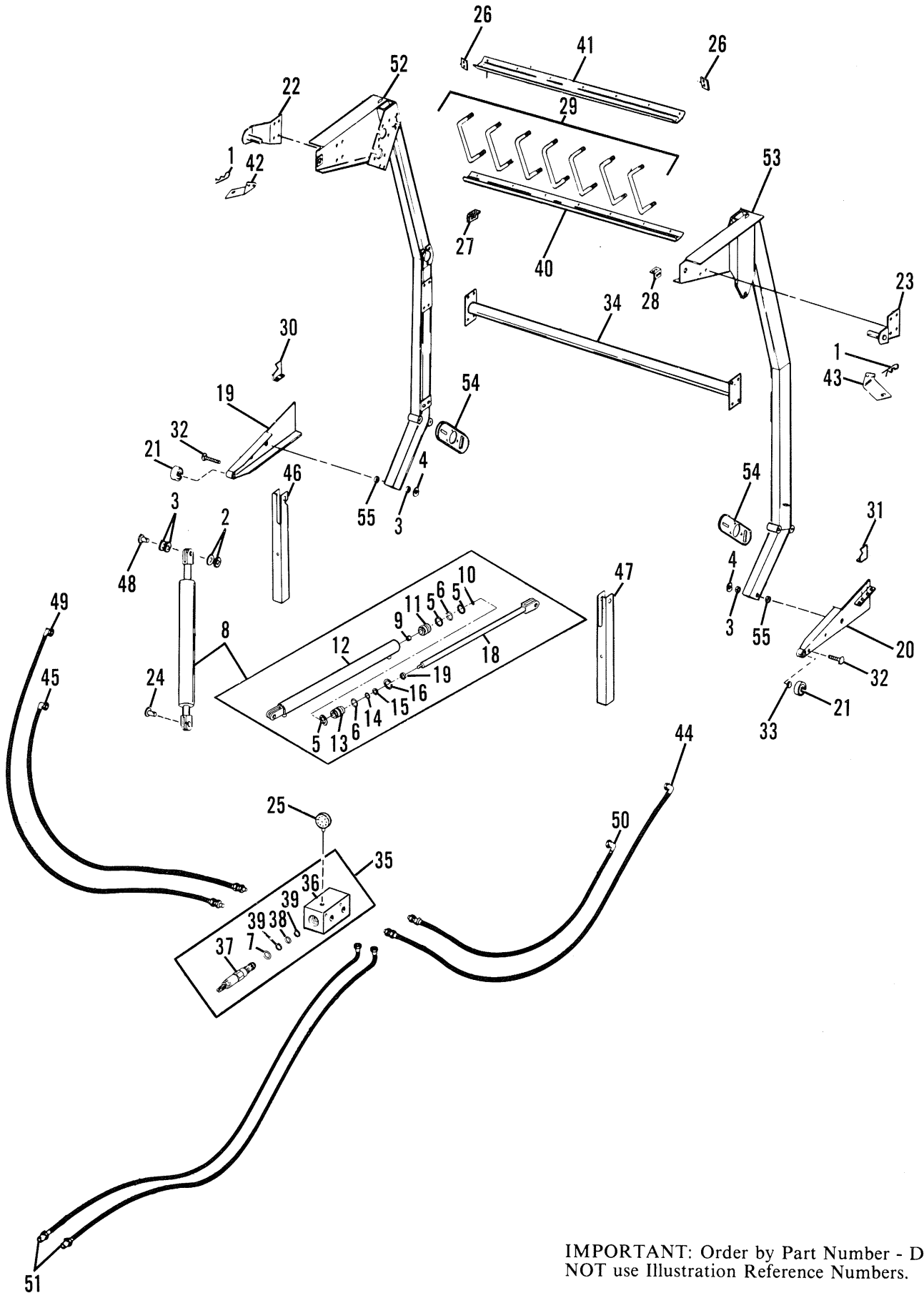


IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	054161	External Snap Ring.....	1	13	059574	Transmission Gasket	1
2	059554	Transmission Housing.....	1		655536	Woodruff Key 3/8 x 1-1/4.....	1
	660004	Pipe Plug - 1/2".....	1	14	060515	Shim Washer	2
3	059562	Hub	1	15	060516	Shim Washer	5
4	059563	O-Ring.....	1	16	061282	Sprocket (16T - 18T).....	1
5	059564	Bearing Cup	4	17	065728	Drive Shaft	1
6	059565	Bearing Cone	4	18	065729	Transmission Cover.....	1
7	059566	Key 3/8 x 3/8 x 1-1/2	2		570016	Relief Fitting	1
8	059567	Internal Snap Ring	4		650486	HHCS 5/16 x 3/4	4
9	059568	Transmission Gear (23T)	1		(4) 5/16 LW 654024		
10	059569	Drive Shaft	1	19	065730	Lock Washer	2
11	059572	Oil Seal	2	20	065731	Washer.....	2
12	059573	Transmission Gear (17T)	1	21	520000	Bearing Lock Nut	2

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

RB1600 - REAR GATE WITH HYDRAULICS



IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

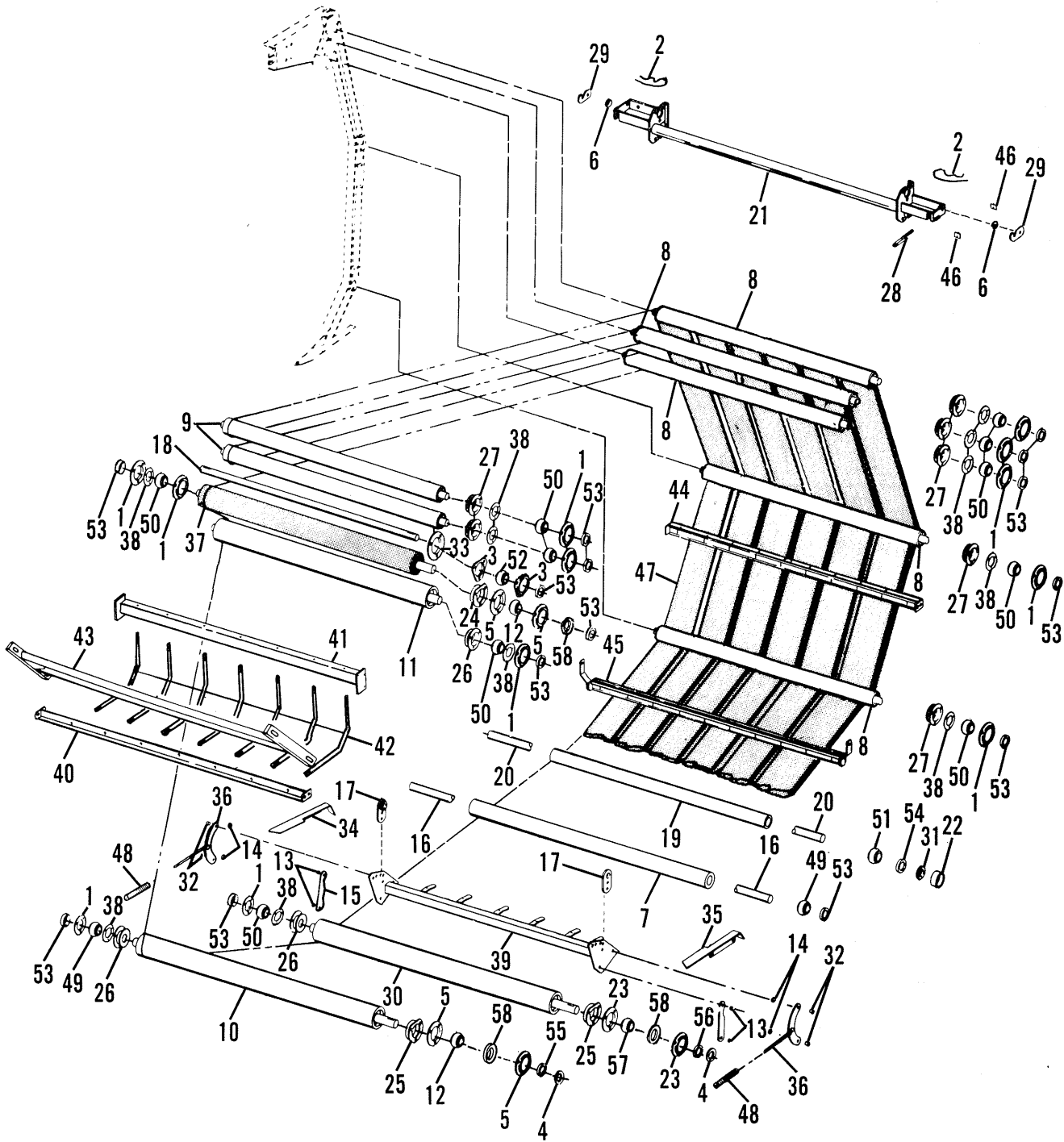
RB1600 - REAR GATE WITH HYDRAULICS

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	9H300	Lock Pin	2	32	058579	Bolt 1/2 x 3	2
2	H8054	Washer	8		(4) 1/2 HN 653018 - (4) 1/2 PW 654009		
3	M12306	Spacer	2	33	058690	Spacer	1
4	S16218	Washer	2	34	058884	Torsion Tube	1
5	055073	Back-up Washer	3	35	058963	Hydraulic Valve - Assembled	1
6	055074	O-Ring	2	36	058964	Relief Valve Body	1
7	055898	O-Ring - 15/16 O.D.	1	37	058965 ^B	Valve Cartridge - Assembled	1
8	056441A	Hydraulic Cylinder - Assembled ..	2	38	058966	O-Ring - 5/8" O.D.	1
9	057149	Retainer Nut	1	39	059390	Back-up Ring	2
10	057150	O-Ring	1	40	059687	Belt Guide Angle - Lower	1
11	057151	Piston	1	41	059688	Belt Guide Angle - Upper	1
12	057153	Cylinder Barrel	1	42	059689	Safety Bar Bracket - Right	1
13	057154	Cylinder Head	1	43	059690	Safety Bar Bracket - Left	1
14	057155	O-Ring	1	44	059747	Baler Hose - 3/8 x 132	1
15	057156	Back-up Washer	1	45	059764	Cylinder Hose - Right Lower 3/8 x 116	1
16	057157	Snap Ring	1	46	059778	Support - Right	1
17	057158	Dust Seal	1	47	059780	Support - Left	1
18	057159	Cylinder Shaft	1	48	059782	Cylinder Pin - Upper	2
19	057256	Gate Head - Right	1	49	059784	Cylinder Hose - Right Upper 3/8 x 156	1
	650491	HHCS 3/8 x 1-1/4	1	50	059785	Cylinder Hose - Left Lower 3/8 x 100	1
	(1) 3/8 HN 653010 - (1) 3/8 PW 654006			51	059817	Baler Hose - 3/8 x 132	2
	(1) 3/8 LW 654026			52	061617	Gate - Right	1
	650689	SQHSS - D.P. 5/16 x 1-1/4 ...	1		650486	HHCS 5/16 x 3/4	3
	(1) 5/16 HN 653007				650809	HHCS 5/16 x 7/8	9
	650532	HHCS 5/8 x 1-1/2	1		650490	HHCS 3/8 x 1	4
	(1) 5/8 HN 653021 - (1) 5/8 LW 654032				650491	HHCS 3/8 x 1-1/4	2
20	057267	Gate Head - Left	1		650414	HHCS 1/2 x 1	4
	650491	HHCS 3/8 x 1-1/4	1		650453	HHCS 1/2 x 1-1/2	4
	(1) 3/8 HN 653010 - (1) 3/8 PW 654006				(6) 3/8 HN 653010 - (8) 1/2 HN 653018		
	(1) 3/8 LW 654026				(12) 5/16 HLN 650804 - (18) 5/16 PW 654004		
	650532	HHCS 5/8 x 1-1/2	1		(2) 1/2 PW 654009 - (6) 3/8 LW 654026		
	(1) 5/8 HN 653021 - (1) 5/8 LW 654032				(8) 1/2 LW 654030		
21	057274	Gate Cam	2	53	061619	Gate - Left	1
	650388	SHCS 3/8 x 1	2		650486	HHCS 5/16 x 3/4	3
22	057280	Pivot Pin Bracket - Right	1		650809	HHCS 5/16 x 7/8	9
23	057283	Pivot Pin Bracket - Left	1		650490	HHCS 3/8 x 1	5
24	057457	Cylinder Pin - Lower	2		650491	HHCS 3/8 x 1-1/4	2
25	057459	Hydraulic Gauge	1		650494	HHCS 1/2 x 1	4
26	057950	Spacer	2		650453	HHCS 1/2 x 1-1/2	4
27	057951	Belt Guide Bracket - Right	1		(7) 3/8 HN 653010 - (8) 1/2 HN 653018		
	650490	HHCS 3/8 x 1	2		(12) 5/16 HLN 650804 - (9) 5/16 PW 654004		
	(2) 3/8 HN 653010 - (2) 3/8 PW 654006				(2) 1/2 PW 654009 - (7) 3/8 LW 654026		
	(2) 3/8 LW 654026				(8) 1/2 LW 654030		
28	057952	Belt Guide Bracket - Left	1	54	061620	Roller Adjustment Plate	2
	650490	HHCS 3/8 x 1	2		650535	HHCS 3/8 x 2-1/4	4
	(2) 3/8 HN 653010 - (2) 3/8 PW 654006				(4) 3/8 HN 653010 - (4) 3/8 PW 654006		
	(2) 3/8 LW 654026				(4) 3/8 LW 654026		
29	057953	Belt Guide Rod	7	55	061831	Spacer	2
	(28) 1/2 HN 653018						
30	058542	Gate Stop - Right	1				
	650490	HHCS 3/8 x 1	2				
	(2) 3/8 HN 653010 - (2) 3/8 LW 654026						
31	058543	Gate Stop - Left	1				
	650490	HHCS 3/8 x 1	2				
	(2) 3/8 HN 653010 - (2) 3/8 LW 654026						

^A To order Cylinder Seal Kit, specify part #057148.
^B Assembled Cartridge includes items 1, 4 and 5.

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

RB1600 - UPPER ROLLERS & BALE STARTER



IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

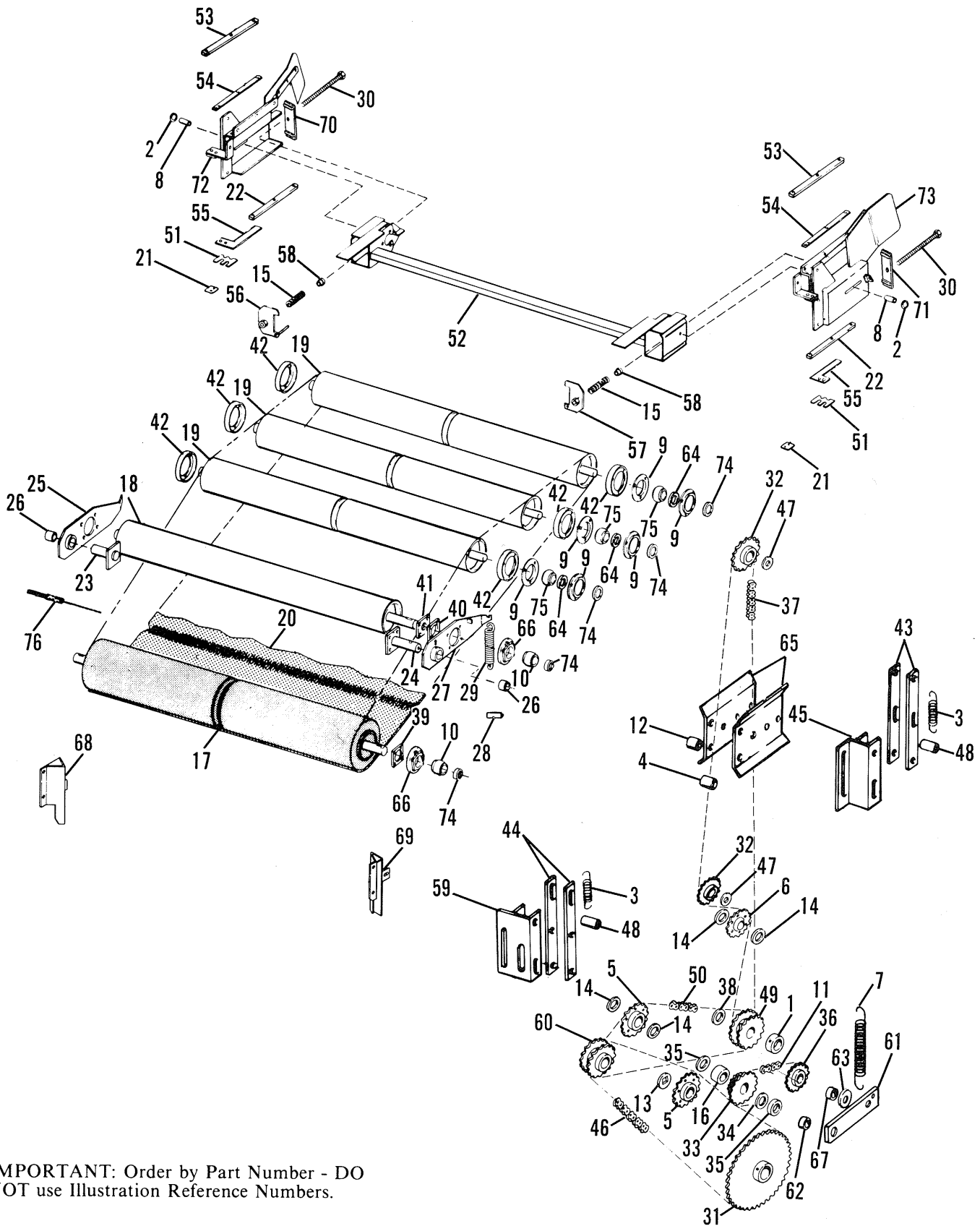
RB1600 - UPPER ROLLERS & BALE STARTER

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	H275	Bearing Retainer	19	33	058389	Bearing Spacer	2
2	9H300	Lock Pin	2	34	058508	Roll Shield - Right	1
3	H8334	Bearing Retainer	4		650486	HHCS 5/16 x 3/4	2
4	B11162B	Shim Washer	2		(2) 5/16 HN 653007 - (2) 5/16 LW 654024		
5	S16215	Bearing Retainer	16	35	058510	Roll Shield - Left	1
	650490	HHCS 3/8 x 1	18		650486	HHCS 5/16 x 3/4	2
	(18) 3/8 LW 654026				(2) 5/16 HN 653007 - (2) 5/16 LW 654024		
6	055142	Spring Washer	2	36	058537	Spring Rod	2
7	056406	Bale Starter Roller	1		650528	HHCS 3/8 x 2	2
8	056407	Tail Gate Roller	5		650493	HHCS 3/8 x 2-3/4	2
9	056408	Belt Tightener Roller	2		(8) 3/8 HLN 650805 - (2) 3/8 PW 654006		
10	056409	Drive Roller - Upper	1	37	058766	Drive Roller	1
11	056440	Idler Roller	1	38	059537	Spacer	19
12	057179	Ball Bearing	2	39	059644	Bale Starter	1
13	057185	Spacer	4		650491	HHCS 3/8 x 1-1/4	4
14	057186	Spacer	4		(4) 3/8 HN 653010 - (4) 3/8 LW 654026		
15	057187	Upper Link	2	40	059645	Belt Guide - Front	1
	650491	HHCS 3/8 x 1-1/4	2		650490	HHCS 3/8 x 1	4
	(2) 3/8 HLN 650805 - (2) 3/8 PW 654006				(4) 3/8 HN 653010 - (4) 3/8 LW 654026		
16	057194	Starter Roll Shaft	1	41	059647	Belt Guide - Front	1
17	057195	Starter Roll Support	2		650491	HHCS 3/8 x 1-1/4	4
	650198	S-L SHSS 1/4 x 3/8	1		(4) 3/8 HN 653010 - (4) 3/8 PW 654006		
	650322	S-L SHSS 1/4 x 5/16	1		(4) 3/8 LW 654026		
18	057202	Stabilizer Shaft	1	42	059650	Guide Rod - Front	7
19	057275	Roller - Lower	1		(28) 1/2 HN 653018		
20	057276	Roller Shaft	1	43	059651	Guard	1
21	057362	Shuttle	1		650490	HHCS 3/8 x 1	4
22	057947	Spacer	2		(4) 3/8 HN 653010 - (4) 3/8 PW 654006		
23	057957	Bearing Retainer	2		(4) 3/8 LW 654026		
24	057965	Roll Shield - Left	1	44	059683	Belt Guide - Center	1
	650490	HHCS 3/8 x 1	3	45	059686	Belt Guide - Lower	1
	(3) 3/8 HN 653010 - (3) 3/8 LW 654026			46	059720	Take-up Retainer	2
25	057967	Roll Shield - Left	2		650487	HHCS 5/16 x 1	1
	650490	HHCS 3/8 x 1	3		(1) 5/16 HN 653007 - (1) 5/16 LW 654024		
	(3) 3/8 HN 653010 - (3) 3/8 LW 654026			47	059800A	Upper Belt	6
26	057969	Roll Shield	4	48	061508	Bale Starter Spring	2
27	057971	Roll Shield	14	49	520062	Ball Bearing	2
	650809	HHCS 5/16 x 7/8	12	50	520063	Ball Bearing	19
	650487	HHCS 5/16 x 1	6	51	520064	Ball Bearing	2
	(18) 5/16 HLN 650804			52	520065	Ball Bearing	2
28	057977	Chain Take-up	1	53	520084	Bearing Lock Collar	21
	(2) 1/2 HN 653018			54	520085	Bearing Lock Collar	4
29	057980	Shuttle Hook	2	55	520090	Bearing Lock Collar	2
	650495	HHCS 1/2 x 1-1/4	2	56	520093	Bearing Lock Collar	11
	(2) 1/2 HLN 068034			57	520158	Ball Bearing	7
30	058031	Drive Roller	1	58	061509	Bearing Retainer Shim	9
	650207	S-L SHSS 5/16 x 1/2	2				
31	058156	Bearing Spacer	1				
32	058309	Spacer	4				

A To order 36" Dutchman (Belt Splice), specify part #059862. To repair Belt, specify Lacing Kit #901733.

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

RB1600 - LOWER ROLLERS & ROLLER DRIVE



IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

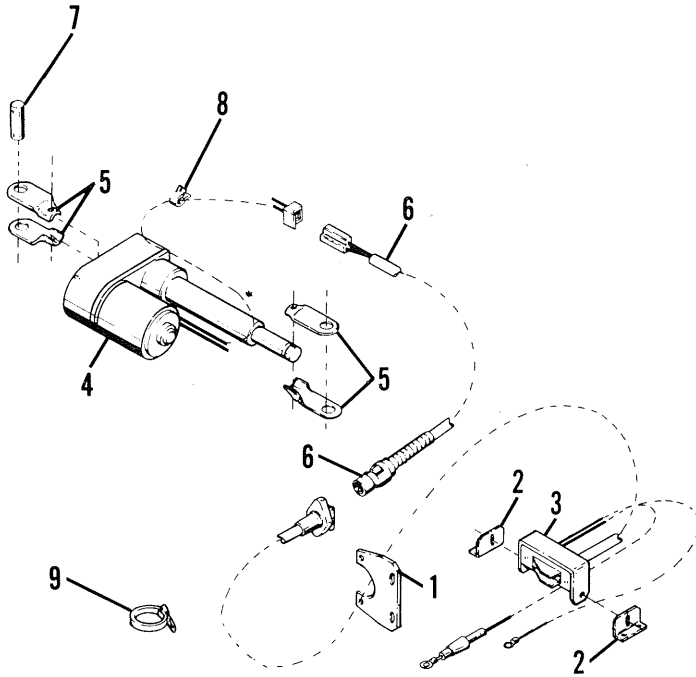
RB1600 - LOWER ROLLERS & ROLLER DRIVE

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	13H59	Set Collar	1	47	058489	Set Collar	2
2	9H253	Washer	2		650204	S-L SHSS 5/16 x 3/8	4
3	17H349	Spring	2	46	058481	Chain (No. 60) of 118 Links Including One (500160) Connector Link	1
4	6053B	Spacer	4	48	058493	Idler Bracket Spacer	2
5	H7812	Idler Sprocket (15T)	2	49	058870	Double sprocket (18T - 21T)	1
6	D9130	Idler Sprocket (17T)	1	50	058872	Chain (No. 60) of 82 Links Including One (500160) Connector Link	1
7	U10063	Spring	1	51	059526	Shim	2
8	R13178	Spacer	2	52	059654	Belt Take-up	1
9	S16215	Bearing Retainer	12	53	059682	Cam Spacer	4
	650490	HHCS 3/8 x 1	18	54	060060	Shim	As Req'd
	(18) 3/8 LW 654026			55	060061	Shim	2
10	041499	Ball Bearing	4	56	060066	Take-up Guide - Right	1
11	042166	Chain (No. 50) of 42 Links Including One (500057) Connector Link	1	57	060068	Take-up Guide - Left	1
12	043192	Spacer	5	58	060069	Snubber	2
13	048459	Washer	1	59	061039	Idler Bracket	1
14	055098	Washer	4		650492	HHCS 3/8 x 2-1/2	1
15	056344	Compression spring	2		650493	HHCS 3/8 x 2-3/4	1
16	056345	Needle Bearing	2		650704	Carriage Bolt 3/8 x 1	2
17	056405	Belt Drive Roller - Lower	1		(2) 3/8 HN 653010 - (2) 3/8 HLN 650805		
18	056410	Conditioner Roller	1		(2) 3/8 PW 654006 - (2) 3/8 LW 654026		
19	056411	Belt Idler Roller	3	60	061282	Double Sprocket (16T - 18T)	1
20	056480A	Baler Apron	1	61	061500	Idler Arm	1
21	057118	Lower Plate	2		650692	HHCS 5/16 x 1-3/4	1
22	057119	Cam Wear Plate	2		(1) 5/16 HLN 650804 - (1) 5/16 PW 654004		
	650801	FHCS 3/8 x 1	9	62	061501	Spacer	2
	(9) 3/8 HN 653010 - (9) 3/8 LW 654026				650490	HHCS 3/8 x 1	2
23	057160	Jack Shaft - Right	1		650491	HHCS 3/8 x 1-1/4	1
	655024	Cotter Pin 3/16 x 2	1		650533	HHCS 3/8 x 1-1/2	1
	(1) 1-1/4 PW Narrow 650808				(4) 3/8 HN 653010 - (3) 3/8 PW 654006		
24	057163	Jack Shaft - Left	1		(4) 3/8 LW 654026		
25	057165	Roll Arm - Right	1	63	061502	Washer	1
26	057168	Bronze Bushing	2	64	061509	Bearing Retainer Shim	6
27	057171	Roll Arm - Left	1	65	061533	Chain Guide	2
28	057173	Spring Bracket	2		650528	HHCS 3/8 x 2	1
	650486	HHCS 5/16 x 3/4	4		650731	HHCS 3/8 x 3-1/2	1
	(4) 5/16 HN 653007 - (4) 5/16 LW 654024				(2) 3/8 HN 653010 - (2) 3/8 LW 654026		
29	057174	Conditioner Roller Spring	2	66	061809	Bearing Housing	4
30	057232	Take-up Bolt 5/8 x 14-1/2	2		650533	HHCS 3/8 x 1-1/2	8
	(2) 5/8 PW 654012				(8) 3/8 LW 654026		
31	057337	Sprocket (42T)	1	67	062102	Spacer	1
	650215	S-L SHSS 3/8 x 1/2	2	68	068006	Deflector - Right	1
32	057344	Sprocket (18T)	2		650486	HHCS 5/16 x 3/4	2
33	057346	Idler Sprocket (15T - 17T)	1		650490	HHCS 3/8 x 1	2
34	057350	Thrust Bearing Race	1		(2) 5/16 HN 653007 - (2) 3/8 HN 653010		
35	057351	Thrust Bearing Race	2		(2) 3/8 PW 654006 - (2) 5/16 LW 654024		
36	057355	Sprocket (24T)	1		(2) 3/8 LW 654026		
	650204	S-L SHSS 5/16 x 3/8	2	69	068009	Deflector - Left	1
37	057361	Chain (No. 50) of 240 Links Including One (500057) Connector Link	1		650486	HHCS 5/16 x 3/4	2
					(2) 5/16 HN 653007 - (2) 5/16 LW 654024		
38	057617	Washer	1	70	068011	Take-up Plate - Right	1
39	057958	Roll Plate	2	71	068014	Take-up Plate - Left	1
40	057960	Roll Spacer	2	72	068015	Cam Track Tail - Right	1
41	057961	Conditioner Roll Shield	2		650491	HHCS 3/8 x 1-1/4	2
	650579	HHCS 3/8 x 1-3/4	8		650644	HHCS 1/2 x 3	2
	(8) 3/8 HN 653010 - (8) 3/8 LW 654026				(2) 3/8 HN 653010 - (2) 3/8 LW 654026		
42	058329	Shield	6		(2) 1/2 HN 653018 - (2) 1/2 LW 654030		
43	058440	Idler Arm	2	73	068018	Cam Track Tail - Left	1
	650502	HHCS 1/2 x 2-1/4	1		650491	HHCS 3/8 x 1-1/4	2
	(1) 1/2 HN 653018 - (2) 1/2 PW 654009				650644	HHCS 1/2 x 3	2
	(1) 1/2 LW 654030				(2) 3/8 HN 653010 - (2) 1/2 HN 653018		
44	058441	Idler Arm	2		(2) 3/8 LW 654026 - (2) 1/2 LW 654030		
	650502	HHCS 1/2 x 2-1/4	1	74	520093	Bearing Lock Collar	10
	(1) 1/2 HN 653018 - (2) 1/2 PW 654009			75	520158	Ball Bearing	6
	(1) 1/2 LW 654030			76	058399B	Belt Connecting Pin	1
45	058442	Idler Bracket	1				
	650492	HHCS 3/8 x 2-1/2	1				
	650493	HHCS 3/8 x 2-3/4	1				
	(2) 3/8 HLN 650805 - (2) 3/8 PW 654006						

A For Belt Repair, specify Kit No. 061253 consisting of two Pins (901751) and Belt Dutchman (061254).
B To order Lacing Pin, order one 901751 Kit.

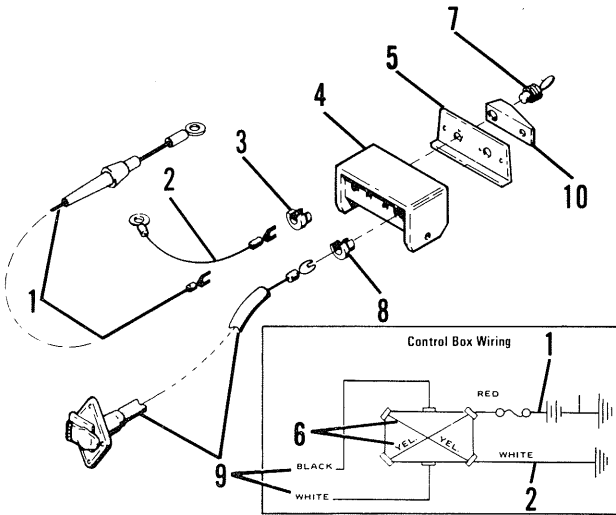
RB1600 - OPTIONS

801143 ELECTRIC TWINE WRAPPING KIT



Ref. No.	Part No.	Part Name	No. Req.
	801143	Electric Twine Wrapping Kit	1
		Consists of:	
1	059052	Receptacle Bracket	1
	650487	HHCS 5/16 x 1	2
	(2) 5/16 HN 653007 - (2) 5/16 LW 654024		
	(2) 5/16 PW 654004		
2	059053	Mounting Bracket	2
	650448	HHCS 1/4 x 3/4	4
	(4) 1/4 HN 653005 - (4) 1/4 LW 654022		
3	060375	Control Box - Assembled	1
	650260	PTHMS 1/4 x 1/2	2
	(2) 1/4 HN 653005 - (2) 1/4 LW 654022		
4	061058	Actuator	1
5	061059	Yoke Clip	4
	650585	HHCS 1/2 x 2	2
	(2) 1/2 HLN 650806		
6	061060	Power Cable	1
	650448	HHCS 1/4 x 3/4	2
	(2) 1/4 HN 653005 - (2) 1/4 LW 654022		
7	061061	Cylinder Pin	1
	655024	Cotter Pin 3/16 x 2	2
8	061062	Wire Clamp	5
	650490	HHCS 3/8 x 1	3
	(3) 3/8 HLN 650805 - (3) 3/8 PW 654006		
9	063592	Wire Wrap	1

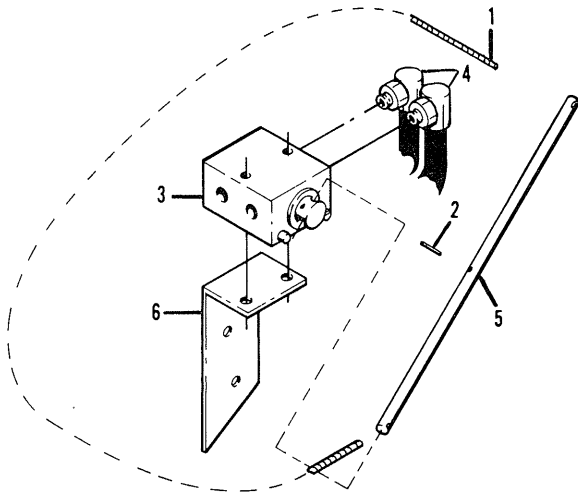
060375 CONTROL BOX (Component Breakdown)



Ref. No.	Part No.	Part Name	No. Req.
	060375	Control Box - Assembled	1
		Consists of:	
1	057778	Power Cord	1
2	057779	Ground Cable	1
3	057781	Bushing	1
4	059055	Control Box	1
	650702	RHMS #6 x 3/8	2
5	059059	Switch Plate	1
	650261	PTHMS 1/4 x 1/2	1
	(1) 1/4 HN 653005 - (1) 1/4 LW 654022		
	(3) 1/4 PW 654002		
6	059064	Cable (Yellow)	1
7	059299	Toggle Switch	1
8	059321	Strain Relief Bushing	1
9	060376	Tractor Cable	1
10	060972	Toggle Guard	1

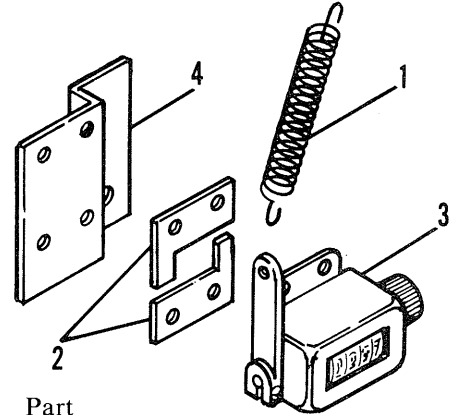
ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

801051 MANUAL HYDRAULIC SHUT OFF KIT



Ref. No.	Part No.	Part Name	No. Req.
801051		Manual Hydraulic Shut-off Kit ...	1
		Consists of:	
1	R13081E	Cord	1
2	050270	Spring Pin	1
3	059421	Valve - Assembled	1
4	059426	Hose	2
5	059427	Handle	1
6	060596	Valve Mount	1
	650491	HHCS 3/8 x 1-1/4	2
	650784	HHCS 5/16 x 2-3/4	2
		(4) 5/16 HN 653007 - (4) 5/16 LW 654024	

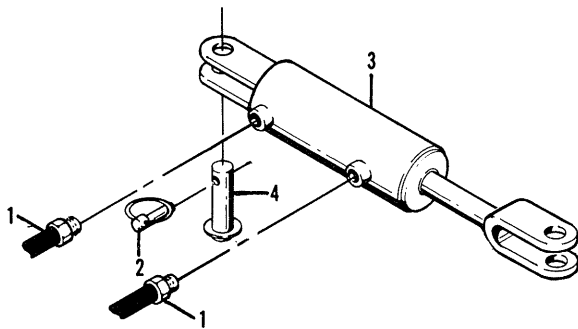
801782 BALE COUNTER KIT



Ref. No.	Part No.	Part Name	No. Req.
801782		Bale Counter Kit	1
		Consists of:	
1	17H387	Activating Spring	1
	650426A	HHCS 1/4 x 1-1/4	1
		(2) 1/4 HN 653005	
	650618	HWHSTS 5/16 x 5/8	1
2	066764	Bracket	2
	650618	HWHSTS 5/16 x 5/8	4
3	066765	Counter	1
4	068210	Counter Base	1

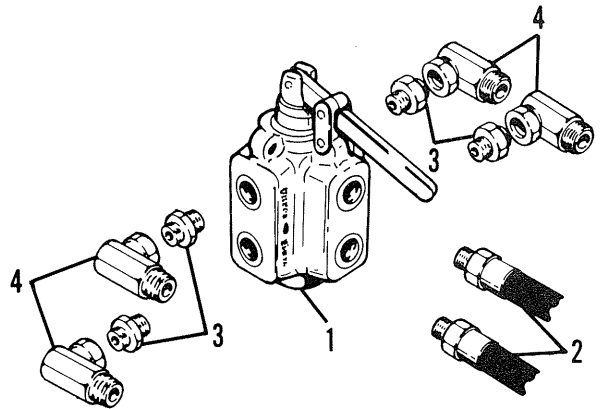
A Not used on RB1600 Baler.

801088 HYDRAULIC TWINE WRAPPING KIT



Ref. No.	Part No.	Part Name	No. Req.
801088		Hydraulic Twine Wrapping Kit ...	1
		Consists of:	
1	059539	Hose	2
2	060471	Klick Pin	1
3	060626	Hydraulic Cylinder	1
4	060629	Cylinder Pin	1

801087 DUAL HYDRAULICS KIT

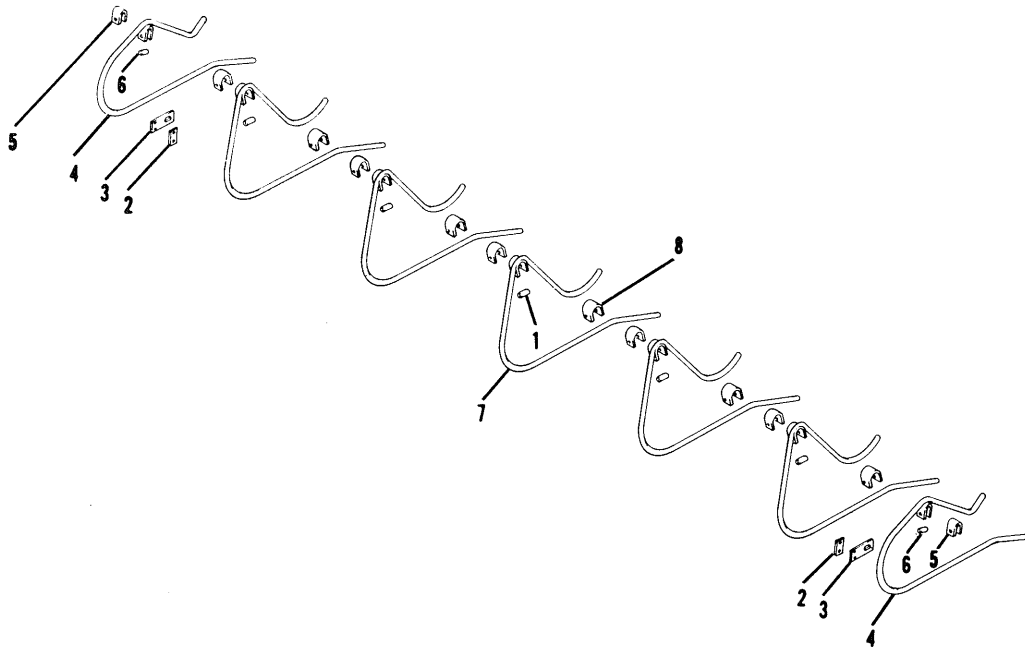


Ref. No.	Part No.	Part Name	No. Req.
801087		Dual Hydraulics Kit	1
		Consists of:	
1	060597	Double Selector Valve	1
	650818	HHCS 3/8 x 3	2
		(2) 3/8 HN 653010 - (2) 3/8 LW 654026	
2	060598	Hose	2
3	060599	Nipple - 3/4 Hex.	4
4	060600	Union	4

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

RB1600 - OPTIONS

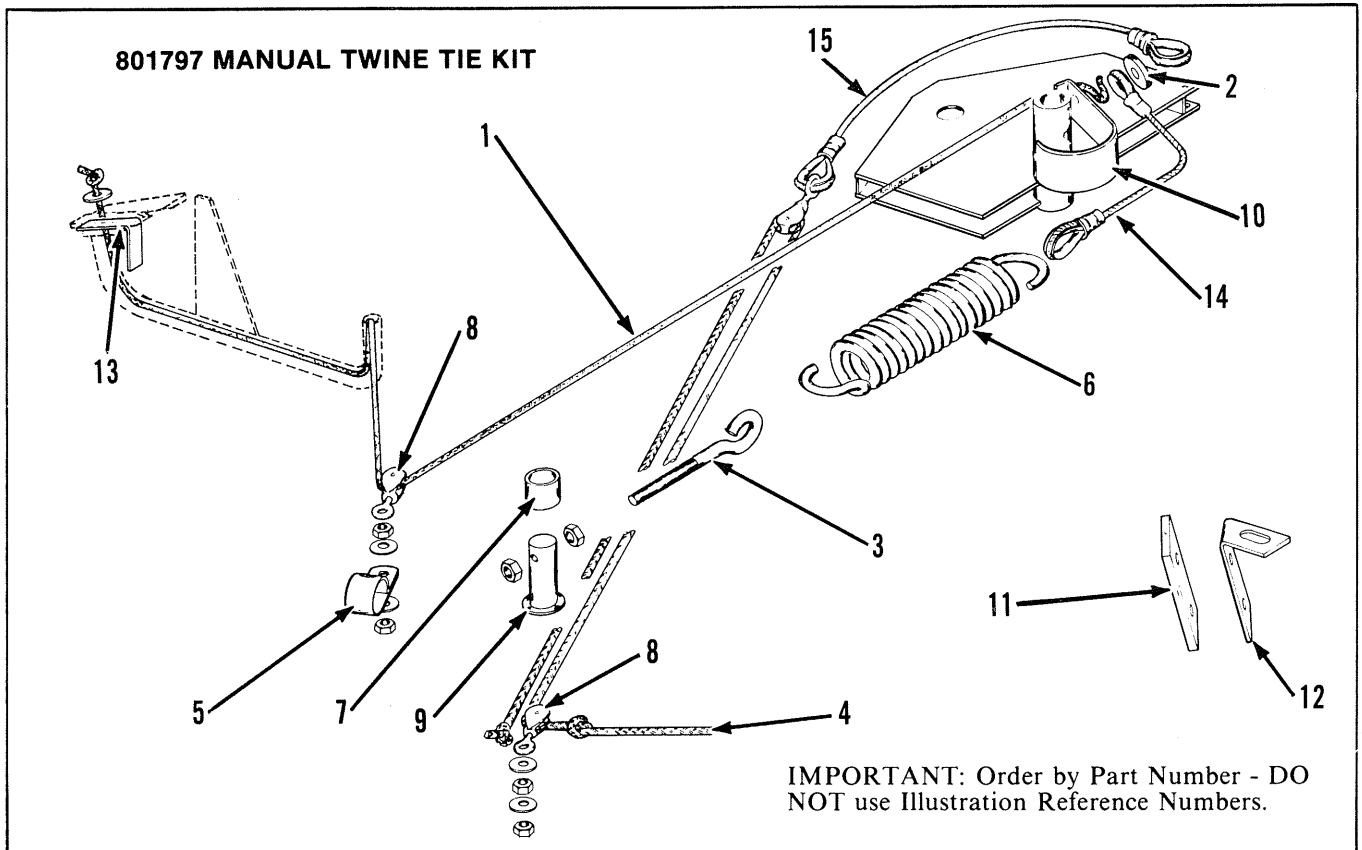
068042 LIGHT CROP HOLD-DOWN KIT



IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
	068042	Light Crop Hold-down Kit	1				
		Consists of:					
1	043616	Spacer	5	5	067160	Clamp - Outside Tine	2
	650568	HHCS 5/16 x 2	5		650545	HHCS 5/16 x 1-1/4	2
		(5) 5/16 HLN 650804				(2) 5/16 HLN 650804	
2	058705	Strap	2	6	067162	Spacer - Outside Tine	2
	650426	HHCS 1/4 x 1-1/4	4		650577	HHCS 5/16 x 1-1/2	2
		(4) 1/4 HN 653005 - (4) 1/4 LW 654022				(2) 5/16 HLN 650804	
3	067157	Stop	2	7	067163	Light Crop Tine	5
4	067159	Outside Tine	2	8	067165	Clamp	10
					650568	HHCS 5/16 x 2	10
						(10) 5/16 HLN 650804	

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS



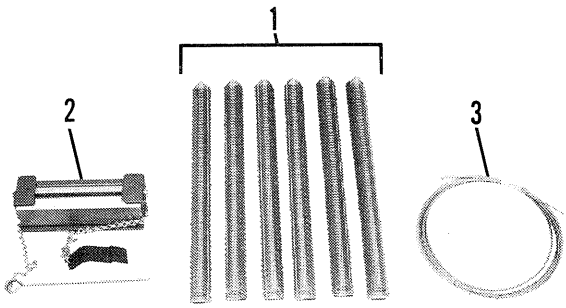
IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
	801797	Manual Twine Mechanism Kit ...	1	9	060629	Spring Anchor Stud	1
		Consists of:					
1	H6080B	Cord - 3/16 x 72	1	10	064284	Cam Arm	1
2	M12118	Washer	1		650533	HHCS 3/8 x 1-1/2	1
	650491	HHCS 3/8 x 1-1/4	1		650528	HHCS 3/8 x 2	1
		(1) 3/8 HLN 650805				(2) 3/8 HLN 650805	
3	17H281	Eye Bolt	1	11	064289	Bumper Pad	1
		(2) 3/8 HN 653010		12	064290	Bumper Plate	1
4	052040	Cord - 5/16 x 204	1		650487	HHCS 5/16 x 1	2
5	056773	Hose Clamp	1		650453	HHCS 1/2 x 1-1/2	1
6	057174	Spring	1			(2) 5/16 HLN 650804 - (2) 5/16 PW 654004	
7	058197	Pipe Spacer	1			(1) 1/2 PW 654009 - (1) 1/2 LW 654030	
8	058539	Pulley	2	13	064291	Knife Spacer	1
	650543	HHCS 5/16 x 1-1/4	1	14	064292	Cable	1
		(2) 5/16 HN 650804 - (2) 5/16 PW 654004		15	064293	Cable w/Pulley	1

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

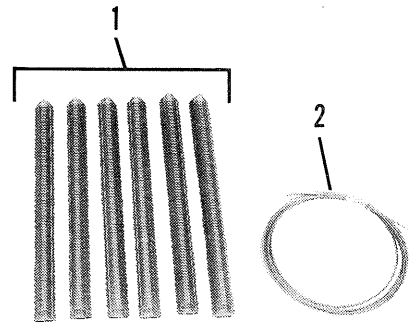
RB1600 - ACCESSORIES

801086 RE-LACING KIT



Ref. No.	Part No.	Part Name	No. Req.
	801086	Re-Lacing Kit.....	1
		Consists of:	
1	058398	#4-1/2 Clipper Hook Card.....	6
2	059826	Vice Lacer.....	1
3	060345	Cable - 72".....	1

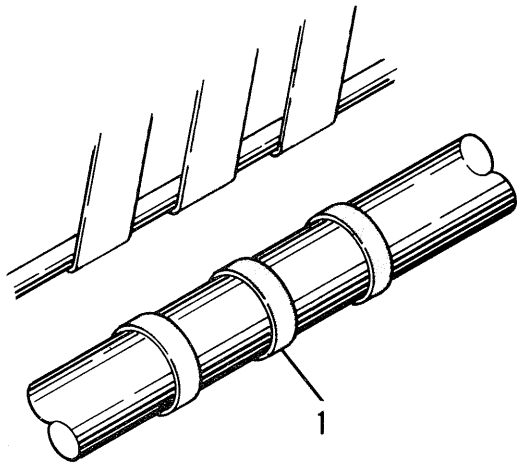
901733 LACING KIT



Ref. No.	Part No.	Part Name	No. Req.
	901733	Lacing Kit.....	1
		Consists of:	
1	058398	#4-1/2 Clipper Hook Card.....	6
2	060345	Cable - 72".....	1

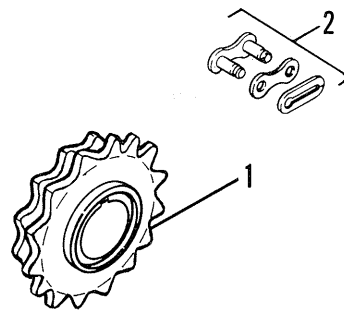
IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

901716 ROLLER FRICTION SURFACE KIT



Ref. No.	Part No.	Part Name	No. Req.
	901716	Roller Friction Surface Kit.....	1
		Consists of:	
1	060059	Friction Strips.....	6

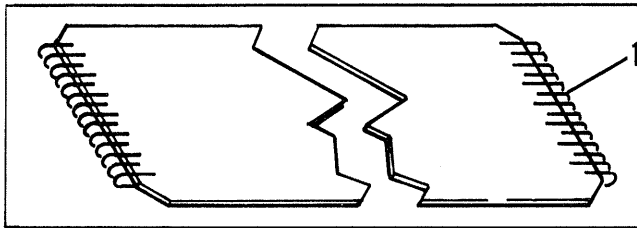
901757 SLOW-DOWN SPROCKET KIT



Ref. No.	Part No.	Part Name	No. Req.
	901757	Slow-down Sprocket Kit.....	1
		Consists of:	
1	060621	Double Sprocket (13T - 15T)....	1
	650213	SHSS - SL 3/8 x 3/8.....	2
2	500161	Offset Coupler.....	2

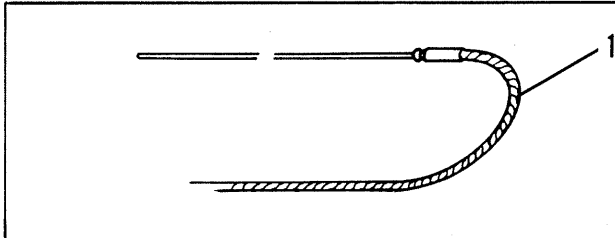
ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

RB1600 - ACCESSORIES



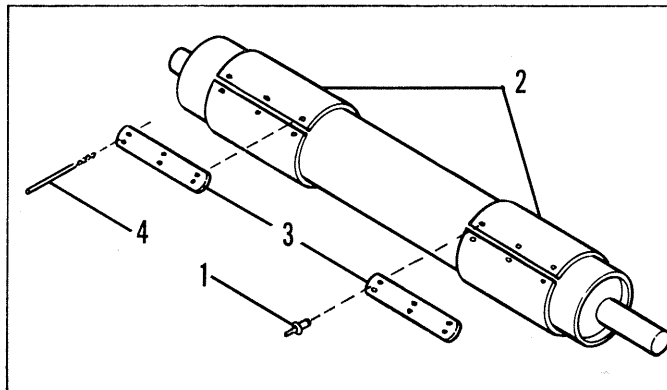
059802 6" UPPER BELT DUTCHMAN KIT

Ref. No.	Part No.	Part Name	No. Req.
	059802	6" Upper Belt 36" Dutchman Kit	1



901751 PLATFORM BELT LACING PIN KIT

Ref. No.	Part No.	Part Name	No. Req.
	901751	Platform Belt Lacing Pin - 72" ...	1



068633 PACKING ROLLER LAGGING KIT

Ref. No.	Part No.	Part Name	No. Req.
	068633	Packing Roller Lagging Kit ...	1
Consists of:			
1	068846	Rivet Liner	36
2	068847	Lag	2
3	068848	Strip Covers	4
4	068849	Drill - 13/64"	1

IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

RB1600 - DECAL LOCATION

Decal Locations are shown to assist in application of new decals in the event of damage to the Decal or refinishing of the machine. Check listing for information and the illustrations for their location.

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new Decal. To apply, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Peel the other portion of the backing paper off slowly while applying hand pressure to smooth out Decal surface.

The Decal Set Number for the RB1600 is 060483. The set includes the following Decals:

NOTE: Discard Decals NOT required for this machine.

NOTE: Always order Decals by set number. DO NOT order Decals separately.

WARNING: Always Observe Safety Rules Shown on Decals. If Decals become damaged, or if unit is repainted, replace Decals.

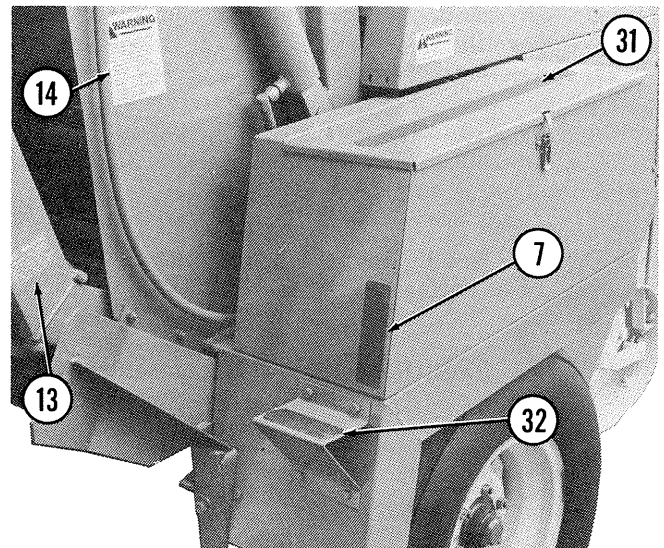
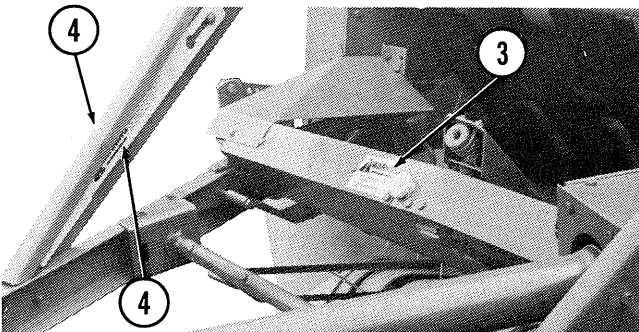
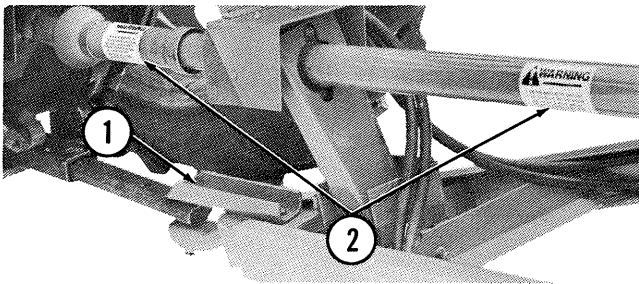
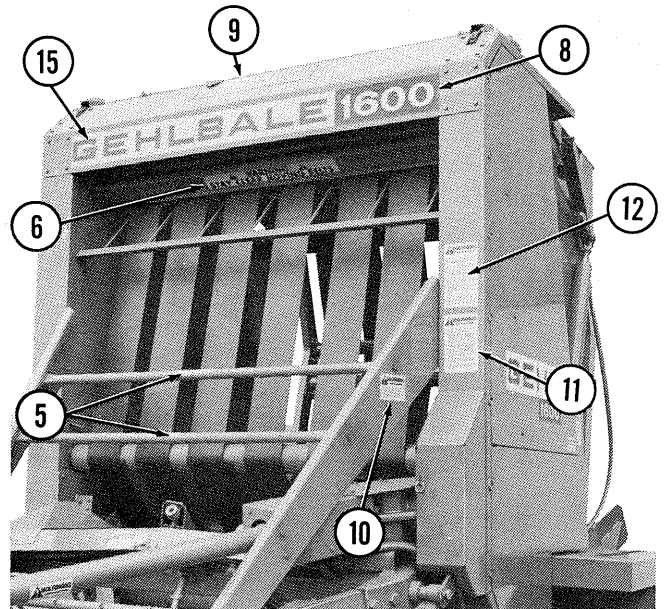
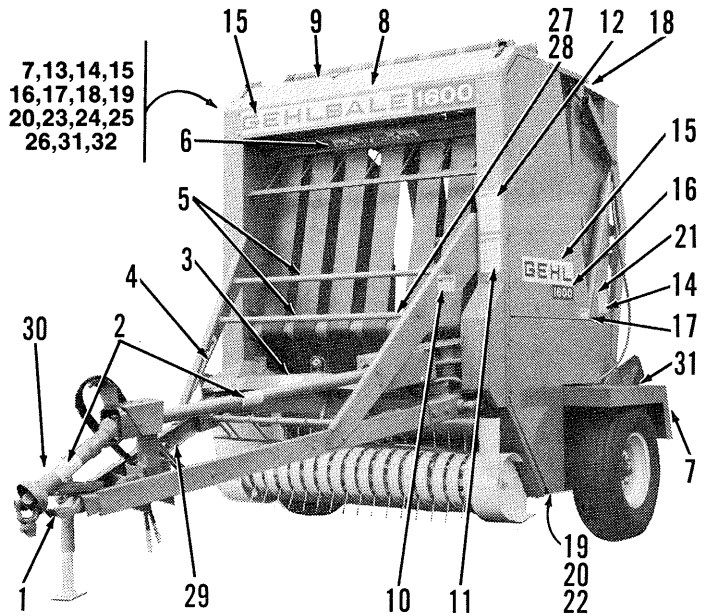
NOTICE

Order paint for refinishing machines from this list:

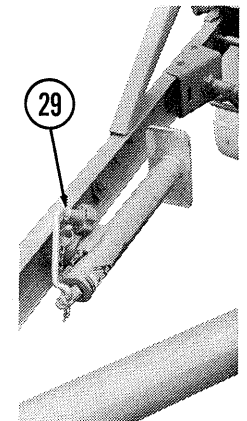
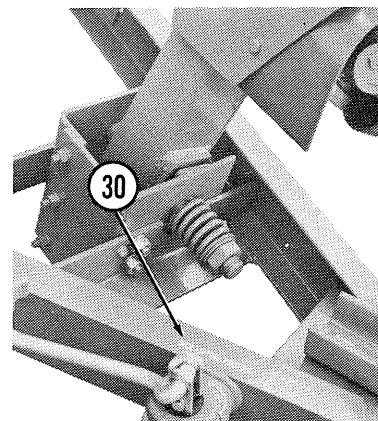
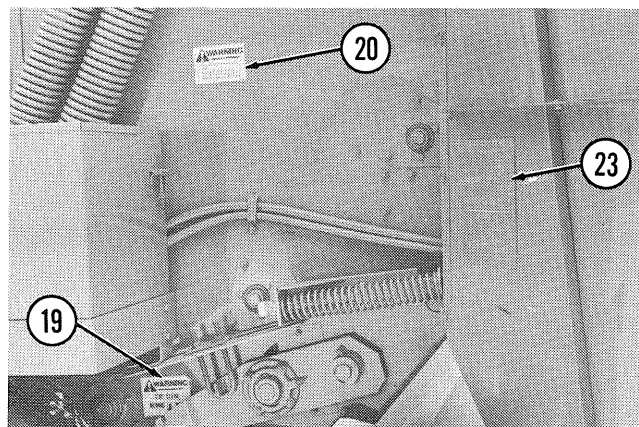
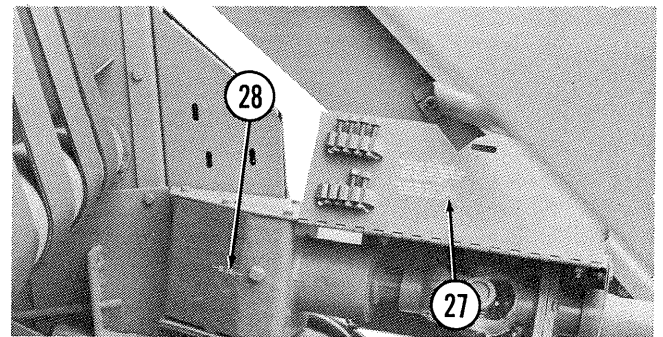
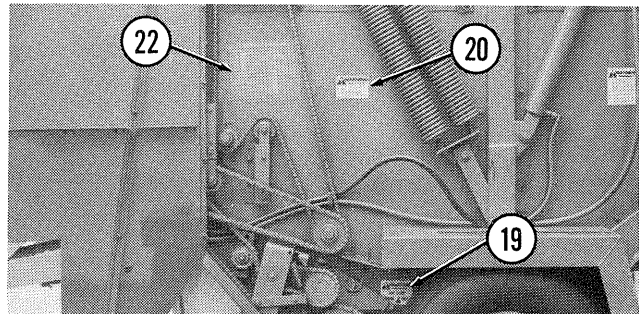
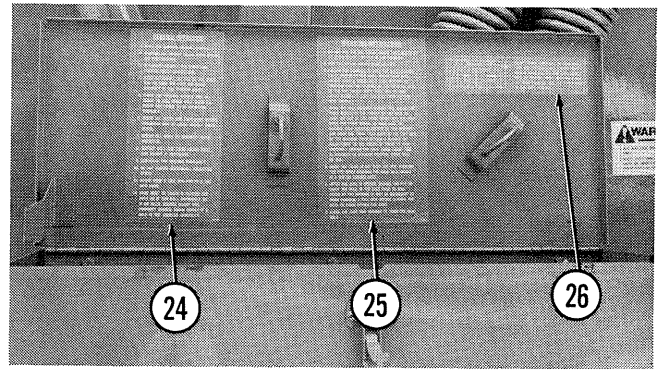
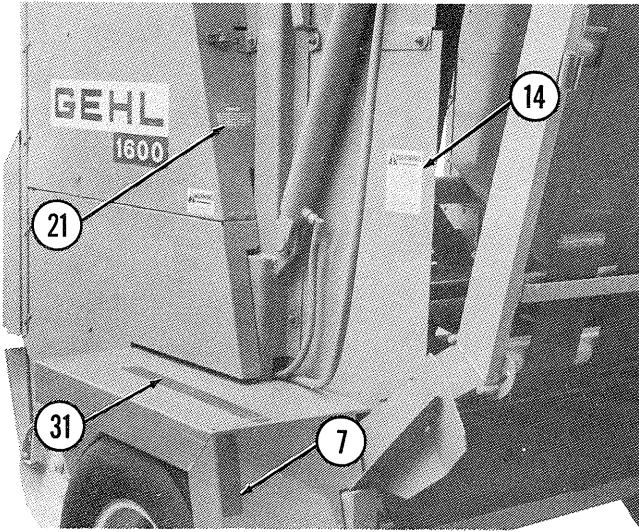
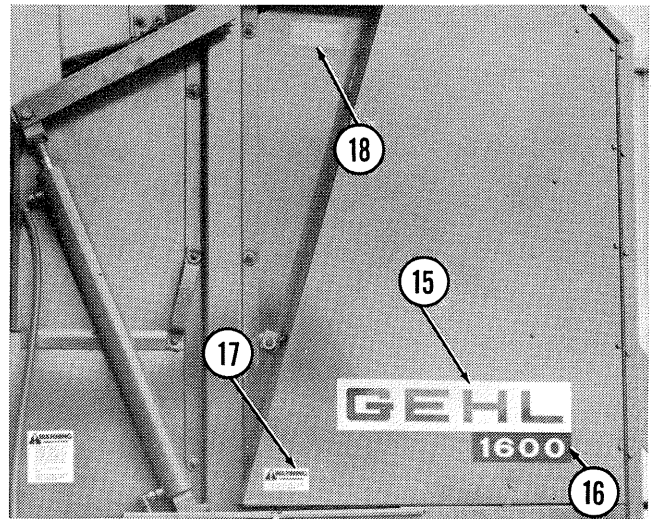
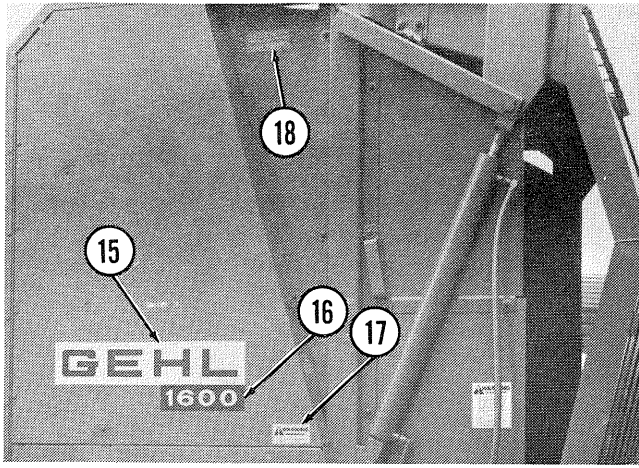
901225	One Gallon Blaze Paint
901226	One Gallon Maize Paint
901295	6 (12 oz.) Cans Blaze Spray Paint
901296	6 (12 oz.) Cans Maize Spray Paint

RB1600 - DECAL LOCATION

- 1 - 058311 NOTICE - Transmission Fluid (Not Replaceable)
- 2 - 060143 WARNING - PTO (Two Places)
- 3 - 060141 WARNING - Twine Mechanism
- 4 - 065984 WARNING - Disconnect PTO (Two Places - Both Sides of Wrench)
- 5 - 060150 Decal - NO STEP (Two Places)
- 6 - 059825 WARNING - Moving Belts
- 7 - 062493 Decal - Reflector Strip (Two Places)
- 8 - 068024 BALE 1600
- 9 - 058529 Decal - Bale Size Indicator
- 10 - 065985 WARNING - Disconnect PTO
- 11 - 060140 WARNING - General
- 12 - 060144 WARNING - Read Operator's Manual
- 13 - 061832 Decal - Belt Tracking
- 14 - 060145 WARNING - Gate (Two Places)
- 15 - 061203 GEHL (Three Places)
- 16 - 068025 1600 (Two Places)
- 17 - 060146 WARNING - Keep Door Closed & NEVER Ride Machine (Two Places)
- 18 - 060151 Decal - Belt Tension (Two Places)
- 19 - 060149 WARNING - Moving Belts (Two Places)
- 20 - 060142 WARNING - Spring Coils (Two Places)
- 21 - 065982 Decal - Check Roller Chain Idlers
- 22 - 061830 Decal - Chain Tightener Adjustment
- 23 - 065983 Decal - Pickup Adjustment
- 24 - 060148 Decal - General Operation
- 25 - 060147 Decal - Operating Instructions
- 26 - 060139 Decal - Spare Twine
- 27 - 061057 Decal - Shear Bolts
- 28 - 060138 Decal - Oil Level
- 29 - 060510 Decal - Jack Storage Position
- 30 - 060511 Decal - Jack Lifting Position
- 31 - 055100 Non-skid Surface Strip (Two Places)
- 32 - 060514 Non-skid Surface Strip



RB1600 - DECAL LOCATION



RB1600 - NUMERICAL INDEX

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
9H253	8,19	052595	5	057276	17	058508	17
9H300	8,10,15,17	053688	11	057280	15	058510	17
13H59	19	053865	12	057283	15	058533	5
17H281	23	054161	13	057300	5	058534	5
17H349	19	054959	5,7	057362	17	058535	5
17H387	21	055021	7	057370	5	058536	5
7K73	5	055073	15	057371	5	058537	17
H133	10	055074	15	057374	5	058538	5
H275	17	055098	19	057375	5	058539	23
H714B	5	055142	17	057376	5	058542	15
D932A	8	055354	12	057380	5	058543	15
H6053B	19	055355	12	057388	5	058579	15
H6057B	5	055356	12	057422	7	058690	15
H6080B	23	055358	12	057457	15	058705	22
H6094	8	055682	8	057459	15	058766	17
H6172	8	055690	8	057497	11	058874	5
H7812	19	055691	8	057499	11	058875	5
H8054	8	055692	9	057504	11	058884	15
H8334	10,17	055898	15	057507	11	058908	5
H8354	10	056211	9	057512	11	058963	15
D9130	19	056349	11	057513	11	058964	15
U10063	19	056406	17	057570	9	058965	15
B11069	7	056407	17	057778	20	058966	15
B11090	10	056408	17	057779	20	059052	20
B11162B	10,17	056409	17	057781	20	059053	20
B11433A	5	056440	17	057883	5	059055	20
M12118	10,23	056441	15	057911	9	059059	20
M12306	15	056769	5	057919	7	059064	20
M12361	7	056773	7,23	057920	7	059215	5
R13081E	21	057109	5	057931	5	059272	9
R13178	19	057110	5	057945	5	059299	20
C14061A	5	057111	5	057947	17	059321	20
S16215	17,19	057146	5	057948	5	059390	15
S16218	15	057147	5	057950	15	059421	21
040000		057148	15	057951	15	059426	21
040057	8	057149	15	057952	15	059427	21
040727	10	057150	15	057953	15	059537	17
040860	5,11	057151	15	057957	17	059539	21
041499	19	057153	15	057959	5	059554	13
042166	19	057154	15	057962	5	059562	13
042667	11	057155	15	057963	5	059563	13
043192	19	057156	15	057965	17	059564	13
043616	22	057157	15	057967	17	059565	13
044116	5,7	057158	15	057969	17	059566	13
045327	12	057159	15	057971	17	059567	13
045882	12	057174	23	057977	17	059568	13
045883	12	057179	17	057980	17	059569	13
045998	8	057181	5	058031	17	059572	13
046000	8	057185	17	058156	17	059573	13
046001	8	057186	17	058197	23	059574	13
046754	8	057187	17	058309	17	059576	9,12
047956	11	057194	17	058325	5	059577	12
048060	8	057195	17	058326	5	059578	12
048459	19	057202	17	058328	9	059579	12
049261	5,11	057232	5	058389	17	059580	12
		057256	15	058398	24	059581	12
050000		057267	15	058421	9	059618	5
050270	21	057274	15	058453	9	059619	5
052040	23	057275	17	058490	5	059622	5

RB1600 - NUMERICAL INDEX

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
059642	6			061711	6	066521	11
059643	6			061712	7	066567	11
059644	17			061831	15	066764	21
059645	17			061833	6	066765	21
059647	17			061834	6	067157	22
059650	17			061853	11	067159	22
059651	17			063592	20	067160	22
059681	6			064284	23	067162	22
059683	17			064289	23	067163	22
059686	17			064290	23	067165	22
059687	15			064291	23	067516	11
059688	15			064292	23	067987	11
059689	15			064293	23	067988	11
059690	15			065674	9	067991	11
059692	9			065675	11	067994	11
059693	6			065679	11	067997	9
059694	6			065680	11	068000	11
059695	6			065683	6	068003	11
059696	6			065692	6	068042	22
059697	6			065700	11	068189	11
059708	7			065703	11	068210	21
059709	7			065708	11	068633	25
059714	9			065711	11	068846	25
059718	7			065714	11	068847	25
059719	7			065715	11	068848	25
059720	17			065718	11	068849	25
059721	7,9			065719	11		
059722	9			065721	9	500000	
059723	7			065725	6	500111	5
059729	9			065727	9	500057	19
059731	9			065728	13	500161	24
059734	9			065729	13	510023	12
059735	9			065730	13	510100	12
059747	15			065731	13	510215	12
059753	9			065732	9	520000	13
059754	9			065733	9	520054	9
059756	9			065862	6	520062	17
059757	9			065986	9	520063	17
059764	15			066444	11	520064	17
059765	9			066445	11	520065	11,17
059766	9			066479	11	520066	9
059767	7			066480	11	520084	17
059773	9			066481	11	520085	11,17
059776	9			066484	11	520090	17
059777	9			066487	11	520093	17
059778	15			066488	11	520135	9
059780	15			066489	11	520136	9
059782	15			066490	11	520158	17
059784	15			066491	11	520175	11
059785	15			066492	11	520199	9
059786	7			066499	11	520200	9
059794	7			066501	11	520201	9
059799	7			066502	11	570003	11
059800	17			066503	11	570014	12
059802	25			066508	11	570016	13
059817	15			066511	11	800000	
059826	24			066512	11	801051	21
059862	17			066517	11	801086	24
				066519	11	801087	21

RB1600 - NUMERICAL INDEX

Part No.	Page No.			
801088 21			
801143 20			
801782 21			
801797 23			
900000				
900015 9,12			
900091 7			
901716 24			
901733 17,24			
901751 25			
901757 24			
901877 20			
600000				
655536 13			
660004 13			
666002 9			

GEHL®

FARM EQUIPMENT

GEHL COMPANY WEST BEND, WISCONSIN 53095 U.S.A.