GEHL

Form
913293

Revision E
August
2009

CT7-23 Turbo

Telescopic Handler

Serial Number 245989 - 263523

Parts Manual

NOTE: *This parts manual identifies standard and optional features for this model. Depending on the features of your machine, some of the items identified in the parts lists may not be included with your machine.*

The Table of Contents lists the page locations of the various component groups on the machine.

When ordering service parts, specify the part number, full description, quantity required, and the unit model and serial number.

Model and serial numbers for this unit are stamped on a plate located inside the operator's station. The serial number is also stamped on the top front of the frame. "Right" and "left" are determined from a position standing behind the unit and facing the direction of travel.

Gehl Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any unit previously delivered.

Grease fittings and common attaching hardware, such as cotter pins, set screws, woodruff keys, screws and nuts are included in the parts list, indented below the part they are associated with, but NOT illustrated, except where a particular routing or special fastening arrangement must be maintained. The hardware listed is for mounting purposes and is NOT included when the part is ordered for replacement.

Standard attaching hardware torque values are provided on the inside back cover. Unless otherwise specified, all capscrews are Grade 5, cadmium or zinc plated; hexagon nuts for Grade 5 capscrews and bolts are Grade 5.

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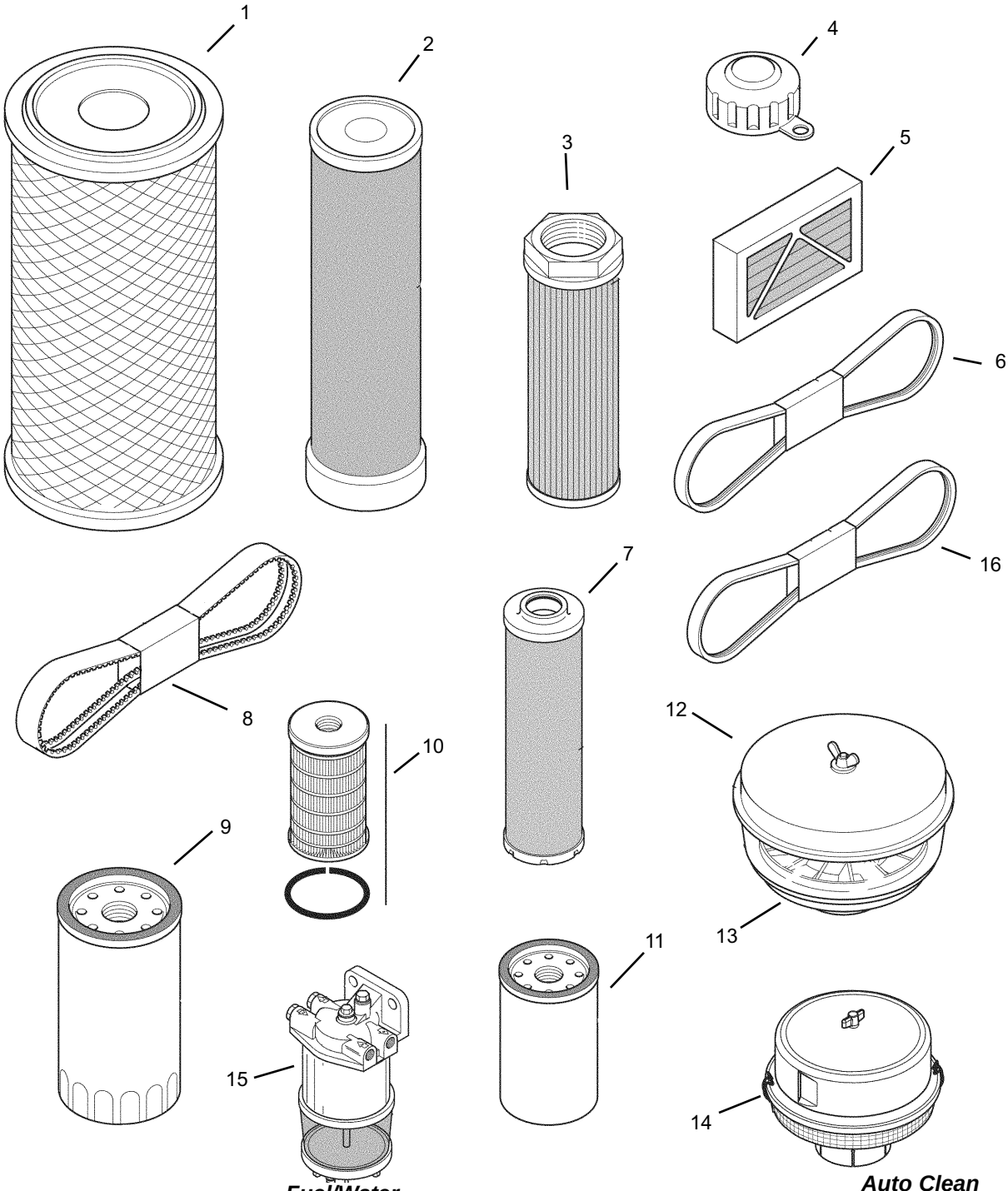


Fuel/Water Separator Pre-filter (Later Machines)

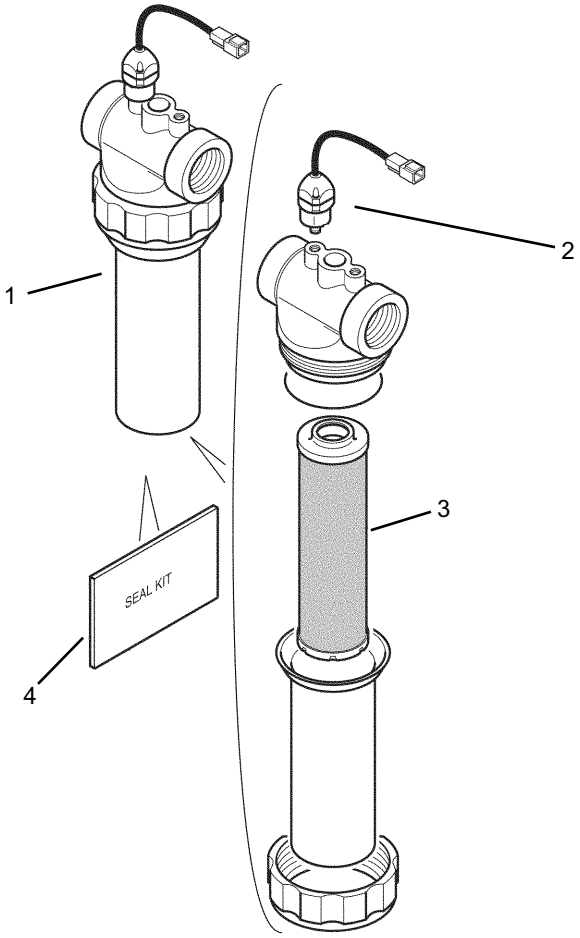
Auto Clean Pre-filter (Optional)

Ref. No.	Part No.	Description	Qty. Req.
01	219980	Air filter cartridge	1
02	219979	Safety air filter cartridge	1
03	219945	Primary strainer *(in hyd. tank)*	1
04	219937	Cap	1
05	219947	Cab air filter	1
06	219996	Alternator belt	1
07	218042	Hydraulic return oil filter	1
08	219956	Fan belt	1
09	219975	Engine oil filter	1
10	184223	Fuel Filter cartridge	1
11	219976	Transmission oil filter	1
12	218591	Pre-filter Assembly *(includes item #13)*	1
13	218635	Tank *(bowl)*, pre-filter *(included with item #12)*	1
14	215750	Auto-Clean pre-filter *(option)*	1
15[ab]	189145	Fuel/Water Separator pre-filter *(Filter, gaskets and o-rings only)*	1
16	215896	Air compressor belt *(Air conditioning)*	1
		-- ITEMS NOT SHOWN --	
00[c]	215532	In-line hydraulic filter	1

a *Includes filter (only), o-rings, and gaskets. Does not include glass bowl or mount housing.*

b *Refer to the Engine Section - Fuel Circuit for a detailed list of parts related to the fuel / water separator.*

c *Refer to the Hydraulic Section - Joystick Controllers Circuit for the location of this filter (item #37).*



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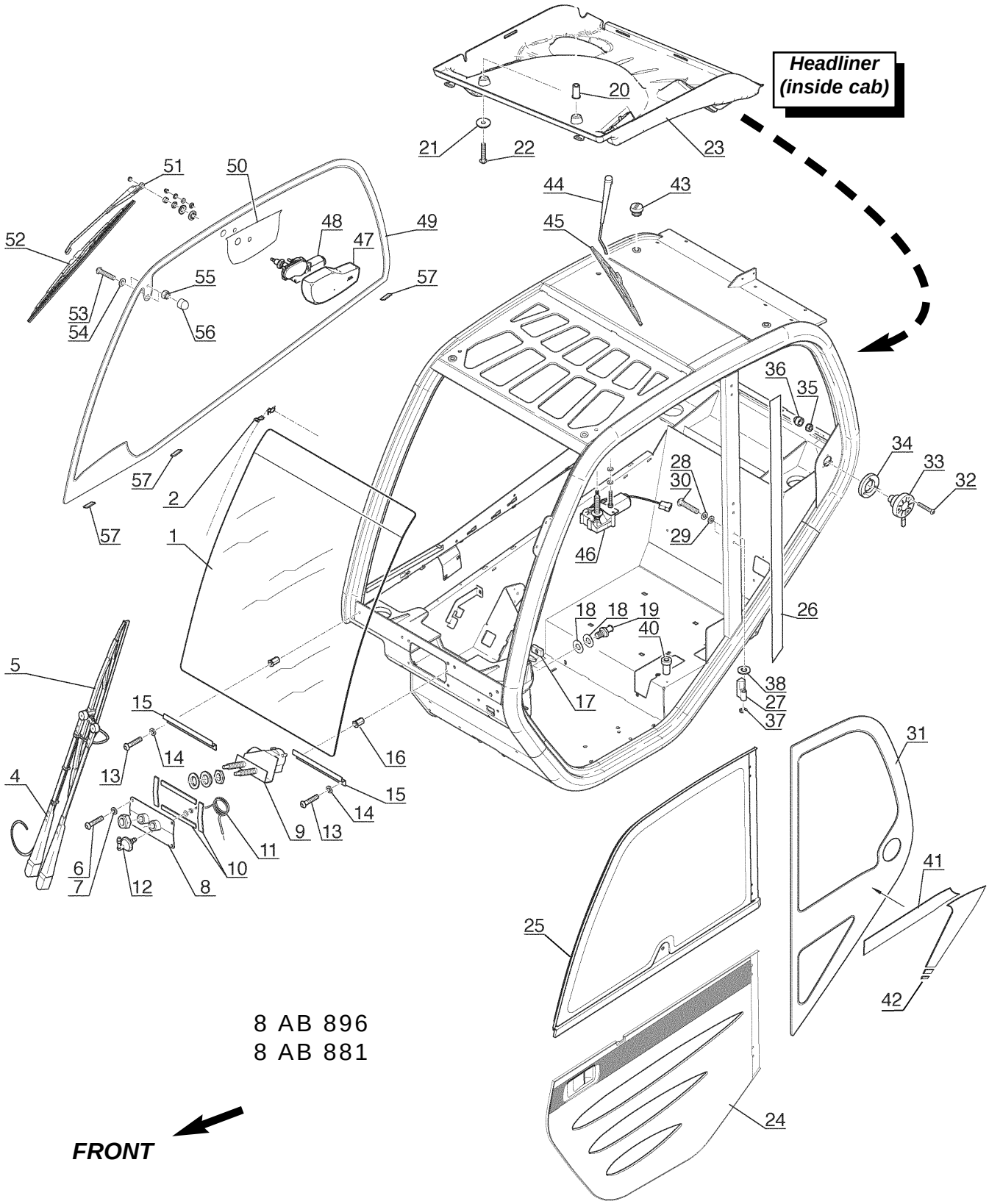
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	218083	Hydraulic Filter Assembly	1	03	218042	Hydraulic Filter Cartridge	1
02	217796	Restriction Indicator Switch	1	04	219684	Seal Kit	1


Headliner
(inside cab)
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8 AB 896
8 AB 881
FRONT

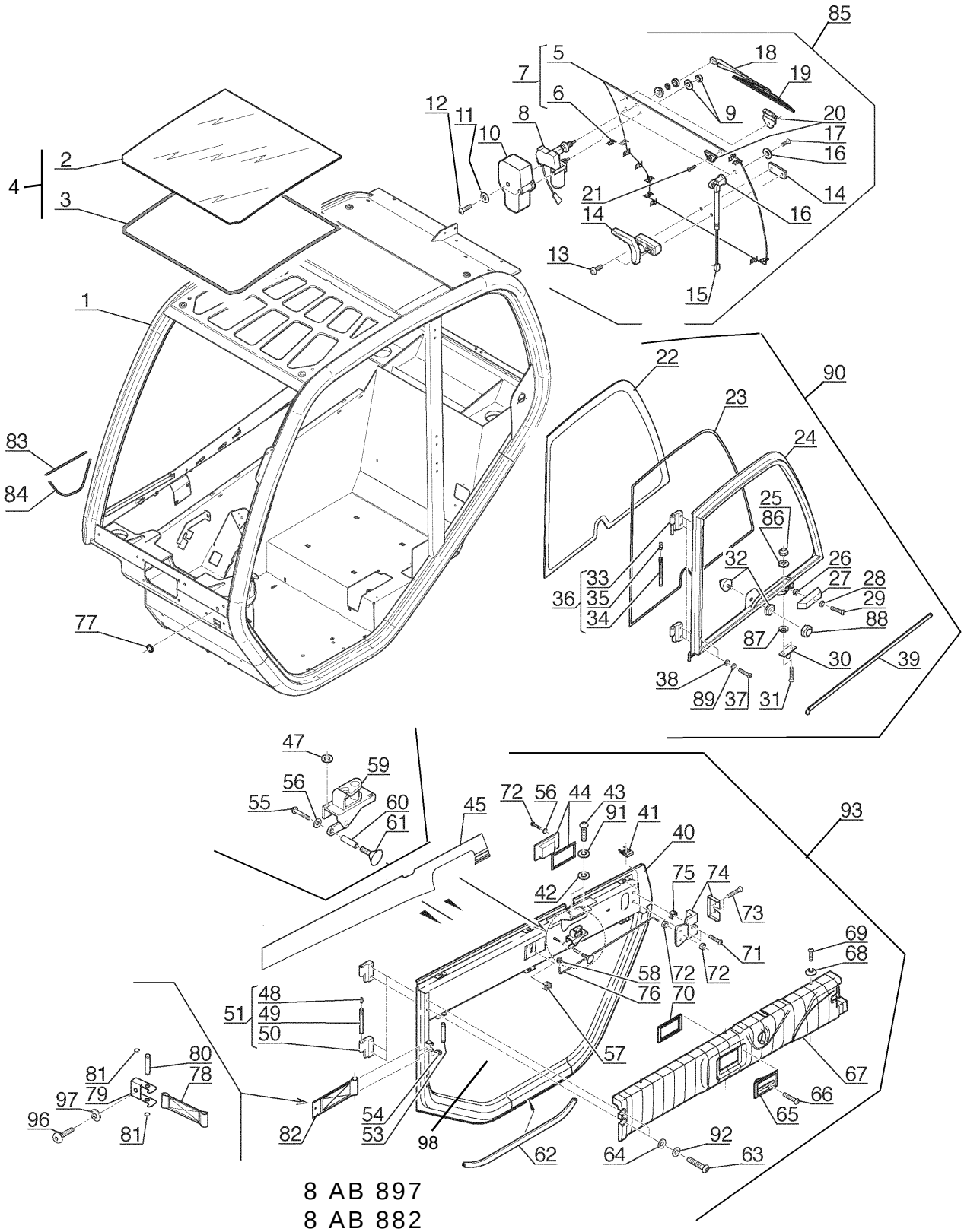
Windows - Front, Sides and Door

Ref. No.	Part No.	Description	Qty. Req.
01	218662	Windshield *(only)*	1
02	215143	Weatherstrip	1
04	218463	Wiper Arm	1
05	218462	Windshield wiper blade	1
06	218507	Bolt, M6-20	4
07	215142	Plastic Washer	4
08	219461	Fastening plate	1
09	215141	Windshield-wiper motor	1
10	218351	Adhesive gasket	1
11	219256	Hose	1
12	218485	Adapter	1
13	218507	Bolt	4
14	215142	Plastic Washer	4
15	219463	Bracket	1
16	219464	Insert	8
17	218405	Fastening plate	1
18	218404	Washer	2
19	218403	Strike	1
20	219235	Insert	2
21	215142	Plastic Washer	2
22	218445	Bolt, M6-25	2
23[a]	215140	Headliner	1
24	215139	Lower Door *(complete)*	1
25	219467	Upper Door *(complete)*	1
26	219595	Decal, Cab Post	1
27	218424	Half Hinge	4
28	218510	Washer	8
29	219054	Washer	8
30	218447	Bolt, M8-40	8
31	215137	Window, Cab L.H.	1
32	218446	Bolt, M6-40	3
33	219651	Door Lock	1
34	219468	Shim	1
35	218344	Nut	3
36	219653	Cap	3
37	219902	Snap ring	4
38	218506	Washer	4
39	218448	Bolt, M8-45	1
40	219464	Insert	1
41	215136	Decal, Cab Window L.H.	1
42	215135	Decal, Cab Window L.H.	1
43	219339	Plug	4
44	217443	Wiper Arm	1
45	215134	Wiper Blade	1
46	217444	Wiper Motor	1
47	215133	Wiper Motor Cover	1
48	215132	Windshield Wiper Motor	1
49	215131	Window, Cab R.H.	1
50	215130	Decal, R.H. Cab Window	1
51	215129	Wiper Arm	1
52	215128	Wiper Blade *(600 mm long)*	1
53	218491	Bolt, M8-20	2
54	217484	Washer	2
55	219616	Nut, M8	2
56	217501	Cap	2
57	215127	Shim	6

-- ITEMS NOT SHOWN --
(Window Adhesive - Cleaner)

00	218396	Glue	1
00	219335	Cleaner	1

a *Refer to “Cab - Interior” for more information.*



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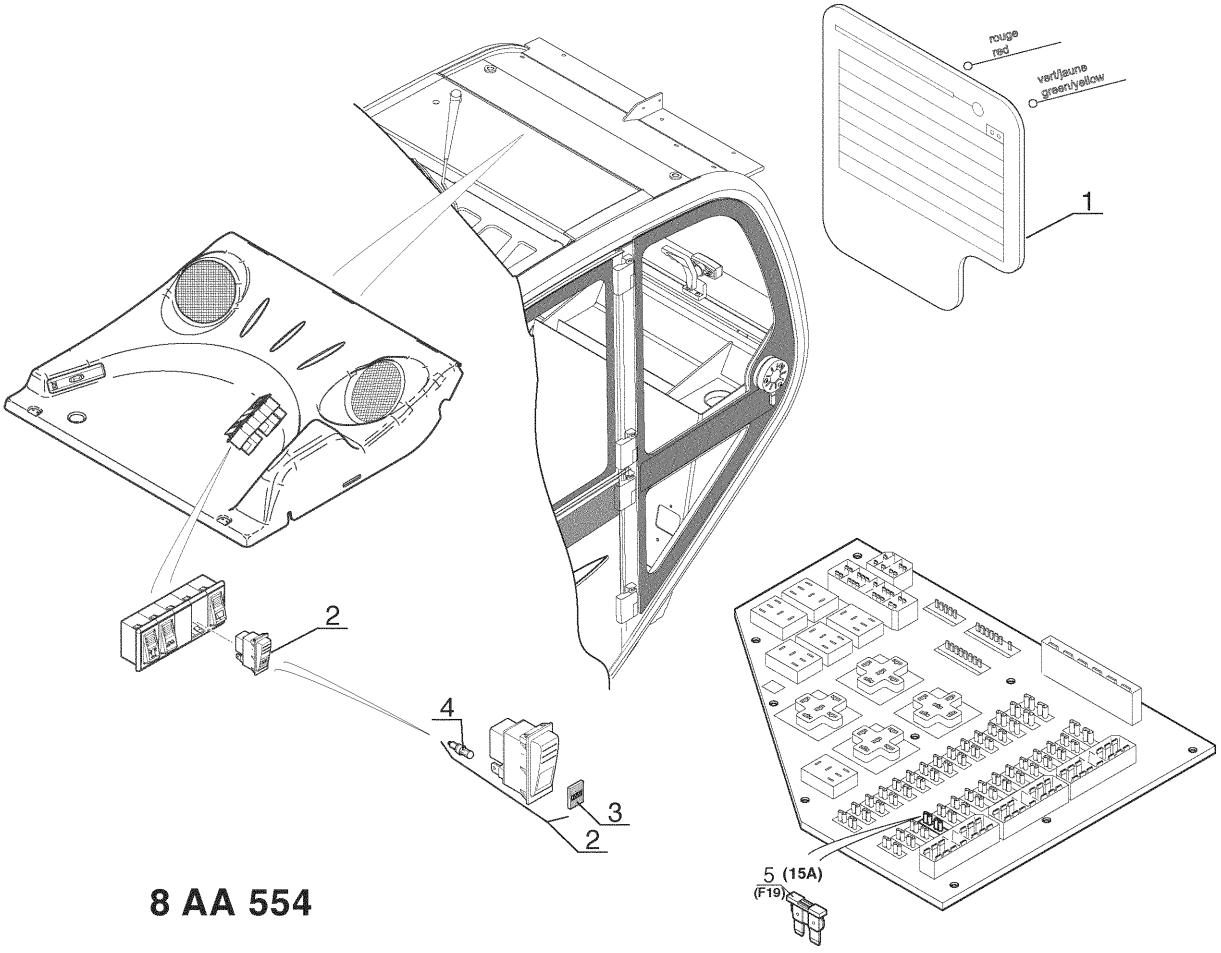
Ref. No.	Part No.	Description	Qty. Req.
01	215126	Cab *(weldment only)*	1
02	219664	Top Window	1
03	218399	Seal mastic	1
04	219665	Top Window & Seal Mastic	1
05	218663	Rear Window Glass	1
06	215124	Weatherstrip, Rear Window	1
07	219470	Rear Window & Weatherstrip	1
08	219471	Windshield-wiper motor	1
09	219599	Washer	1
10	219472	Housing	1
11	218467	Washer	2
12	218471	Bolt, M6-12	2
13	218471	Bolt, M6-12	2
14	218472	Handle	1
15	219243	Air Spring	2
16	219185	Spring Bracket	2
17	219473	Bolt	2
18	218480	Wiper Arm	1
19	219255	Windshield Wiper Blade	1
20	219242	Hinge	2
21	219058	Bolt, M8-20	4
22	218665	Door Glass	1
23[a]	NSS	Kit, Glue and Cleaner	1
24	219475	Upper Door Frame	1
25	219022	Nut, M6	2
26	218396	Nut	1
27	219476	Housing	1
28	218467	Plastic Washer	1
29	218409	Bolt, M6-16	1
30	219245	Striker	1
31	219029	Bolt, M6-20	2
32	219650	Door Lock	1
33	218425	Half Hinge	2
34	218487	Pin	2
35	218308	Grease Zerk	2
36	218425	Complete Hinge, L.H.	2
37	218447	Bolt, M8-40	4
38	218510	Washer	4
39	218505	Weatherstrip	1
40	217448	Lower Door, Frame	1
	218007	Glass *(not shown)*	1
41	219246	Nut	6
42	219052	Washer	2
43	218409	Bolt, M6-16	2
44	219903	Outer Lock	1
45	215123	Decal, Lower Door	1
47	218506	Washer	2
48	218308	Grease Zerk	2
49	218487	Pin	2
50	218425	Half Hinge	2
51	218425	Complete Half Hinge	2
53	219901	Pin	1
54	219902	Snap Ring	2
55	218449	Bolt, M6-30	1
56	218379	Washer	2
57	218395	Nut, M6	1
58	219150	Nut, M4	2
59	219247	Latch	1
60	219249	Spacer	1
61	219248	Plug	1
62	219259	Weatherstrip	1
63	218447	Bolt	4
64	218510	Washer	4
65	218410	Door Handle	1
66	218507	Bolt, M6-20	1
67	215122	Trim Panel, Lower Door	1
68	215142	Plastic Washer	6
69	218488	Bolt, M5-20	6
70	218411	Shim	1
71	218398	Bolt, M5-35	2
72	218415	Bolt, M5-16	1
73	218427	Bolt, M6-30	2
74	218402	Latch	1
75	218395	Nut, M6	2
76	219481	Rod	1
77	219668	Grommet	1
78	219686	Door Strap	1
79	219687	Clamp	1
80	219901	Pin	1
81	219902	Snap Ring	2
82	219688	Door Strap Kit	1
83	215121	Seal, Cab	1
84	215120	Seal, Cab	1
85	219474	Rear Window/Door *(complete)*	1
86	219052	Washer, M6	2
87	219666	Washer,	2
88	219600	Plug	1
89	219054	Washer	4
90	219467	Upper Door *(complete)*	1
91	218439	Washer, M6	2
92	219054	Washer, M8	4
93	215139	Lower Door *(complete)*	1
94	218396	Glue	AR
95	219335	Cleaner	AR
96	218448	Bolt, M8-45	1
97	219054	Washer, M8	1
98	218007	Glass, Lower Door	1

a *Order items 94 and 95.*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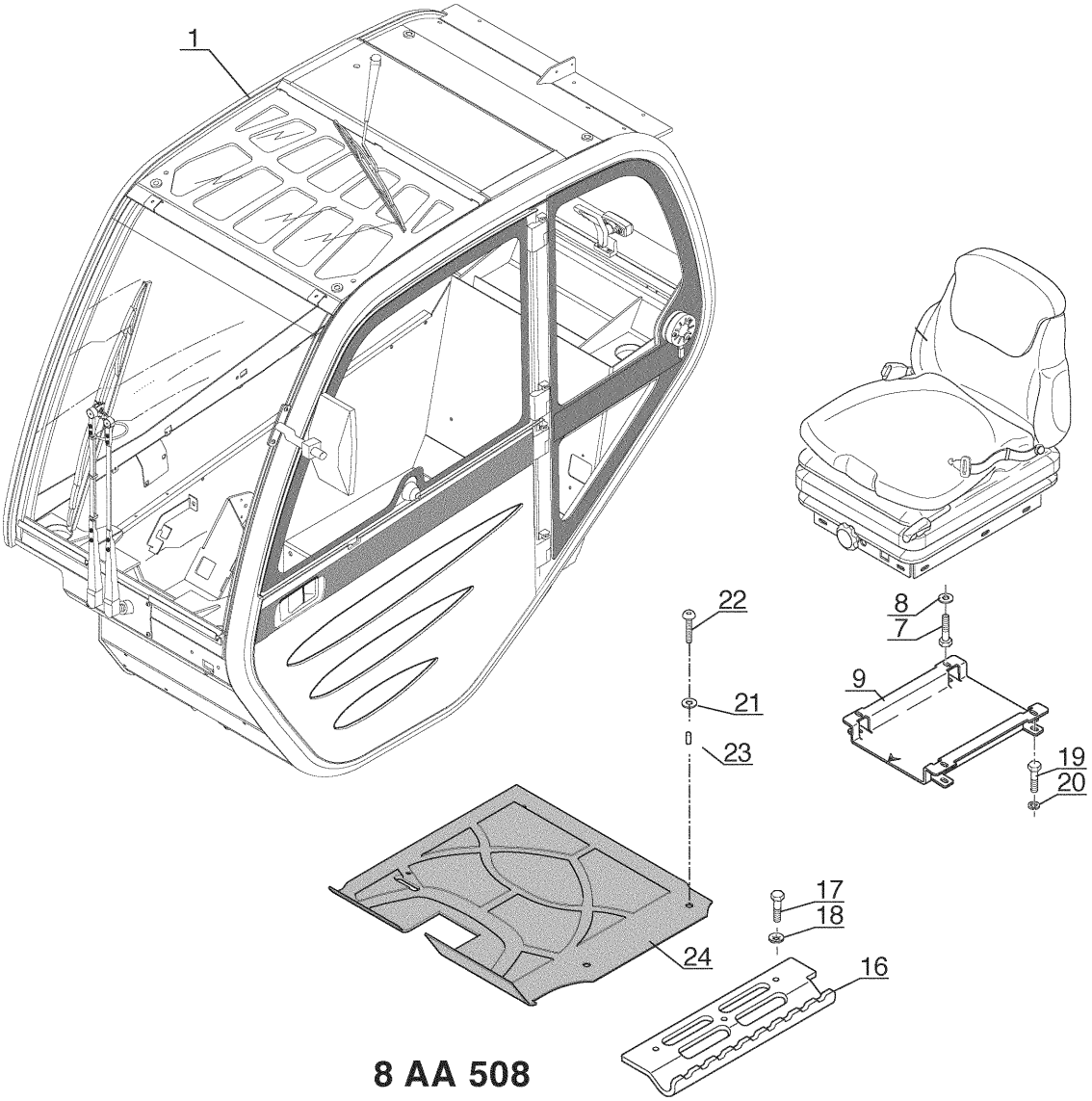
Windows - Rear De-icing (Option)

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	215785	Rear Window w/De-icing grid	1	04	217924	Bulb	1
02	218616	Defogging Switch	1	05	219952	Fuse (15A)	1
03	219452	Lens	1				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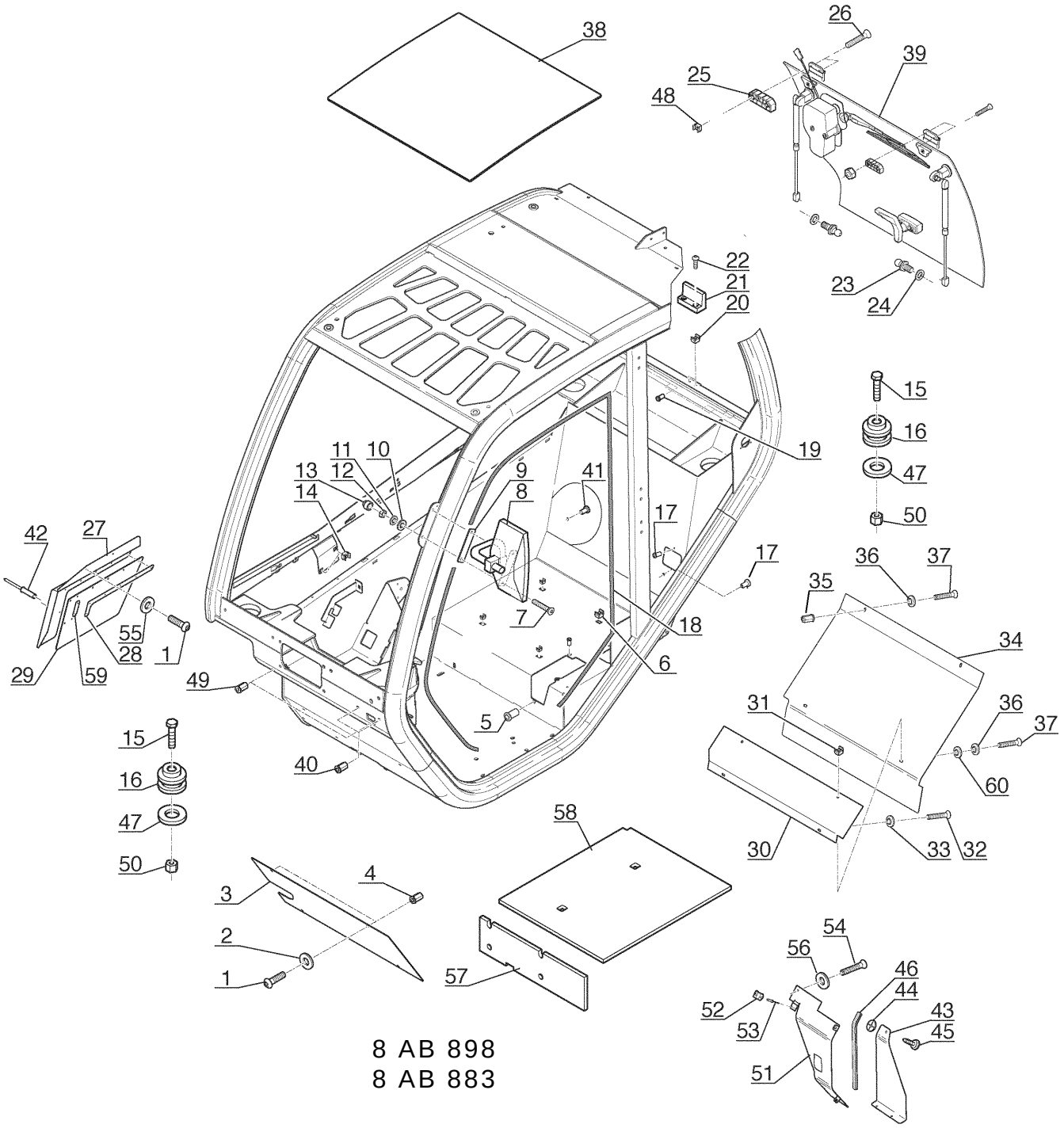
Cab - Seat Mount - Floor mat

Ref. No.	Part No.	Description	Qty. Req.
01	215150	Cab *(Complete)*	1
		(Excluding interior components.)	
07	219055	Bolt, M8-20 8.8 ZN8/C	4
08	218510	Washer, M8	4
09	215149	Seat Bracket	1
16	215148	Foot Scuff Plate	1
17	219055	Bolt, M8-20	4
18	219867	Washer	4
19	219055	Bolt, M8-20	1
20	219054	Washer, W8	1
21	215147	Washer	2
22	215146	Bolt, M6-40 10.9 ZN5A	2
23	215145	Spacer Tube	4
24	215144	Floor mat	AR



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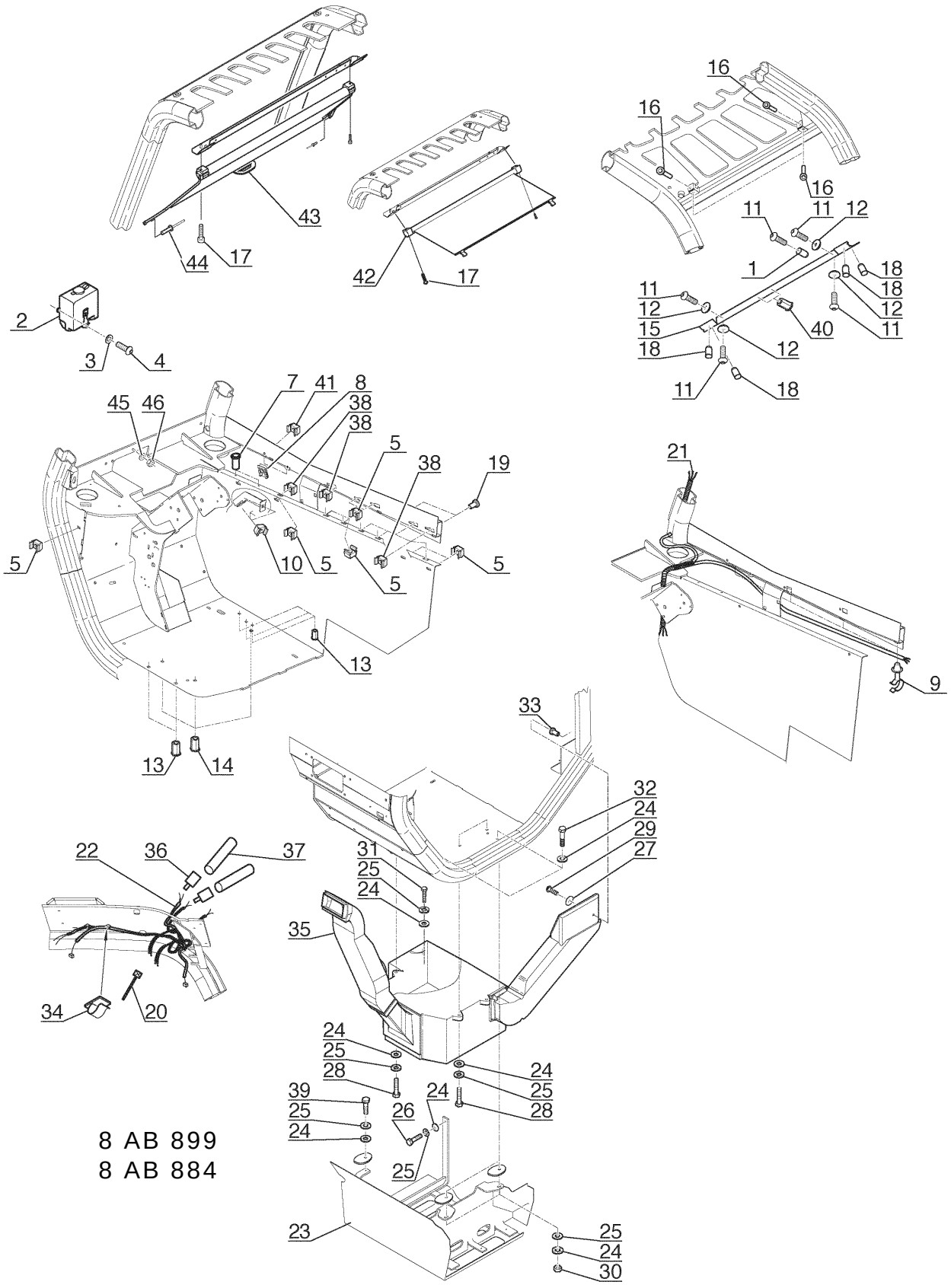
Ref. No.	Part No.	Description	Qty. Req.
01	218409	Bolt, M6-16	4
02	219250	Washer	4
03	219482	Bracket	1
04	219464	Insert	4
05	219487	Insert	3
06	218502	Nut	4
07	219029	Bolt, M6-20	2
08	219274	Complete L.H. Rearview Mirror	1
09	219337	Bracket	1
10	218439	Washer	2
11	219052	Washer	2
12	219022	Nut	2
13	219266	Cap	2
14	218551	Nut	2
15	218359	Bolt, M20-110	4
16	218518	Rubber Isolator *(shock absorber)*	4
17	219464	Insert	2
18	219484	Seal	1
19	219669	Insert	4
20	219670	Nut	2
21	219186	Stop	1
22	218415	Bolt, M5-16	2
23	219866	Ball joint	2
24	219054	Washer	2
25	219244	Spacer	2
26	219865	Bolt	4
27	215118	Housing	1
28	219602	Protection Plate	1
29	219646	Flap	1
30	219485	Fastening Plate	1
31	218395	Nut	2
32	218409	Bolt	2
33	219250	Washer	2
34	219486	Fastening Plate	1
35	219654	Insert	2
36	219250	Washer	4
37	218409	Bolt, M5-16	2
38	219665	Top Windows & Seal Mastic	1
39	219474	Complete Back Door	1
40	219487	Insert	2
41	219464	Insert	1
42	219174	Rivet	10
43	218747	Fastening Plate	1
44	218751	Washer	1
45	218029	Bolt	1
46	219271	Weatherstrip	1
47	215115	Washer	4
48	218502	Nut	4
49	219464	Insert	2
50	218423	Nut	4
51	215114	Cover Plate	1
52	219338	Lock Plate	1
53	218345	Rivet	2
54	218471	Bolt, M6-12 *(black)*	3
55	219250	Washer	2
56	215789	Washer, M6	3
57	219692	Sound-proofing Foam	1
58	219693	Sound-proofing Foam	1
59	215113	Plate	1
60	215789	Washer, M6	2



8 AB 899
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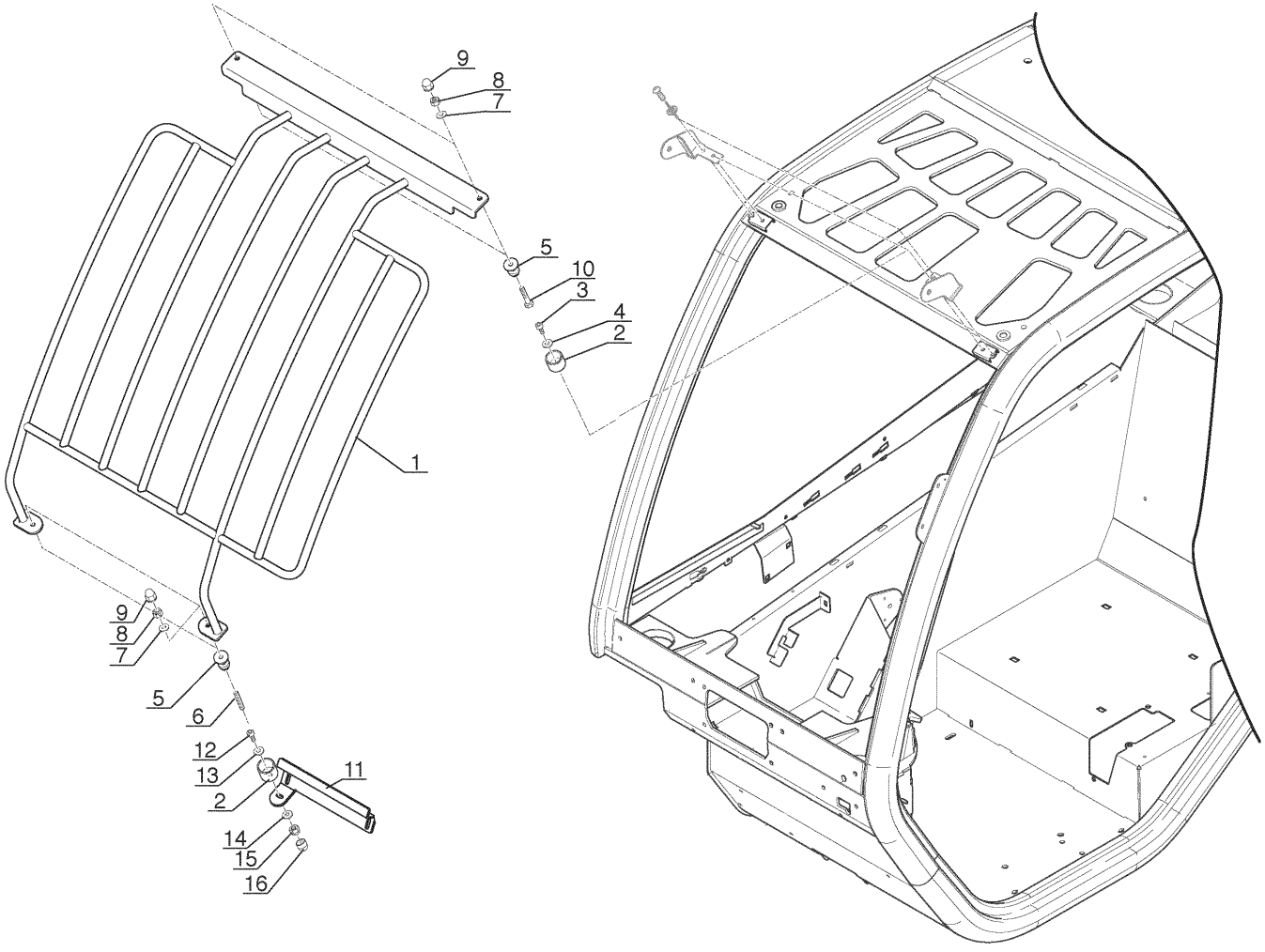
Ref. No.	Part No.	Description	Qty. Req.
01	219669	Insert	1
02	219603	Windshield Washer Tank	1
03	218467	Washer	2
04	215106	Bolt, M6-12	2
05	218395	Nut	AR
07	219464	Insert	2
08	218150	Nut	2
09	219489	Clamp	5
10	218395	Nut	2
11	218415	Bolt, M5-16 *(black)*	5
12	219251	Washer	4
13	219464	Insert	3
14	219487	Insert	3
15	219490	Bracket	1
16	219669	Insert	4
17	218511	Bolt	4
18	219885	Insert	4
19	219464	Insert	2
20	219237	Cable Clamp	2
21	215105	Wire Harness	1
22	215104	Wire Harness	1
23	215103	Housing, Lower Cab A/C	1
24	218510	Washer, M8	10
25	219054	Washer	8
26	219184	Bolt, M8-16	1
27	215142	Plastic Washer	1
28	219861	Bolt, M8-40	3
29	218415	Bolt, M5-16	1
30	219616	Nut, M8	2
31	219055	Bolt, M8-20	1
32	219610	Bolt, M8-25	2
33	219669	Insert	1
34	219276	Clip	3
35	215318	Air Conditioner Unit	1
36	219273	Cable Terminal	2
37	218139	Plug	AR
38	218395	Nut	8
39	219055	Bolt, M8-20	1
40	219885	Insert	2
41	218395	Nut	1
42	217441	Sun Shade	1
43	217445	Sun Shade	1
44	219174	Rivet	2
45	218439	Washer, M6	1

Windshield Protection Grill (Option)



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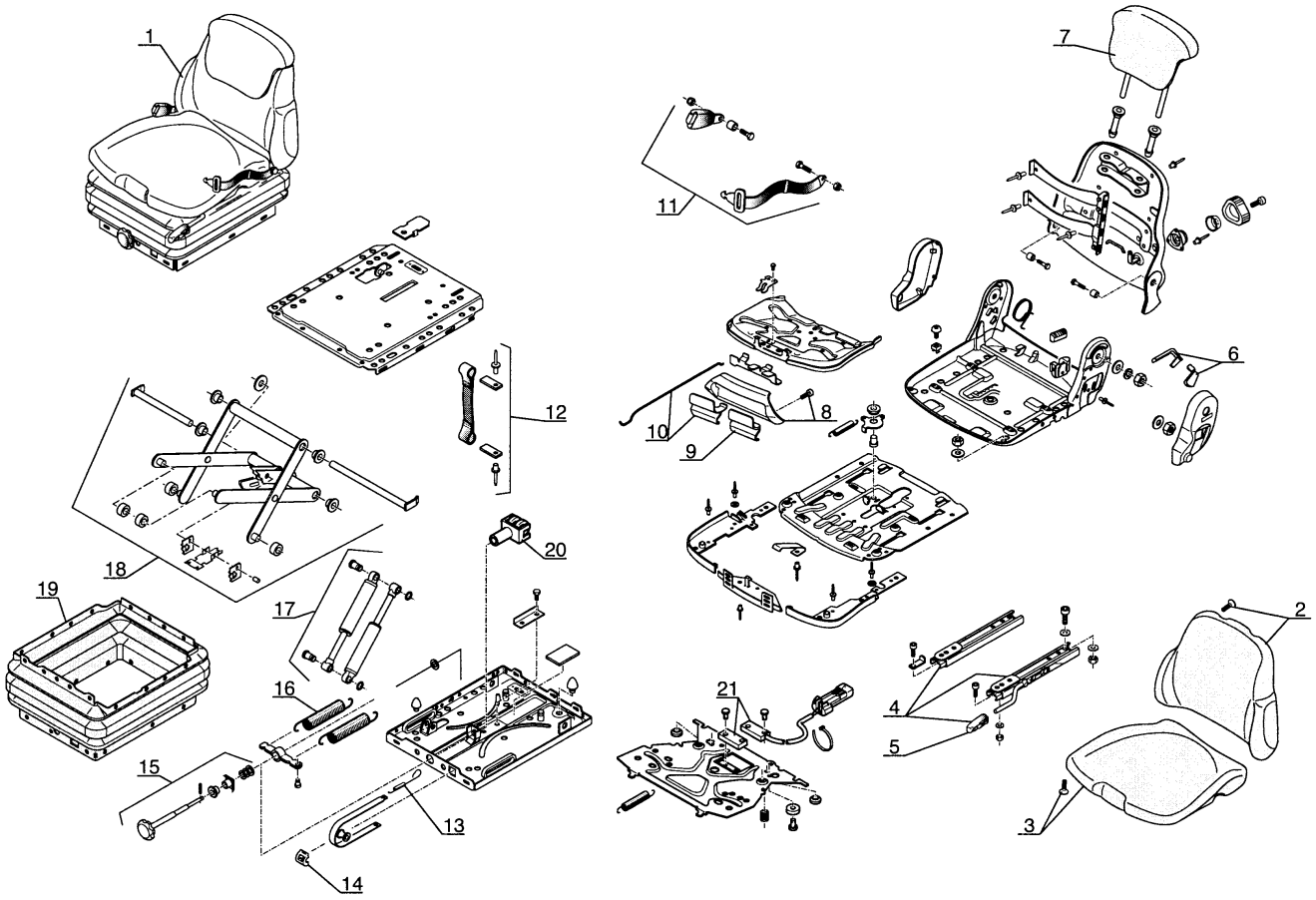
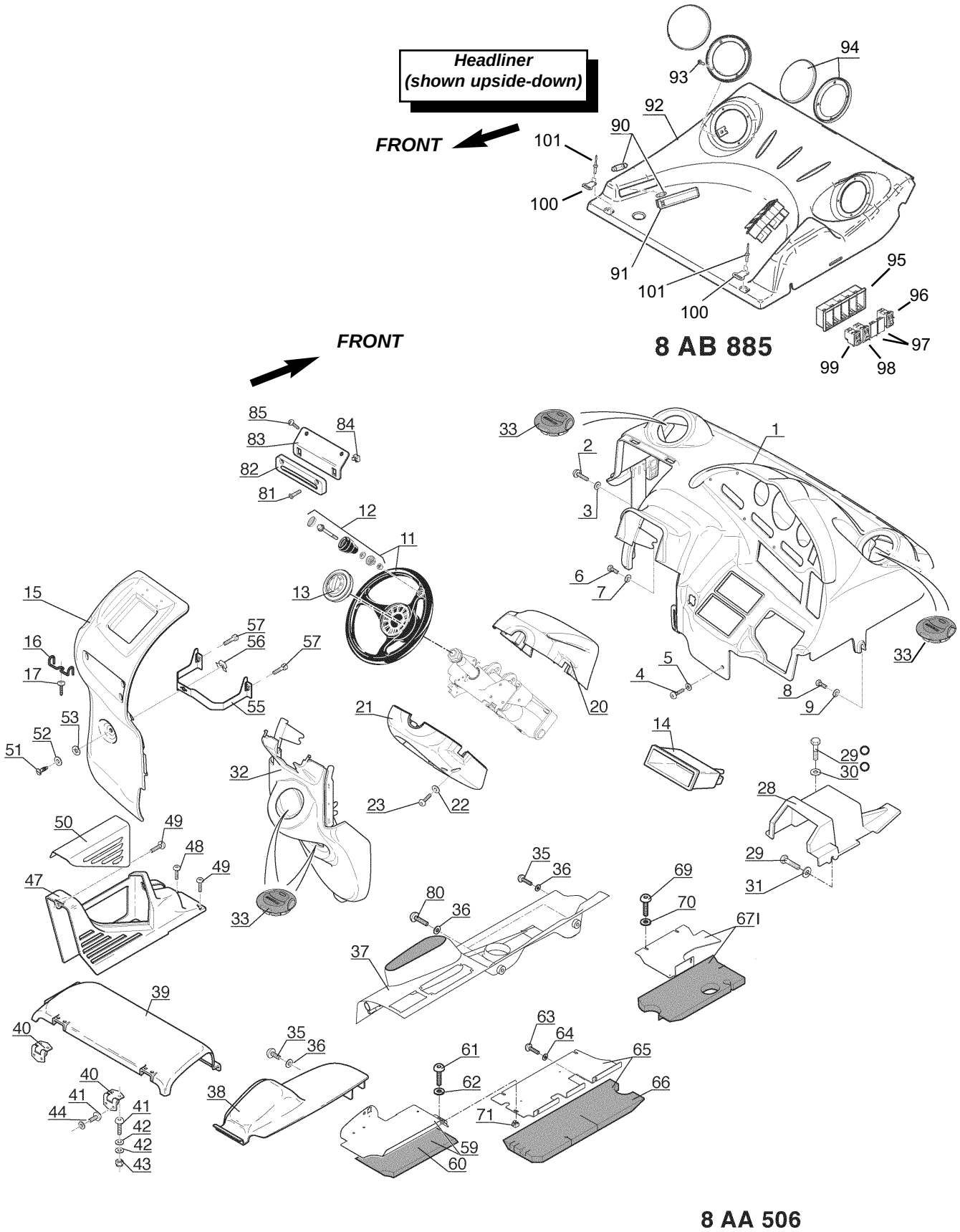
Windshield Protection Grill (Option)

Ref. No.	Part No.	Description	Qty. Req.
01	215093	Grid	1
02	215782	Adapter, Locking - Female	4
03	218471	Bolt, M6-12	2
04	218379	Washer	4
05	215784	Adapter, Locking - Male	4
06	217452	Bolt	2
07	218439	Washer, M6	2
08	218344	Nut, M6	2
09	219266	Cap	2
10	219171	Bolt, M6-30	4
11	215092	Bracket	1
12	218409	Bolt, M6-16	2
13	218379	Washer	2
14	218439	Washer, M6	4
15	218344	Nut, M6	4
16	219266	Cap	4



8 AA 423

Ref. No.	Part No.	Description	Qty. Req.
01	217590	Complete seat	1
02	218155	Backrest	1
03	218156	Seat	1
04	218157	Channel w/Drive	1
05	218158	Handle	1
06	218159	Handle	1
07	217591	Backrest extension	1
08	218161	Housing	1
09	218162	L.H. Handle	1
10	218163	R.H. Handle	1
11	218512	Seat Belt	1
12	218164	Webbing	1
13	218165	Spring	1
14	218166	Cap	1
15	217592	Complete Handle	1
16	218167	Spring	2
17	218168	Damper	1
18	218169	Suspension	1
19	218170	Suspension Cover	1
20	215465	Fork Joint	1
21	215414	Switch	1
		-- Items Not Shown ---	
00	215415	Wire Harness *(safety switch)*	1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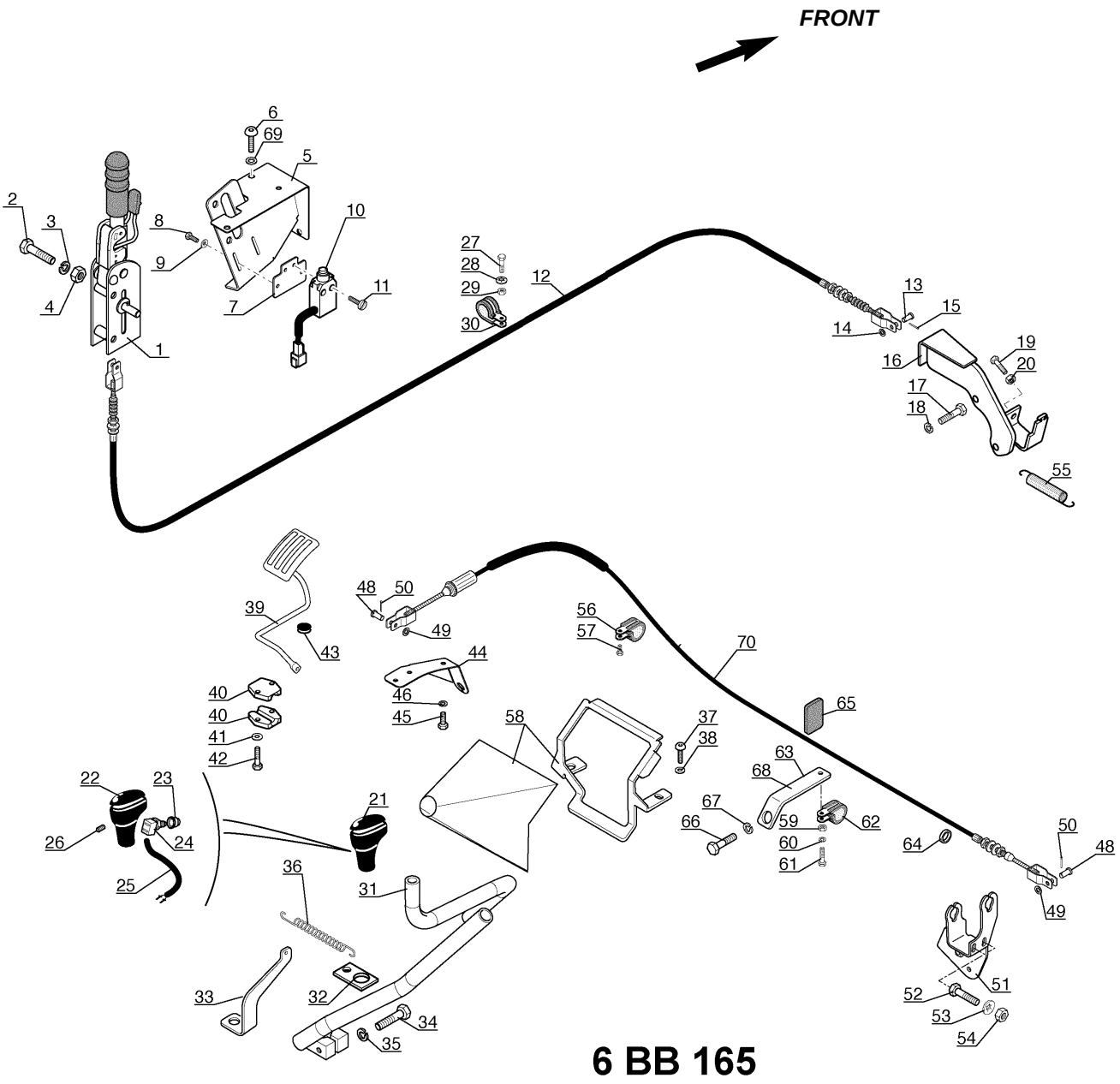
Ref. No.	Part No.	Description	Qty. Req.
01	215340	Front instrument panel	1
02	218409	Bolt, M6-16	1
03	218439	Washer, L6	1
04	218409	Bolt, M6-16	1
05	215789	Washer, M6	1
06	219070	Bolt, M6-20	1
07	218439	Washer, L6	1
08	219021	Bolt, M6-16	1
09	218439	Washer, M6	1
11	218454	Steering Wheel *(includes #12)*	1
12	215340	Spinner, Steering Wheel	1
13	215339	Steering Wheel Cap	1
14	219131	Radio Box	1
15	215338	Dash Panel, L.H.	1
16	218550	Load Chart Retainer Clip	1
17	219925	Screw	1
20	215337	Steering Column Cover, Front	1
21	215336	Steering Column Cover, Rear	1
22	218690	Washer	4
23	217523	Bolt, M4-20	4
28	215335	Console, Front	1
29	219021	Bolt, M6-16	2
30	215789	Washer, M6	1
31	219068	Washer, L6	1
32	215334	Lower Console	1
33	215333	Air Diffuser (vent)	4
35	218683	Bolt, M6-10	3
36	215789	Washer, M6	5
37	215332	Center Console w/Arm Rest	1
38	215331	Console, Rear	1
39	215330	Rear Deck Cover	1
40	218684	Hinge	2
41	218415	Bolt, M5-16	8
42	218685	Washer, M5	8
43	218478	Nut, FR M5	4
44	219034	Washer, W5	4
47	215329	Console, Handbrake	1
48	218507	Bolt, M6-20	1
49	218409	Bolt, M6-16	2
50	218718	Filter Housing	1
51	215328	Locking Screw	1
52	218439	Washer, L6	1
53	215327	Bushing	1
55	215326	Bracket, L.H. Dash Panel	1
56	218395	Nut, M6	1
57	219900	Bolt, M6-20	2
59	215325	Bracket, Rear Console	1
60	215959	Sound-proofing Foam	1
61	218409	Bolt, M6-16	4
62	218439	Washer, M6	1
63	218409	Bolt, M6-16	4
64	218439	Washer, M6	4
65	215324	Bracket, Rear Center Console	1
66	215323	Sound-proofing Foam	1
67	215322	Bracket, Front Center Console	1
69	218409	Bolt, M6-16	3
70	218439	Washer, M6	3
71	218501	Nut, M6	1
80	218683	Bolt, M6-10	2
81	219850	Bolt, M4-20	2
82	218893	Frame Level Indicator	1
83	218895	Bracket, Frame Level Indicator	1
84	219047	Cage Nut	2
85	218511	Bolt, M4-12	2
90	215112	Bulb, Domelight	2
91	215111	Light, Interior Roof	1
92	215410	Headliner	1
93	215110	Screw	8
94	215109	Grill, Speaker	2
95	215190	Switch Bracket	1
96	218611	Windshield Wiper Switch, Rear	1
97	218619	Switch Plug	2
98	215191	Switch, Light	1
99	218614	Switch, Revolving Light *(beacon)*	1
100	NSS	Rivet	4
101	215107	Bracket, Headliner	2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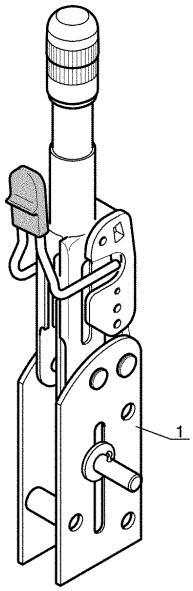
Interior Cables, Levers and Pedals

Ref. No.	Part No.	Description	Qty. Req.
01	219971	Complete Handbrake	1
02	219065	Bolt	2
03	219051	Washer	2
04	219422	Nut	2
05	218627	Handbrake Bracket	1
06	218495	Bolt	3
07	218009	Switch Bracket	1
08	218357	Bolt	2
09	219926	Washer	2
10	106496	Handbrake Switch	1
11	219611	Bolt	2
12	219946	Handbrake Cable	1
13	219415	Pin	1
14	219028	Washer	1
15	219041	Pin	1
16	218628	Sheath Retainer	1
17	219613	Bolt, M10-25	2
18	215051	Washer	2
19	219868	Bolt, M10-35	1
20	219422	Nut, M10	1
21	218529	Ball	1
22	219224	Cap	1
23	219227	Cap	1
24	219225	Transmission Cut-off Switch	1
25	219228	Wire Harness	1
26	219226	Bolt	1
31	218769	Gear Lever	1
32	219924	Spring	1
33	218759	Bracket	1
34	219033	Bolt, M12-45	1
35	219050	Washer	1
36	218564	Spring	1
37	218049	Bolt, M6-16	1
38	218439	Washer, M6	1
39	215341	Accelerator Pedal	1
40	219921	Guide	2
41	218439	Washer	2
42	219170	Bolt	2
43	218416	Stop	1
44	218629	Fastener	1
45	219070	Bolt	1
46	219052	Washer	1
48	219604	Pin	2
49	218439	Washer	2
50	219041	Pin	2
51	218938	Sheath Retainer	1
52	219070	Bolt	2
53	218379	Washer	2
54	219022	Nut	2
55	219331	Spring	1
56	218864	Clamp	1
57	218342	Bolt	1
58	218834	Bellows	1
59	219168	Nut, M5	1
60	219034	Washer	1
61	219057	Bolt	1
62	218864	Clamp	1
63	218795	Fastening Pplate	1
64	218545	Cable Grommet	1
65	219922	Cap	1
66	218341	Bolt, M12-16	1
67	219050	Washer, W12	1
69	218773	Washer, M8	3
70	218809	Accelerator Cable	1



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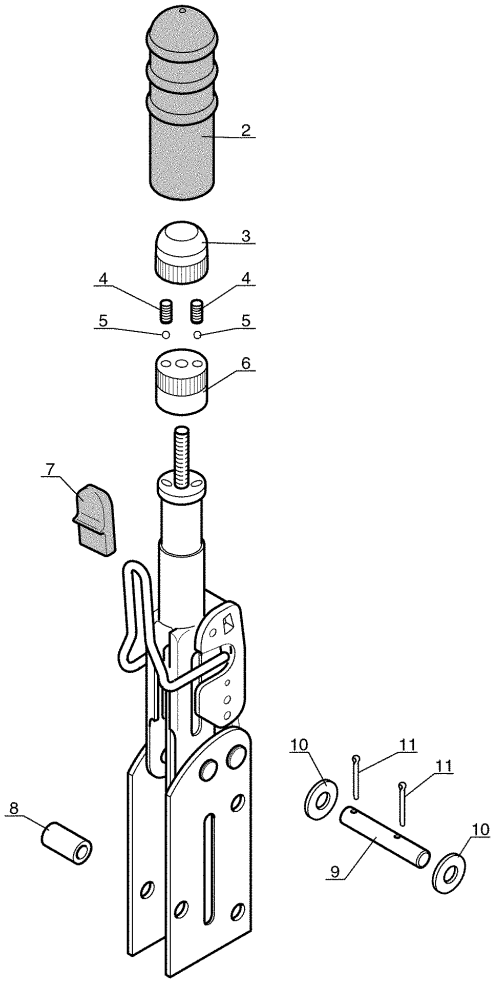
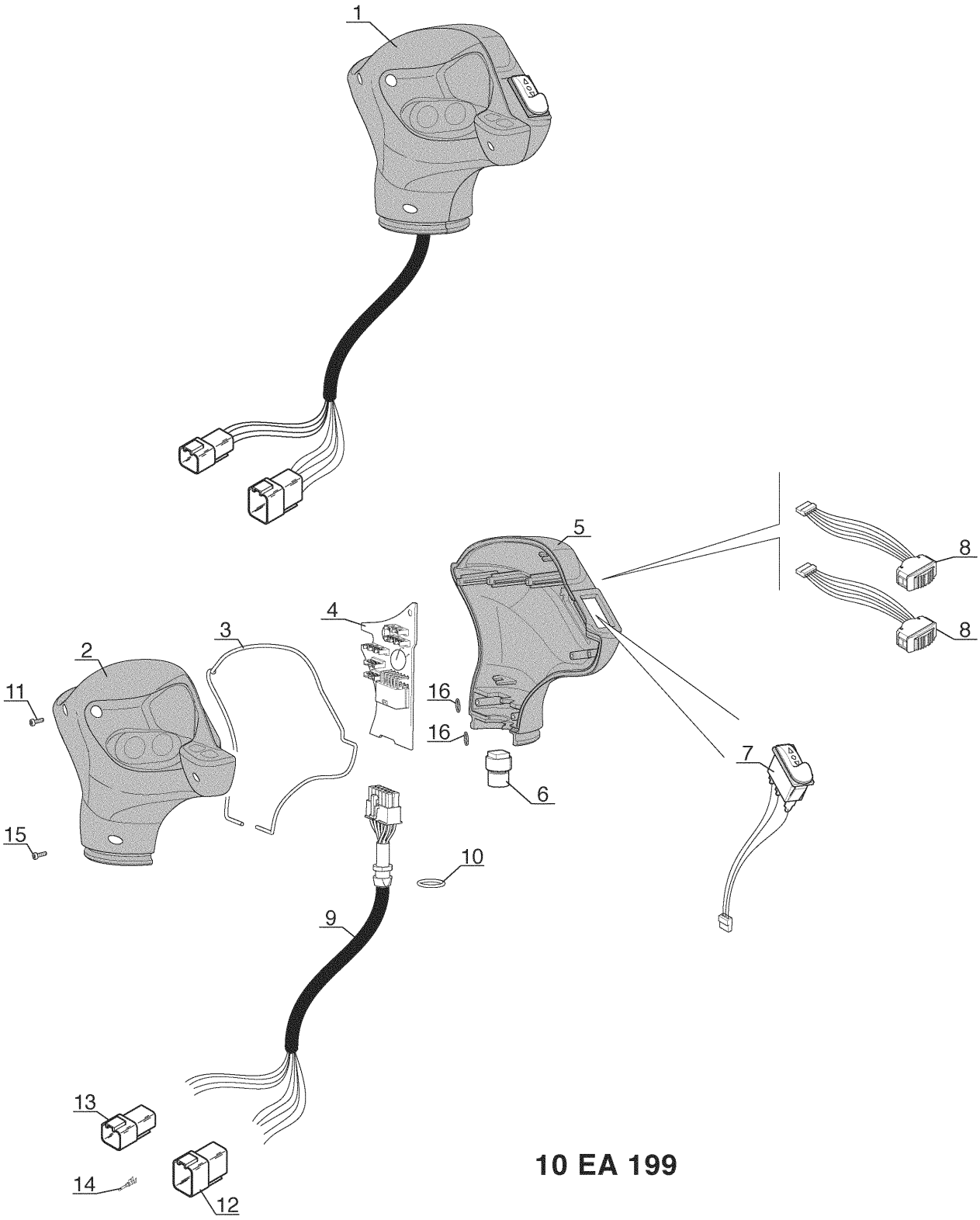


Parking Brake Handle

Ref. No.	Part No.	Description	Qty. Req.
01[a]	219971	Complete Handbrake Handle	1
02	219423	Handle *(rubber)*	1
03	219876	Button	1
04	219155	Spring	2
05	219154	Ball	2
06	217642	Button	1
07	219424	Cap	1
08	219153	Spacer	3
09	219412	Pin	1
10	219413	Washer	2
11	219041	Cotter pin	2

a *Does not include item # 2.*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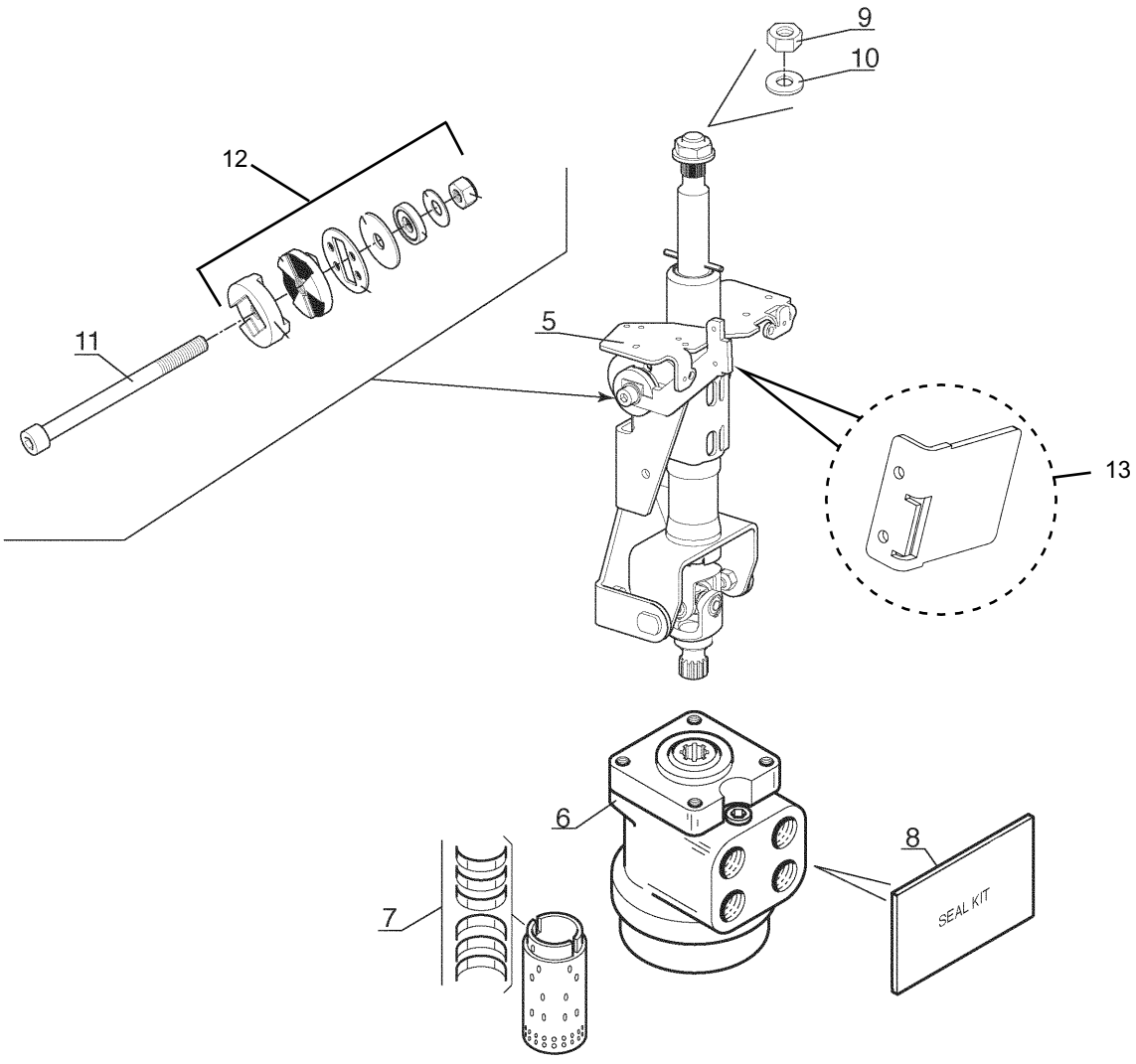
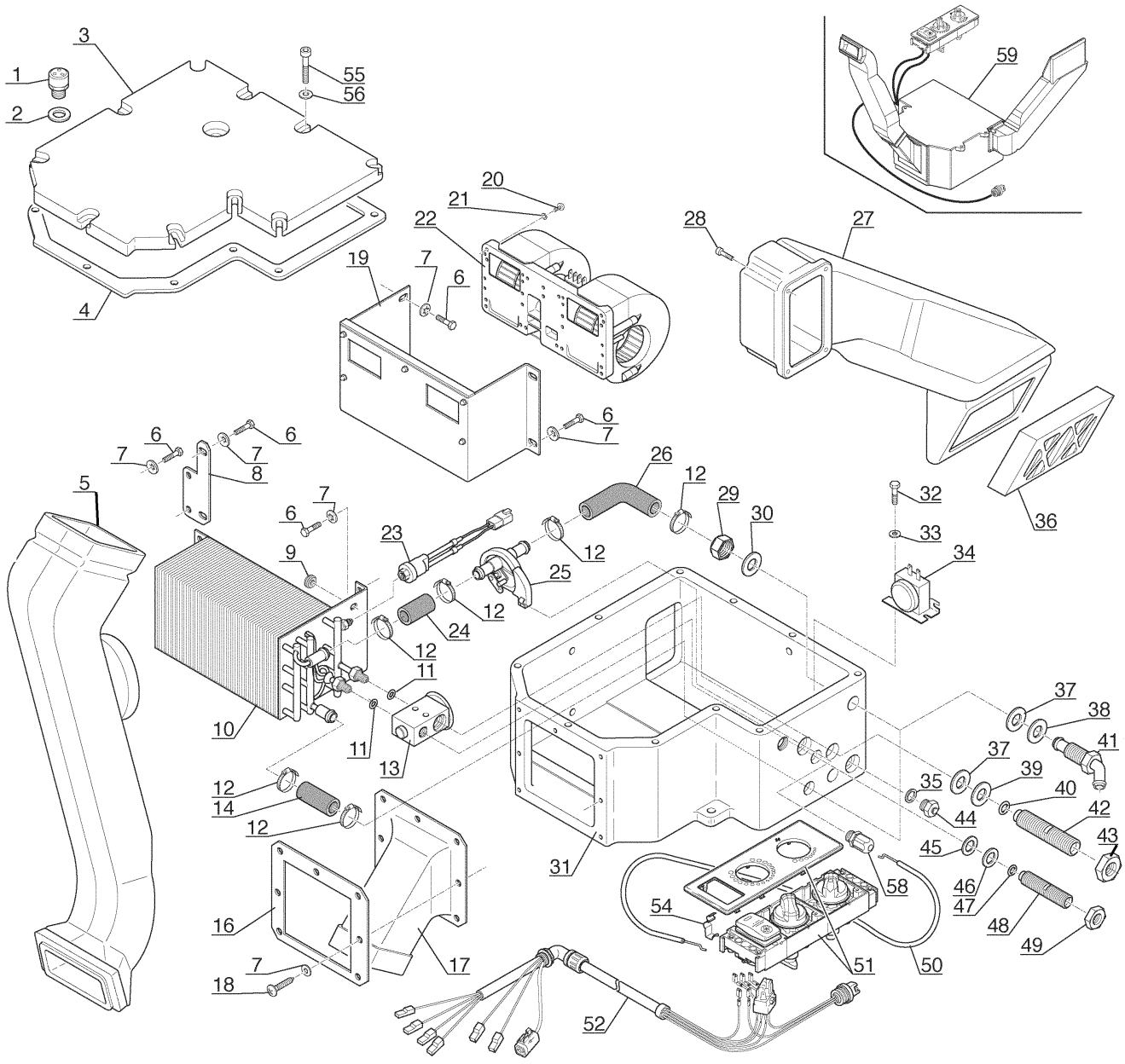
Joystick - Multi-function Controller

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	215310	Controller/Multi-function *(complete)*	1	09	215245	Wire Harness, Joystick	1
02	215252	Housing, R.H.	1	10	215244	O-Ring	1
03	215251	Gasket	1	11	215243	Screw	6
04	215250	Printed Circuit Board	1	12	215242	Connector, Female	1
05	215249	Housing, L.H	1	13	215241	Connector, Female	1
06	215248	Thread Adapter	1	14	215240	Terminal Connector, Male	9
07	215247	Switch, F-N-R	1	15	215239	Screw	2
08	215246	Switch, Extend/Retract/Aux.	2	16	215238	O-Ring	2



10 EA 202

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
05	215277	Steering column	1	10	215236	Washer	1
06	218474	Steer Motor	1	11	215235	Bolt	1
07	219936	Seal Kit	1	12	215064	Kit, Steering Column Lock	1
08	218370	Bushing Kit	1	13	215276	Lever, Tilt Steering	1
09	215237	Nut	1		218511	Bolt, M4-12 Black *(not shown)*	2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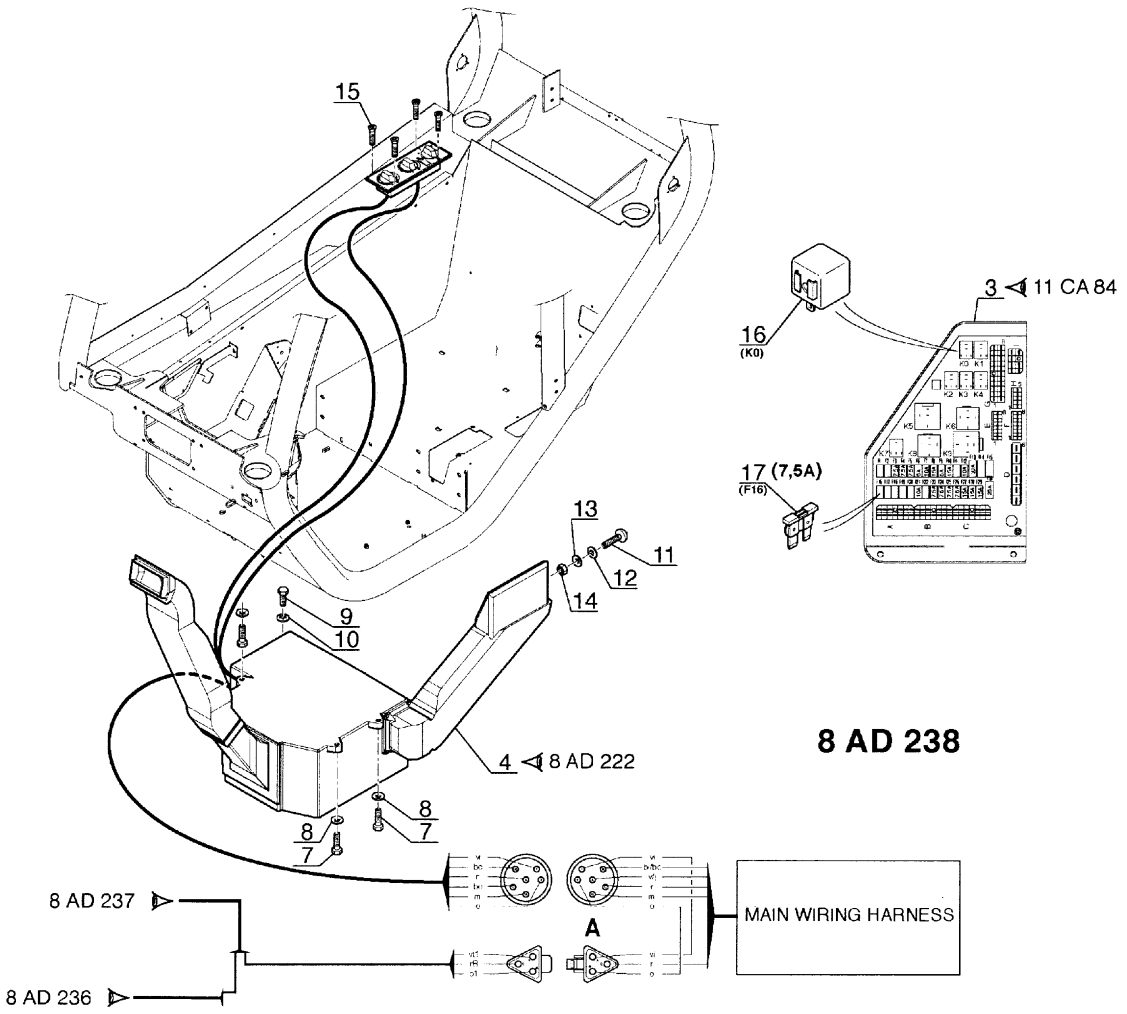
8 AD 222

Air Conditioner - Housing and Blower

Ref. No.	Part No.	Description	Qty. Req.
01	219513	Back Pressure Valve	1
02	219514	Seal	1
03	219515	Cover	1
04	219516	Gasket	1
05	218651	Air pipe	1
06	217427	Bolt	10
07	219550	Washer	17
08	219517	Condenser Bracket	1
09	215924	Grommet	1
10	215923	Condenser	1
11	215922	O-ring	2
12	219519	Clamp	5
13	215927	Regulator	1
14	219520	Hose	1
15	219519	Clamp	1
16	219523	Bracket	1
17	219522	Air Pipe	1
18	219652	Screw	7
19	219524	Blower Motor Cover	1
20	219525	Bolt, M4-12	6
21	219926	Washer	6
22	219526	Blower Assembly	1
23	215921	Low Pressure Switch	1
24	219529	Hose	1
25	219530	Temperature Control Valve	1
26	219528	Hose	1
27	219552	Air Pipe	1
28	219527	Bolt	4
29	219531	Nut	2
30	219520	Washer	2
31	215902	Housing	1
32	215151	Bolt, M5-12	1
33	215918	Washer	1
34	215586	Thermostat	1
35	219536	Seal	1
36	219947	Cab Filter	1
37	219533	Seal	2
38	219534	Washer	2
39	215915	Washer	1
40	215914	O-ring	1
41	219535	Adapter	2
42	215913	Adapter	1
43	215912	Nut	1
44	219537	Plug	1
45	215911	Seal	1
46	215910	Washer	1
47	215909	O-ring	1
48	215908	Adapter	1
49	215907	Nut	1
50	219539	Temperature Control Cable	1
51	215011	Temperature Control Assembly	1
52	215319	Wire Harness	1
54	219542	Clip	1
55	218757	Screw	10
56	219550	Washer	10
58	215903	Weather-tite Connector	1
59	215318	Air Conditioner Assembly *(Includes all parts shown.)*	1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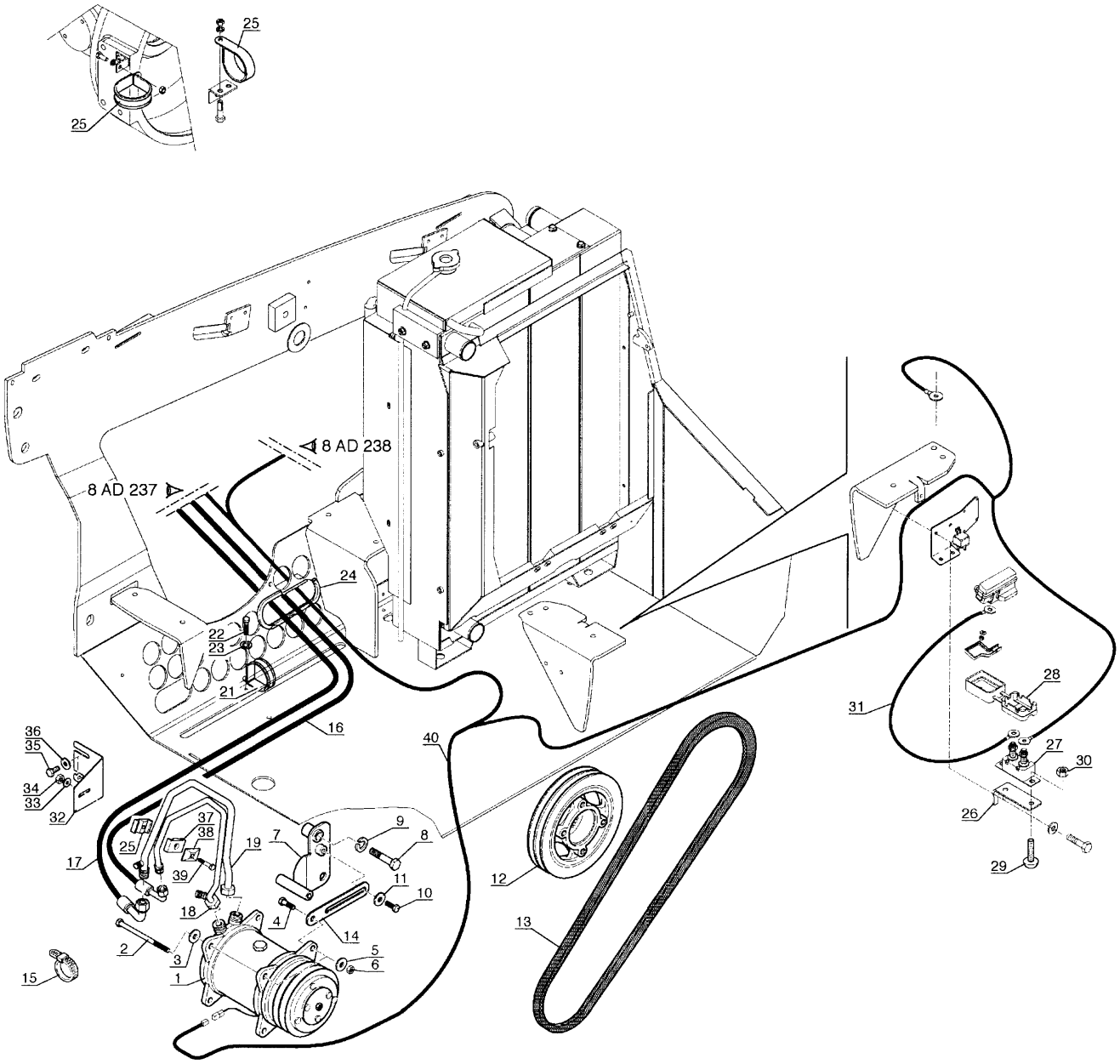
MAIN WIRING HARNESS

Ref. No.	Part No.	Description	Qty. Req.
03	218999	Fuse and relay board	1
04	215318	Complete Air Conditioner	1
07	219861	Bolt, M8-40	3
08	219867	Washer	3
09	219055	Bolt, M8-30	1
10	219867	Washer	1
11	218415	Bolt, M5-16	1
12	219025	Washer, M5	1
13	218459	Washer	1
14	219168	Nut, M5	1
15	218653	Screw	4
16	219948	Relay	1
17	219950	Fuse, 7.5 Amp	1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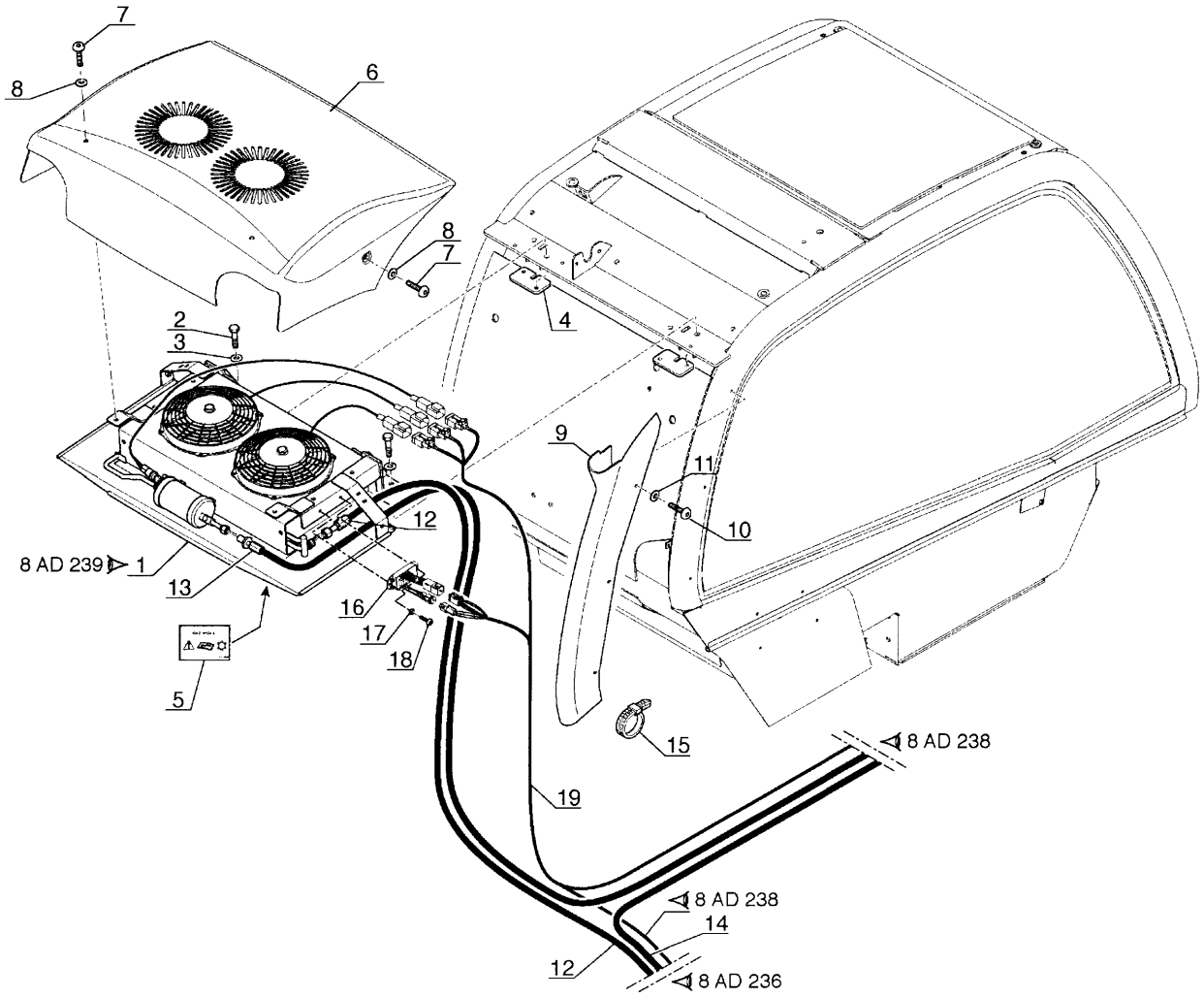
8 AD 236

Air Conditioner - Compressor and Hoses

Ref. No.	Part No.	Description	Qty. Req.
01	215900	Compressor	1
02	215899	Bolt	1
03	219028	Washer	1
04	219868	Bolt	1
05	219028	Washer	2
06	219269	Nut	2
07	215898	Bracket	1
08	219629	Bolt	1
09	219053	Washer	1
10	217736	Bolt	1
11	219028	Washer	1
12	215897	Pulley	1
13	215896	Belt	1
14	215895	Belt Tensioner	1
15	218347	Clamp	6
16	215038	Hose *(3700 mm long)*	1
17	215037	Hose *(1850 mm long)*	1
18	215036	Tube (M8)	1
19	215035	Tube (M10)	1
21	219935	Clamp	1
22	219055	Bolt, M8-20	1
23	219054	Washer	1
24	215419	Weatherstrip *(240 mm long)*	1
25	215034	Clamp	2
26	215033	Bracket	1
27	215492	Circuit Breaker	1
28	215032	Cap	1
29	218799	Bolt, M5-8 10.9 Black	2
30	219168	Nut, M5	2
31	215031	Wire Harness	1
32	215030	Tube Bracket	1
33	218510	Washer	1
34	219169	Nut, M8	1
35	219204	Bolt	2
36	218408	Washer	2
37	215029	Half-Clamp	2
38	218361	Clamp Plate	1
39	219618	Bolt, M8-50 10.9	1
40	215028	Wire Harness	1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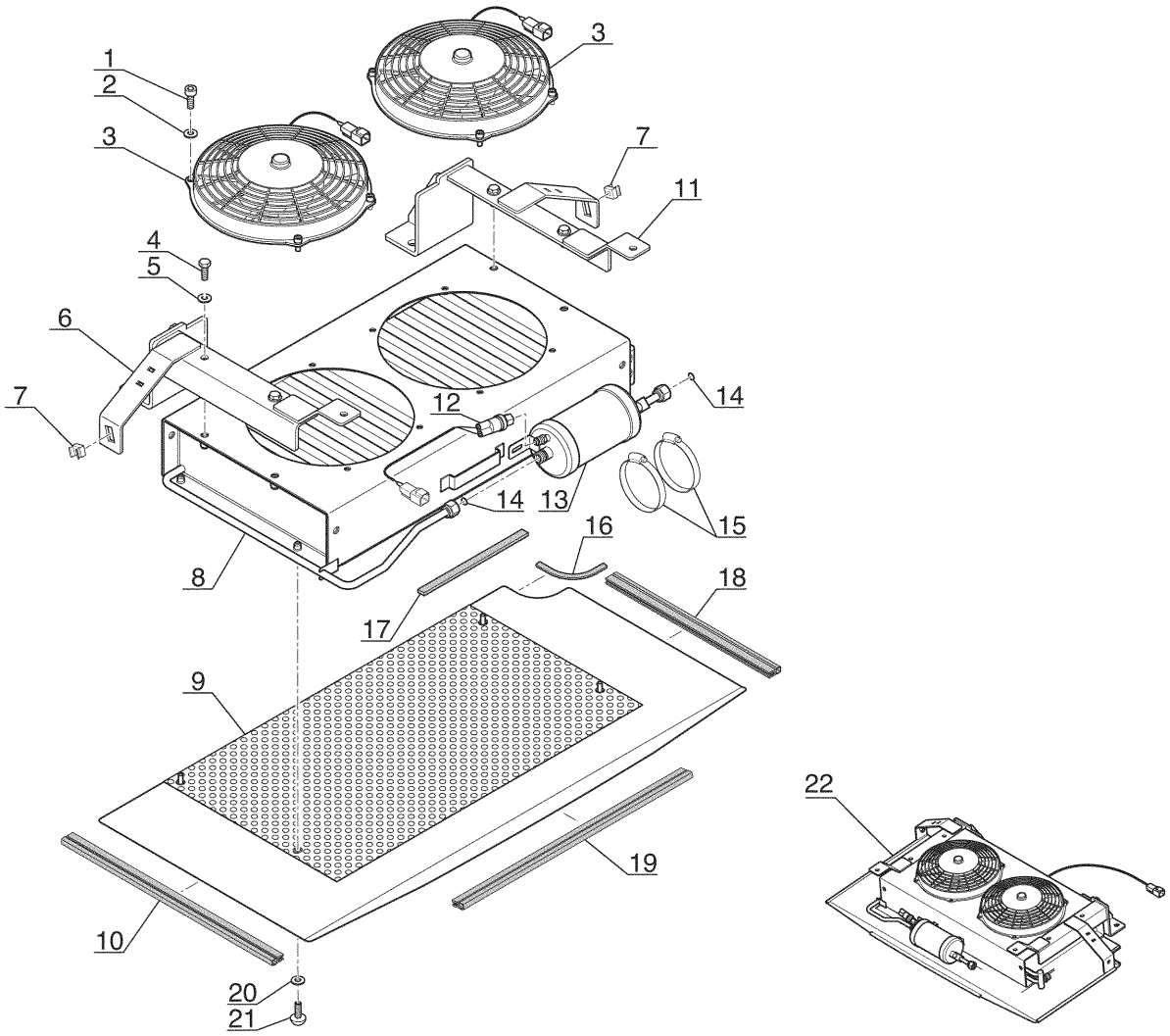
8 AD 237

Air Conditioner - Condenser and Hoses

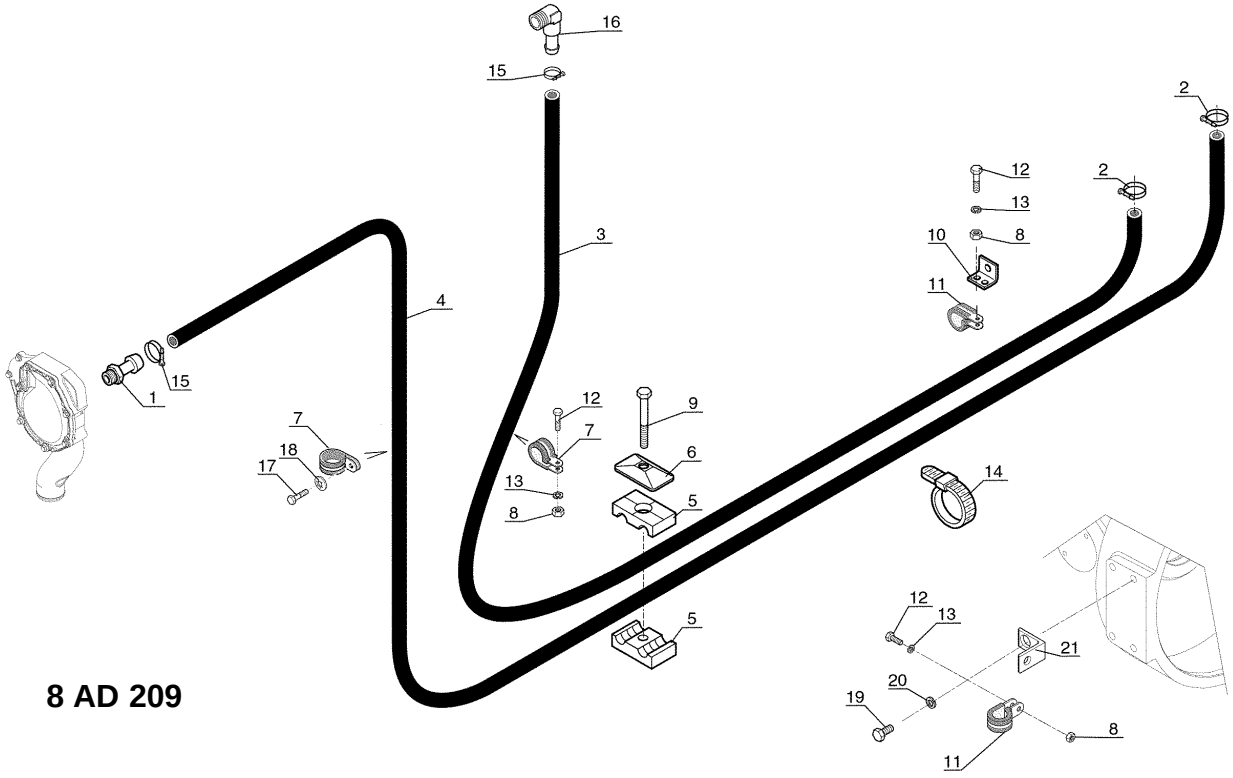
Ref. No.	Part No.	Description	Qty. Req.
01	215027	Condenser Assembly	1
02	219192	Bolt, M10-25	4
03	219028	Washer, M10	4
04	215485	Bracket	2
05	215598	Decal	1
06	215026	Cover	1
07	215778	Bolt, M8-20	4
08	218773	Washer, M8	4
09	215487	Shield	1
10	218799	Bolt, M5-8	4
11	215025	Washer	4
12	215038	Hose *(3700 mm long)*	1
13	215488	Hose *(3185 mm long)*	1
14	215037	Hose *(1850 mm long)*	1
15	218437	Clamp	5
16	215024	Module, Air Conditioning	1
17	218511	Bolt, M4-12	2
18	218690	Washer, M4	2
19	215028	Wire Harness	1



8 AD 239

Air Conditioner - Condenser Assembly

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	215510	Screw	8	12	215880	Pressure switch	1
02	215511	Washer	8	13	215505	Drier filter	1
03	215512	Fan	2	14	215909	O-ring	2
04	215513	Screw	4	15	215478	Clamp	2
05	215514	Washer	4	16	215477	Weatherstrip	1
06	215515	Bracket	1	17	215476	Foam	2
07	215516	Nut	2	18	215475	Weatherstrip *(315 mm long)*	1
08	215517	Condenser	1	19	215474	Weatherstrip *(440 mm long)*	1
09	215518	Grid	1	20	215473	Washer	4
10	215519	Weatherstrip *(405 mm long)*	1	21	215472	Screw	4
11	215520	Bracket	1	22	215027	Condenser Assembly	1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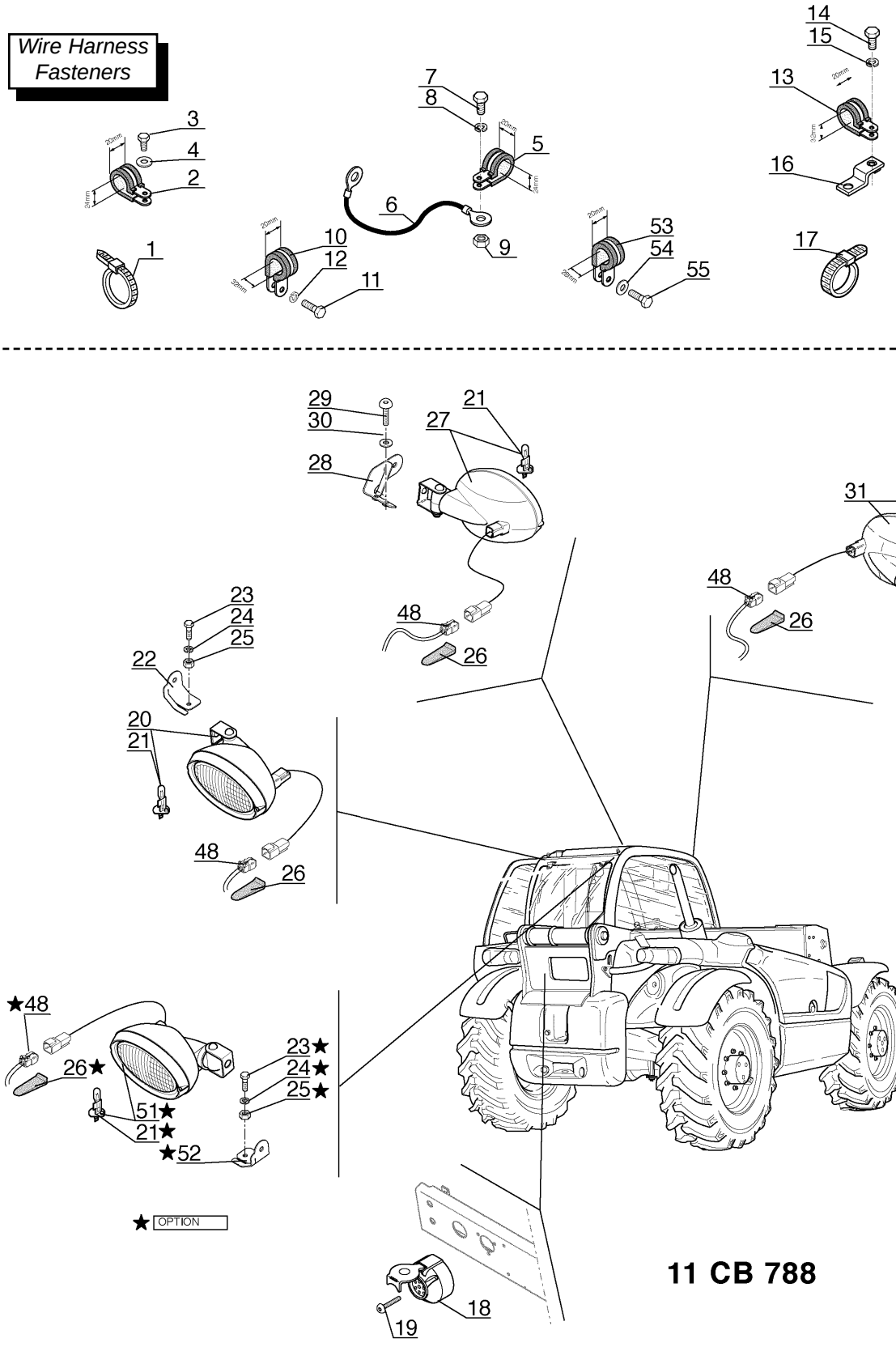
8 AD 209

Heater Hose Group

Ref. No.	Part No.	Description	Qty. Req.
01	218479	Adapter	1
02	218497	Clamp	2
03	219005	Hose	1
04	219005	Hose	1
05	218368	Half-clamp	2
06	218365	Protection plate	1
07	218817	Clamp	2
08	219616	Nut	3
09	219617	Bolt	1
10	218433	Bracket	1
11	219935	Clamp	2
12	219055	Bolt	3
13	219054	Washer	3
14	218561	Clamp	1
15	218800	Clamp	2
16	218940	Adapter	1
17	219021	Bolt	1
18	218379	Washer	1
19	219869	Bolt	1
20	219050	Washer	1
21	218990	Clamp bracket	1

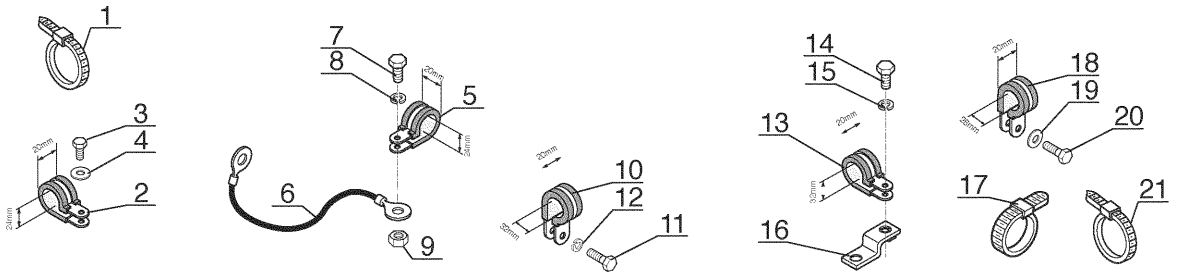
Cab Lights - Part 1 of 2

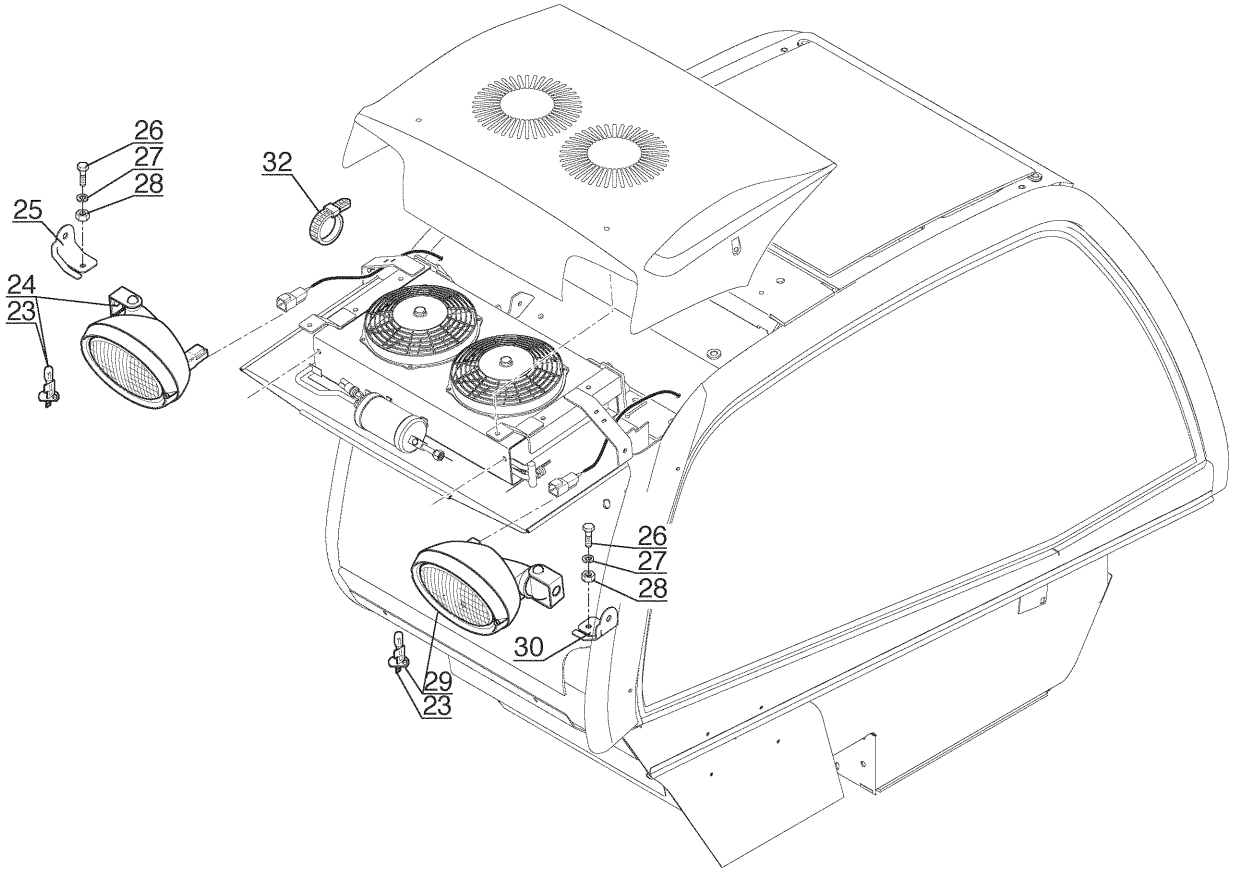


Cab Lights - Part 1 of 2

Ref. No.	Part No.	Description	Qty. Req.
01	218561	Clamp	4
02	219934	Clamp	1
03	219159	Bolt	1
04	218439	Washer	1
05	219934	Clamp	1
06	218996	Cable	1
07	219610	Bolt	1
08	219054	Washer	1
09	219616	Nut	1
10	218391	Clamp	1
11	219055	Bolt	1
12	219054	Washer	1
13	218391	Clamp	1
14	219184	Bolt	1
15	219054	Washer	1
16	218821	Bracket	1
17	218347	Clamp	5
18	215779	Connector	1
19	215778	Bolt, M8-20	3
20	215203	Cab Light	1
21	219069	Bulb	AR
22	215202	Bracket, Rear Cab Light	1
23	219699	Bolt, M10-16	2
24	219051	Washer, W10	2
25	219422	Nut, M10	2
26	215201	Heat Shrink Tubing	4
27	215203	Cab Light	1
28	215200	Bracket, Cab Light	1
29	215199	Bolt, M6-10	4
30	215789	Washer, M6	4
31	215198	Cab Light	1
32	215198	Bracket, Cab Light	1
48	215196	Connector	4
51	215198	Cab Light	1
52	215195	Bracket, Cab Light	1
53	218817	Clamp	1
54	218439	Washer	1
55	219159	Bolt, M6-10	1

Wire Harness Fasteners

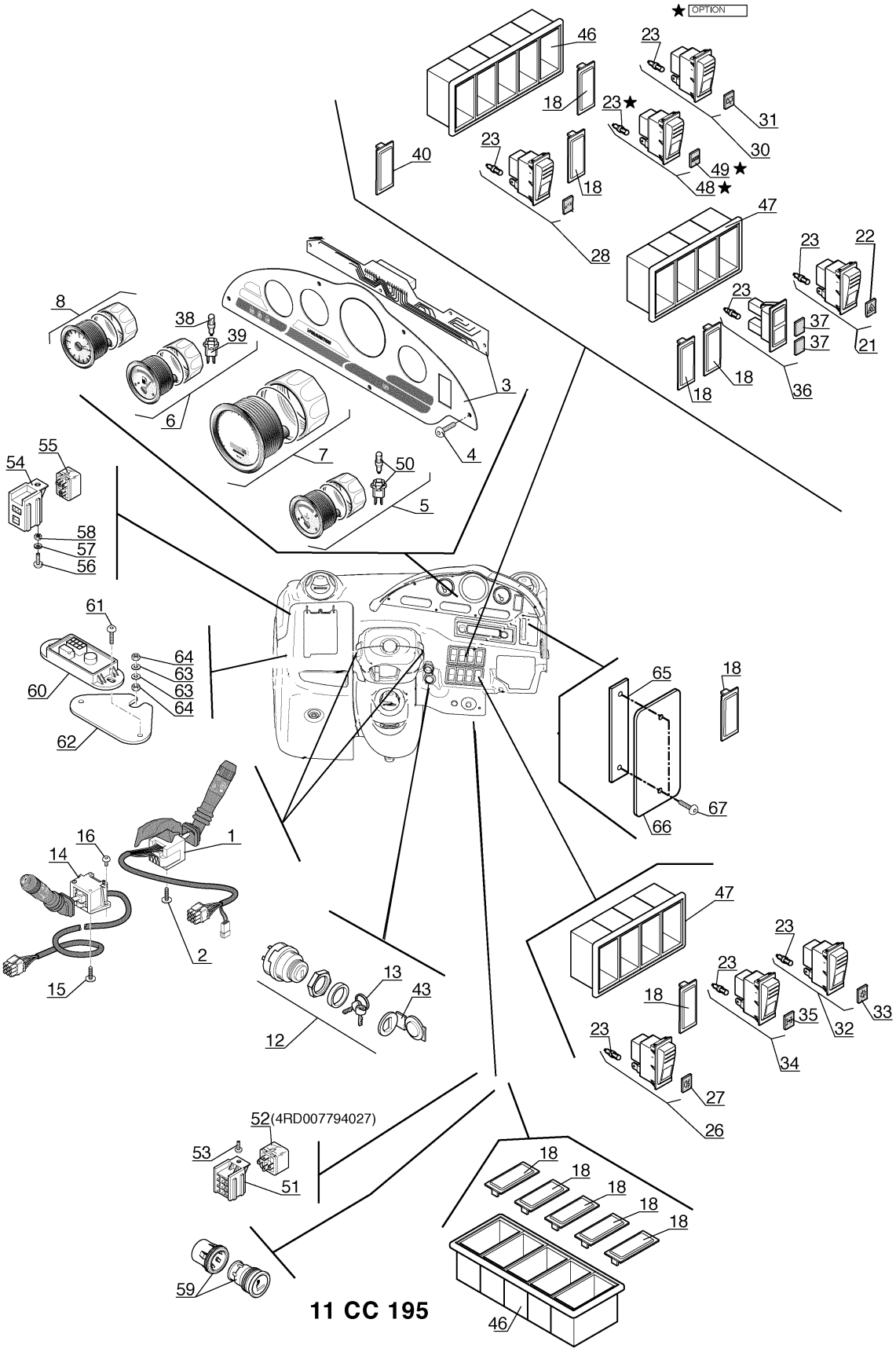




11 CB 790

Cab Lights - Part 2 of 2

Ref. No.	Part No.	Description	Qty. Req.
01	218561	Clamp	4
02	219934	Clamp	1
03	219159	Bolt	1
04	218439	Washer	1
05	219934	Clamp	1
06	218996	Cable	1
07	219610	Bolt	1
08	219054	Washer	1
09	219616	Nut	1
10	219935	Clamp	1
11	219055	Bolt	1
12	219054	Washer	1
13	218391	Clamp	1
14	219184	Bolt	1
15	219054	Washer	1
16	218821	Bracket	1
17	218347	Clamp	10
18	218817	Clamp	1
19	218439	Washer	1
20	219159	Bolt, M6-10	1
21	217794	Clamp	2
23	219069	Bolt	AR
24	215203	Cab Light	1
25	215202	Bracket, Cab Light / Rear	2
26	219699	Bolt, M10-16	2
28	219422	Nut, M10	1
29	215198	Cab Light	1
30	215195	Bracket, Cab Light	1
32	218347	Clamp	2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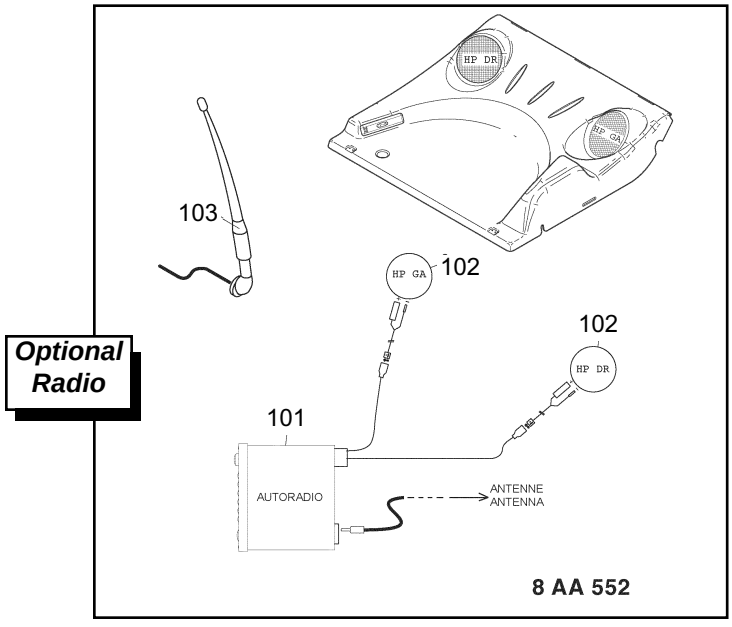
11 CC 195

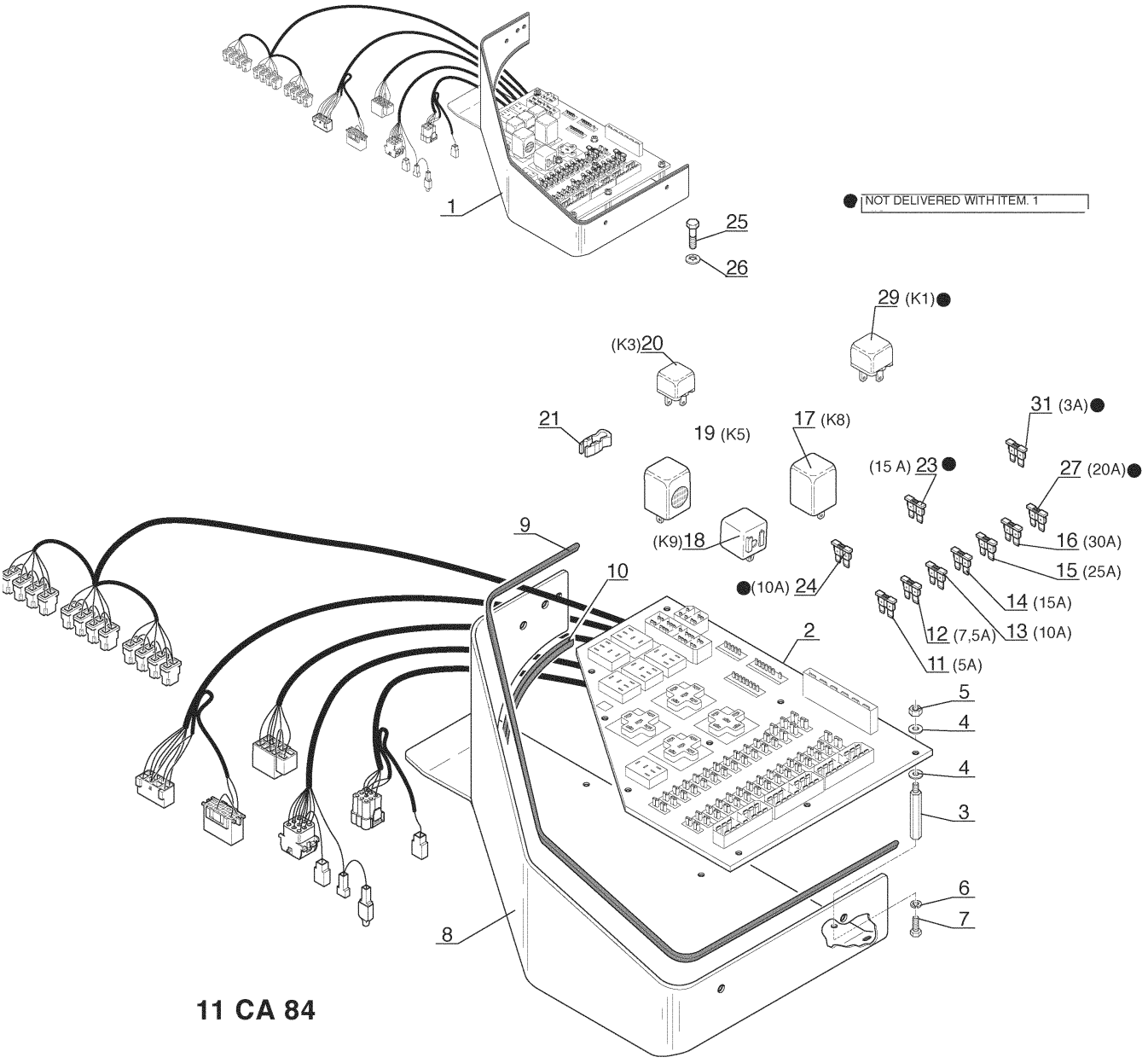
Ref. No.	Part No.	Description	Qty. Req.
01	215218	Switch, Windshield Wiper	1
02	215194	Screw, ST3 5-13 (Black)	2
03	215216	Panel, Warning Lights	1
04	215193	Screw, ST4.2-19 (Black)	5
05	218951	Gauge, Water Temperature	1
06	218578	Gauge, Fuel Level	1
07	218043	Hourmeter	1
08	215222	Clock	1
12	218420	Switch, Ignition	1
13	101792	Key	1
14	215215	Switch, Light	1
15	218456	Screw, ST3 5	1
16	219929	Bolt, M5-10	2
18	218619	Plug	10
21	218613	Switch, Warning Light	1
22	219446	Lens	1
23	217924	Bulb	AR
26	218615	Switch, Fog Light	1
27	215192	Lens	1
28	215191	Switch, Light	1
30	215099	Switch, Rear Wiper	1
31	215098	Lens	1
32	218609	Switch, Transmission Cut-Off	1
33	219450	Lens	1
34	218610	Switch, Wheel Alignment	1
35	219445	Lens	1
36	218608	Light, Warning	1
37	219444	Lens	1
38	218147	Bulb	2
39	219544	Bracket	2
40	218619	Plug	1
43	219917	Cap	1
46	215190	Bracket, Switch	2
47	215189	Bracket, Switch	2
48	218616	Switch, Defoging	1
49	219452	Lens	1
50	219887	Bulb with Bracket	1
51	217847	Bracket, Relay	1
52	218035	Relay (4RD007794027)	1
53	218799	Bolt, M5-8 (Black)	1
54	219691	Bracket, Relay	1
55	218686	Relay, Reversing (4RD007814-011)	1
56	218415	Bolt, M5-16 (Black)	1
57	218459	Washer	1
58	219168	Nut, M5	1
59	217812	Cigarette Lighter	1
60	215397	Module, Transmission Cut-Off	1
61	218725	Bolt, M4-8	2
62	215375	Bracket	1
63	218510	Washer, M8	2
64	217979	Nut, M8	2
65	217810	Plate	1
66	217911	Plate	1
67	218415	Bolt, M5-16 *(Black)*	2
101	215089	AM/FM Radio *(Option)*	1
102	215088	Speaker *(Option)*	2
103	215747	Antenna *(Option)*	1

-- ITEMS NOT SHOWN --

(Hydraulic Carriage - Option)

00	215870	Switch, Hydraulic Carriage Lock	1

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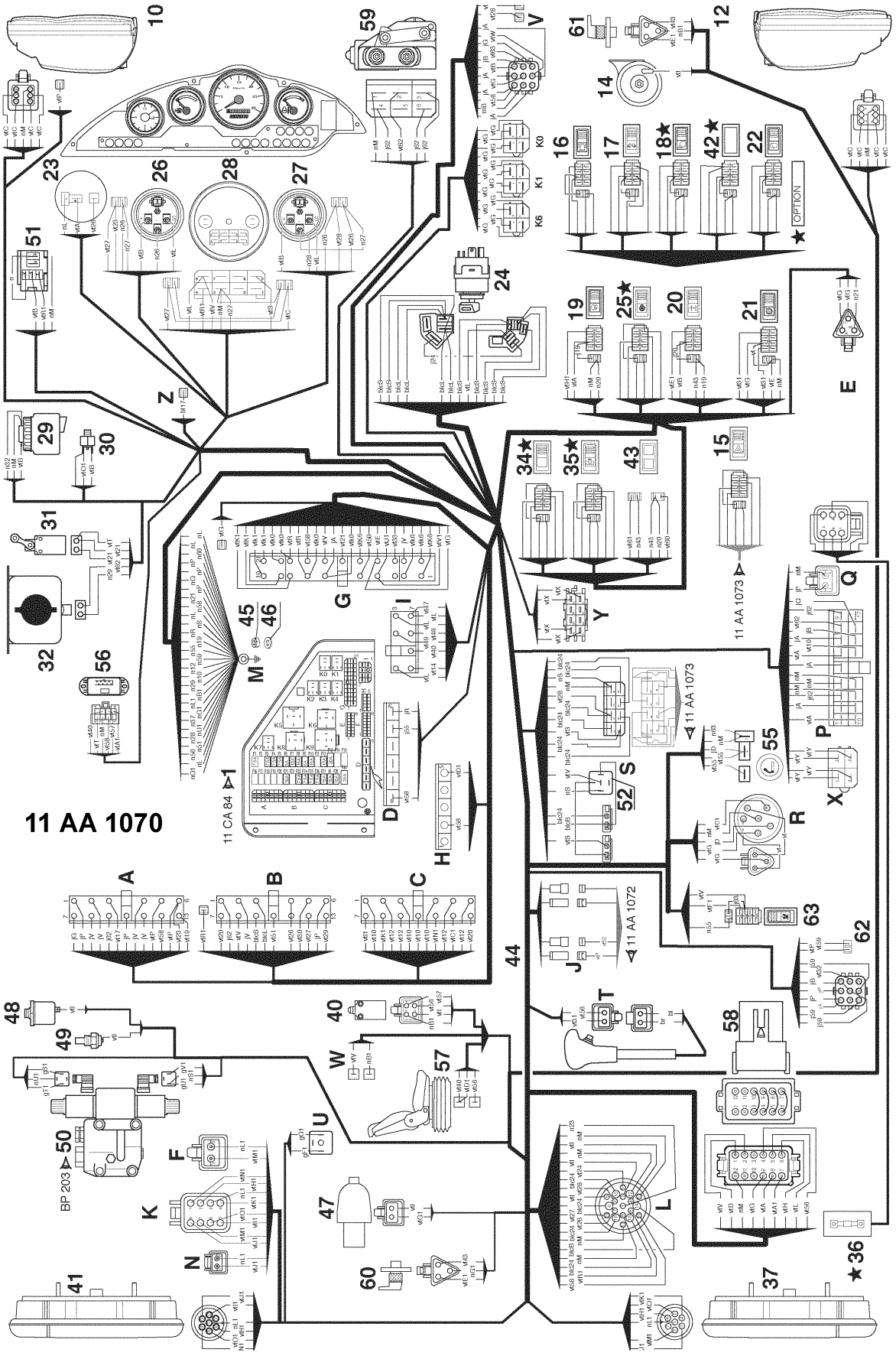
11 CA 84

Ref. No.	Part No.	Description	Qty. Req.
01	215227	Panel, relay and fuses	1
02	215226	Printed circuit	1
03	218658	Spacer	9
04	219146	Washer	18
05	219023	Nut	9
06	219026	Washer	9
07	218357	Bolt	9
08	218748	Bracket	1
09	218841	Weatherstrip	1
10	217795	Weatherstrip	1
11	219949	Fuse (5A)	AR
12	219950	Fuse (7.5A)	AR
13	219951	Fuse (10A)	AR
14	219952	Fuse (15A)	AR
15	219973	Fuse (25A)	AR
16	219974	Fuse (30A)	AR
17	219958	Relay	1
18	219953	Flasher unit	1
19	219939	Buzzer	1
20	219948	Relay	AR
21	218544	Fuse pincers	1
23	219952	Fuse (15A)	AR
25	219070	Bolt	2
26	218379	Washer	2
27[a]	217817	Fuse (20A)	AR
29[a]	218686	Reverse relay	1
31[a]	217799	Fuse (3A)	AR
		-- ITEMS NOT SHOWN --	
		(Maxi Fuse)	
00	218958	Fuse (40A)	2
00	216410	Fuse (60A)	1
00	218959	Fuse (80A)	1

a *Not included with item #1*

NOTE: *Additional relays can be found in other pages under Electrical.*


11 AA 1070
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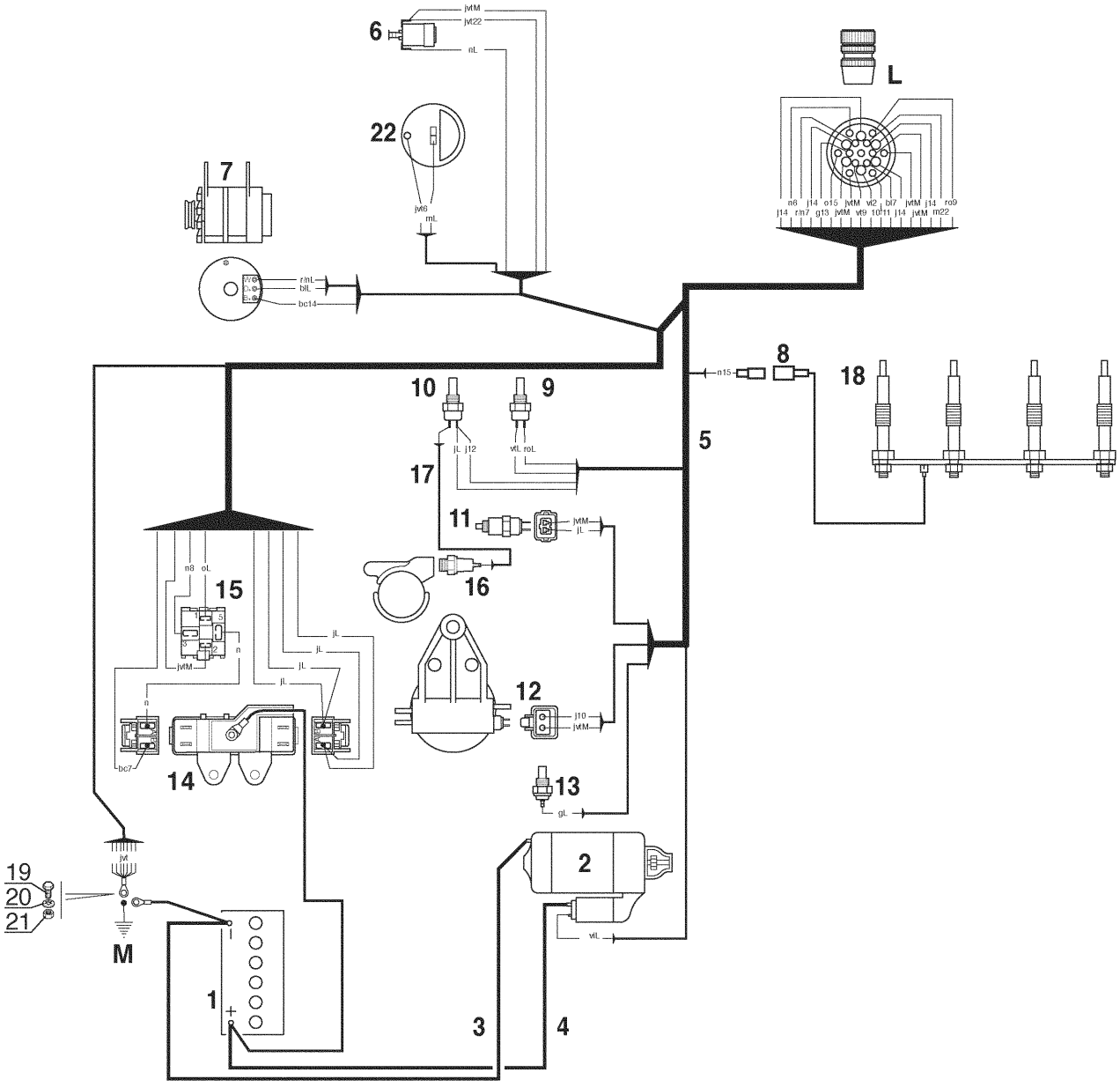
11 AA 1072
BP 203
OPTION

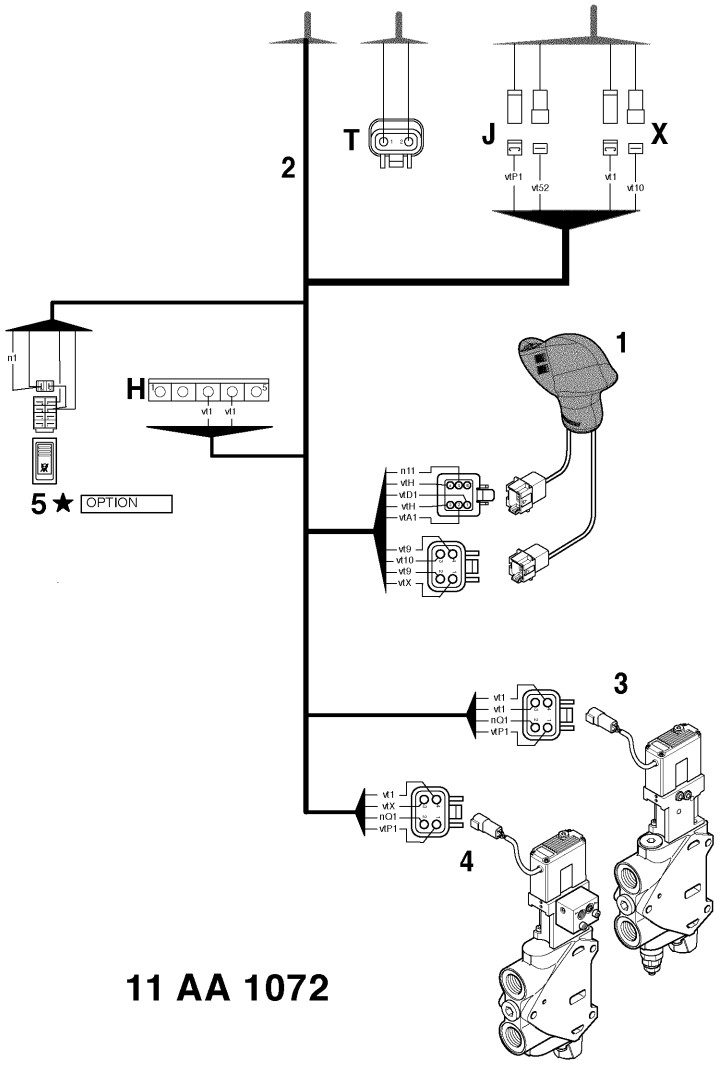
Ref. No.	Part No.	Description	Qty. Req.
01	215227	Complete Fuse/Relay Box	1
10	215225	Complete L.H. Front Headlight	1
12	215224	Complete R.H. Front Headlight	1
14	218490	Horn	1
16	218614	Revolving/Beacon Light Switch	1
17	215191	Light Switch	1
18	215767	Light Switch	1
19	218615	Fog Light Switch	1
20	218610	Wheel Alignment Switch	1
21	218609	Transmission Cut-off Switch	1
22	218611	Rear Windshield-wiper Switch	1
23	215222	Clock	1
24	218420	Ignition switch	1
25	215761	Switch	1
26	218578	Fuel Level Switch	1
27	218951	Water Temperature Switch	1
28	218043	Hour Meter	1
29	218857	Brake Fluid Tank	1
30	217932	Stop Switch	1
31	219954	Transmission Cut-off Switch	1
32	219603	Windshield-washer Tank	1
36	218917	Strain-Gauge	1
37	218573	Complete Tail Light	1
40	106496	Handbrake Switch	1
41	218573	Complete Tail Light	1
42	218616	Defogging Switch	1
43	218608	Warning Light	1
44	215221	Main Wire Harness	1
45	217979	Nut	1
46	218510	Washer	1
47	217796	Oil Filter Restriction Switch	1
48	218262	Transmission Oil Pressure switch	1
49	219262	Oil Temperature Sensor	1
50	219648	Electrical Control Valve	1
51	218686	Reversing Relay	1
52	218035	Relay	1
55	217812	Cigarette Lighter	1
56	215397	Transmission Cut-off Module	1
57	215414	Switch	1
58	215220	Connector	1
59	219462	Windshield Wiper Motor	1
60	215219	Wheel Alignment Switch	1
61	219710	Wheel Alignment Switch	1
62	215218	Wheel Alignment Switch	1



11 AA 1075

Ref. No.	Part No.	Description	Qty. Req.
01[a]	NSS	Battery (850 CCA - 12V - 135 AH)	1
02	219819	Starter	1
03	218952	Ground Cable	1
04	218953	Cable	1
05	215213	Engine Wire Harness	1
06	218620	Air filter sensor	1
07	219993	Alternator	1
08	219839	Wire Harness	1
09	218937	Water Temperature Sensor	1
10	217820	Water Temperature Sensor	1
11	219986	Stop Engine Electrovalve	1
12	219821	Complete Fuel filter	1
13	218262	Engine Oil Pressure Switch	1
14	218957	Fuse Box	1
15	218960	Relay	1
16	215463	Solenoid	1
17	217895	Wire Harness	1
18	219995	Glow Plug	4
19	219613	Bolt	1
20	218408	Washer	1
21	219422	Nut	1
22	217837	Fuel Gauge	1

a *Battery dimensions 13” L x 9” W x 8” H*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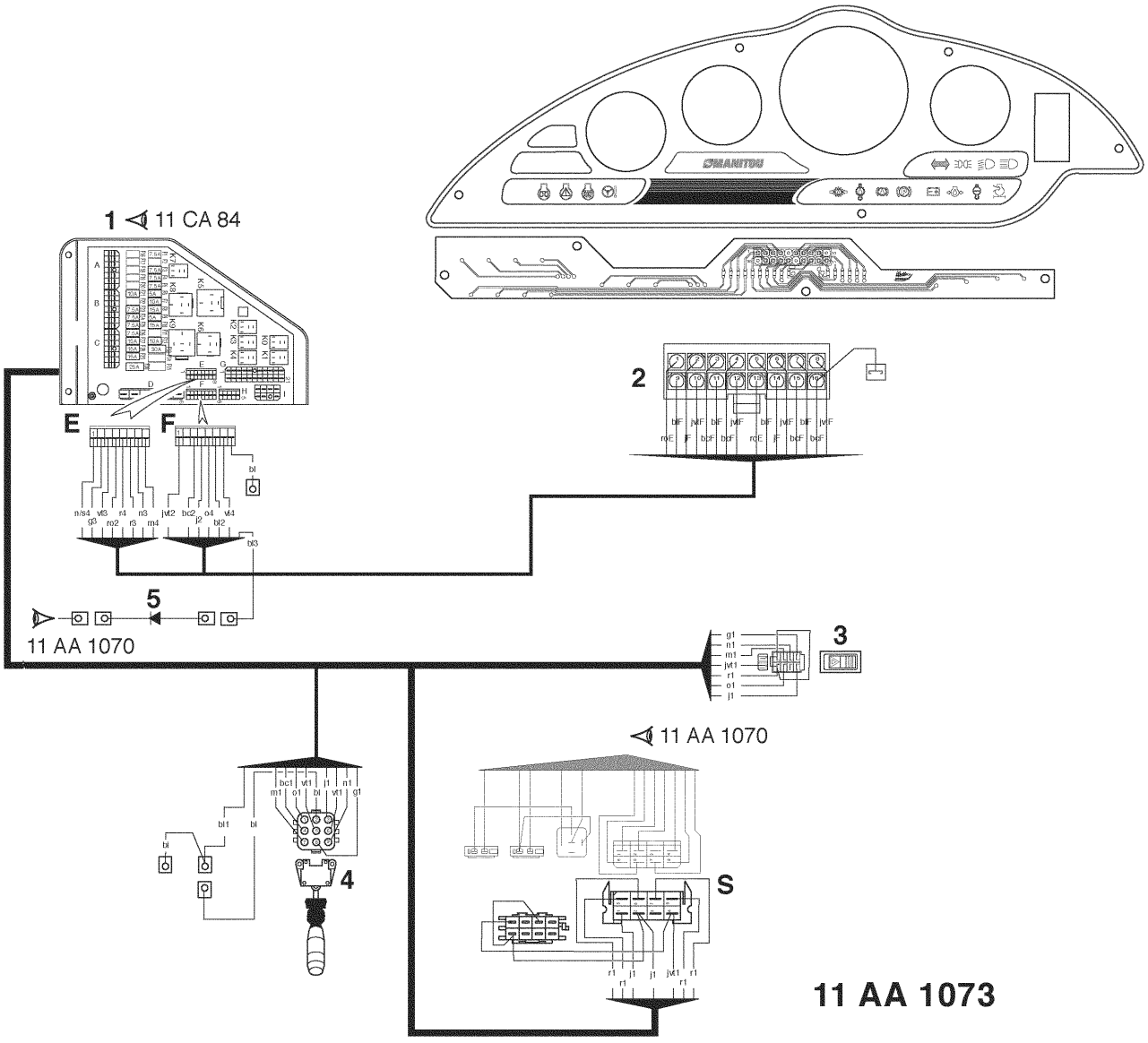
11 AA 1072

Ref. No.	Part No.	Description	Qty. Req.
01	215310	Joystick Control Unit	1
02	215221	Main Wire Harness	1
03	215253	Work Section *(Boom Extend)*	1
04	215254	Work Section *(Attachment)*	1
05	215217	Switch *(Option)*	1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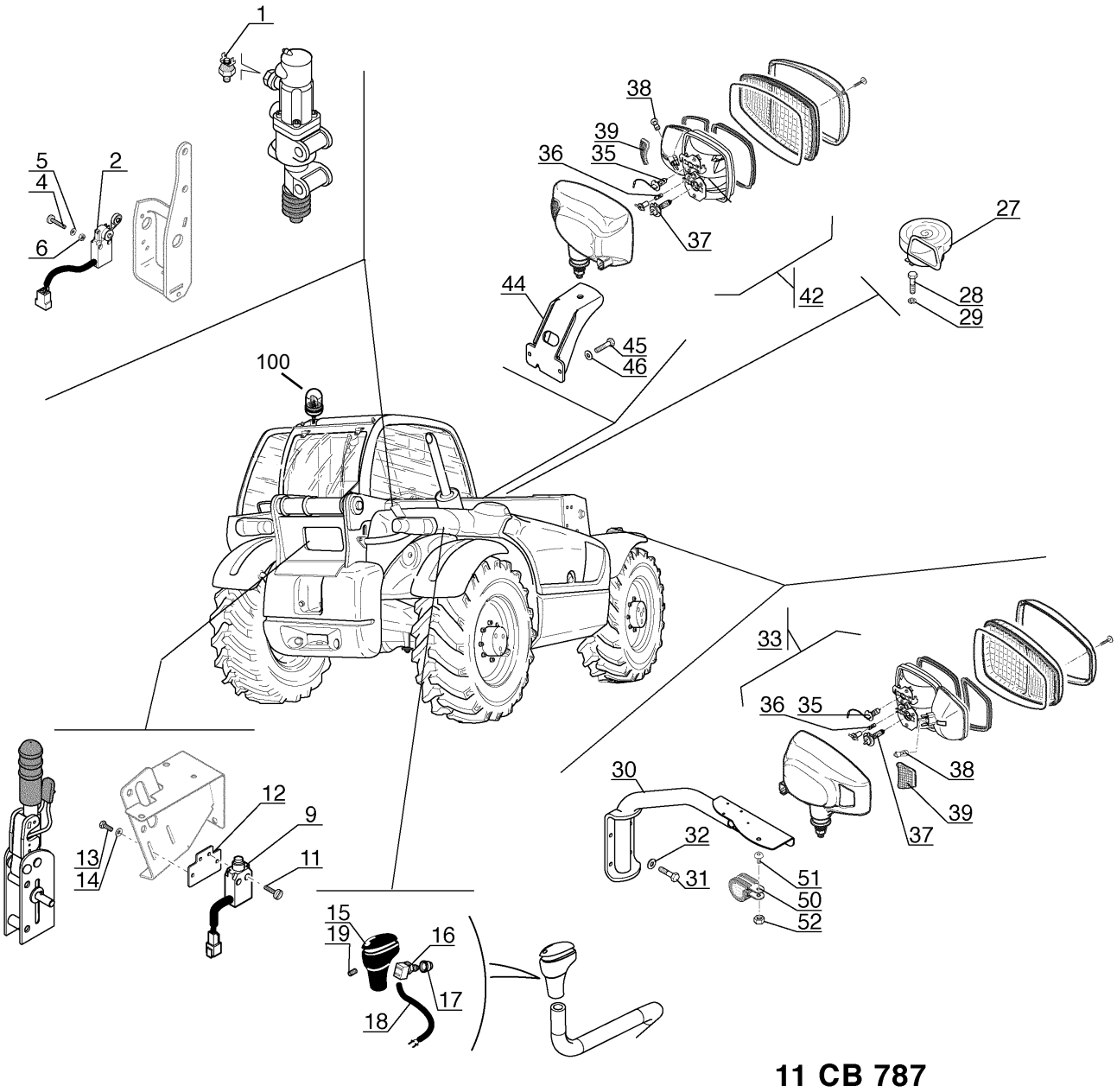
11 AA 1073

Ref. No.	Part No.	Description	Qty. Req.
01	215227	Panel, Fuses and Relays	1
02	215216	Warning Light Panel	1
03	218613	Warning Light Switch	1
04	215215	Light Switch	1
05	218428	Diode	1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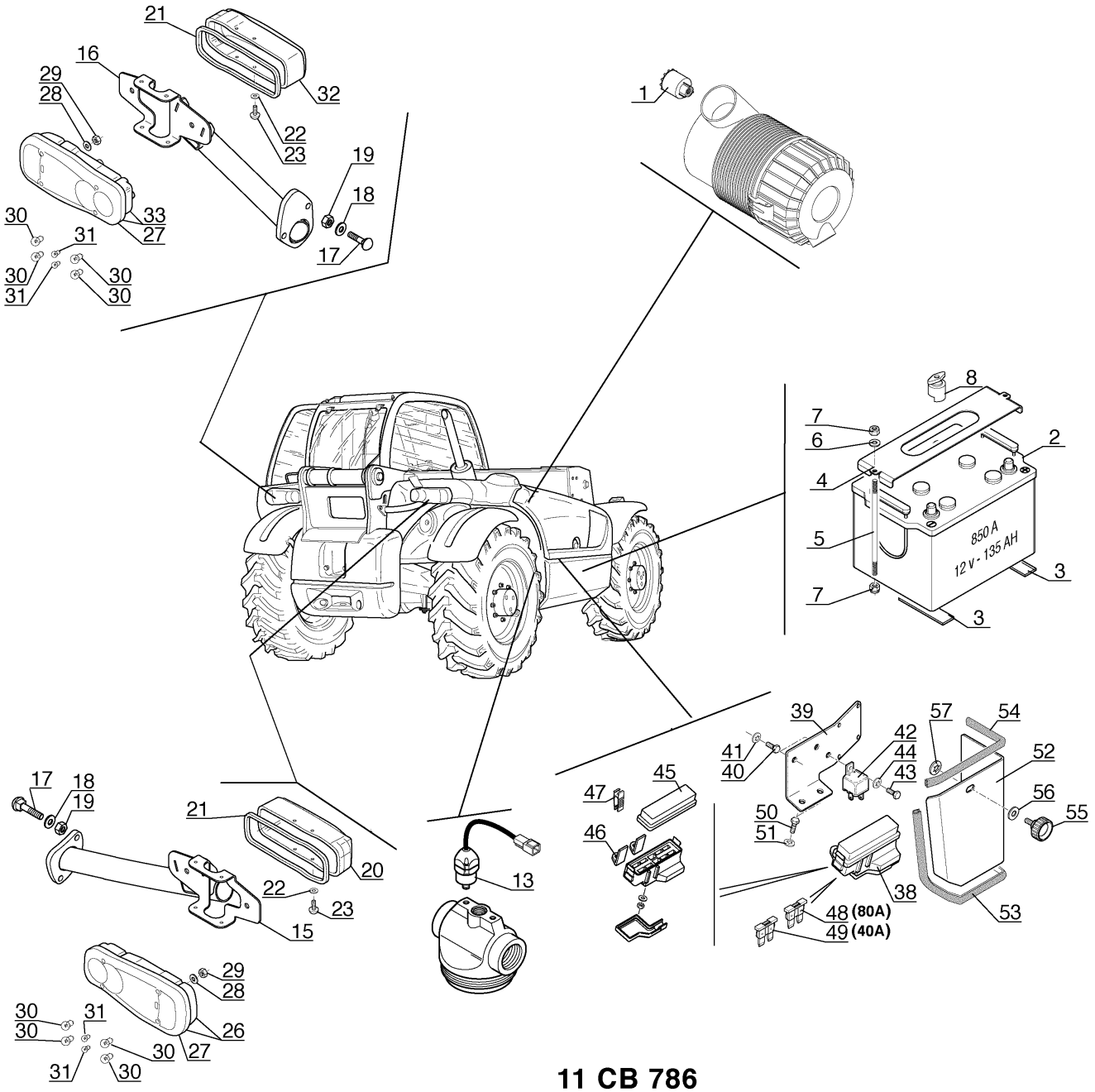
11 CB 787

Lights - Lever Switches - Sensors - Part 1 of 2

Ref. No.	Part No.	Description	Qty. Req.
01	217932	Stop Switch	1
02	219954	Transmission Cut-off Switch	1
04	219849	Bolt, M4-25	2
05	219926	Washer	2
06	219023	Nut	2
09	106496	Handbrake Switch	1
11	219611	Bolt, M4-16	1
12	218009	Switch Bracket	1
13	218357	Bolt, M4-10	2
14	219926	Washer	2
15	219224	Cap	1
16	219225	Transmission Cut-off Switch	1
17	219227	Cap	1
18	219228	Wire Harness	1
19	219226	Bolt, M5	1
27	218490	Horn	1
28	219184	Bolt, M8-16	1
29	219054	Washer	1
30	218724	R.H. Front Headlight Bracket	1
31	219055	Bolt, M8-20	4
32	219867	Washer	4
33	215224	R.H. Front Headlight *(complete)*	1
35	219496	Bulb	2
36	219495	Bulb	2
37	219494	Bulb	2
38	215207	Bulb	2
39	215206	Front Direction Lights	2
42	215225	L.H. Front Headlight *(complete)*	1
44	215204	L.H. Front Headlight Bracket	1
45	219055	Bolt, M8-20	2
46	218510	Washer	2
47	219069	Bulb	1
50	219933	Clamp	1
51	218415	Bolt, M5-16	1
52	219168	Nut, M5	1
100	218607	Beacon *(option)*	1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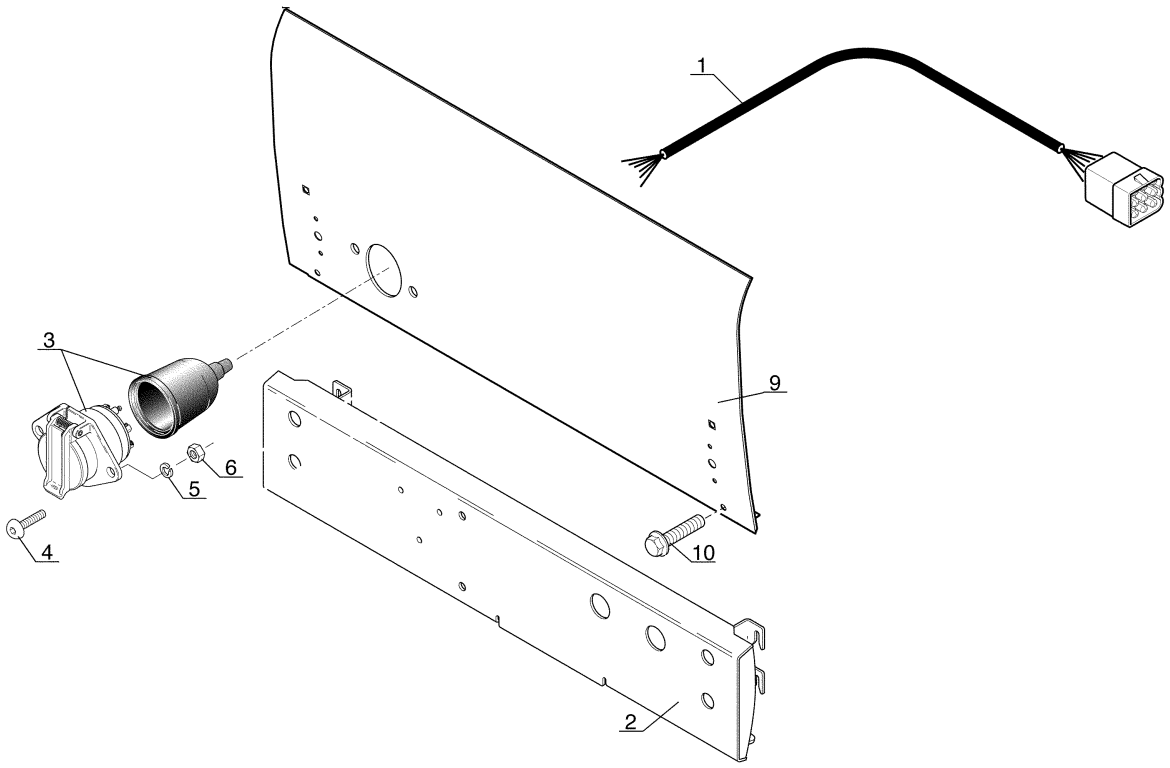
11 CB 786

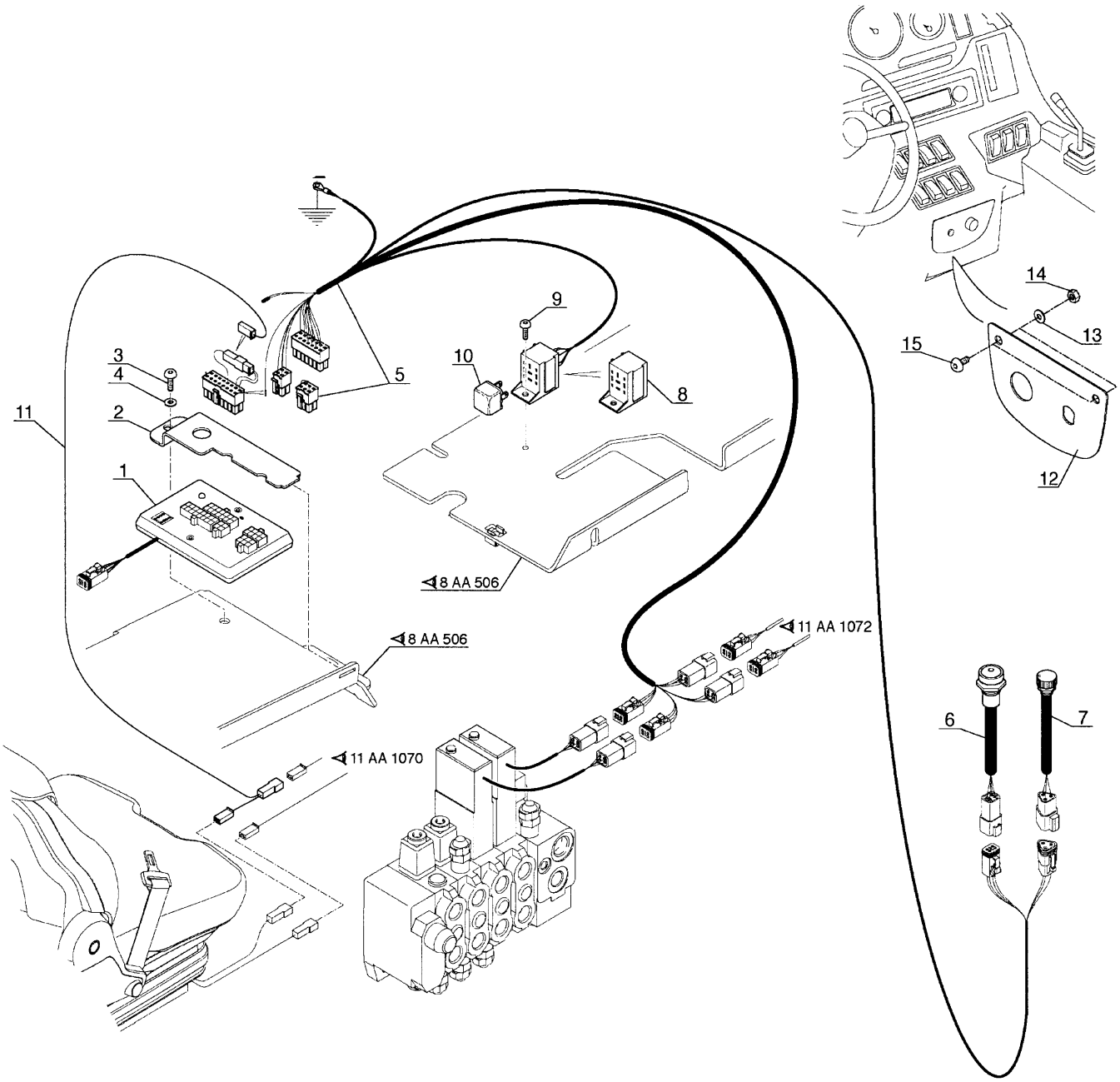
Ref. No.	Part No.	Description	Qty. Req.
01	218620	Air filter sensor switch	1
02	NSS	Battery (850 CCA - 12V - 135 AH)	1
03	218339	Rubber strip	2
04	217822	Fastening Flange	1
05	218528	Fastening Bar	2
06	218439	Washer	2
07	219022	Nut	4
08	218894	Cap (Green)	1
13	217796	Oil filter sensor switch	1
15	215212	R.H. tail light bracket	1
16	215211	L.H. tail light bracket	1
17	219907	Bolt	4
18	219028	Washer	4
19	219422	Nut	4
20	218638	Tail light fitting	1
21	218691	Weatherstrip	2
22	218690	Washer	8
23	218725	Bolt	8
26	218573	Tail Light	1
27	219591	Tail light lens	2
28	218510	Washer	6
29	219616	Nut	4
30	217797	Bulb	AR
31	217798	Bulb	AR
32	218639	Tail light fitting	1
33	218573	Tail Light	1
38	218957	Fuse box	1
39	218955	Bracket	1
40	219070	Bolt, M6-20	2
41	218379	Washer	2
42	218960	Relay	1
43	219021	Bolt	1
44	218379	Washer	1
45	218986	Cover	1
46	218987	Bracket	2
47	218988	Fuse pincers	1
48	218959	Fuse (80A)	2
49	218958	Fuse (40A)	2
50	219021	Bolt	2
51	218379	Washer	2
52	218956	Housing	1
53	215890	Weatherstrip	1
54	215890	Weatherstrip	1
55	218482	Bolt	1
56	218510	Washer	1
57	218828	Washer	1



11 AA 1074
11 CB 623

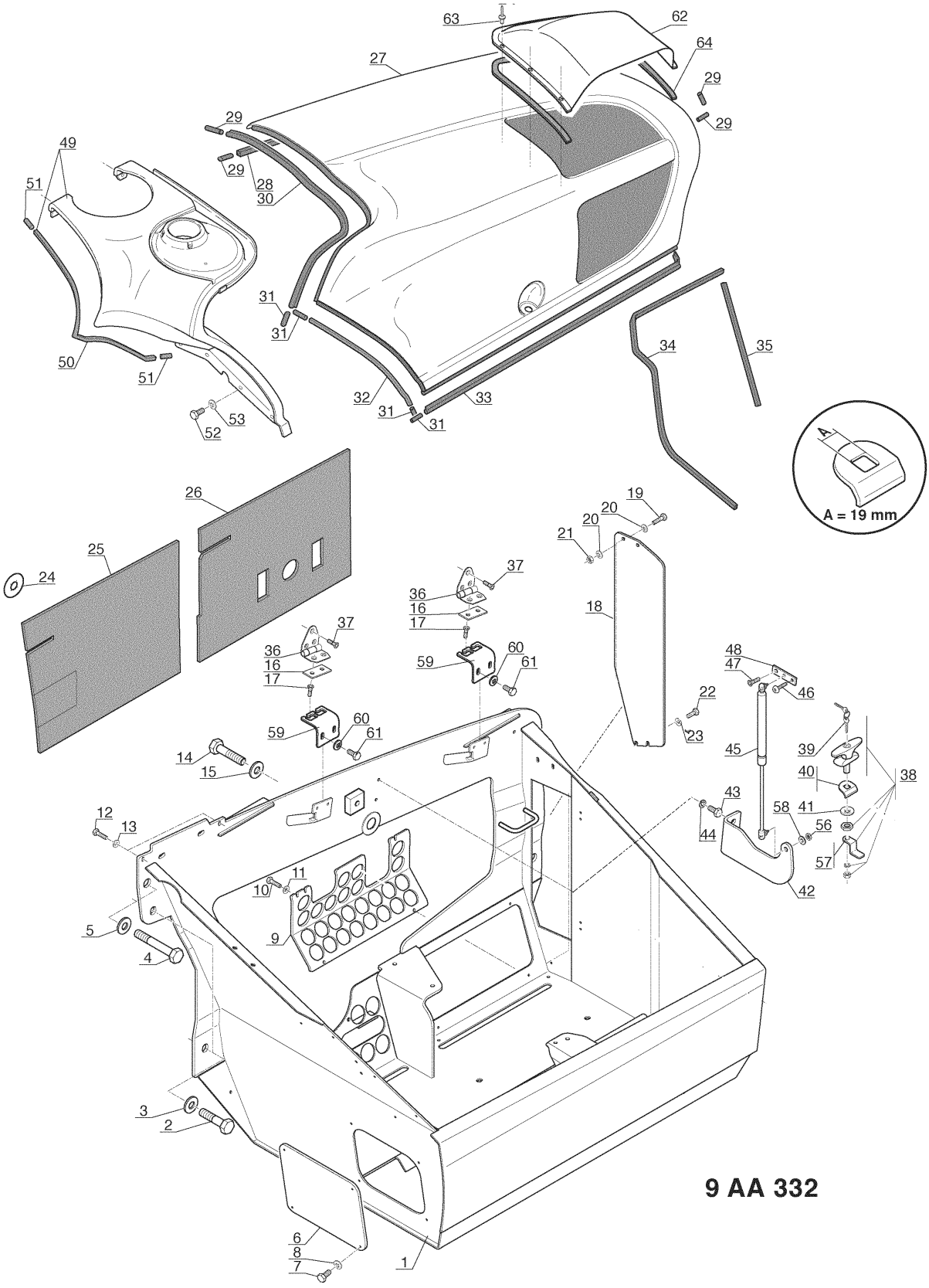
Electrical - Trailer Light Connector

Ref. No.	Part No.	Description	Qty. Req.
01	215214	Wire Harness	1
02	218906	Rear Panel / Plate	1
03	215779	Wiring Connector / Trailer	1
04	215778	Bolt, M8-20-10.9	2
05	219054	Washer	2
06	219616	Nut, M8	2
09	215378	Rear Panel	1
10	218907	Bolt, M6x20	4



11 CB 831

Ref. No.	Part No.	Description	Qty. Req.
01	215040	Module	1
02	215041	Bracket	1
03	218445	Bolt, M6-25	1
04	215789	Washer, M6	1
05	215043	Wire Harness	1
06	215853	Button / LED Harness	1
	215452	Decal	1
07	215852	Potentiometer Harness	1
	215453	Decal	1
08	217847	Relay Bracket	1
09	219929	Bolt	1
10	218035	Relay	1
11	215039	Wire Harness, Safety	1
12	215042	Bracket	1
13	219926	Washer	2
14	219023	Nut, M4	2
15	218511	Bolt, M4-12 10.9	2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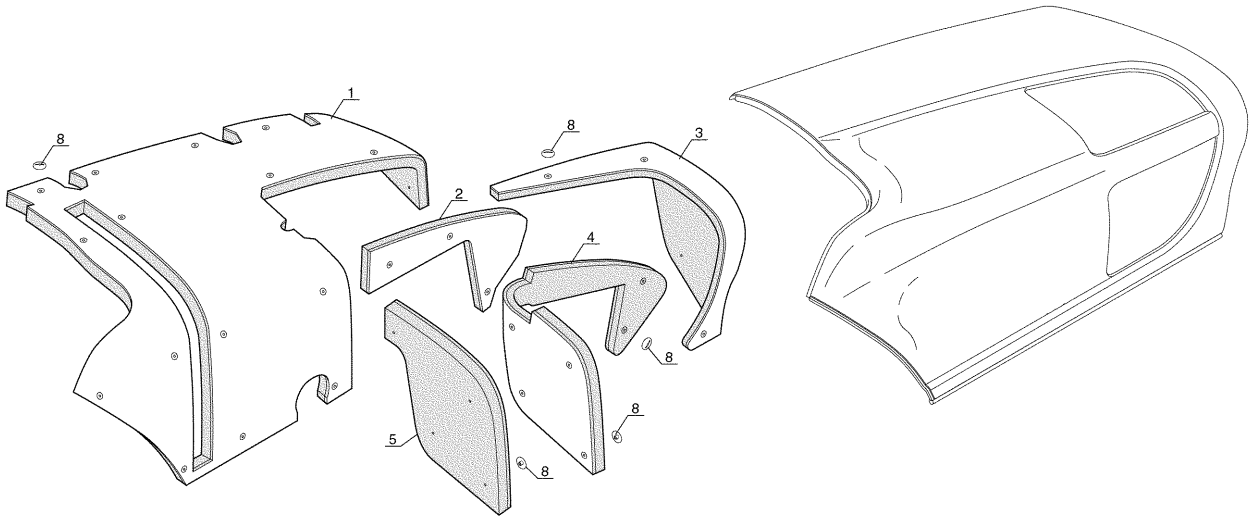
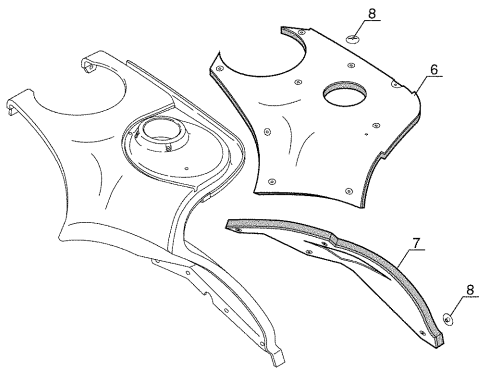
9 AA 332

Hoods - Part 1 of 2

Ref. No.	Part No.	Description	Qty. Req.
01	215317	Engine compartment	1
02	219630	Bolt, M16-180-8.8	2
03	219609	Washer	2
04	219628	Bolt, M16-60-8.8	4
05	219927	Washer	4
06	218983	Cover Plate	1
07	219159	Bolt, M6-10-8.8	4
08	218379	Washer	4
09	218966	Cover Plate	1
10	219159	Bolt, M6-10-8.8	4
11	218717	Washer	4
12	219615	Bolt, M6-25-8.8	2
13	218379	Washer	2
14	219851	Bolt, M16-50-8.8	1
15	219927	Washer	1
16	218489	Bracket	2
17	219860	Bolt, M6-16-10.9	4
18	218945	Plate	1
19	219070	Bolt, M6-20-8.8	2
20	218379	Washer	4
21	219022	Nut	2
22	219159	Bolt, M6-10-8.8	2
23	218379	Washer	2
24	218914	Clip	8
25	218985	Sound-proofing foam	1
26	218984	Sound-proofing foam	1
27[a]	218877	Complete engine hood *(front)*	1
28	218777	Weatherstrip	1
29	218856	Weatherstrip	4
30	218782	Weatherstrip	1
31	218856	Weatherstrip	4
32	218778	Weatherstrip	1
33	218779	Weatherstrip	1
34	218777	Weatherstrip	1
35	218778	Weatherstrip	1
36	218422	Hinge	2
37	219860	Bolt, M6-16-10.9	6
38	218786	Handle	1
39	101792	Key	AR
40	218797	Bracket	1
41	218798	Washer	1
42	218949	Bracket	1
43	219184	Bolt, M8-16-8.8	2
44	219054	Washer	2
45	218911	Air spring	1
46	218491	Bolt, M8-20 (Black)	1
47	219058	Bolt, M8-20-10.9	1
48	218962	Bracket	1
49	218878	Complete engine hood *(rear)*	1
50	218783	Weatherstrip	1
51	218856	Weatherstrip	2
52	219021	Bolt, M6-16-8.8	4
53	218379	Washer	4
56	215879	Cam, hood latch	1
58	218510	Washer	1
59	215316	Hinge Bracket	2
60	219867	Washer	4
61	219184	Bolt, M8-16	4
62	215878	Deflector	1
63	219920	Rivet	8
64	215315	Weatherstrip	1

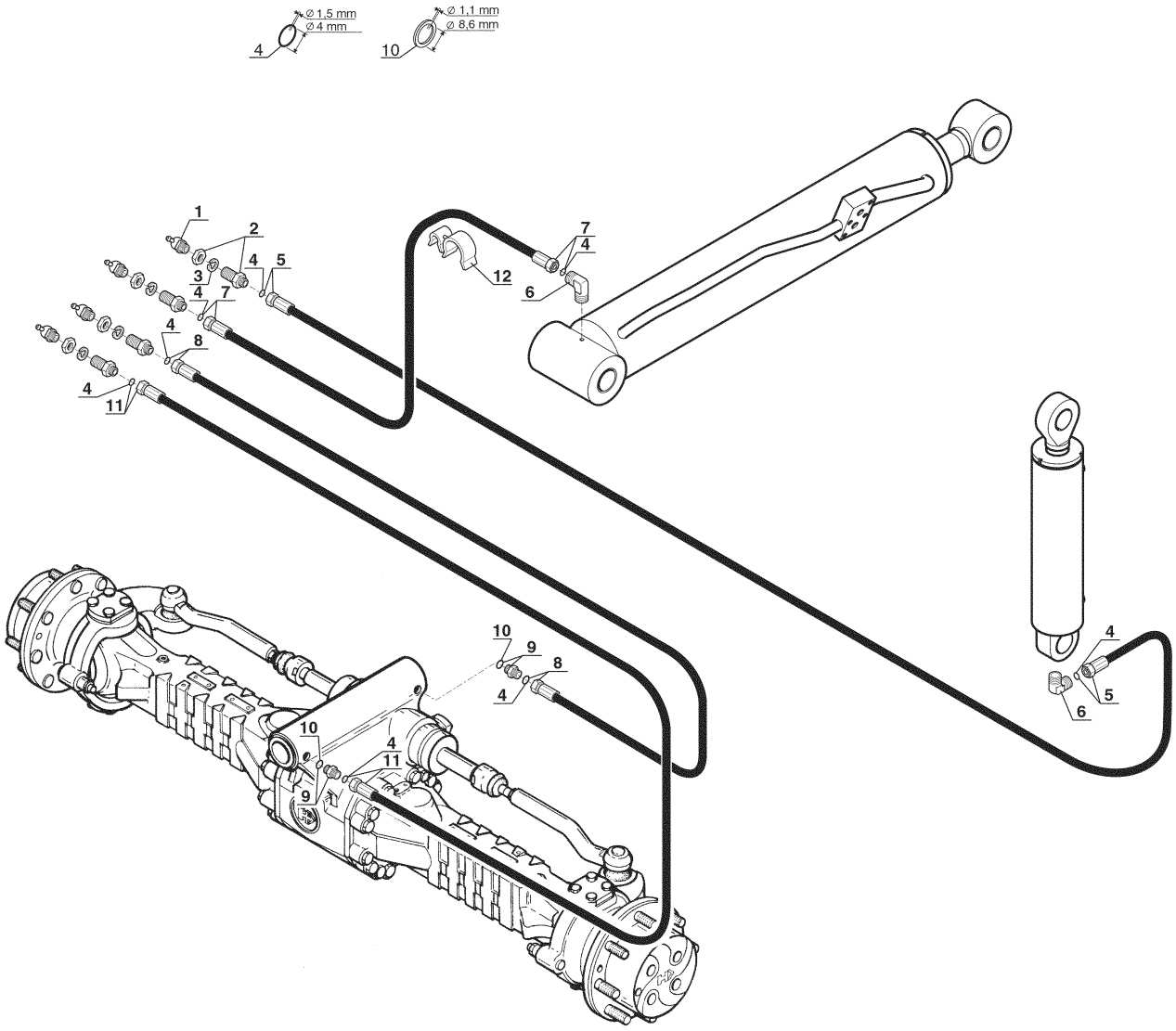
a *Engine hood includes items 28-41and 57.*





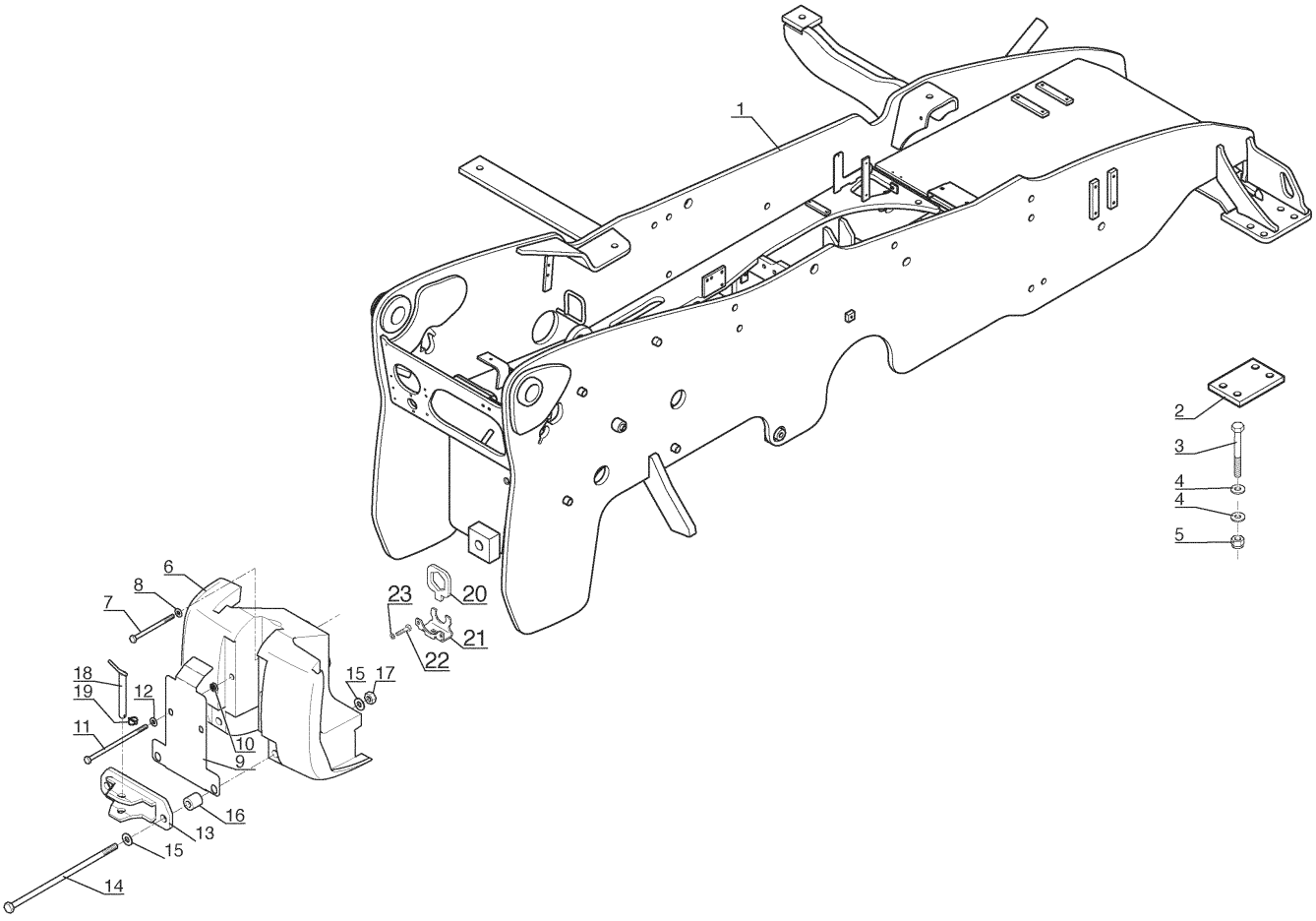
9 AB 87

Ref. No.	Part No.	Description	Qty. Req.
01	218898	Sound-proofing foam	1
02	218902	Sound-proofing foam	1
03	218901	Sound-proofing foam	1
04	218899	Sound-proofing foam	1
05	218900	Sound-proofing foam	1
06	218903	Sound-proofing foam	1
07	218904	Sound-proofing foam	1
08	218947	Clip	AR



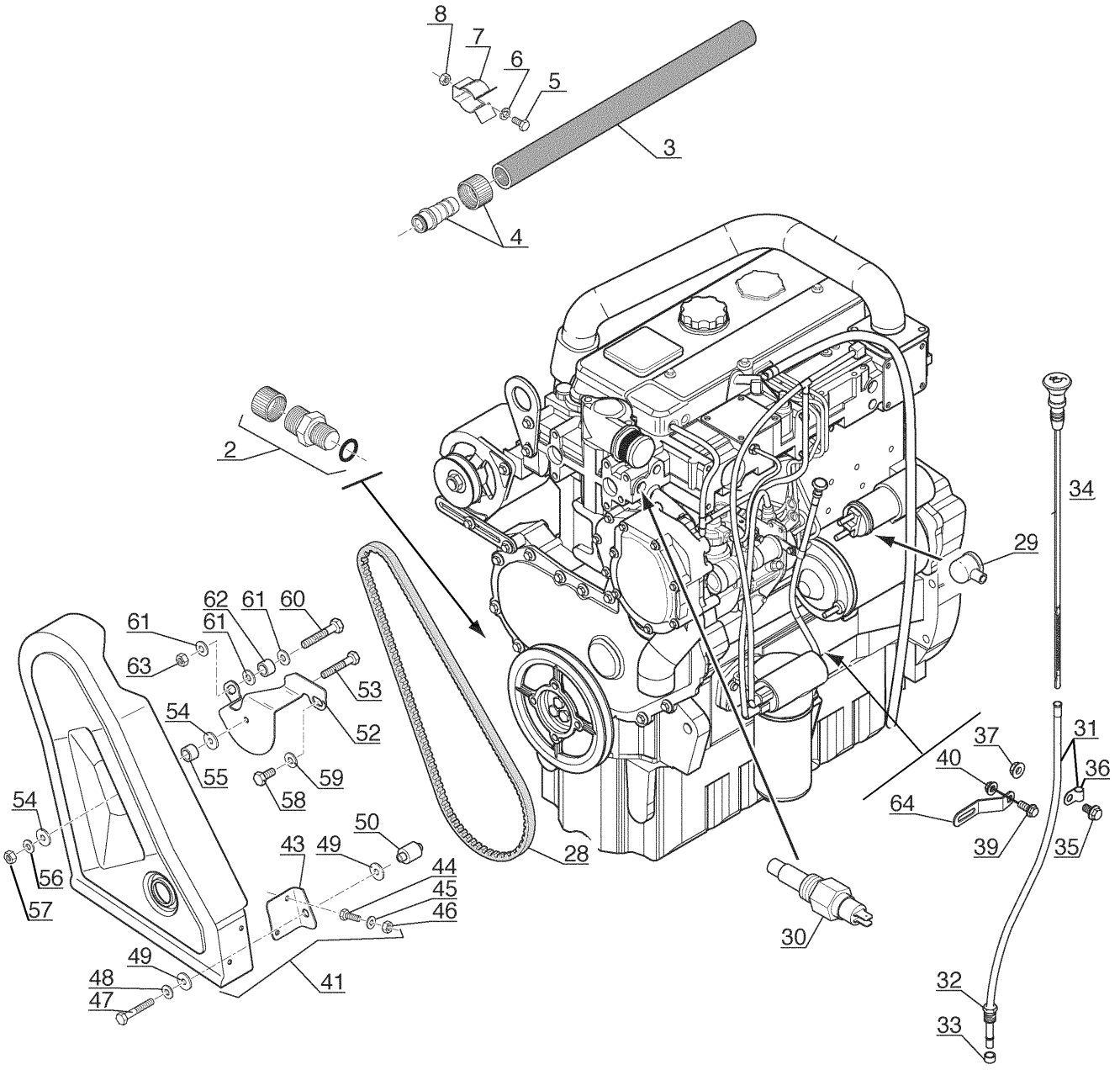
17 AA 16

Ref. No.	Part No.	Description	Qty. Req.
01	218397	Grease fitting	4
02	218742	Adapter	4
03	219053	Washer	4
04	218092	O-Ring	AR
05	218744	Hose	1
06	218870	Adapter	2
07	218869	Hose	1
08	218744	Hose	1
09	218772	Adapter	2
10	217985	Seal.	AR
11	218743	Hose	1
12	218874	Clamp	1



6 AA 379

Ref. No.	Part No.	Description	Qty. Req.
01	NSS	Frame	1
02	218974	Axle Plate	2
03	219911	Bolt, M20-230	8
04	216981	Washer, Z20	16
05	218423	Nut, M20	8
06	NSS	Counterweight	1
07	219911	Bolt, M20-230	1
08	219857	Washer	AR
09	217841	Plate	1
10	218416	Stop	2
11	215884	Bolt, M20-440	2
12	219857	Washer, M20	4
13	217836	Towing hook	1
14	217839	Bolt, M30-560-85-10.9ZN12	2
15	218412	Washer, M30	4
16	217838	Spacer	2
17	218413	Nut, M30	2
18	217834	Towing spindle	1
19	219038	Pin	1
20	215980	Nut, Cage	2
21	215981	Stop	2
22	219055	Bolt, M8-20-8.8	4
23	219054	Washer, W8	4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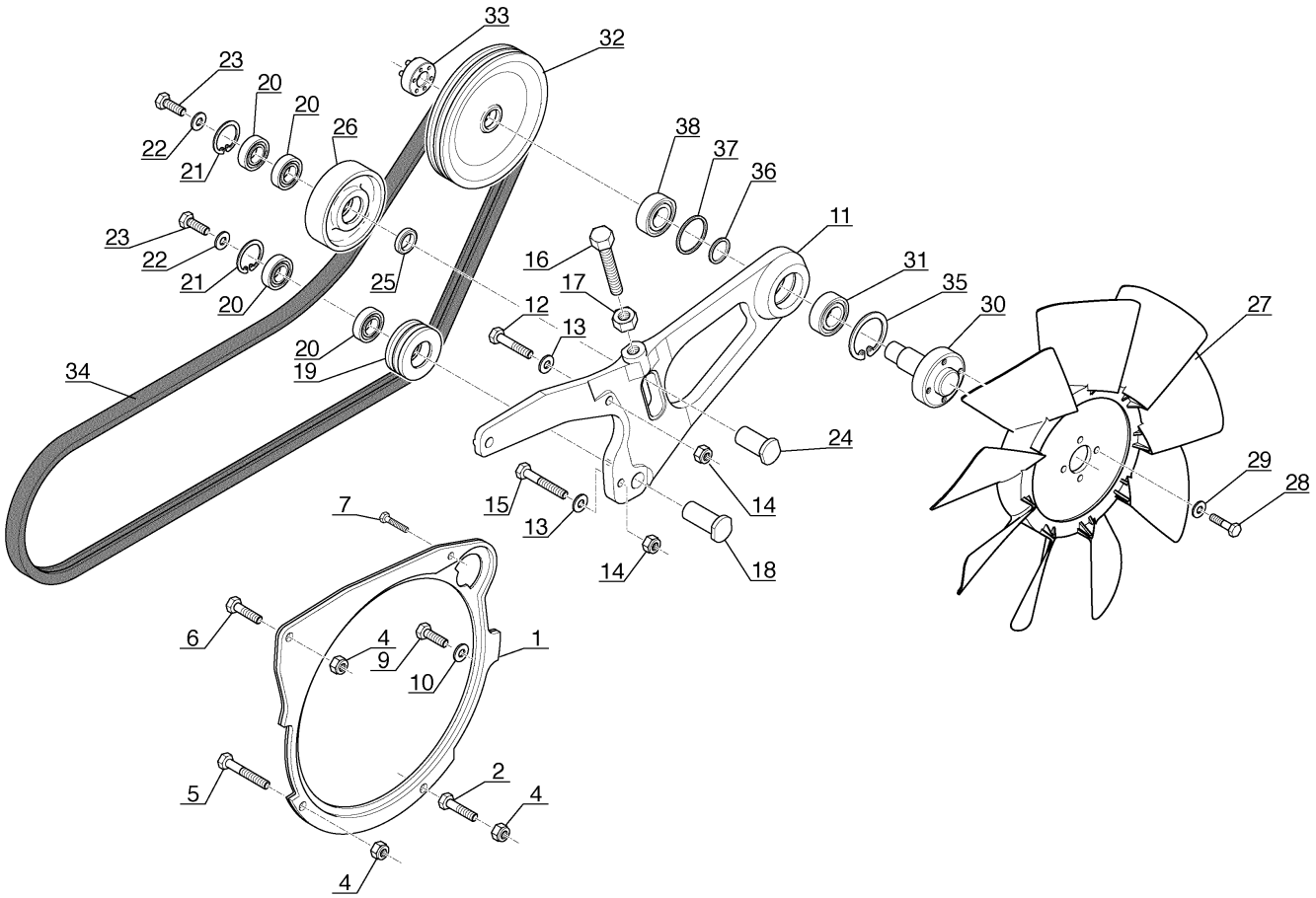
AP 2134

Ref. No.	Part No.	Description	Qty. Req.
02	218542	Drain plug	1
03	218543	Hose	1
04	219163	Adapter	1
05	218357	Bolt	1
06	219026	Washer	1
07	218374	Clip	1
08	219023	Nut	1
28	219996	Alternator Belt	1
29	218373	Cap *(red)*	1
30	218937	Water temperature sensor	1
31	216927	Tube	1
32	219101	Nut	1
33	219102	Olive	1
34	219408	Gauge	1
35	217856	Bolt	1
36	217857	Clamp	1
37	219084	Nut	1
39	217858	Bolt	1
40	217851	Nut	1
41	215167	Housing, Complete *(Includes items 41-46.)*	1
43	215165	Bracket, Housing	1
44	219021	Bolt, M6-16	2
45	218439	Washer	2
46	218344	Nut, M6	2
47	218810	Bolt, M8-100	1
48	219054	Washer, W8	1
49	218510	Washer, L8	1
50	215164	Spacer	1
52	215163	Bracket	1
56	218510	Washer, L8	1
57	219169	Nut	1
58	219204	Bolt, M10-20	1
59	219028	Washer, M10	1
60	219071	Bolt, M10-80	1
61	219028	Washer, M10	3
62	218530	Washer,	1
63	219269	Nut	1
64	215162	Bracket, Dipstick	1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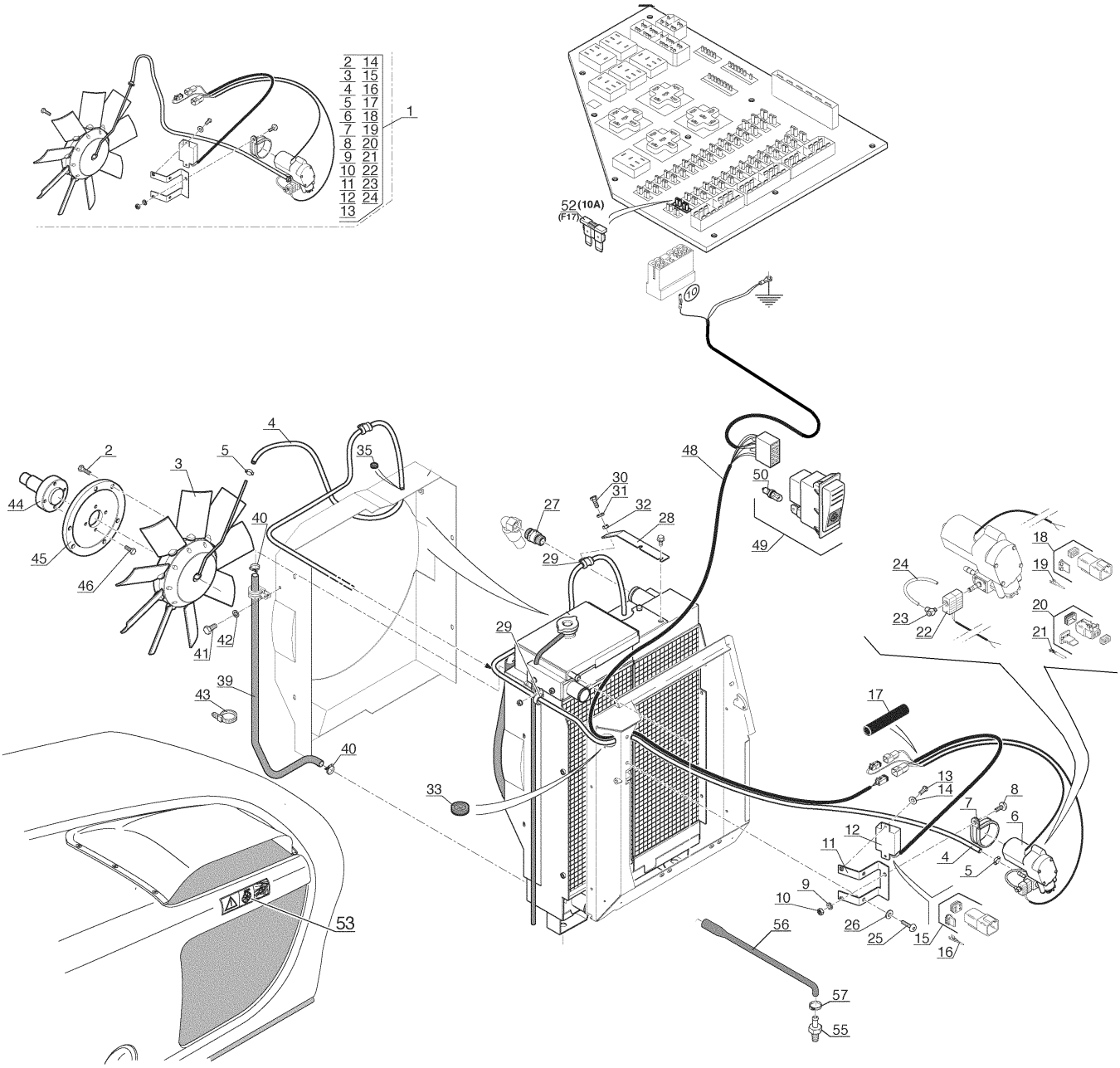
4 AA 639

Ref. No.	Part No.	Description	Qty. Req.
01	218672	Housing	1
02	219626	Bolt	1
04	219063	Nut	3
05	219048	Bolt	1
06	219625	Bolt	1
07	219868	Bolt	1
09	219870	Bolt	1
10	219919	Washer	1
11	105978	Fan bracket	1
12	219614	Bolt	1
13	219919	Washer	2
14	219063	Nut	2
15	219048	Bolt	1
16	218570	Bolt	1
17	218319	Nut	1
18	218677	Roller axle	1
19	218787	Pulley	1
20	218348	Bearing	4
21	219042	Snap ring	2
22	218572	Washer	2
23	219064	Bolt	2
24	218667	Roller axle	1
25	218668	Spacer	1
26	218678	Roller	1
27	218884	Sucker fan	1
28	219610	Bolt	4
29	218510	Washer	4
30	218886	Hub	1
31	219040	Bearing	1
32	217835	Fan pulley	1
33	218622	Hub	1
34	219956	Fan belt	1
35	218508	Snap ring	1
36	218739	Bushing	1
37	218740	Bushing	1
38	219040	Bearing	1

NOTE: *The fan belt pulley on the engine (not shown) is machined onto the flywheel. Refer to "Engine - Flywheel" for more information.*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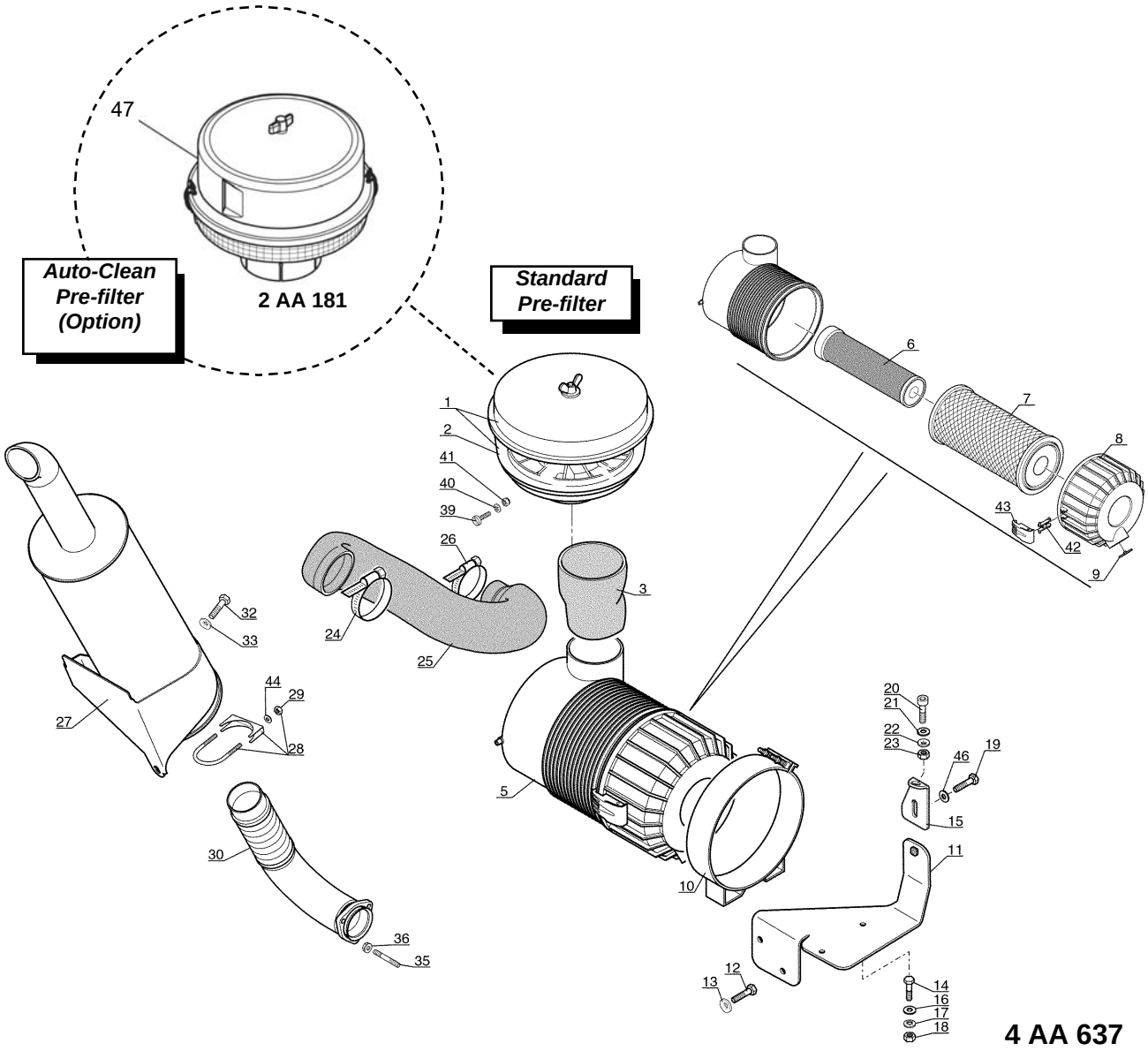
52 (10A)
(F17)
4 AA 704

Fan - Reversible (Option)

Ref. No.	Part No.	Description	Qty. Req.
01	215773	Fan Assembly	1
		(Refer to illustration for a listing of parts included.)	
02	215393	Flanged Bolt	6
03	215418	Fan *(only)*	1
04	215388	Hose, *(1500 mm long)*	1
05	215387	Clamp	2
06	215386	Compressor	1
07	215385	Clamp	1
08	219872	Bolt, M8 - 30	1
09	219054	Washer, M8	1
10	219616	Nut, M8	1
11	215390	Compressor Bracket	1
12	215384	Time Switch	1
13	218511	Bolt, M4-12 10.9	2
14	218690	Washer, M4	2
15	215770	Connector, 4-way	1
16	219261	Male Terminal	2
17	215389	Sheath	1
18	219260	Connector, 2-way	1
19	219261	Male Terminal	2
20	215769	Connector, 2-way	1
21	217766	Connection	1
22	215383	Magnetic Coil	1
23	215382	Connection	1
24	215381	Hose *(118 mm long)*	1
25	218409	Bolt M6-16 10.9	2
26	218439	Washer, M6	2
27	215069	Fitting	1
28	215068	Hose Bracket	1
29	215391	Clamp	2
30	219055	Bolt, M8-20	1
31	219054	Washer, M8	1
32	219616	Nut, M8	1
33	218545	Cable Grommet	1
35	215763	Cable Grommet	1
39	215757	Hose	1
40	218497	Clamp	2
41	219021	Bolt, M6-16	1
42	219052	Washer, M6	1
43	218561	Clamp	3
44	215067	Hub	1
45	215772	Flange	1
46	219184	Bolt, M8-18	4
48	215066	Wire Harness	1
49	215761	Switch	1
50	217924	Bulb	1
52	215760	Fuse (10A)	1
53	215754	Decal	1
55	217766	Fitting	1
56	215392	Hose *(410 mm long)*	1
57	218737	Clamp	1


47
Auto-Clean Pre-filter (Option)
2 AA 181
Standard Pre-filter
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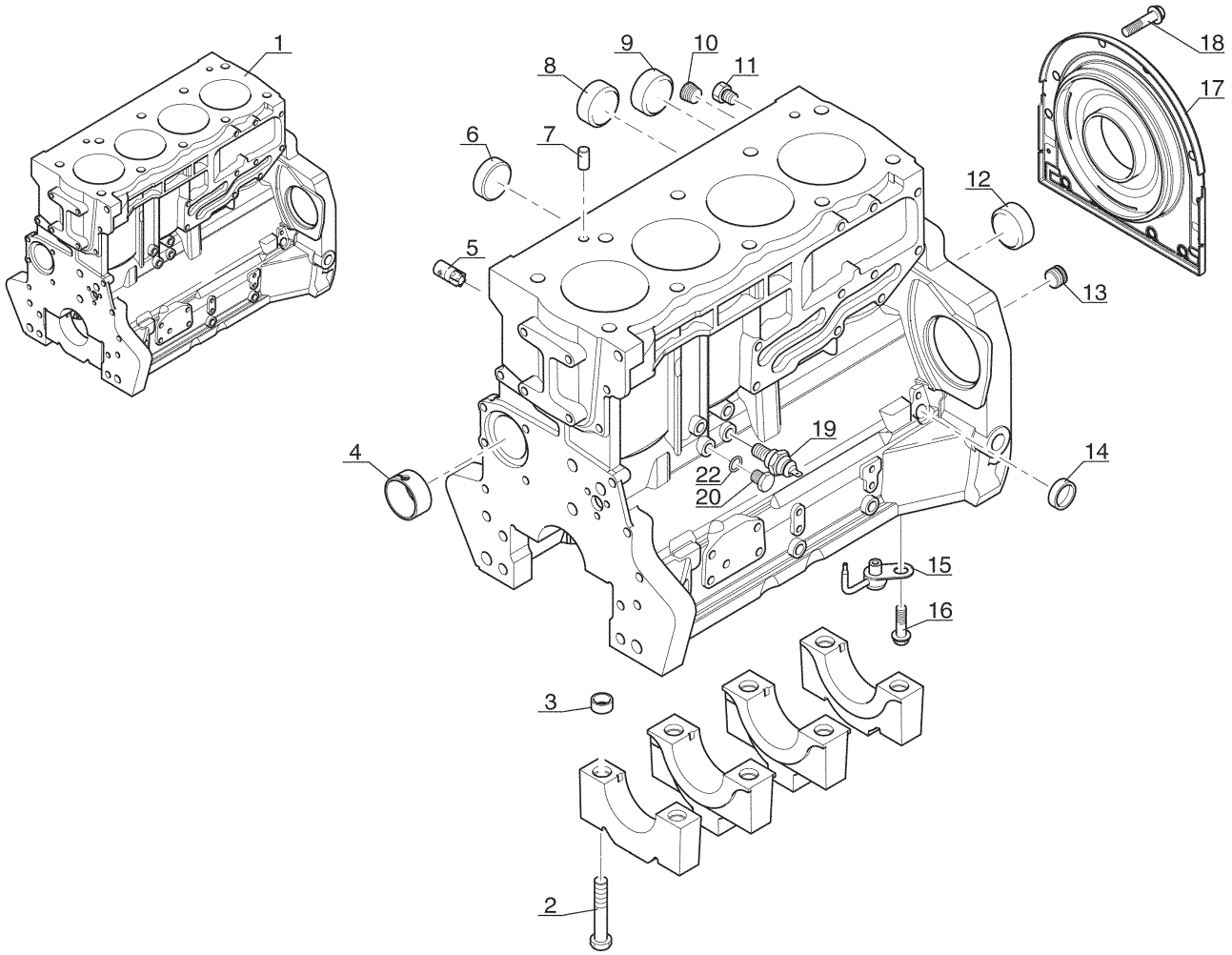
4 AA 637

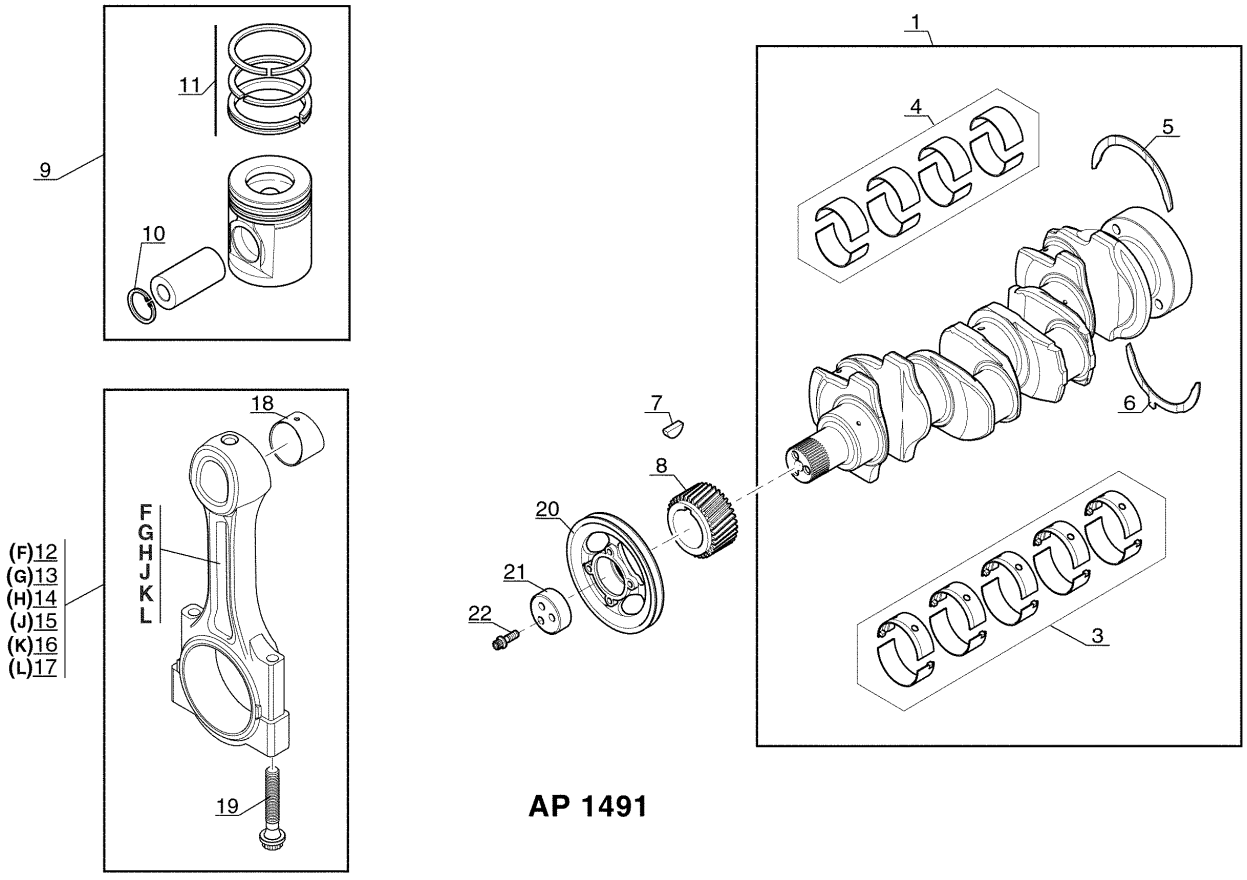
Ref. No.	Part No.	Description	Qty. Req.
01[a]	218591	Pre-filter	1
02	218635	Tank	1
03	219967	Hose	1
05	218589	Air filter	1
06	219979	Safety air filter cartridge	1
07	219980	Air filter cartridge	1
08	219418	Cover	1
09	219411	Valve	1
10	218590	Clamp	1
11	217842	Air filter bracket	1
12	219055	Bolt	2
13	219867	Washer	2
14	219055	Bolt	2
15	218785	Bracket	1
16	218510	Washer	2
17	219867	Washer	2
18	219616	Nut	2
19	219055	Bolt	1
20	218493	Bolt	1
21	218773	Washer	1
22	219867	Washer	1
23	219616	Nut	1
24	218775	Clamp	1
25	219968	Hose	1
26	218470	Clamp	1
27	217845	Muffler	1
28	218636	Clamp	1
29	219616	Nut	1
30	217846	Exhaust pipe	1
32	219055	Bolt	3
33	219867	Washer	3
35	217885	Stud-bolt	3
36	219081	Nut	3
39	219036	Bolt	3
40	219926	Washer	3
41	219150	Nut	3
42	219420	Rod	2
43	219419	Locker	2
44	218510	Washer	2
46	219867	Washer	1
47	215750	Auto-Clean pre-filter *(option)*	1

a *Standard pre-filter*



AP 1490

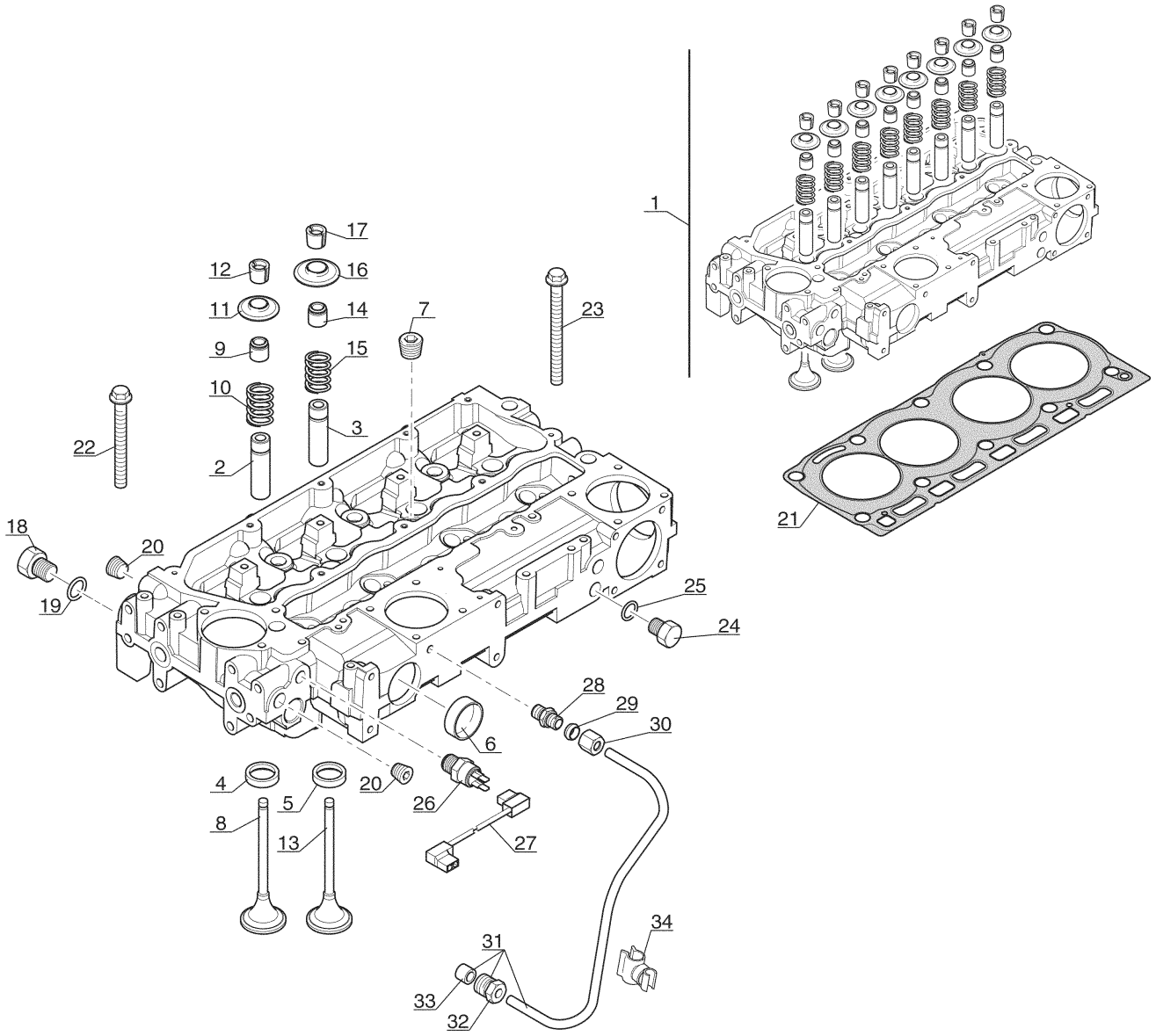
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	219715	Cylinder block	1	12	219717	Plug	1
02	218337	Bolt	10	13	219719	Plug	1
03	218334	Spacer	10	14	219726	Plug	1
04	219716	Bushing	1	15	219723	Fuel jet	4
05	219722	Plug	1	16	219107	Bolt	4
06	219721	Plug	1	17	219724	Housing	1
07	219421	Centering pin	2	18	219725	Bolt	8
08	219718	Plug	2	19	218262	Engine oil pressure switch	1
09	218338	Plug	1	20	219085	Bolt	1
10	218327	Plug	1	22	216913	Washer	1
11	219720	Plug	2				



AP 1491

Ref. No.	Part No.	Description	Qty. Req.
01	217869	Crankshaft	1
03	219729	Main Bearing Kit (std.)	1
	217861	Bearing kit (+0.254 mm)	AR
	216912	Bearing kit (+0.508 mm)	AR
	217862	Bearing kit (+0.762 mm)	AR
04	215178	Rod Bearing kit (std.)	1
	217863	Bearing kit (+0.254 mm)	AR
	217864	Bearing kit (+0.508 mm)	AR
	217865	Bearing kit (+0.762 mm)	AR
05	218312	Washer	2
	217828	Washer (+0.19 mm)	AR
06	218313	Washer	2
	217829	Washer (+0.19 mm)	AR
07	218325	Key	1
08	219741	Gear	1
09	217870	Piston (std.)	4
	219405	Piston (+0.50 mm)	4
	215185	Piston (+1.0 mm)	4
10	219405	Snap ring	2
11	217871	Kit piston ring	4
12	219733	Connecting rod (F)	4
13	219734	Connecting rod (G)	4
14	219735	Connecting rod (H)	4
15	219736	Connecting rod (J)	4
16	219737	Connecting rod (K)	4
17	219738	Connecting rod (L)	4
18	219739	Bushing	1
19	219740	Bolt	2
20[a]		Pulley	1
	219097	Single Groove	
	215897	Double Groove *(for A/C)*	
21	219098	Spacer	1
22	219099	Bolt	3

a *Refer to Air Conditioning sections for more information regarding double pulley.*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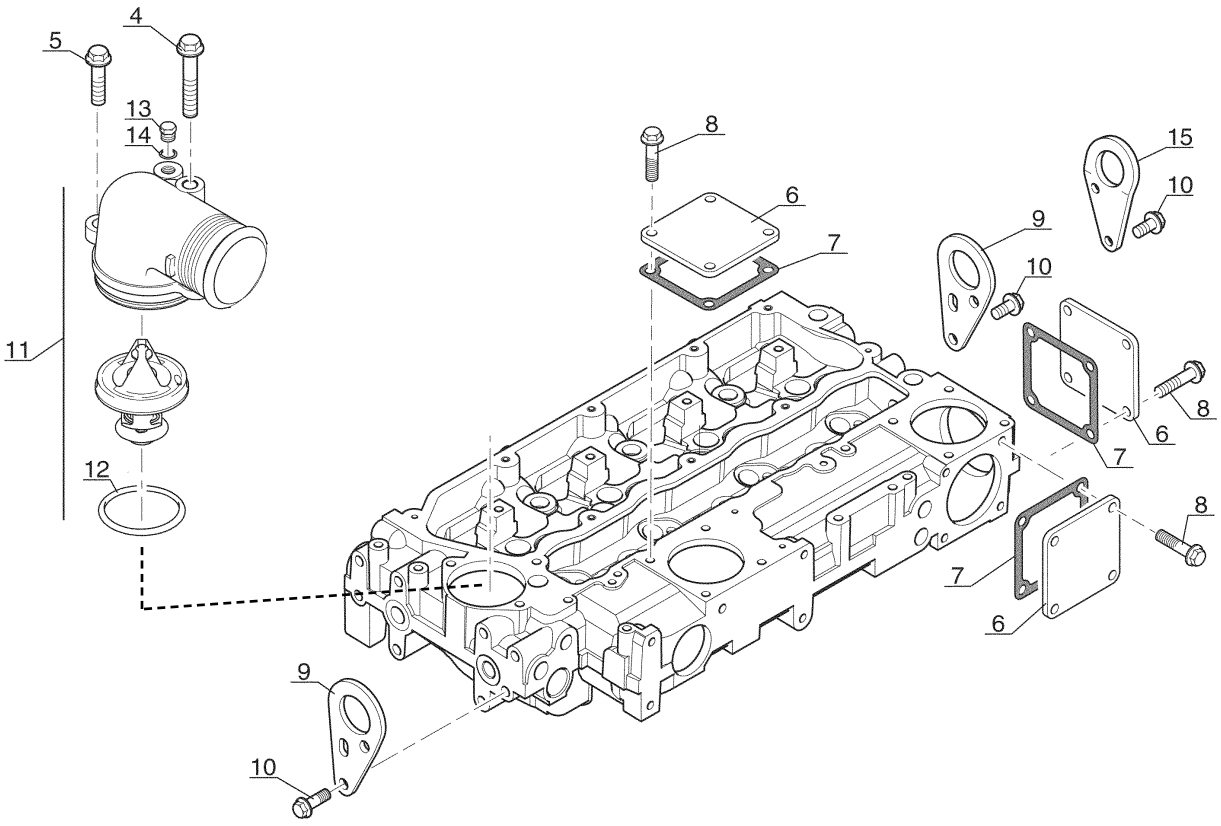
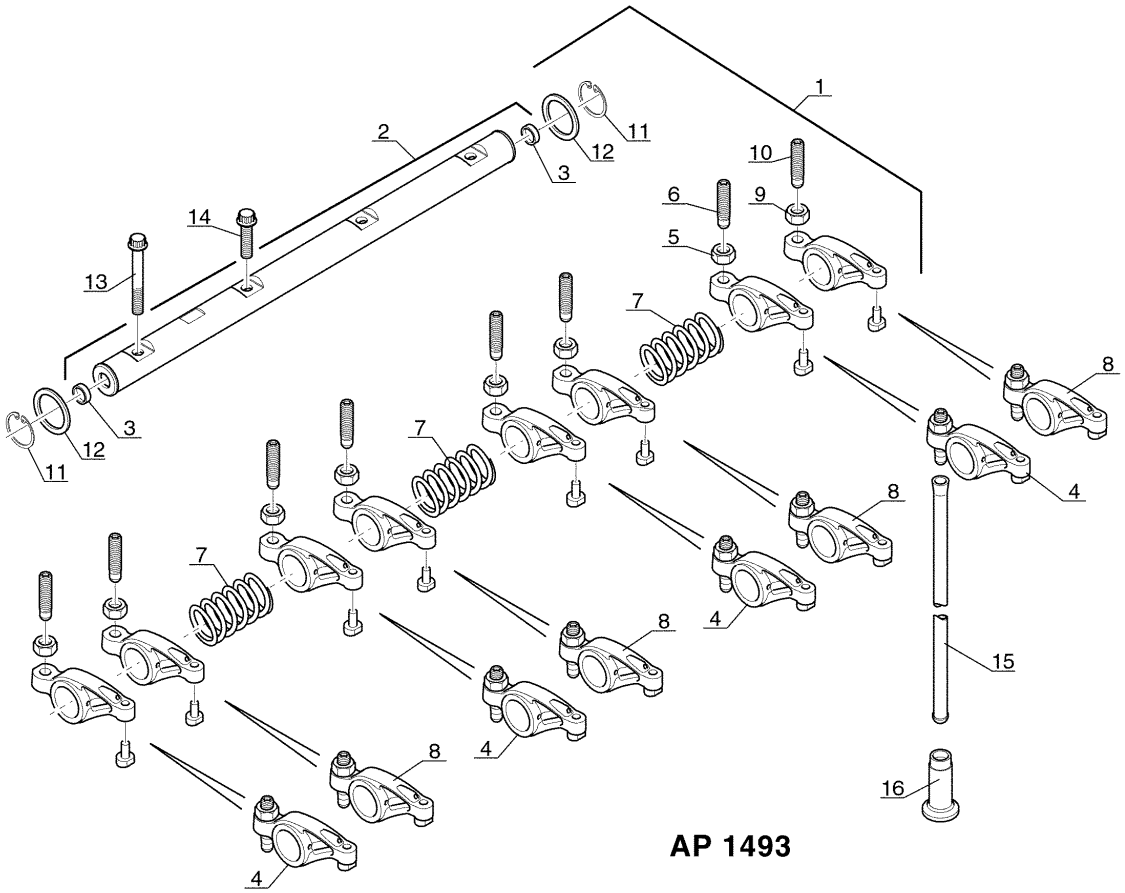
AP 1492

Ref. No.	Part No.	Description	Qty. Req.
01	217872	Complete Cylinder Head	1
02	219406	Guide	4
03	219406	Guide	4
04	219743	Bushing	4
05	219744	Bushing	4
06	219105	Plug	2
07	218327	Plug	4
08	219745	Intake valve	4
09	216911	Seal	4
10	217866	Spring	4
11	217867	Cap	4
12	219407	Cotter	8
13	219749	Exhaust valve	4
14	215179	Seal, Exhaust Valve (Brown)	4
15	217866	Spring	4
16	217867	Cap	4
17	219407	Cotter	8
18	219750	Plug	1
19	219751	O-ring	1
20	218331	Plug	2
21	219752	Cylinder head gasket	1
22	219753	Bolt	7
23	219754	Bolt	3
24	219755	Plug	1
25	219756	O-ring	1
26	217820	Water temperature sensor	1
27	217895	Wire Harness	1
28	217825	Adapter	1
29	217826	Compression Sleeve	1
30	217827	Nut	1
31	217894	Tube	1
32	217853	Nut	1
33	217830	Compression Sleeve	1
34	106428	Flange	1



AP 1498

Ref. No.	Part No.	Description	Qty. Req.
04	219127	Bolt	1
05	219090	Bolt	1
06	219095	Plate	3
07	219079	Gasket	3
08	218268	Bolt	12
09	219809	Lug	2
10	219085	Bolt	4
11	219806	Coolant Outlet Assembly	1
12	215848	O-ring	1
13	215847	Plug	1
14	215846	O-ring	1
15	215845	Lug	1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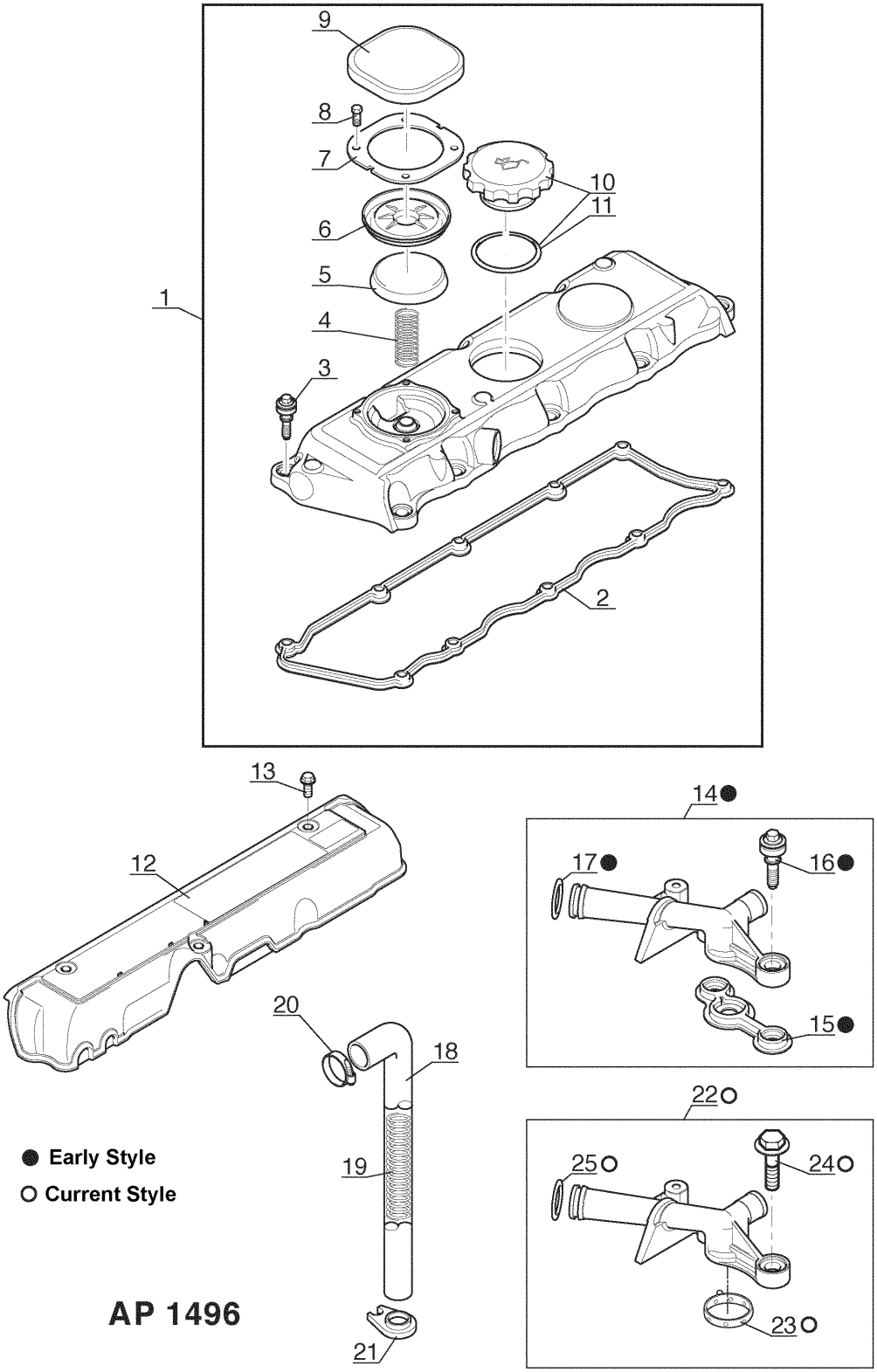
AP 1493

Ref. No.	Part No.	Description	Qty. Req.
01	219759	Rocker Lever Shaft	1
02	219760	Shaft	1
03	219761	Plug	2
04	219764	Rocker lever	4
05	218326	Nut	1
06	218328	Bolt	1
07	219763	Spring	3
08	219762	Rocker lever	4
09	218326	Nut	1
10	218328	Bolt	1
11	219765	Snap ring	2
12	219766	Washer	2
13	219767	Bolt	1
14	219768	Bolt	3
15	218333	Rod	8
16	218332	Valve tappet	8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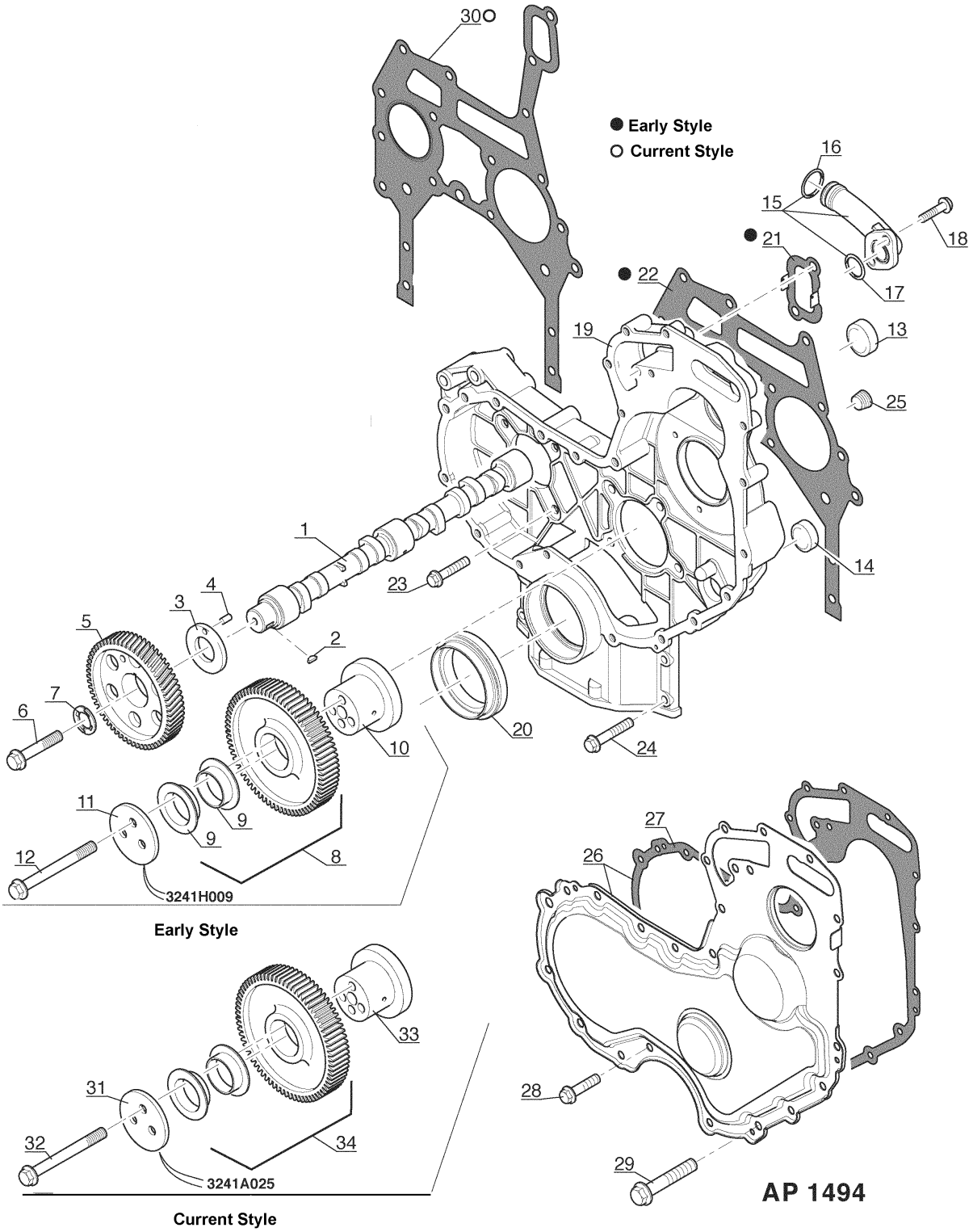
○ Current Style
AP 1496

Ref. No.	Part No.	Description	Qty. Req.
01	219785	Complete Valve Cover	1
02	219991	Seal	1
03	219787	Bolt	10
04	219788	Spring	1
05	219789	Plug	1
06	219790	Diaphragm	1
07	219791	Fastening plate	1
08	219792	Bolt	4
09	219793	Cover	1
10	219190	Valve Cover Cap	1
11	219711	O-ring	1
12	219794	Cover	1
13	219094	Bolt	3
14[a]	217874	Air breather	1
15[a]	219796	Seal	1
16[a]	219787	Bolt	2
17[a]	219797	O-ring	1
18	217875	Hose	1
19	217859	Spring	1
20	217855	Clamp	1
21	217852	Bracket	1
22[b]	215172	Air Breather	1
23[b]	215171	Seal, Air Breather	1
24[b]	217858	Bolt	2
25[b]	219797	O-ring	1

a *Early Style*
b *Current Style*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AP 1494
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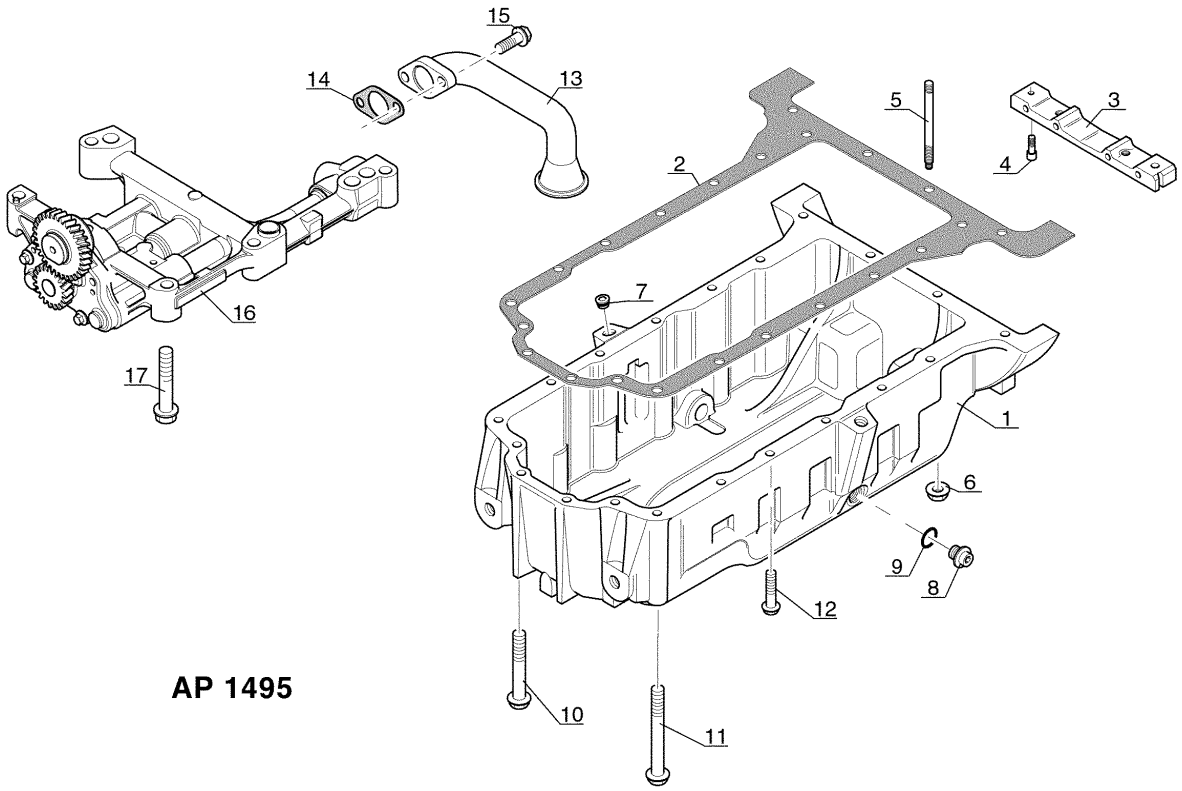
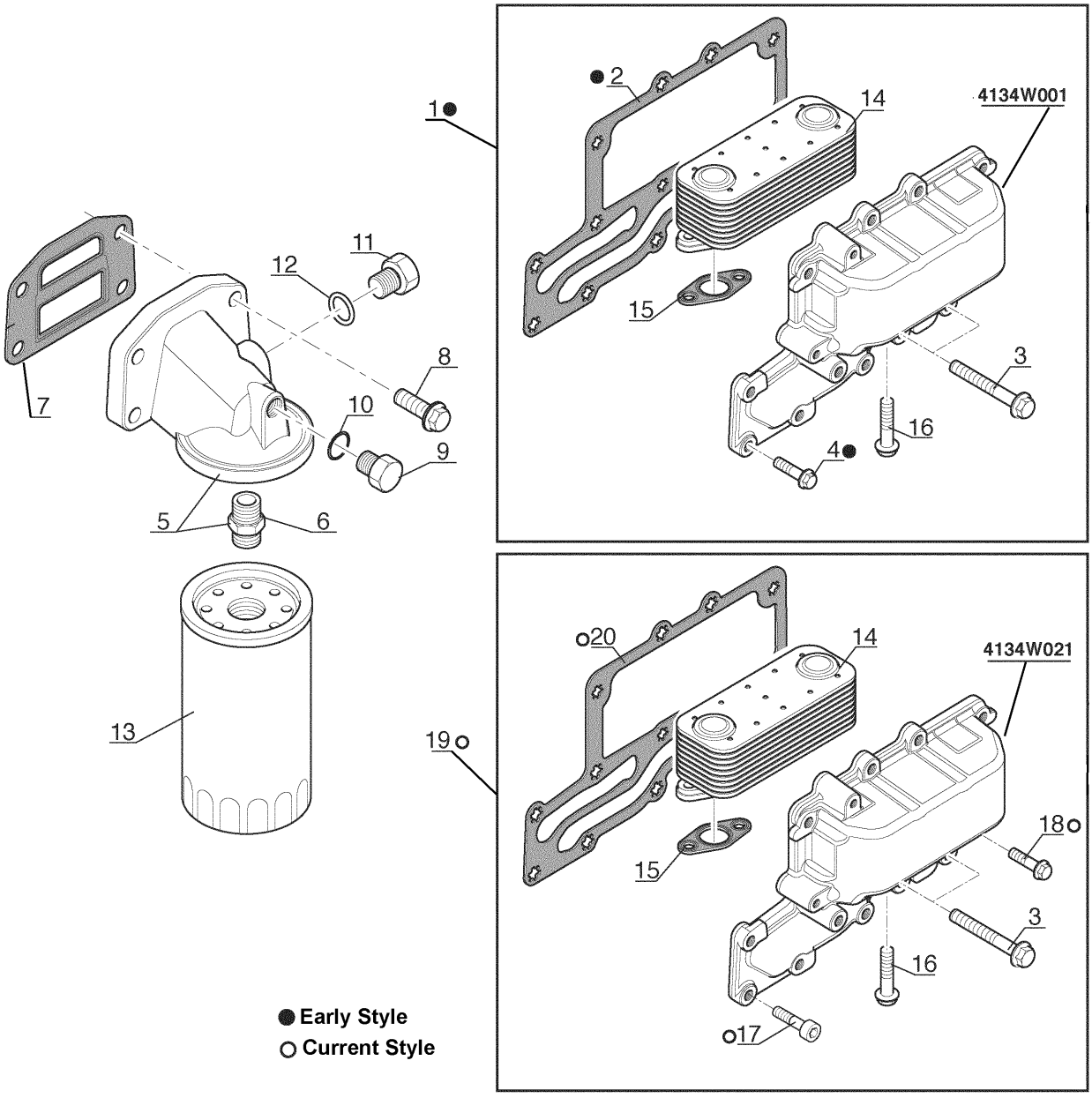
Current Style

Ref. No.	Part No.	Description	Qty. Req.
01	216894	Camshaft	1
02	218325	Key	1
03	219093	Washer	1
04	218330	Pin	1
05	219779	Gear	1
06	219073	Bolt	1
07	219875	Washer	1
08	219874	Gear	1
09	218323	Bushing	2
10	218335	Hub	1
11	218329	Plate	1
12	219072	Bolt	3
13	219770	Plug	1
14	219771	Plug	1
15	219772	Adapter	1
16	219773	O-ring	1
17	219774	O-ring	1
18	218268	Bolt	2
19	219775	Housing	1
20	215184	Seal	1
21	219777	Gasket	1
22	215183	Gasket	1
23	218268	Bolt	8
24	219072	Bolt	4
25	218331	Plug	1
26	216366	Housing	1
27	219881	Gasket	1
28	219103	Bolt	10
29	219127	Bolt	5
30	215183	Gasket, Timing Cover	1
31	215182	Plate, Retainer	1
32	215181	Bolt, Retainer	3
33	215180	Hub, Idler Gear	1
34	219874	Gear	1



AP 1495

Ref. No.	Part No.	Description	Qty. Req.
01	219780	Oil Sump/Pan	1
02	219781	Gasket	1
03	219782	Bridge piece	1
04	219100	Bolt	2
05	219386	Stud-bolt	2
06	219084	Nut	2
07	216362	Plug	1
08	219076	Plug	2
09	219082	O-ring	2
10	219189	Bolt	5
11	219188	Bolt	1
12	219104	Bolt	12
13	219783	Pipe	1
14	219141	Seal	1
15	219090	Bolt	2
16	217873	Oil pump	1
17	219091	Bolt	1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4134W001
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4134W021
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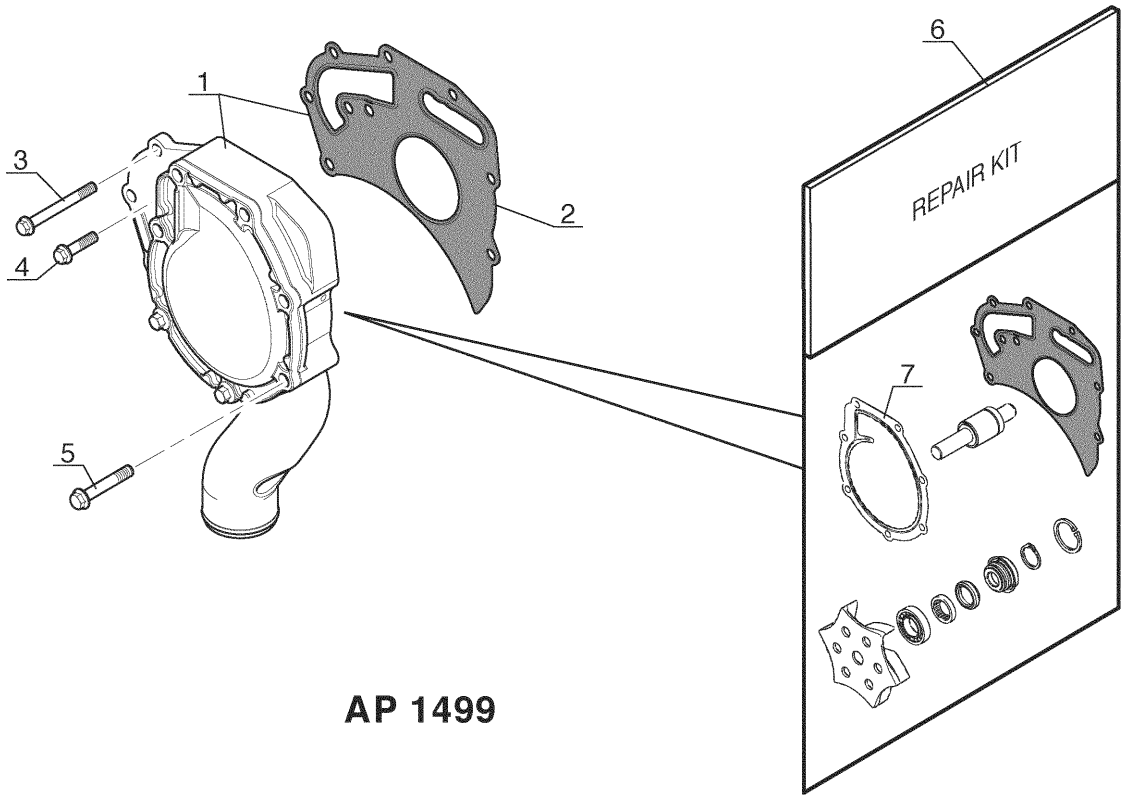
○17
● Early Style
○ Current Style
AP 1497

Ref. No.	Part No.	Description	Qty. Req.
01[a]	217876	Oil Cooler, Complete	1
02[a]	219799	Gasket	1
03	217854	Bolt, M8-60	3
04[a]	219090	Bolt, M8-25	10
05	216351	Filter head	1
06	219191	Adapter	1
07	219801	Gasket	1
08	219072	Bolt	4
09	219802	Plug	1
10	219803	O-ring	1
11	219804	Plug	1
12	219805	O-ring	1
13	219975	Oil Filter engine	1
14	217877	Oil Cooler	1
15	217878	Seal	2
16	217849	Bolt, M8-35	4
17[b]	218321	Bolt, Socket Head	2
18[b]	219090	Bolt, M8-25	8
19[b]	215173	Oil Cooler, Complete	1
20[b]	219799	Gasket	1

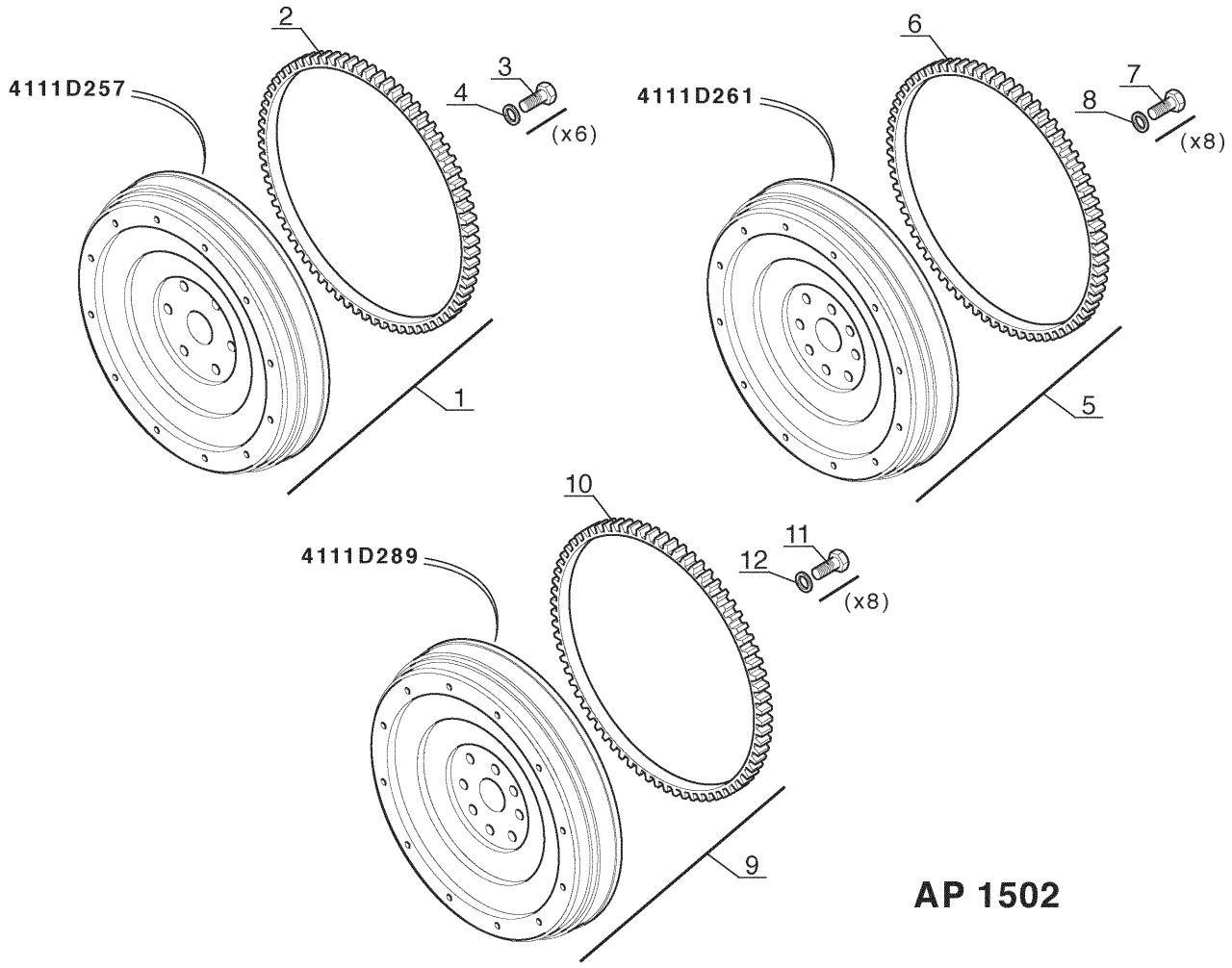
a *Early Style; refer to housing stamped 4134W001.*

b *Current Style; refer to housing stamped 4134W021.*



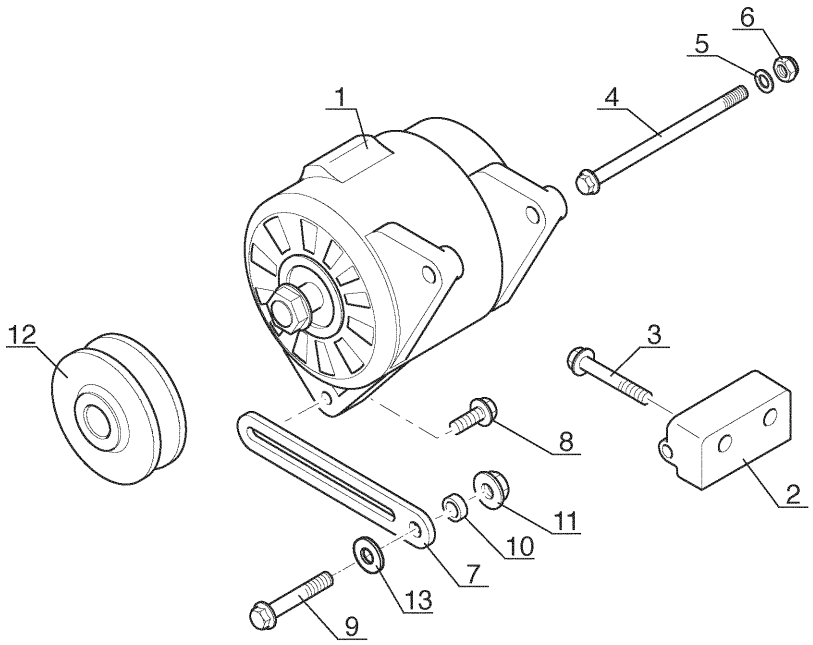
AP 1499

Ref. No.	Part No.	Description	Qty. Req.
01	219810	Water Pump	1
02	219811	Gasket	1
03	219125	Bolt, M8-75	2
04	219089	Bolt, M8-30	2
05	219127	Bolt, M8-65	5
06	219812	Repair Kit	1
07	215169	Seal	1



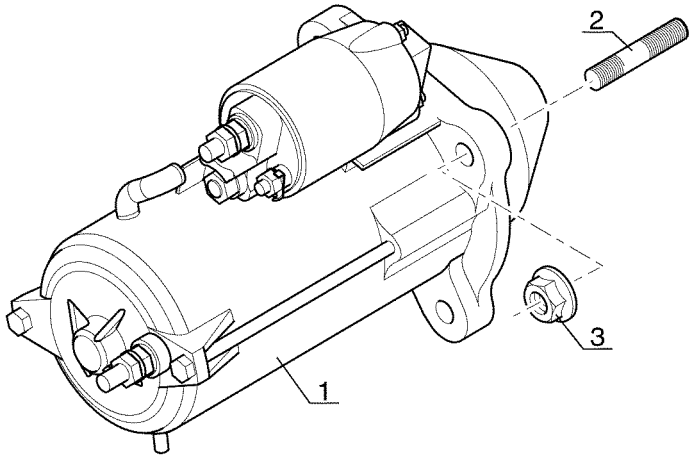
Ref. No.	Part No.	Description	Qty. Req.
01[ac]	219713	Flywheel *(includes item #2)*	1
02[a]	218324	Gear	1
03	219074	Bolt, 1/2x38 mm	6
04	219075	Washer	6
05[bc]	215844	Flywheel *(includes item #6)*	1
06[b]	218324	Gear	1
07	219074	Bolt, 1/2x38 mm	8
08	219075	Washer	8
09[bc]	215167	Flywheel	1
10[b]	218324	Gear	1
11	219074	Bolt, 1/2x38 mm	8
12	219075	Washer	8

a *Units requiring 6 bolts to mount to crankshaft*
b *Units requiring 8 bolts to mount to crankshaft*
c *Refer to casting number on flywheel when ordering a replacement.*



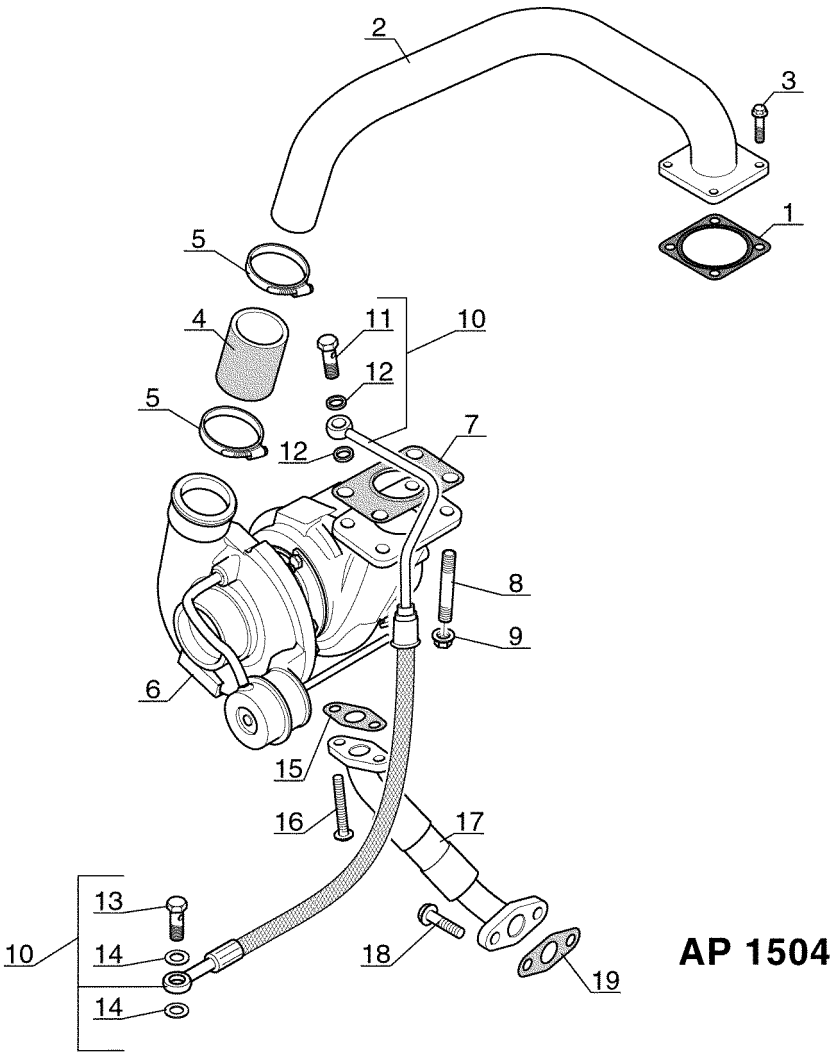
AP 1501

Ref. No.	Part No.	Description	Qty. Req.
01	219993	Alternator	1
02	219816	Bracket	1
03	219817	Bolt	2
04	219188	Bolt	1
05	218273	Washer	1
06	219169	Nut	1
07	219818	Lever	1
08	219090	Bolt, M8-25	1
09	219425	Bolt, M10-70	1
10	218272	Spacer	1
11	219081	Nut	1
12	219820	Pulley	1
13	215168	Washer	1



AP 1503

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	219819	Starter	1	03	219081	Nut	3
02	219128	Stud-bolt	3				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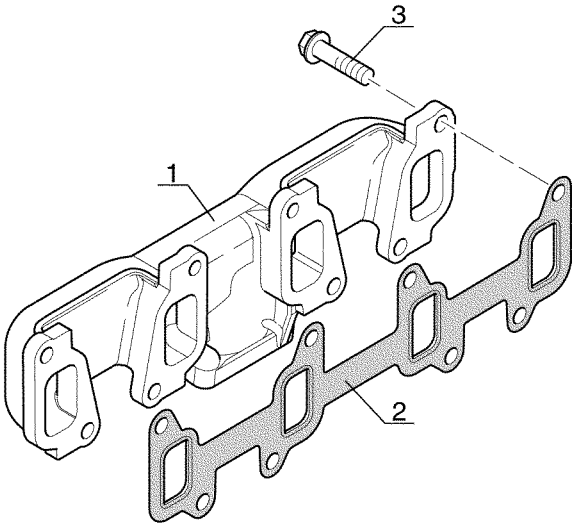
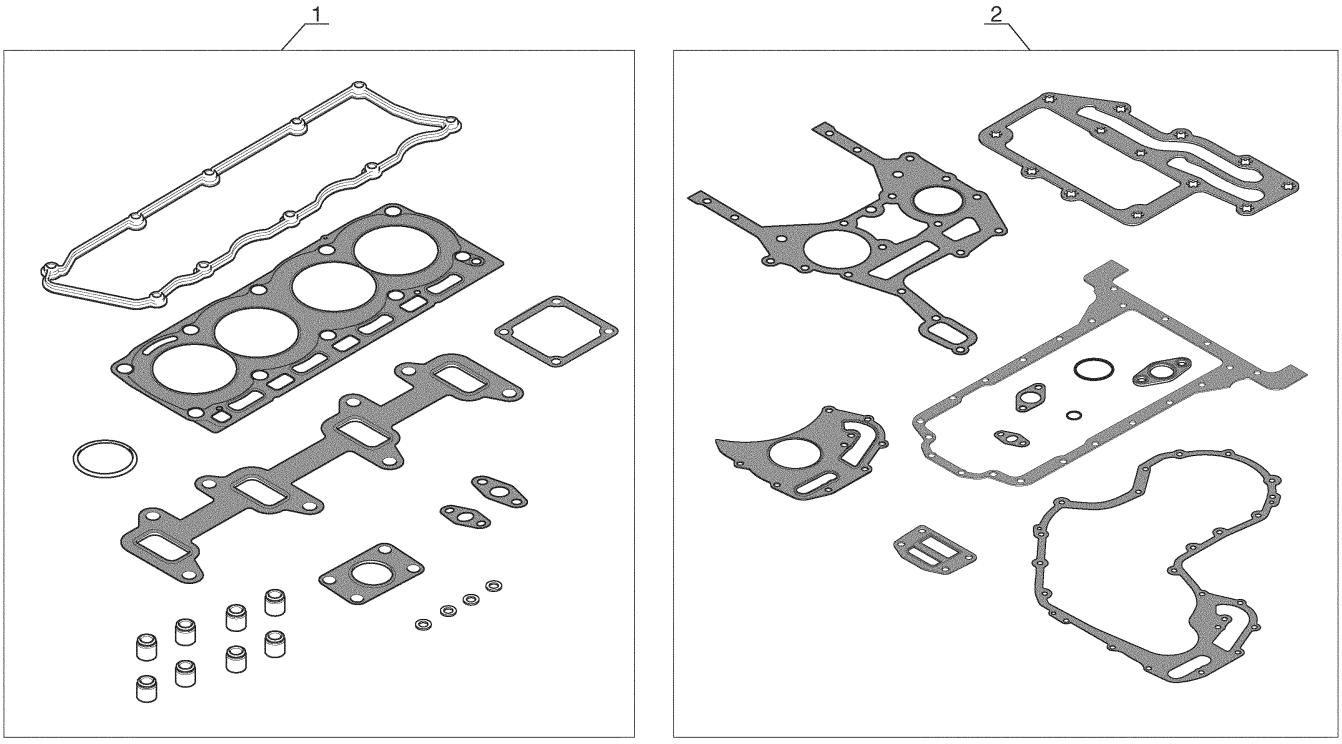
AP 1504

Ref. No.	Part No.	Description	Qty. Req.
01	217881	Gasket	1
02	217880	Tube	1
03	218268	Bolt	4
04	215843	Hose	1
05	217882	Clamp	2
06	217884	Turbocharger	1
07	217860	Gasket	1
08	217885	Stud-bolt	4
09	219081	Nut	4
10	217887	Hose	1
11	217889	Hollow bolt	1
12	217888	Washer	2
13	217889	Hollow bolt	1
14	217888	Washer	2
15	217890	Gasket	1
16	216876	Bolt	2
17	217891	Hose	1
18	218268	Bolt	2
19	217893	Gasket	1



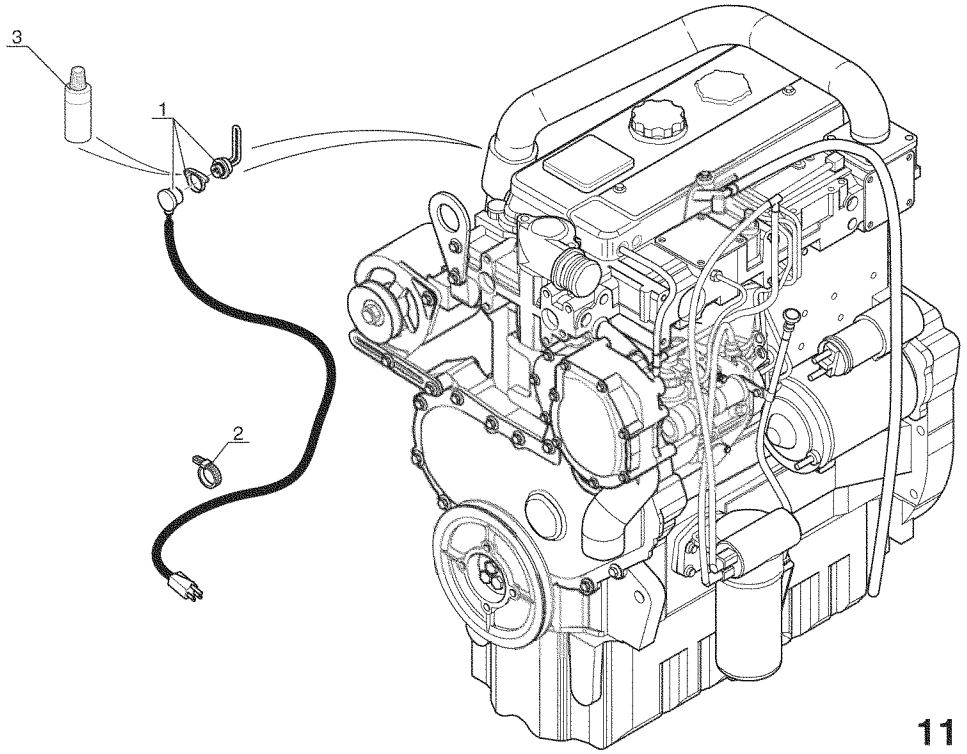
AP 1500

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	217879	Exhaust Manifold	1	03	219644	Bolt, M10-30	8
02	219814	Gasket	1				



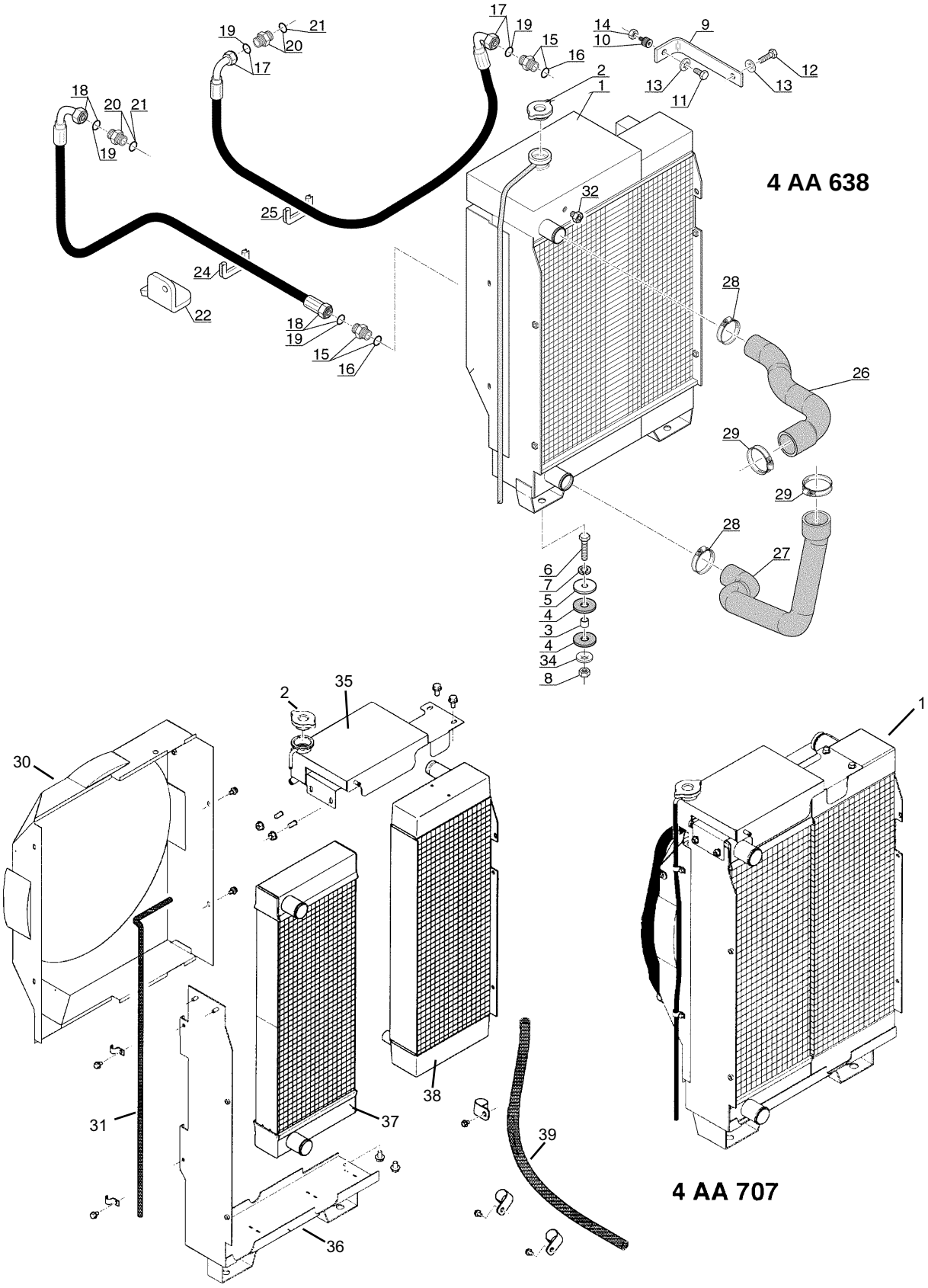
AP 1505

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	219999	Seal kit *(top service kit)*	1	02	219997	Seal kit *(bottom service kit)*	1



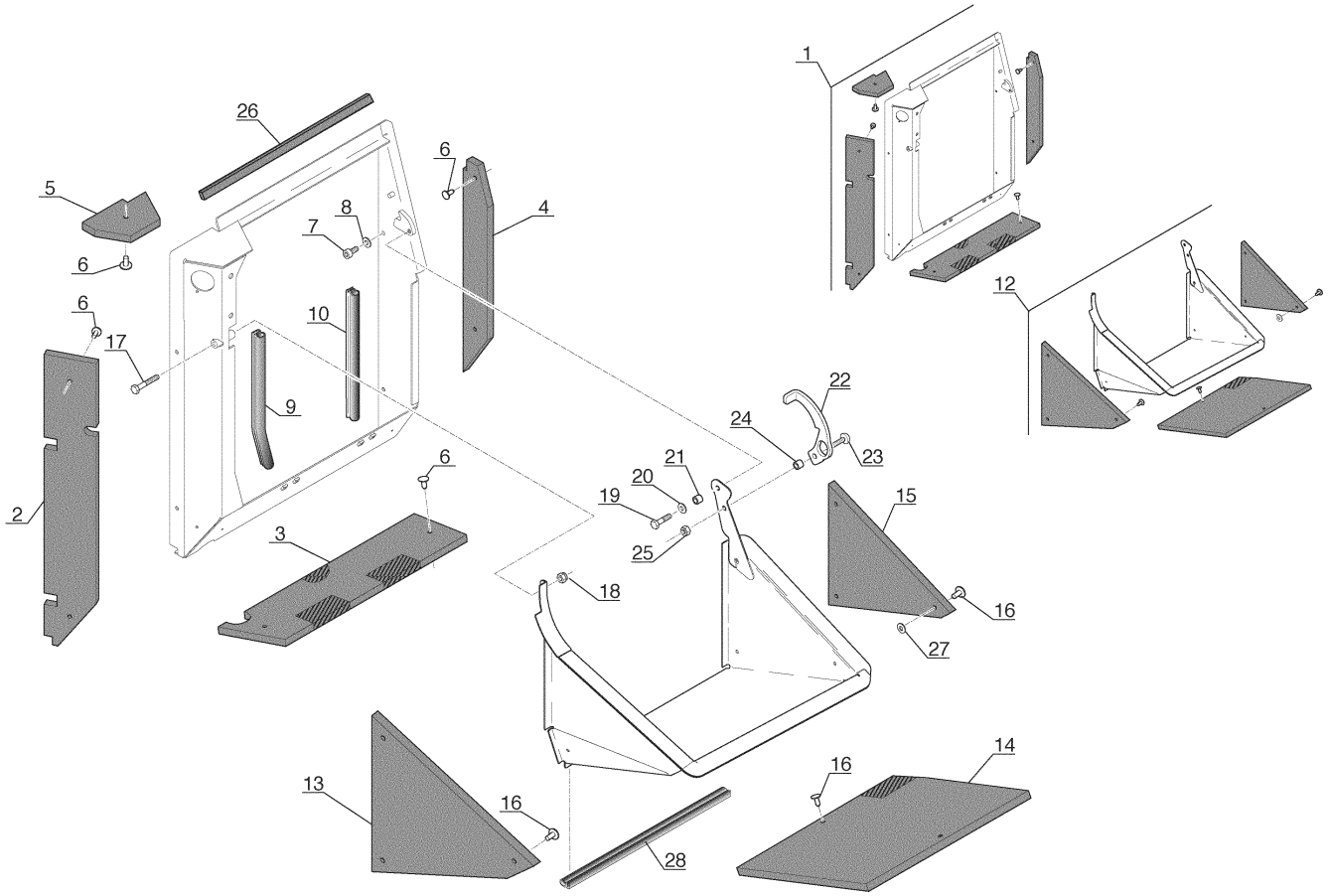
11 CB 597

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	217813	Heater/ Engine Block	1	03	NSS	Sealant/ Bottle	1
02	215851	Clamp	AR				


4 AA 638
4 AA 707

Radiator and Transmission Cooler

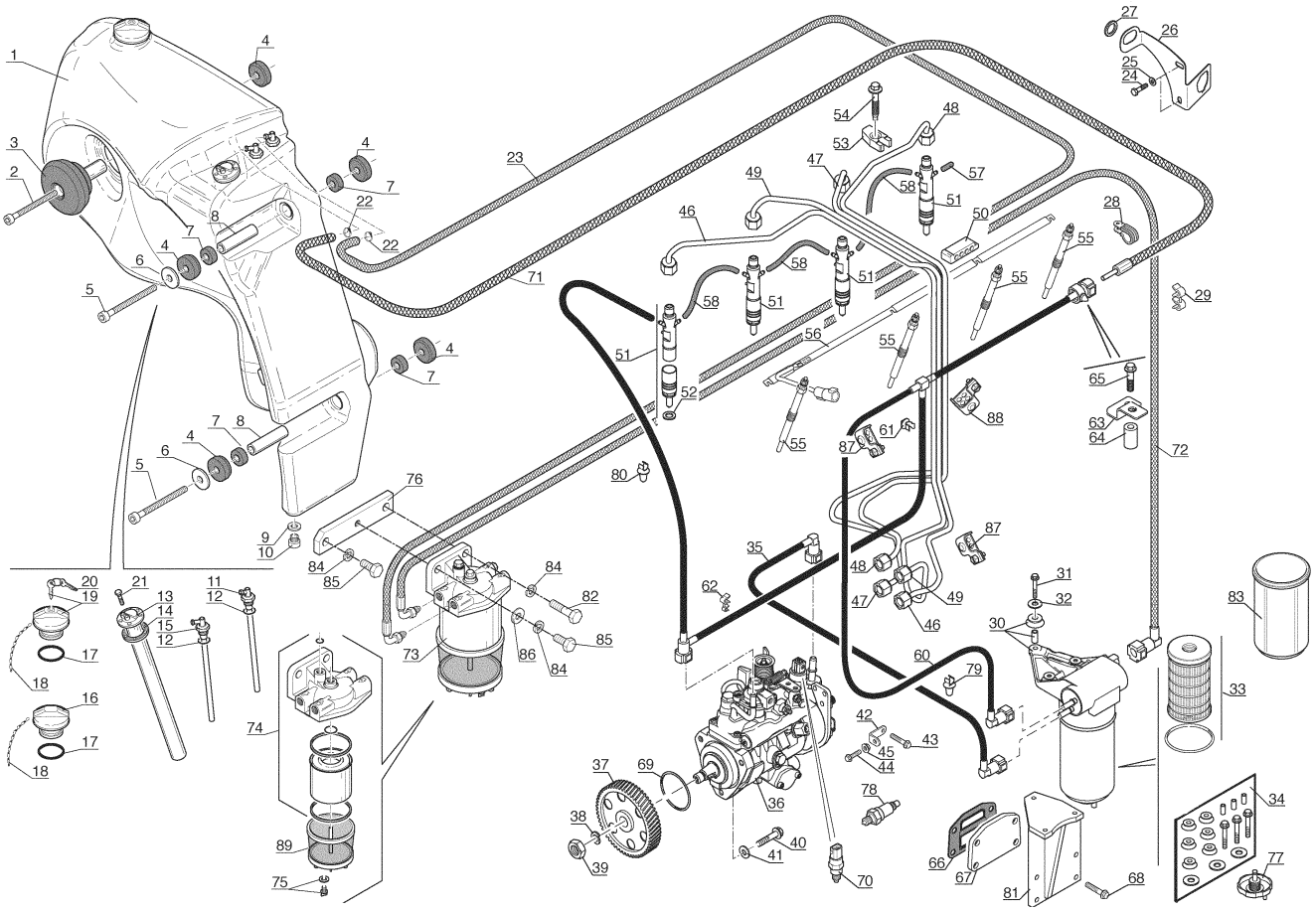
Ref. No.	Part No.	Description	Qty. Req.
01	215023	Radiator Assembly	1
		(Includes items 2, 30, 31, 35-39)	
02	215020	Radiator Cap	1
03	218432	Spacer	2
04	219908	Rubber washer	4
05	219062	Washer	2
06	219030	Bolt	2
07	219050	Washer	2
08	218319	Nut	2
09	218887	Bracket	1
10	219910	Shock absorber	1
11	219184	Bolt	1
12	219055	Bolt	1
13	219867	Washer	2
14	219616	Nut	1
15	218504	Adapter	2
17	218978	Hose	1
18	219970	Hose	1
20	218503	Adapter	2
21	219152	O-ring	1
22	218689	Guide	1
24	215419	Weatherstrip/Seal	1
25	215419	Seal	1
26	219965	Upper hose	1
27	219019	Lower hose	1
28	218500	Clamp	2
29	218470	Clamp	2
30	215022	Shroud	1
31	215019	Hose	1
32	219689	Level plug *(sight glass)*	1
	215426	Copper seal	
34	218499	Washer	2
35	215021	Radiator Tank, Upper	1
36	215015	Radiator Mount Bracket	1
37	215018	Coolant Section, Radiator	1
38	215017	Oil Cooler Section, Radiator	1
39	215016	Hose	1



4 AA 635

Radiator Shroud - Sound Suppression

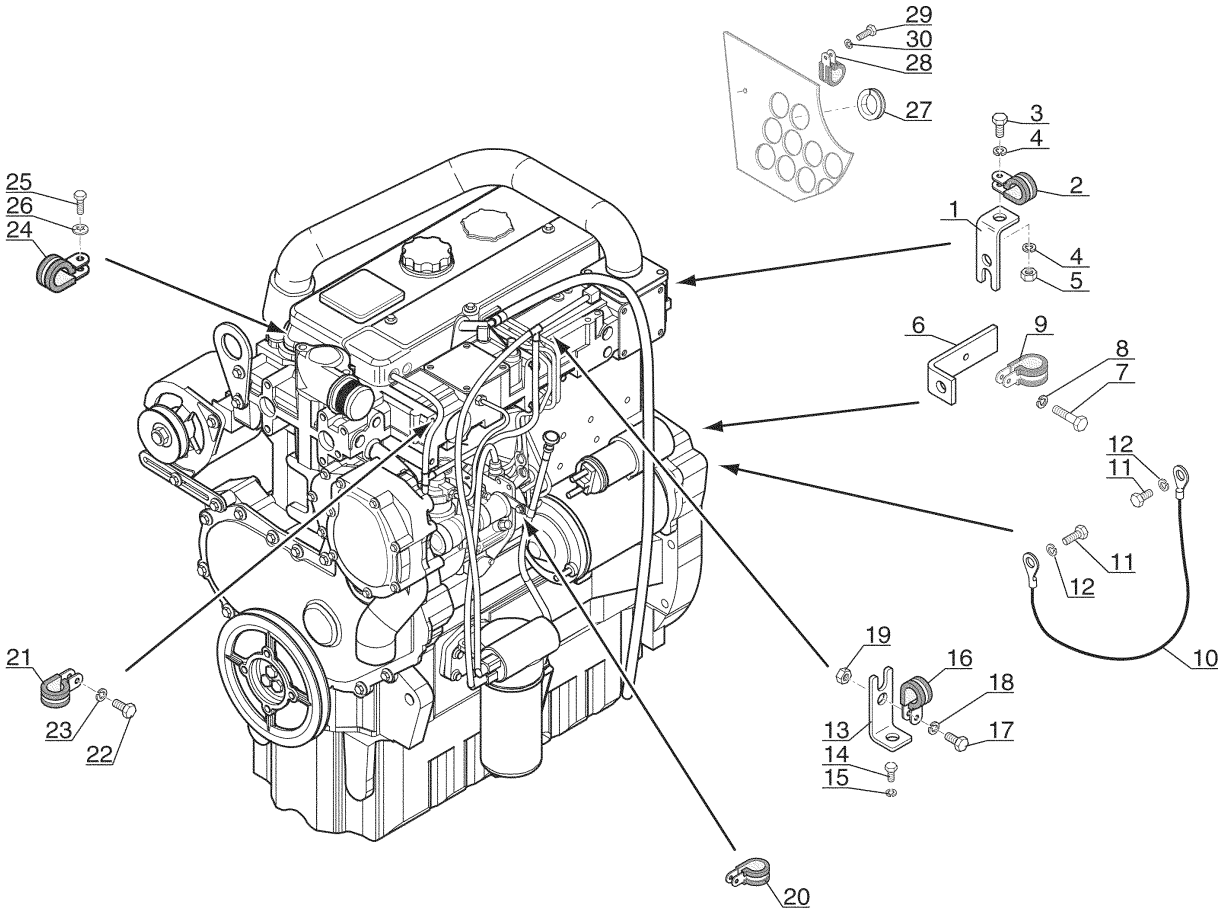
Ref. No.	Part No.	Description	Qty. Req.
01	218969	Shroud Foam Assembly	1
02	218973	Rear Sound-proofing foam	1
03	218972	Lower Sound-proofing foam	1
04	218971	Front Sound-proofing foam	1
05	218970	Upper rear Sound-proofing foam	1
06	218897	Clip	7
07	219270	Bolt	4
08	218510	Washer	4
09	218944	Weatherstrip	1
10	218944	Weatherstrip	1
12	218968	Lower Shroud Assembly	1
13	218891	Rear Sound-proofing foam	1
14	218967	Lower Sound-proofing foam	1
15	218890	Front Sound-proofing foam	1
16	218897	Clip	8
17	219619	Bolt	1
18	219169	Nut	1
19	219184	Bolt	1
20	218510	Washer	1
21	218976	Spacer	2
22	218977	Lug	1
23	218491	Bolt	1
24	218976	Spacer	1
25	219169	Nut	1
26	218975	Weatherstrip	1
27	218439	Washer	3
28	217358	Weatherstrip	1



4 AC 231

Ref. No.	Part No.	Description	Qty. Req.
01	218571	Fuel tank	1
02	218673	Bolt	1
03	218626	Shock absorber	1
04	215346	Shock absorber	8
05	219630	Bolt	2
06	219609	Washer	2
07	218588	Shock absorber	4
08	NSS	Spacer	2
09	218706	Seal	1
10	218705	Drain plug	1
11	218702	Pipe	1
12	218704	O-ring	2
13	217837	Fuel gauge	1
14	218700	Gasket	1
15	218703	Return pipe	1
16	218697	Filling plug	1
17	215356	O-ring	1
18	218698	Chain	1
19	218694	Filling plug	1
20	NSS	Key	1
21	218701	Bolt	5
22	219145	Clamp	2
23	215367	Fuel Line *(2000 mm lg)*	1
24	219699	Bolt	2
25	219028	Washer	2
26	218929	Bracket	1
27	218848	Cable grommet	1
28	218817	Clamp	1
29	218934	Clamp	1
30	219821	Complete fuel filter	1
31	219140	Bolt	3
32	219823	Washer	3
33	184223	Filter cartridge	1
34	219824	Repair kit	1
35	215355	Hose	1
36	218238	Injection pump	1
37	218239	Gear	1
38	218116	Washer	1
39	218115	Nut	1
40	219090	Bolt	3
41	219827	Washer	3
42	219829	Bracket	1
43	219085	Bolt	1
44	218268	Bolt	1
45	219084	Nut	1
46	215354	Injection pipe *(cylinder Nr1)*	1
47	215352	Injection pipe *(cylinder Nr3)*	1
48	215351	Injection pipe *(cylinder Nr4)*	1
49	215353	Injection pipe *(cylinder Nr2)*	1
50	219086	Clamp	4
51	218244	Complete injector	4
52	219236	Washer	1
53[a]	NSS	Locking collar	4
54	219837	Bolt	4
55	219995	Heating plug	4
56	219839	Wire Harness	1
57	218248	Cap	1
58	218247	Hose	3
60	218249	Hose	1
61	219843	Clamp	1
62	106428	Flange	1
63	215937	Bracket	1
64	215934	Spacer	1
65	217028	Bolt	1
66	219081	Gasket	1
67	219878	Fastening plate	1
68	219072	Bolt	4
69	218146	O-ring	1
70	219986	Stop engine electrovalve	1
71	218932	Hose *(1340 mm long)*	1
72	215368	Hose *(800 mm long)*	1
73	215370	Fuel/Water Separator Assy	1
74	215350	Filter and housing *(no glass bowl)*	1
	189145	Water/Fuel Separator Filter *(only)*	1
75	215349	Bleeder *(water separator)*	1
76	215369	Bracket, fuel filter mount	1
77	215348	Bleeder *(only)* Fuel Filter	1
78	215463	Solenoid Valve	1
79	219843	Clamp	1
80	219843	Clamp	1
81	215935	Bracket	1
82	219868	Bolt, M10-35	1
83	217721	Canister *(includes item #77)*	1
84	219051	Washer, Lock M10	3
85	219613	Bolt, M10-25	2
86	219028	Washer, Flat M10	1
87	218934	Clamp	2
88	217724	Clamp	1
89	215347	Glass Bowl, water separator	1

a *Use (2) - 219837 Bolts and (1) - 217725 Locking collar.*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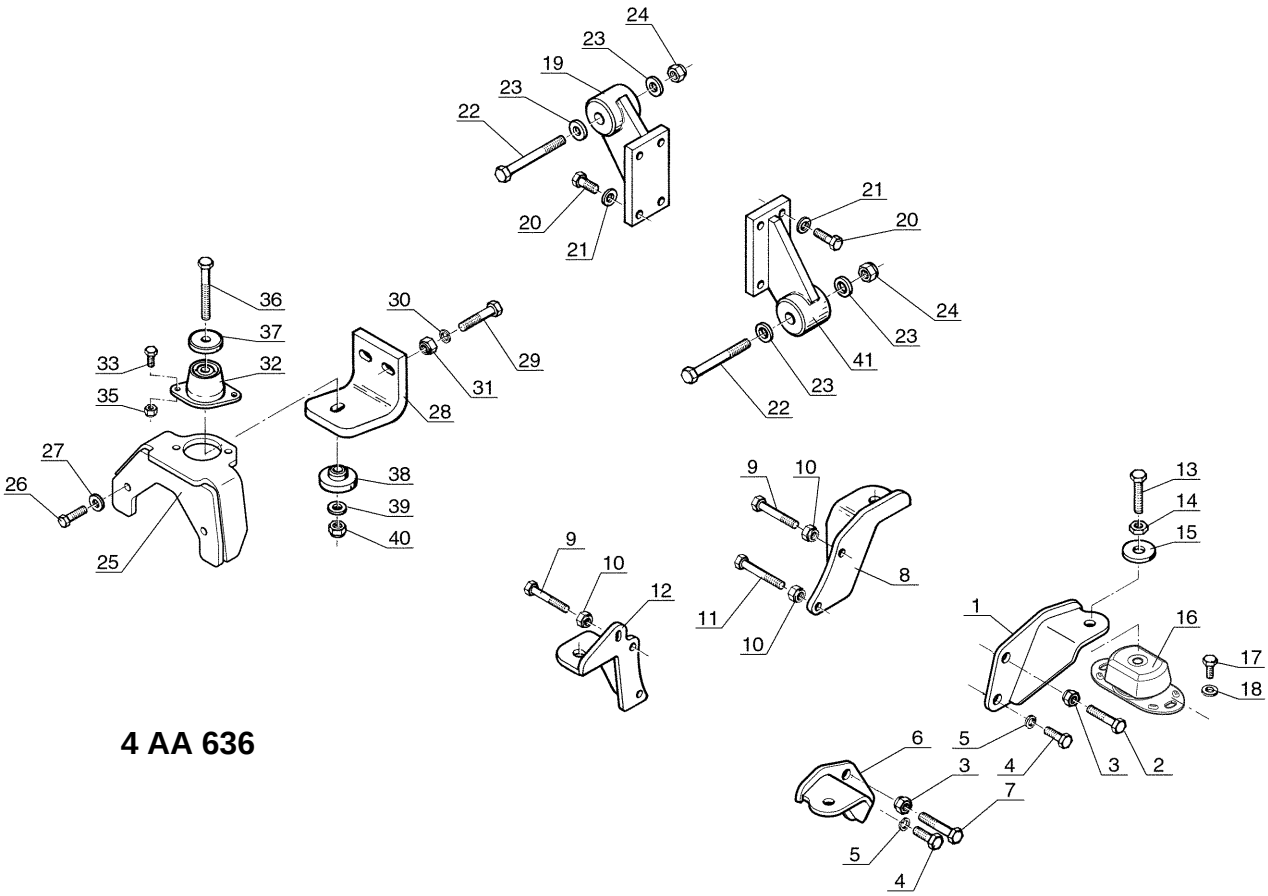
11 CF 23

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	218954	Clamp bracket	1	16	218817	Clamp	1
02	218817	Clamp	1	17	219610	Bolt	1
03	219610	Bolt	1	18	219054	Washer	1
04	219054	Washer	2	19	219616	Nut	1
05	219616	Nut	1	20	218816	Clamp	1
06	218768	Bracket	1	21	218817	Clamp	1
07	219610	Bolt	1	22	219610	Bolt	1
08	219054	Washer	1	23	219054	Washer	1
09	219934	Clamp	1	24	218816	Clamp	1
10	218997	Ground cable	1	25	219021	Bolt	1
11	219184	Bolt	2	26	218379	Washer	1
12	219054	Washer	2	27	215419	Weatherstrip	1
13	218954	Clamp bracket	1	28	219934	Clamp	1
14	219021	Bolt	1	29	219872	Bolt	1
15	219052	Washer	1	30	219054	Washer	1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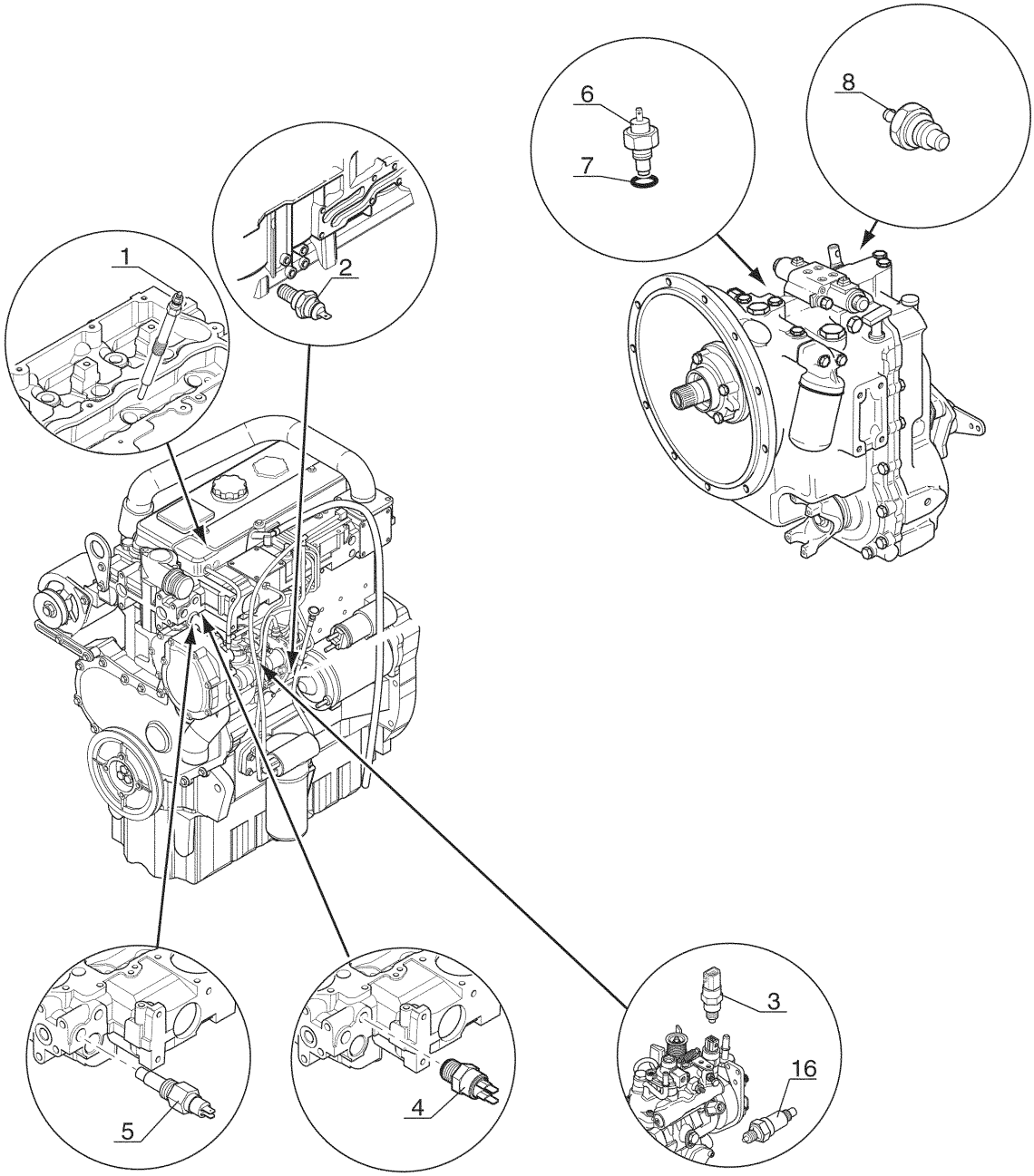
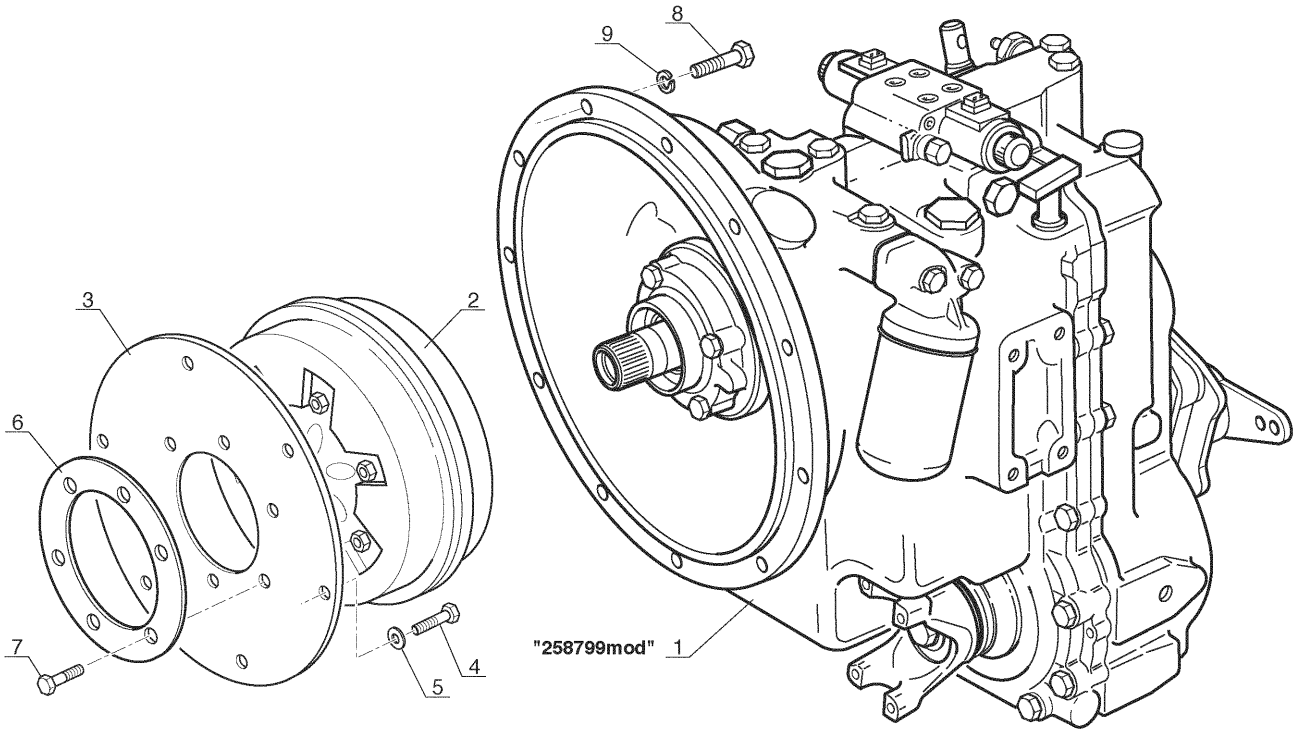
4 AA 636

Ref. No.	Part No.	Description	Qty. Req.
01	218980	R.H. front engine bracket	1
02	219629	Bolt	1
03	218376	Nut	2
04	219627	Bolt	2
05	219053	Washer	2
06	218979	R.H. rear engine bracket	1
07	219629	Bolt	1
08	218656	L.H. front engine bracket	1
09	219614	Bolt	3
10	219063	Nut	4
11	219048	Bolt	1
12	218657	Rear engine bracket	1
13	219851	Bolt	4
14	218417	Nut	4
15	219927	Washer	4
16	218924	Shock absorber	4
17	219869	Bolt	8
18	219919	Washer	8
19	218674	Gear box bracket	1
20	219623	Bolt	8
21	219050	Washer	8
22	218394	Bolt	2
23	218466	Washer	4
24	218376	Nut	2
25	218981	Angle return bracket	1
26	219870	Bolt	2
27	219919	Washer	2
28	218675	Bracket	1
29	219626	Bolt	2
30	219856	Washer	2
31	219063	Nut	2
32	219915	Shock absorber	1
33	219613	Bolt	2
35	219269	Nut	2
36	219863	Bolt	1
37	219916	Stop washer	1
38	218670	Centering washer	1
39	219856	Washer	1
40	219063	Nut	1
41	218674	Gear box bracket	1



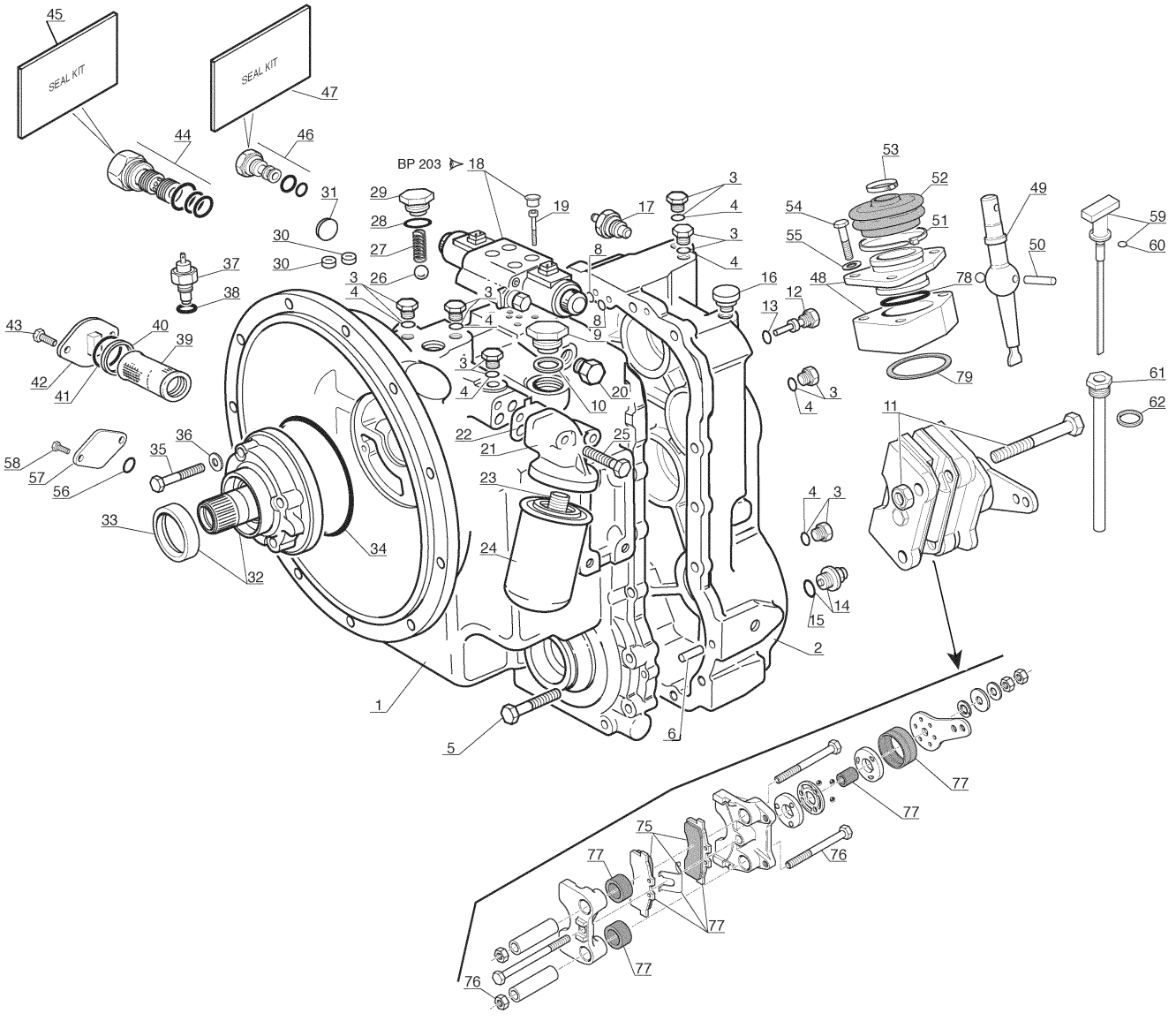
11 CD 137

Ref. No.	Part No.	Description	Qty. Req.
01	219995	Glow Plug	4
02	218262	Engine oil pressure switch	1
03	219986	Stop engine electrovalve	1
04	217820	Water temperature sensor	1
05	218937	Water temperature sensor	1
06	219262	Oil temperature sensor	1
07	217942	O-ring	1
08	217015	Transmission oil pressure switch	1
16	217821	Solenoid	1



BP 236

Ref. No.	Part No.	Description	Qty. Req.
01	215159	Complete Transmission	1
02	218519	Converter	1
03	218520	Intermediate piece	1
04	218522	Bolt	6
05	218524	Washer	6
06	218521	Converter reinforcement plate	1
07	218523	Bolt	6
08	219904	Bolt	12
09	219905	Washer	12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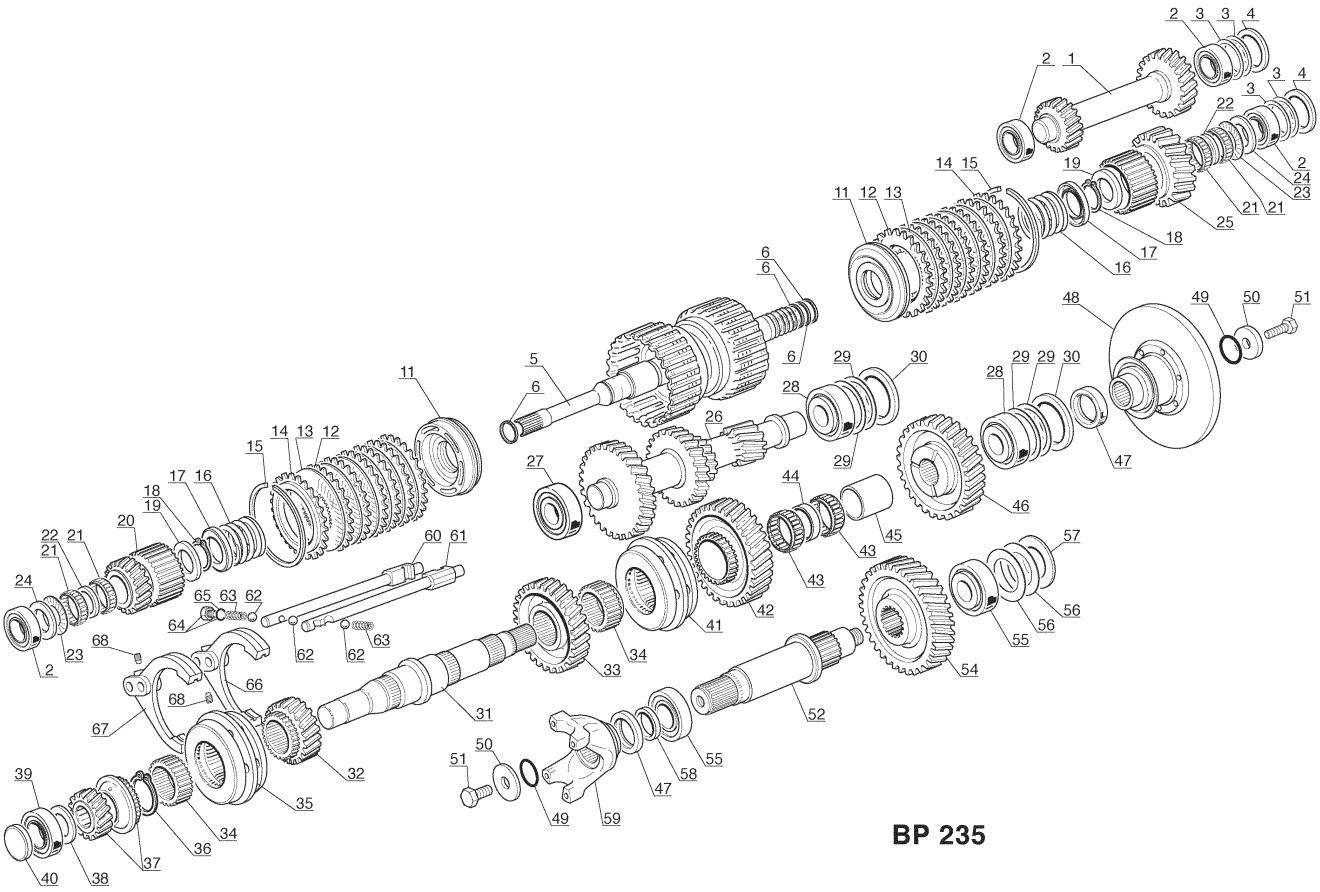
BP 203
BP 234

Ref. No.	Part No.	Description	Qty. Req.
01	219426	Transmission housing	1
02	219280	Transmission rear case	1
03	219223	Plug	11
04	217942	O-ring	11
05	219281	Bolt	4
06	218298	Stud-bolt	2
07	218301	Bolt	13
08	218125	O-ring	2
09	219201	Plug	1
10	219200	Seal	1
11	219427	Brake assy	1
12	219383	Plug	1
13	217942	O-ring	1
14	219077	Drain plug	1
15	219082	O-ring	1
16	218299	Air breather	1
17	217015	Transmission oil pressure switch	1
18	219648	Electrical control valve	1
19	219324	Bolt	4
20	219431	Plug	1
21	218276	Filter housing	1
22	218284	Gasket	1
23	215797	Adapter	1
24	219976	Oil filter transmission	1
25	218302	Bolt	2
26	219328	Ball	1
27	219286	Spring	1
28	218124	O-ring	1
29	219323	Plug	1
30	219320	Plug	2
31	219327	Plug	1
32	219384	Complete Pump	1
33	218296	Seal	1
34	218294	O-ring	1
35	219282	Bolt	4
36	218291	Washer	4
37	219262	Oil temperature sensor	1
38	217942	O-ring	1
39	218274	Suction strainer	1
40	219213	Washer	1
41	219214	O-ring	1
42	219078	Cover	1
43	218303	Bolt	2
44	219325	Valve (Pressure regulation)	1
45	219332	Seal kit	1
46	219321	Over pressure valve	1
47	219331	Seal kit	1
48	219333	Upper seat	1
49	219317	Gear lever foot	1
50	218295	Pin	1
51	219318	Clamp	1
52	218280	Dust cover	1
53	218347	Clamp	1
54	219282	Bolt	3
55	219283	Washer	3
56	219218	O-ring	1
57	219217	Plate	1
58	219219	Bolt	2
59	219433	Oil level	1
60	218336	O-ring	1
61	219432	Adapter	1
62	217909	O-ring	1
75	L99309	Kit *(brake lining and spring)*	1
76	219593	Kit *(bolt and nut)*	2
77	219594	Kit brake lining	1
78	219632	Gasket	1
79	219633	O-ring	1

-- ITEMS NOT SHOWN --

(Repair Kits)

70	218126	Pump kit	AR
		(Includes items 32, 34, 36.)	
71	218129	Small parts kit	AR
		(Includes items 3, 27, 50-53, 62-64; plus items from Internal Components Section: 62, 63, 64.)	
72	218134	Seal kit	AR
		(Includes items 4, 8, 15, 28, 56; plus items from Internal Components Section: 8, 10, 49, 65.)	
73	218135	Seal kit	AR
		(Includes items 33, 34; plus items from Internal Components Section: 6, 7, 47.)	
74	218132	Complete Repair Kit	AR
		(Includes items 22, 71, 72, 73; plus items from Internal Components Section: 90, 93, 96-98.)	

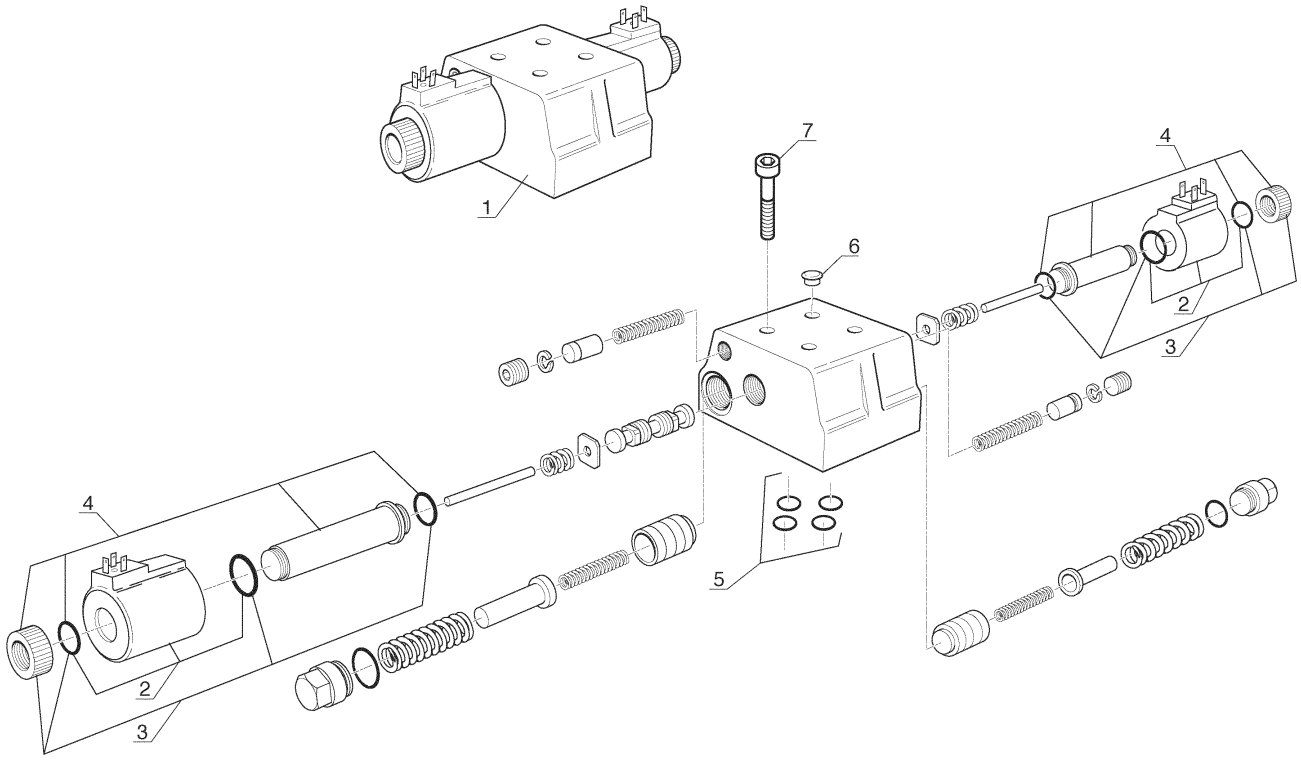

BP 235

Ref. No.	Part No.	Description	Qty. Req.
01	219381	Reverse idler gear	1
02	218297	Bearing	4
03		Shim	AR
	217914	Shim, 0.051 mm	
	217915	Shim, 0.076 mm	
	217916	Shim, 0.127 mm	
	217917	Shim, 0.178 mm	
	217918	Shim, 0.381 mm	
	217919	Shim, 0.508 mm	
04	218278	Spacer	2
05	219295	Input shaft	1
06	218283	Seal	4
11	216996	Piston	2
12	219299	Clutch disc	12
13	219300	Friction disc	12
14	219298	Plate	2
15	219297	Snap ring	2
16	219303	Spring	2
17	219302	Bushing	2
18	219301	Snap ring	2
19	219294	Thrust washer	2
20	219382	Forward primary gear	1
21	218285	Roller bearing	4
22	219311	Spacer	2
23	218119	Bearing	2
24	219285	Stop washer	2
25	219296	Backward primary gear	1
26	219380	Countershaft	1
27	218282	Bearing	1
28	219291	Bearing	2
29	217910	Shim, 0,051 mm	AR
29	217911	Shim, 0,076 mm	AR
29	217912	Shim, 0,0178 mm	AR
29	217913	Shim, 0,0559 mm	AR
30	218279	Spacer	2
31	215158	Output shaft	1
32	215157	3rd gear	1
33	215156	2nd gear	1
34	218277	Coupling sleeve	2
35	218293	Synchro assy	1
36	218292	Snap ring	1
37	215155	4th gear	1
38	219289	Washer	1
39	219198	Bearing	1
40	219215	Plug	1
41	218293	Synchro assy	1
42	218275	Output shaft 1st gear	1
43	218281	Bearing	2
44	218287	Spacer	1
45	218286	Coupling	1
46	219287	Output shaft drive gear	1
47	218288	Seal	2
48	219430	Coupling flange	1
49	217899	O-ring	2
50	218311	Washer	2
51	219312	Bolt	2
52	219428	Output shaft	1
54	219429	Gear (37 teeth)	1
55	219292	Bearing	2
56		Shim	AR
	218120	Shim, 0.051 mm	
	218121	Shim, 0.076 mm	
	218122	Shim, 0.127 mm	
	218123	Shim, 0.178 mm	
57	219288	Spacer	1
58	219310	Spacer	1
59	219309	End yoke	1
60	219315	1st and 2nd shift rod	1
61	219316	3rd and 4th shift rod	1
62	218300	Ball	3
63	219083	Spring	2
64	219223	Plug	1
65	217942	O-ring	1
66	219313	1st and 2nd shift fork	1
67	219314	3rd and 4th shift fork	1
68	218304	Bolt	2

-- ITEMS NOT SHOWN --

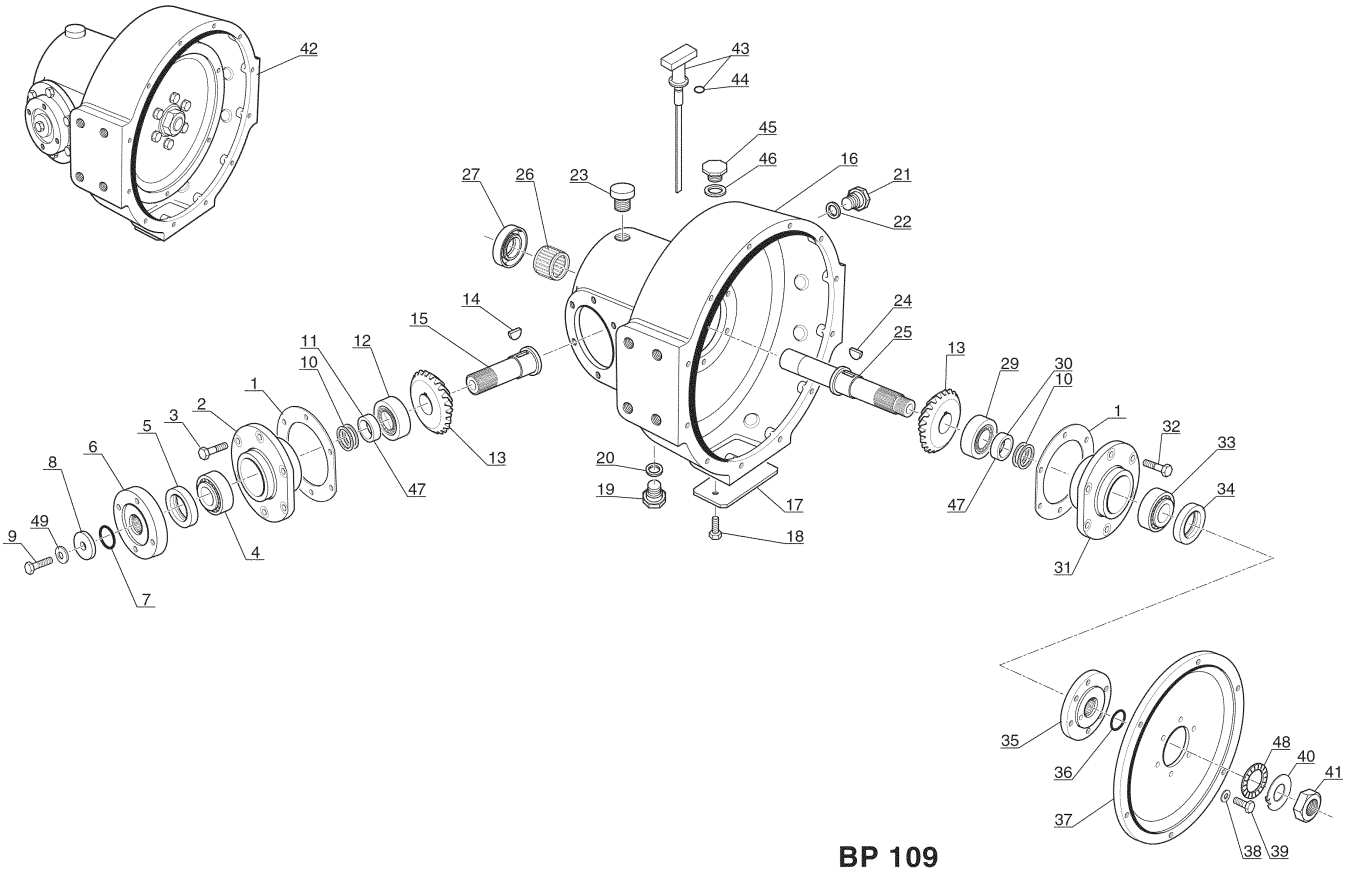
(Repair Kits)

92	218129	Small Parts Kit	AR
		(Includes items 62, 63, 64; plus items from External Components Section: 3, 27, 50-53.)	
93	216994	Bearing Kit	AR
		(Includes items 2, 21, 23, 27, 28, 39, 43, 45, 55.)	
94	218134	Seal Kit	AR
		(Includes items 8, 10, 49, 65; plus items from External Components Section: 4, 8, 15, 28, 56.)	
95	218135	Seal Kit	AR
		(Includes items 6, 7, 47; plus items from External Components Section: 33, 34.)	
96	218136	Snap Ring Kit	AR
		(Includes items 15, 18, 36.)	
97	218137	Washer Kit	AR
		(Includes items 3, 29.)	
98	218131	Thrust Washer Kit	AR
		(Includes items 19, 24, 38.)	
99	218132	Complete Repair Kit	AR
		(Includes items 90, 92-98; plus items from External Components Section: 22.)	



BP 203

Ref. No.	Part No.	Description	Qty. Req.
01	219648	Electrical Control Valve	1
02	216990	Solenoid *(w/seals as shown)*	2
03	216991	Seal Kit, Solenoid/Coil	2
04	216987	Solenoid Valve *(w/seals as shown)*	2
05	219329	Seal Kit *(o-rings)*	1
06	219334	Plug	4
07	219324	Bolt, Socket Head *(Not included with item #1.)*	4
		-- ITEMS NOT SHOWN --	
00	216989	Small Parts Kit *(includes items 5-7)*	AR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BP 109

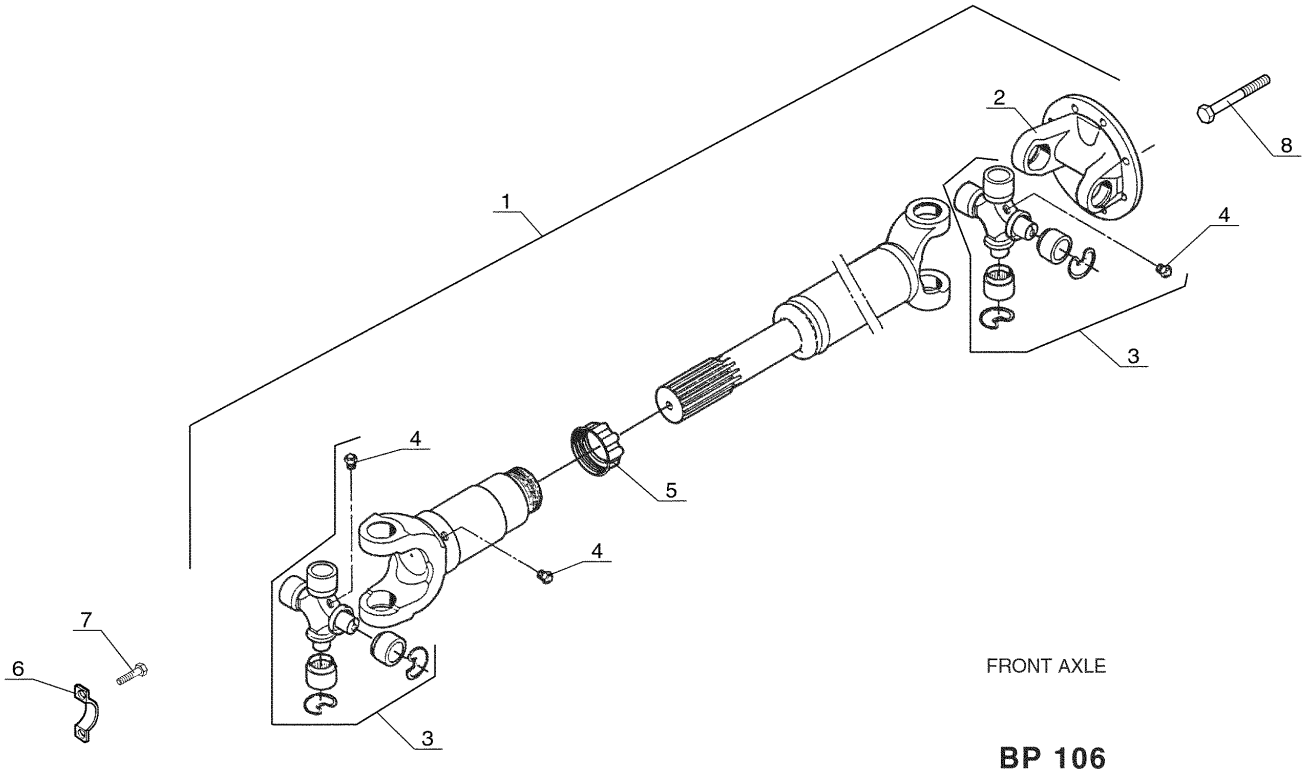
Ref. No.	Part No.	Description	Qty. Req.
01	218102	Shim, 0.50 mm	AR
	218103	Shim, 0.25 mm	AR
	218104	Shim, 0.10 mm	AR
	218105	Shim, 0.075 mm	AR
	218106	Shim, 0.050 mm	AR
02	219438	Flange	1
03	219192	Bolt	6
04	218297	Bearing	1
05	219196	Seal	1
06	219193	Coupling flange	1
07	219195	O-ring	1
08	219194	Washer	1
09	219312	Bolt	1
10[a]	218107	Shim, 0.50 mm	AR
	218108	Shim, 0.25 mm	AR
	218109	Shim, 0.10 mm	AR
	218110	Shim, 0.075 mm	AR
	218111	Shim, 0.050 mm	AR
11[a]	219197	Spacer	1
12	219443	Bearing	1
13	219512	Bevel gear assy	1
14	219199	Key	1
15	219440	Pin	1
16	219439	Housing	1
17	219210	Cover	1
18	219211	Bolt	2
19	219209	Plug	1
20	219208	Seal	1
21	219201	Plug	1
22	219200	Seal	1
23	218299	Air breather	1
24	219199	Key	1
25	219442	Drive shaft	1
26	219434	Roller bearing	1
27	219441	Seal	1
29	219198	Bearing	1
30[a]	219197	Spacer	1
31	219212	Flange	1
32	219192	Bolt	6
33	219198	Bearing	1
34	219196	Seal	1
35	219207	Flange	1
36	219195	O-ring	1
37	219202	Flange	1
38	219203	Washer	6
39	219204	Bolt	6
40	219205	Lock washer	1
41	219206	Nut	1
42	218566	Bevel drive	1
43	219683	Gauge	1
44	218336	O-ring	1
45	219201	Plug	1
46	219200	Seal	1
47[b]	218221	Spacer, 11.63mm / 11.65mm	AR
	218222	Spacer, 11.66mm / 11.68mm	AR
	218223	Spacer, 11.69mm / 11.71mm	AR
	218224	Spacer, 11.72mm / 11.74mm	AR
	218225	Spacer, 11.75mm / 11.77mm	AR
	218226	Spacer, 11.78mm / 11.80mm	AR
	218227	Spacer, 11.81mm / 11.83mm	AR
	218228	Spacer, 11.84mm / 11.86mm	AR
	218229	Spacer, 11.87mm / 11.89mm	AR
	218230	Spacer, 11.90mm / 11.92mm	AR
	218231	Spacer, 11.93mm / 11.95mm	AR
	218232	Spacer, 11.96mm / 11.98mm	AR
	218254	Spacer, 11.57mm / 11.59mm	AR
	218255	Spacer, 11.60mm / 11.62mm	AR
	218256	Spacer, 11.99mm / 12.01mm	AR
	218257	Spacer, 12.02mm / 12.04mm	AR
48[c]	219205	Washer	1
49[d]	215938	Washer	1

a *If equipped with item #10, then use item #11 and item #30. Do not use item #47.*

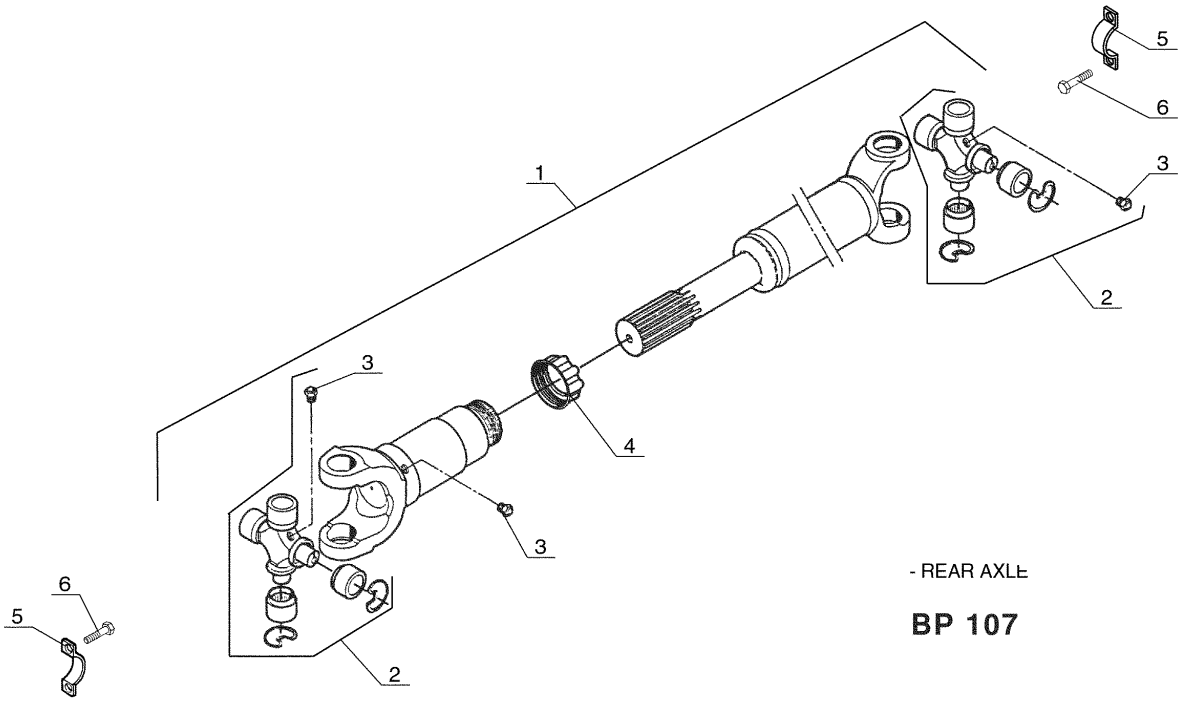
b *If not equipped with item #10, do not use items #11 or #30. Use only item #47.*

c *Used on Transfer Case SN B04.24929 and before. (Do not use item #49)*

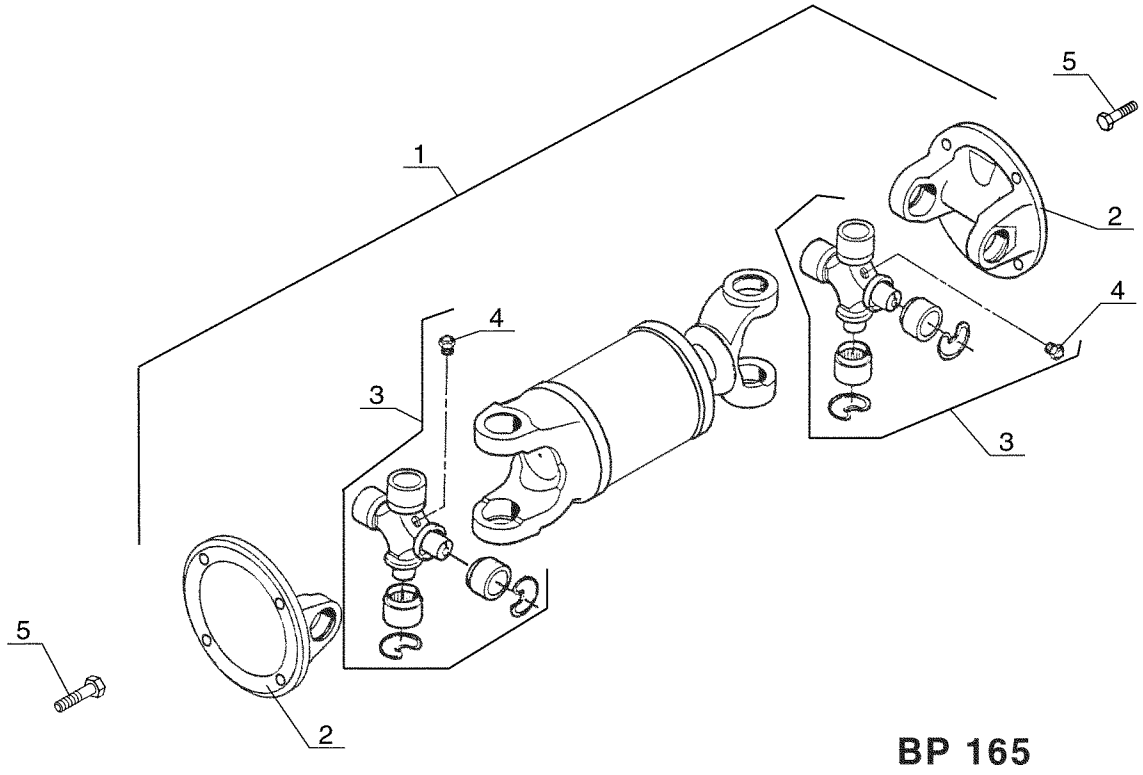
d *Used on Transfer Case SN B04.24930 and up. (Do not use item #48)*



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	218596	Driveshaft Assembly	1	05	218309	Seal	1
02	218310	Flange yoke	1	06	218305	Half-clamp	2
03	218307	Universal Joint	2	07	218306	Bolt	4
04	218308	Grease Zerk	3	08	219020	Bolt	8



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	218597	Driveshaft Assembly	1	04	218309	Seal	1
02	218307	Universal Joint	2	05	218305	Half-clamp	4
03	218308	Grease Zerk	3	06	218306	Bolt	8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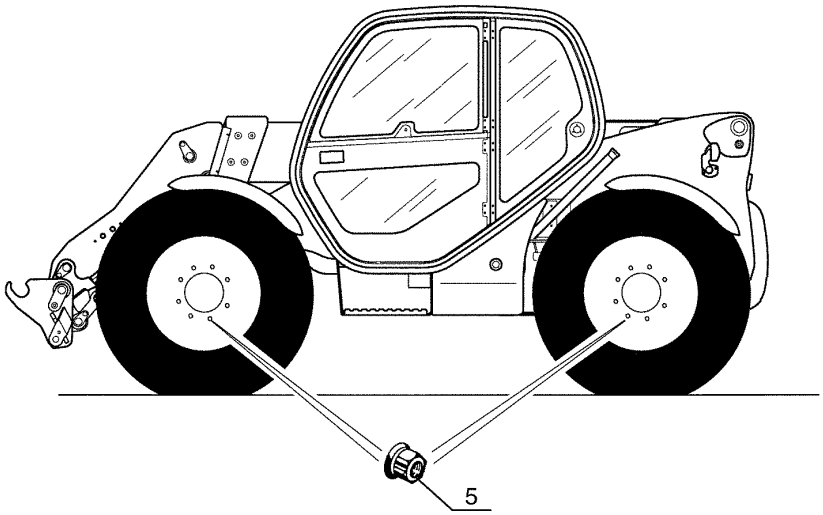
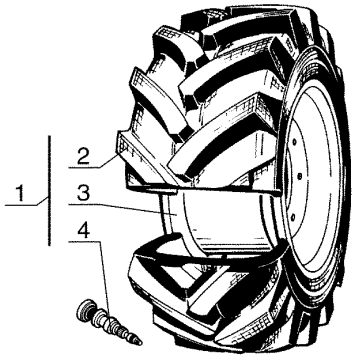
BP 165

Ref. No.	Part No.	Description	Qty. Req.
01	215982	Driveshaft Assembly *(includes item #5)*	1
02	219435	Flange yoke	2
03	219220	U-Joint	2
04	218308	Grease zerk	2
05	218806	Bolt	8

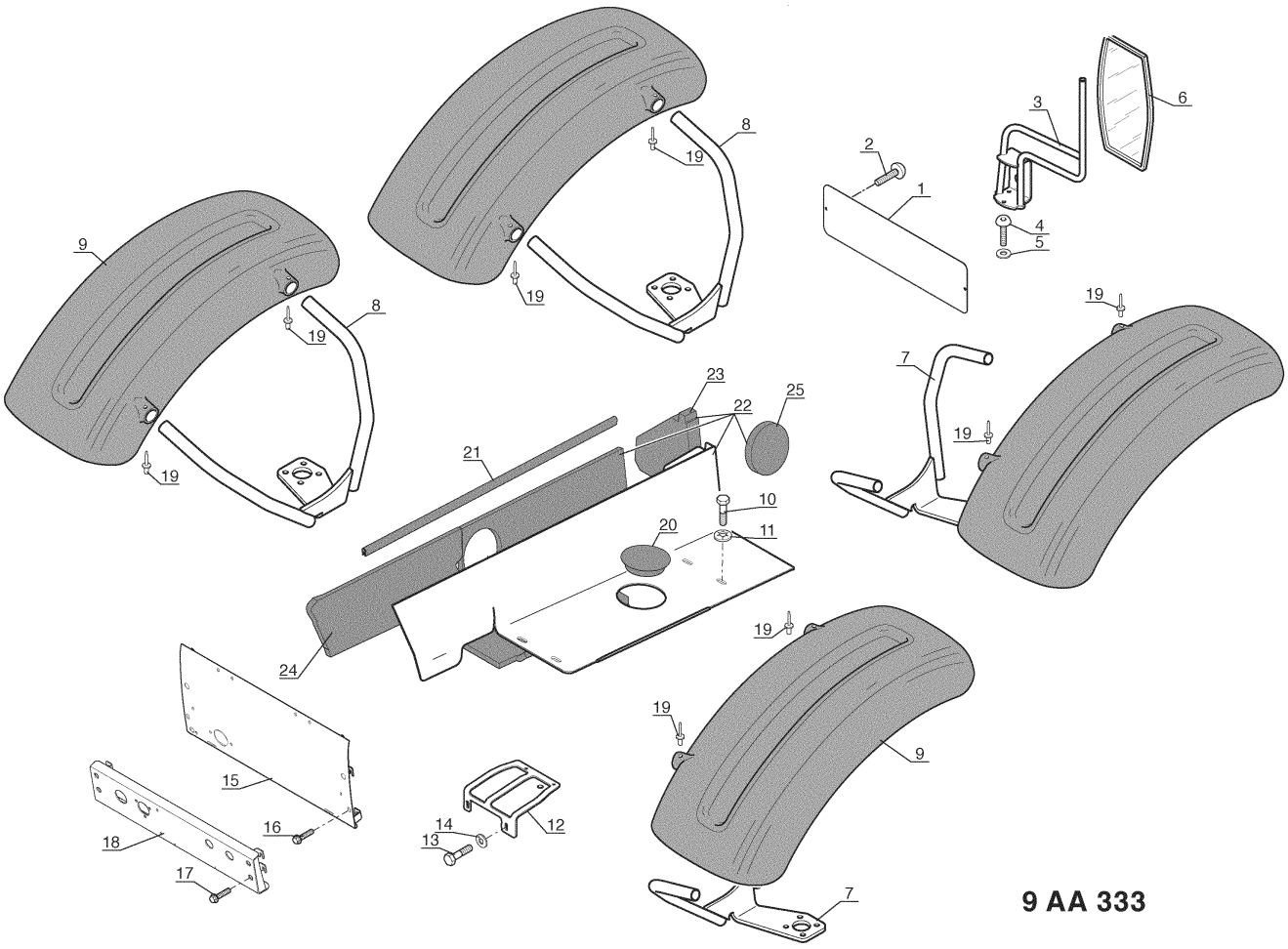




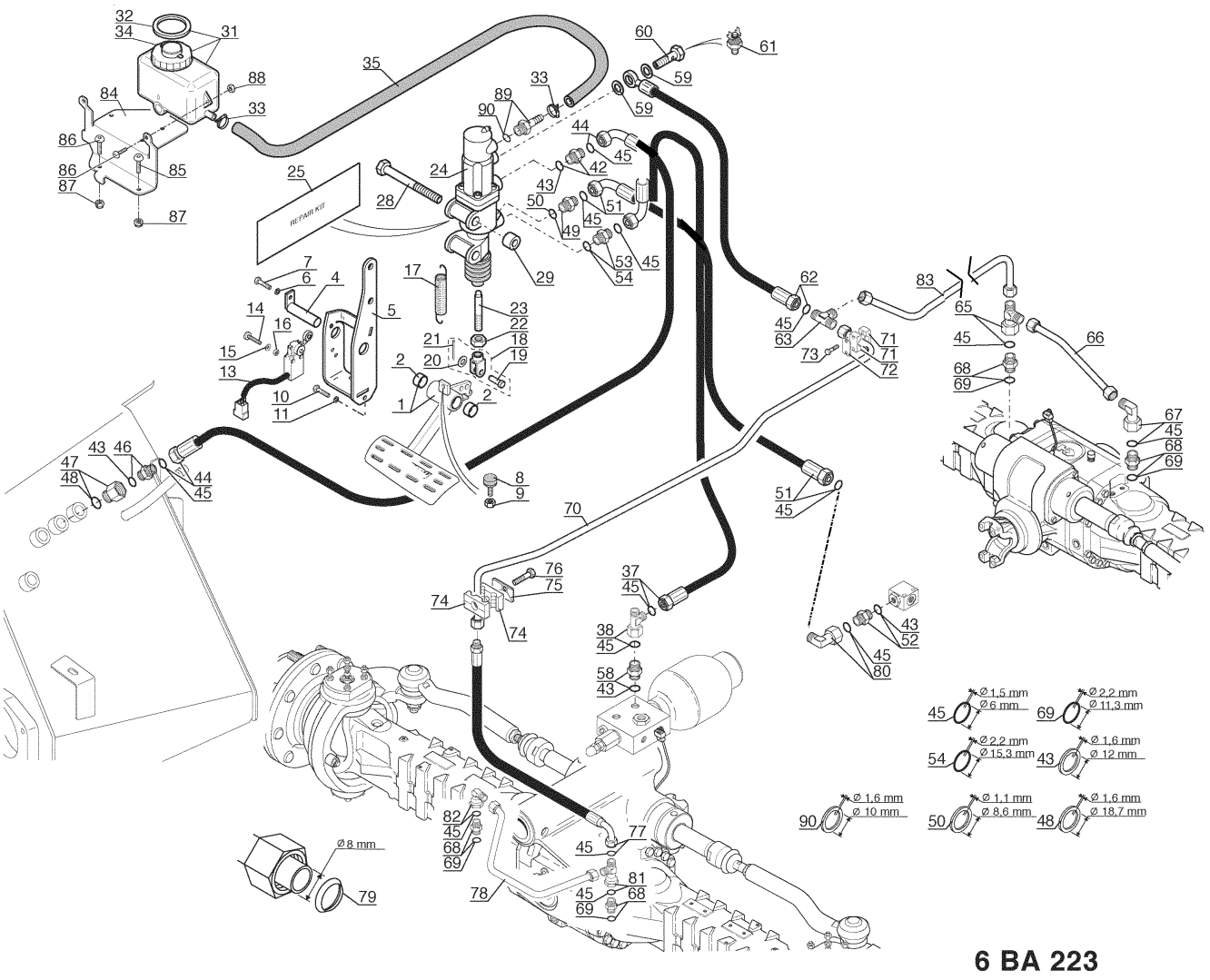
3 AA 203

Ref. No.	Part No.	Description	Qty. Req.
01	NSS	Complete Wheel	4
02[a]	NSS	Tire, 17.5LR24	4
03	103211	Wheel rim, W14 L24	4
04	219848	Valve	4
05	219000	Wheel Nut	AR

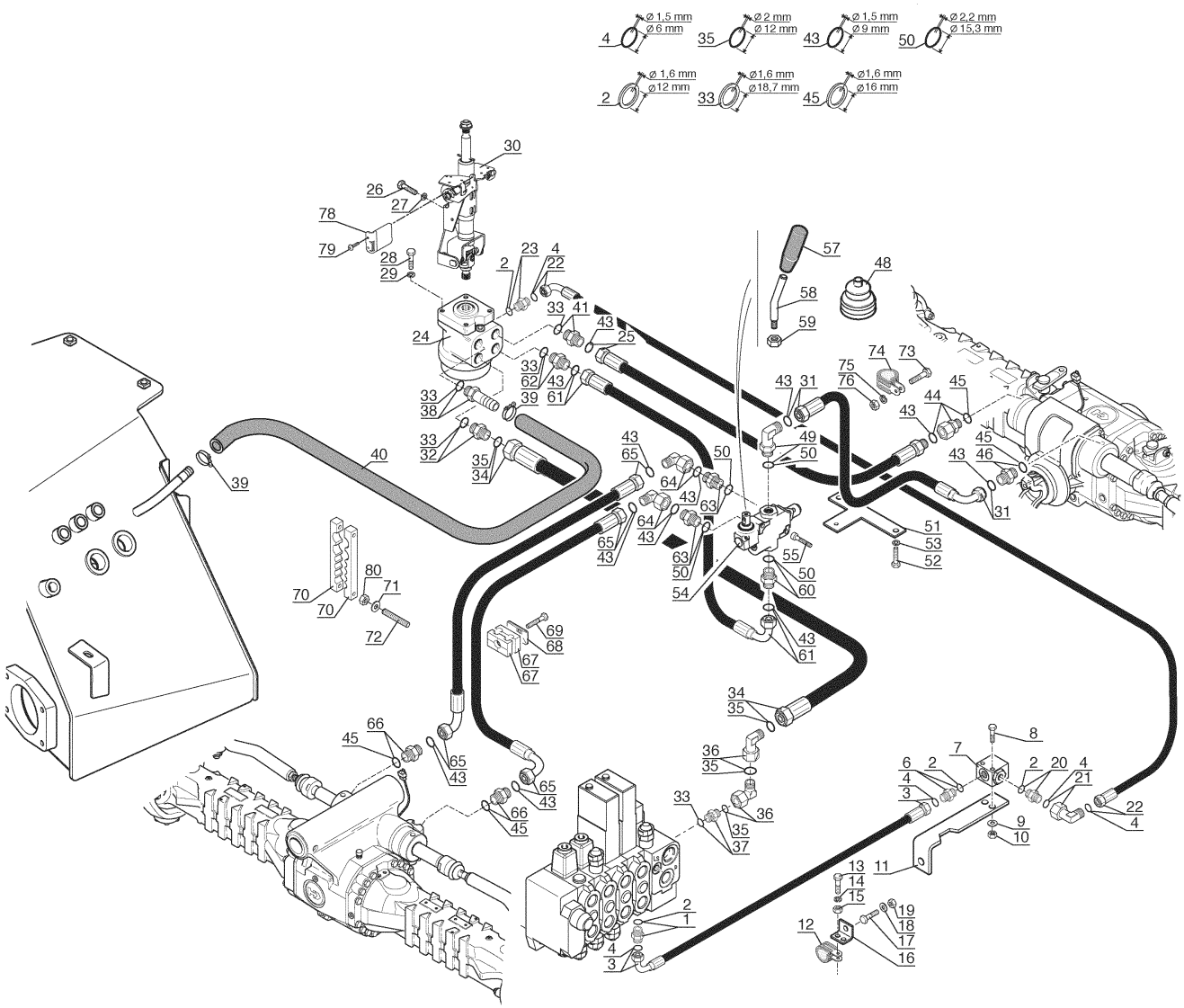
a *Obtain locally; Michelin17.5LR24TL, 145A8XM27*



Ref. No.	Part No.	Description	Qty. Req.
01	217625	Cover	1
02	217691	Bolt	2
03	218723	Rearview mirror bracket	1
04	218755	Bolt	3
05	218510	Washer	3
06	215314	Rearview mirror	1
07	218863	R.H. fender bracket	2
08	218862	L.H. fender bracket	2
09	218579	Fender	4
10	219184	Bolt	4
11	219867	Washer	4
12	215379	Rear bracket	1
13	219055	Bolt	2
14	218510	Washer	2
15	215378	Rear Cover	1
16	218907	Bolt	4
17	218907	Bolt	4
18	218906	Rear Cover	1
19	219920	Rivet	8
20	218541	Plug	1
21	218788	Weatherstrip	1
22	106341	Center housing cover	1
23	218833	Sound-proofing foam	1
24	215380	Sound-proofing foam	1
25	215939	Sound-proofing foam	1

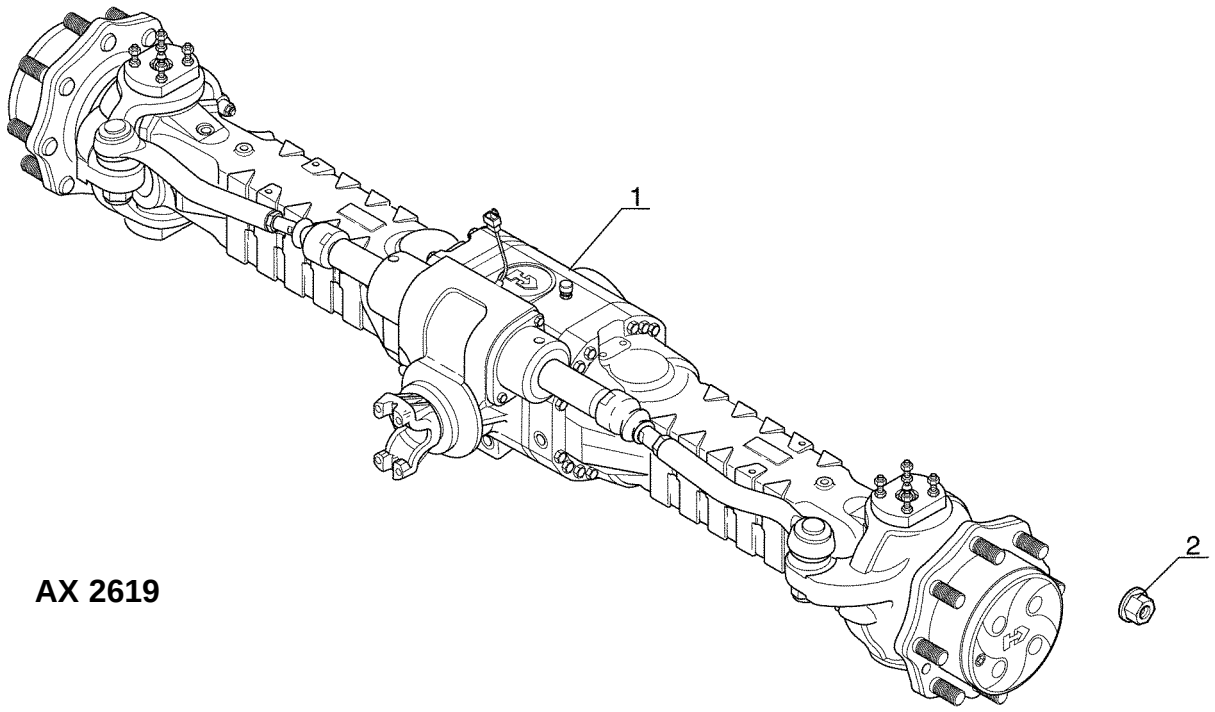

REPAIR KIT
Ø 8 mm
Ø 1,5 mm
Ø 6 mm
Ø 2,2 mm
Ø 11,3 mm
Ø 2,2 mm
Ø 15,3 mm
Ø 1,6 mm
Ø 12 mm
Ø 1,6 mm
Ø 10 mm
Ø 1,1 mm
Ø 8,6 mm
Ø 1,6 mm
Ø 18,7 mm
6 BA 223

Ref. No.	Part No.	Description	Qty. Req.
01	215345	Brake pedal	1
04	218039	Articulating pin	1
05	218034	Brake pedal bracket	1
06	218510	Washer	1
07	218495	Bolt, M8-16	1
08	218442	Rubber stop	1
09	217979	Nut, M8	1
10	219184	Bolt, M8-16	1
11	219054	Washer	1
13	219954	Transmission cut-off switch	1
14	219849	Bolt, M4-25	2
15	219926	Washer	2
16	219023	Nut, M4	2
17	218099	Spring	1
18	219268	Complete fork joint	1
19	219060	Pin	1
20	219028	Washer	1
21	219853	Pin	1
22	219422	Nut	1
23	215940	Master cylinder pusher	1
24	218038	Complete master cylinder	1
25	219987	Repair kit	1
28	219863	Bolt	2
29	218021	Spacer	2
31	218857	Brake fluid tank	1
32	219676	Seal	1
33	218737	Clamp	2
34	219677	Plug	1
35	215344	Hose, Brake Supply	1
37	218055	Hose *(1900 mm long)*	1
42	218453	Adapter	1
43	217929	Seal	AR
44	218006	Hose	1
45	217943	O-ring	AR
46	218453	Adapter	1
47	218095	Adapter	1
48	217933	Seal	AR
49	217990	Adapter	1
50	217985	Seal	AR
51	217982	Hose	1
52	218453	Adapter	1
53	215941	Adapter	1
54	217923	O-ring	AR
56	218443	Adapter	1
58	218453	Adapter	1
59	217897	Copper seal	2
60	217945	Hollow bolt	1
61	217932	Stop switch	1
62	219940	Hose	1
63	219923	Adapter	1
65	218443	Adapter	1
66	218565	Tube	1
67	219156	Adapter	1
68	218388	Adapter	4
69	217928	O-ring	AR
70	218679	Tube	1
71	218378	Half-clamp	2
72	218364	Protection plate	1
73	219171	Bolt	2
74	218367	Half-clamp	2
75	218361	Protection plate	1
76	219617	Bolt	1
77	218771	Hose	1
78	218770	Tube	1
79	217927	Seal	AR
80	219156	Adapter	1
81	218443	Adapter	1
82	219156	Adapter	1
83	218680	Tube	1
84	215343	Bracket, Brake Reservoir	1
85	217523	Bolt, M4	1
86	218511	Bolt, M4-12	3
87	219150	Nut, FR M4	2
88	219023	Nut, M4	2
89	215342	Adapter, Brake Hose	1
90	216767	Seal	AR


4 Ø 1,5 mm Ø 6 mm
35 Ø 2 mm Ø 12 mm
43 Ø 1,5 mm Ø 9 mm
50 Ø 2,2 mm Ø 15,3 mm
2 Ø 1,6 mm Ø 12 mm
33 Ø 1,6 mm Ø 18,7 mm
45 Ø 1,6 mm Ø 16 mm

10 BA 307

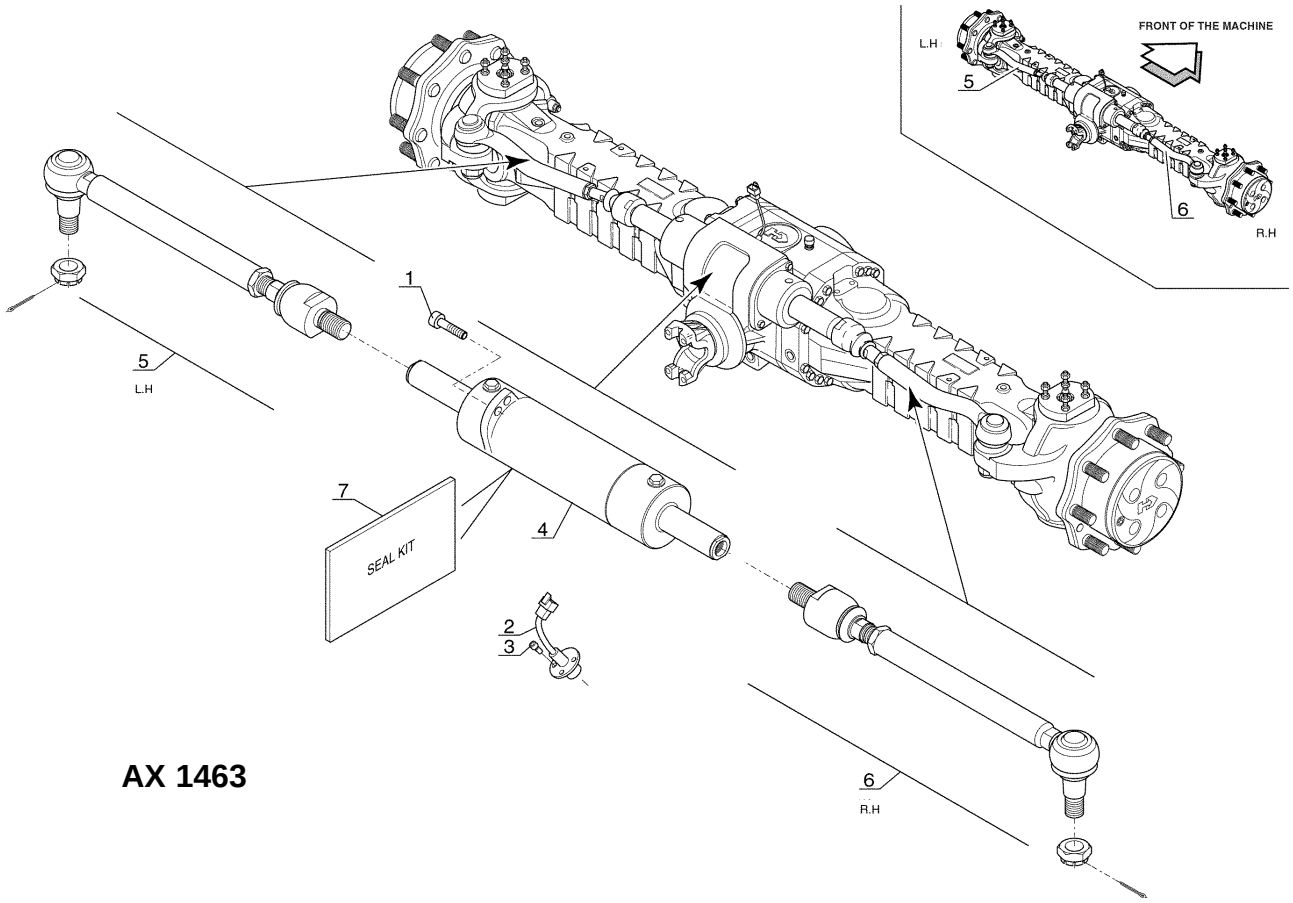
Ref. No.	Part No.	Description	Qty. Req.
01	218453	Adapter	1
02	217929	Seal	AR
03	217984	Hose	1
04	217943	O-ring	AR
06	218453	Adapter	1
07	218090	Valve	1
08	217901	Bolt	2
09	218439	Washer	2
10	218344	Nut	2
11	218015	Valve bracket	1
12	218391	Clamp	1
13	219872	Bolt	1
14	219054	Washer	1
15	219616	Nut	1
16	218433	Bracket	1
17	219868	Bolt	1
18	219051	Washer	1
19	219422	Nut	1
20	218453	Adapter	1
21	219156	Adapter	1
22	217984	Hose	1
23	218453	Adapter	1
24	218474	Steer Motor	1
25	218531	Hose *(1450 mm long)*	1
26	219021	Bolt, M6-16	4
27	218439	Washer, M6	4
28	219613	Bolt, M0-25	4
29	219051	Washer, W10	4
30	215277	Steering Column	1
31	218525	Hose *(1300 mm long)*	2
32	219148	Adapter	1
33	217933	Seal	AR
34	218037	Hose	1
35	217942	O-ring	AR
36	218464	Adapter	2
37	219148	Adapter	1
38	215275	Adapter	1
39	218497	Clamp	2
40	218815	Hose	1
41	218450	Adapter	1
43	217947	O-ring	AR
44	218554	Adapter	1
45	217833	Seal	AR
46	219045	Adapter	1
48	218736	Bellows	1
49	218793	Adapter	1
50	217923	O-ring	AR
51	218796	Bracket	1
52	219055	Bolt	2
53	219054	Washer	2
54	218695	Valve bank	1
55	219166	Bolt	2
57	218492	Handle	1
58	218789	Lever	1
59	219616	Nut	1
60	218362	Adapter	1
61	218498	Hose	1
62	218450	Adapter	1
63	218362	Adapter	2
64	218473	Adapter	2
65	218534	Hose	2
66	219045	Adapter	2
67	218363	Half-clamp	2
68	218361	Protection plate	1
69	219617	Bolt	1
70	218812	Half-clamp	2
71	218439	Washer	2
72	218837	Bolt	2
73	219610	Bolt	1
74	218391	Clamp	1
75	219054	Washer	1
76	219616	Nut	1
77	219022	Nut	2
78	215276	Lever	1
79	218511	Bolt, M4-12	2



AX 2619

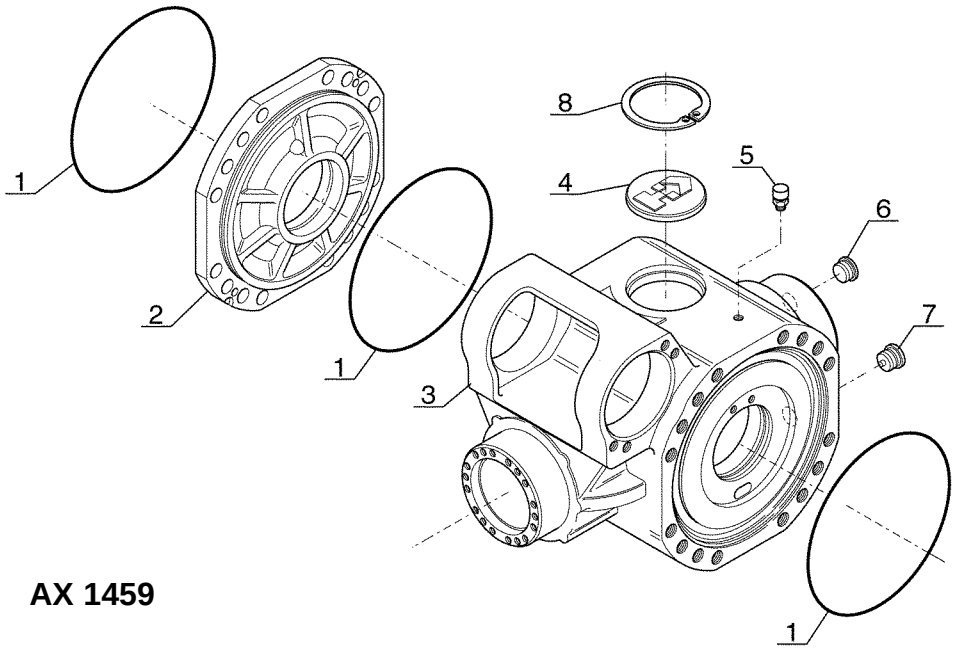
Ref. No.	Part No.	Description	Qty. Req.
01	218908	Front axle	1
02	219000	Wheel nut	16

NOTE: *Refer to Chassis Section - Frame and Axle Mount for information regarding front axle mount.*



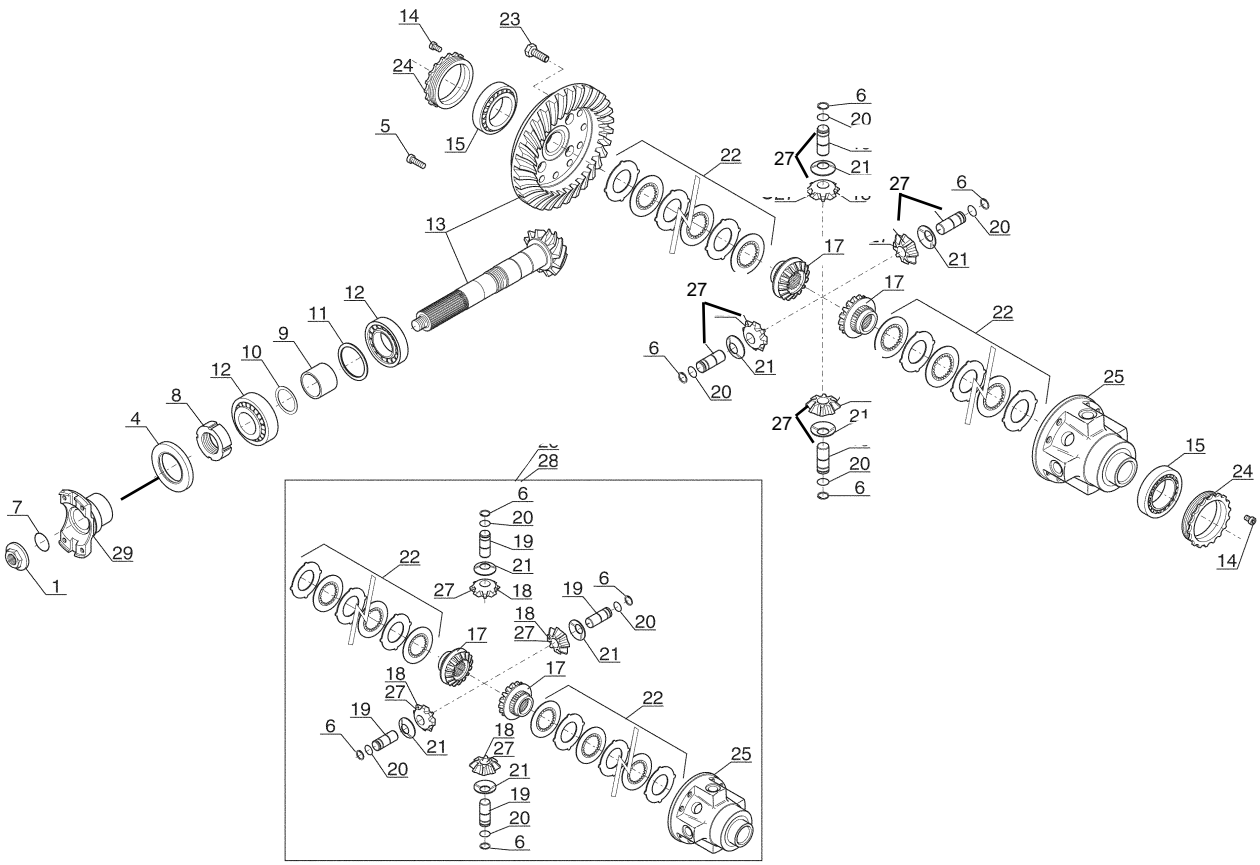
AX 1463

Ref. No.	Part No.	Description	Qty. Req.
01	219371	Bolt	4
02	219710	Wheel alignment switch	1
03	219144	Bolt	3
04	219546	Steering cylinder	1
05	219547	Linked tie-rod	1
06	219548	Linked tie-rod	1
07	219385	Seal kit	1



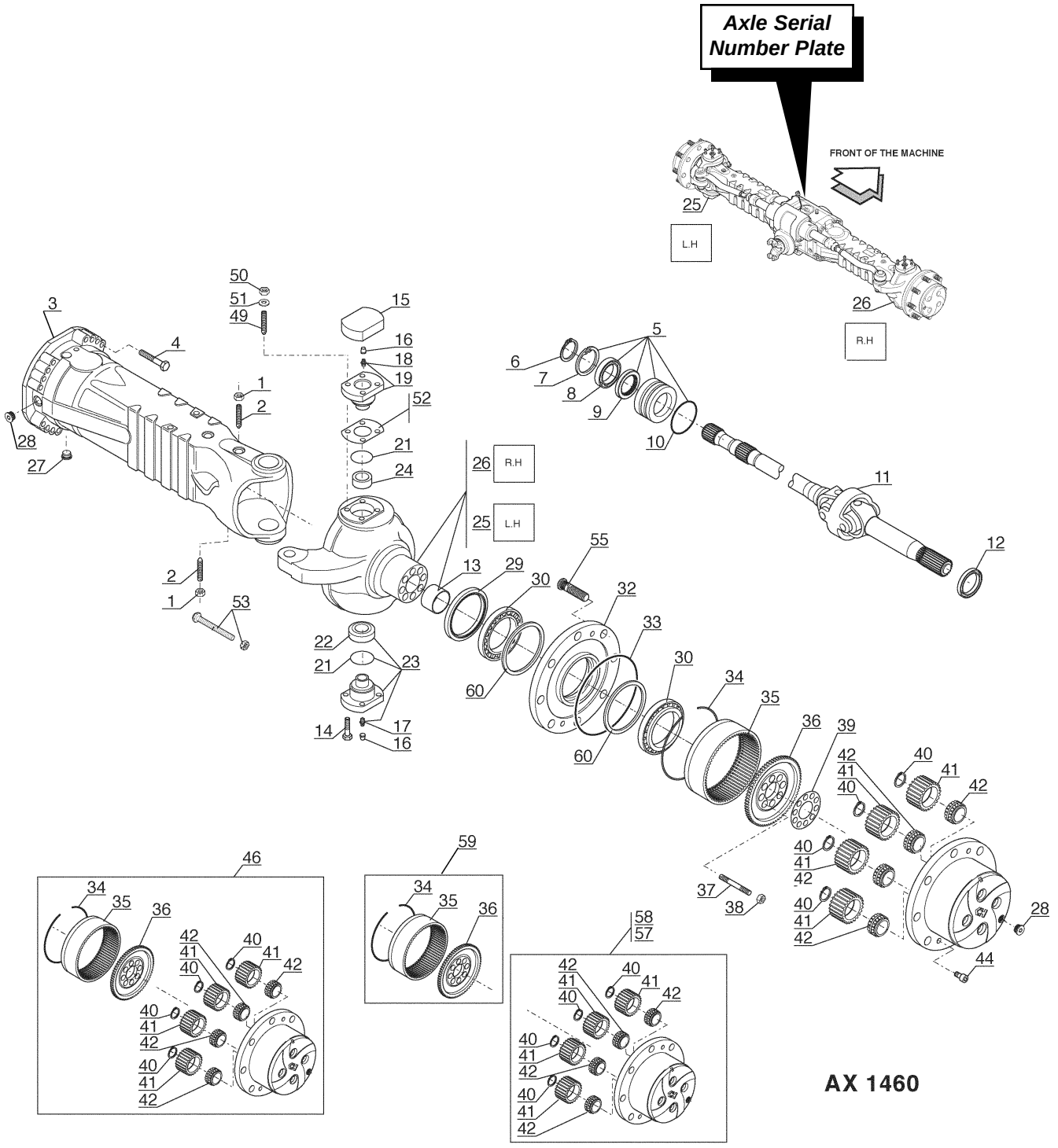
AX 1459

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	218263	O-ring	3	05	219340	Air breather	1
02	219372	Housing	1	06	219700	Plug	1
03	219706	Housing	1	07	219701	Magnetic plug	1
04	219681	Plug	1	08	218317	Snap ring	1



AX 1461

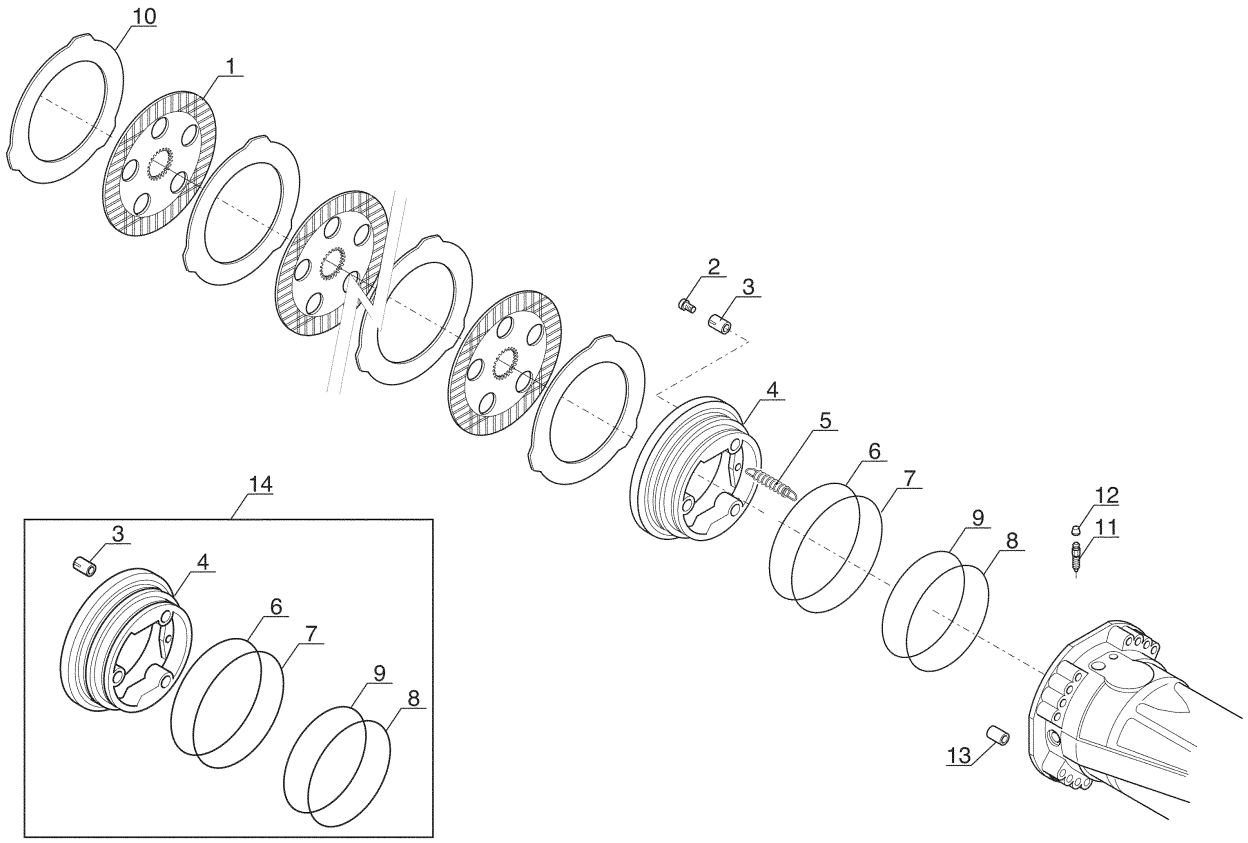
Ref. No.	Part No.	Description	Qty. Req.
01	218138	Nut	1
04	218266	Seal	1
05	218321	Bolt	4
06	219353	Snap ring	4
07	219341	O-ring	1
08	218322	Nut	1
09	219351	Spacer	1
10		Shim	AR
	218100	Shim, 0.15 mm	
	218101	Shim, 0.20 mm	
	218114	Shim, 0.40 mm	
	218118	Shim, 0.50 mm	
11		Shim	AR
	218086	Shim, 0.20 mm	
	218087	Shim, 0.30 mm	
	218113	Shim, 0.15 mm	
	218117	Shim, 0.10 mm	
12	218318	Bearing	2
13	219635	Bevel drive gear	1
14	218314	Bolt	2
15	218264	Bearing	2
17	NSS	Planetary	2
20	219347	Snap ring	4
21	219348	Washer	4
22	219679	Clutch disc kit	2
23	219656	Bolt	12
24	219342	Nut	2
25	219402	Differential housing	1
26	NSS	(Order item # 28)	1
27	215419	Kit/ Gear-Pin Replacement	4
28	219898	Differential kit	1
29	216978	Flange	1


Axle Serial Number Plate
FRONT OF THE MACHINE
L.H
R.H
AX 1460

Front Axle - Outer End Group

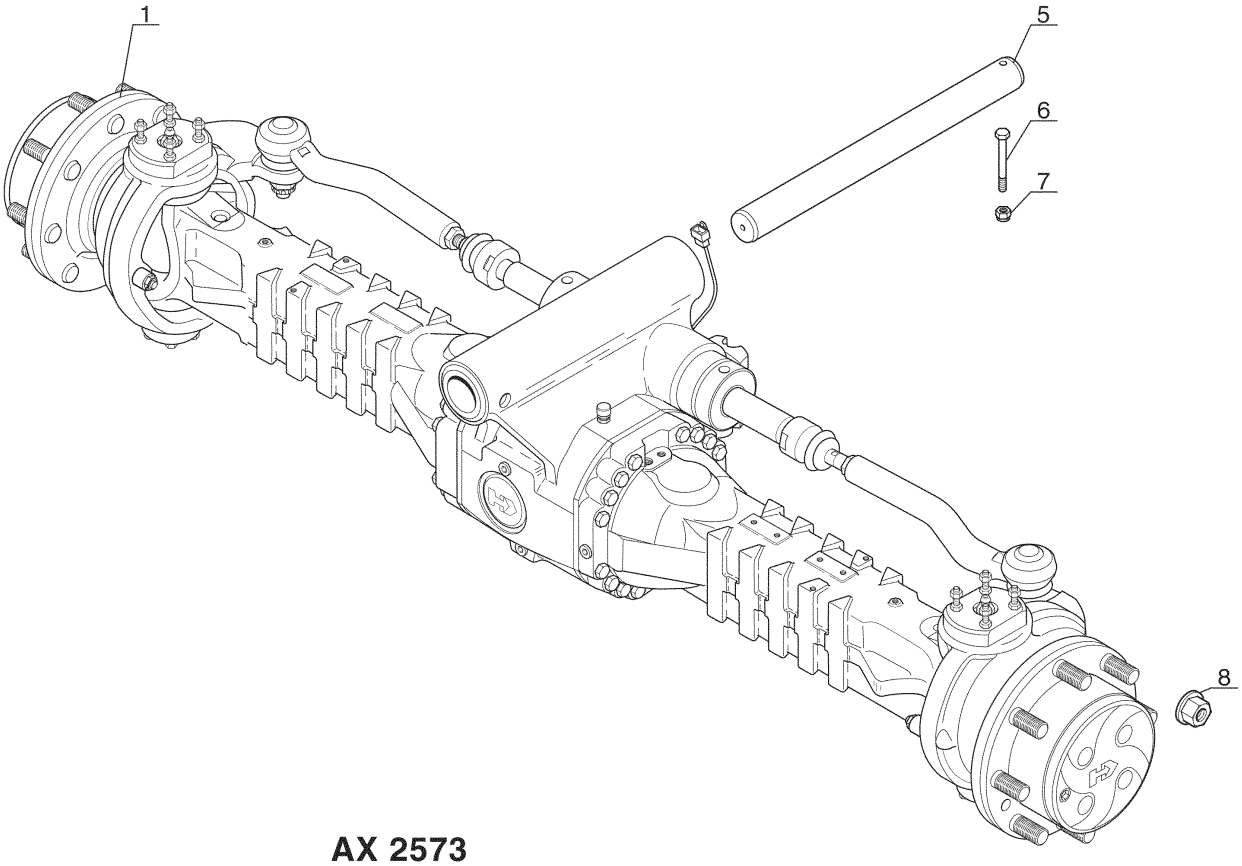
Ref. No.	Part No.	Description	Qty. Req.
01	218319	Nut	4
02	219374	Needle valve	4
03	219658	Axle Case Housing	2
04	219883	Bolt	32
05	219499	Flange	2
06	218260	Snap ring	2
07	218317	Snap ring	2
08	218259	Bearing	2
09	218271	Seal	2
10	219375	O-ring	2
11	219404	U-Joint	2
12	219703	Seal	2
13	219143	Bushing	2
14	219343	Bolt	8
15	219638	Cover	2
16	218270	Plug	4
17	218320	Grease Zerk	2
18	219560	Grease Zerk	2
19	219559	Pivot pin	2
21	219354	Seal	4
22	219355	Bushing	2
23	219595	Pivot pin	2
24	219702	Bushing	2
25	219705	Steering case	1
26	219704	Steering case	1
27	219701	Magnetic plug	2
28	219700	Plug	4
29	219714	Seal	2
30	219356	Bearing	4
32	219657	Wheel hub	2
33	218263	O-ring	2
34	219362	Snap ring	2
35	219545	Planetary Hub Gear Ring	2
36	219608	Planetary Gear	2
37	219360	Stud-bolt	16
38	219361	Nut	16
39	219363	Locking plate	2
40	219357	Snap Ring	8
41	219358	Planetary Wheel	8
42	219359	Bearing	8
44	219640	Bolt	4
46[a]	219690	Planetary Wheel Kit	2
49	219712	Stud-bolt	8
50	219641	Nut	8
51	219642	Washer	8
52	218172	Shim, 0.15 mm	AR
	218173	Shim, 0.20 mm	AR
	218174	Shim, 0.50 mm	AR
53	219895	Adjusting bolt	4
55	219897	Wheel stud	16
58	215460	Planetary Wheel Kit	2
59[b]	215459	Planetary Ring Gear Kit	2
60	216249	Shim	AR

a *Axle SN F.ITA.787 427 and before*
b *Axle SN F.ITA.787 428 and up*



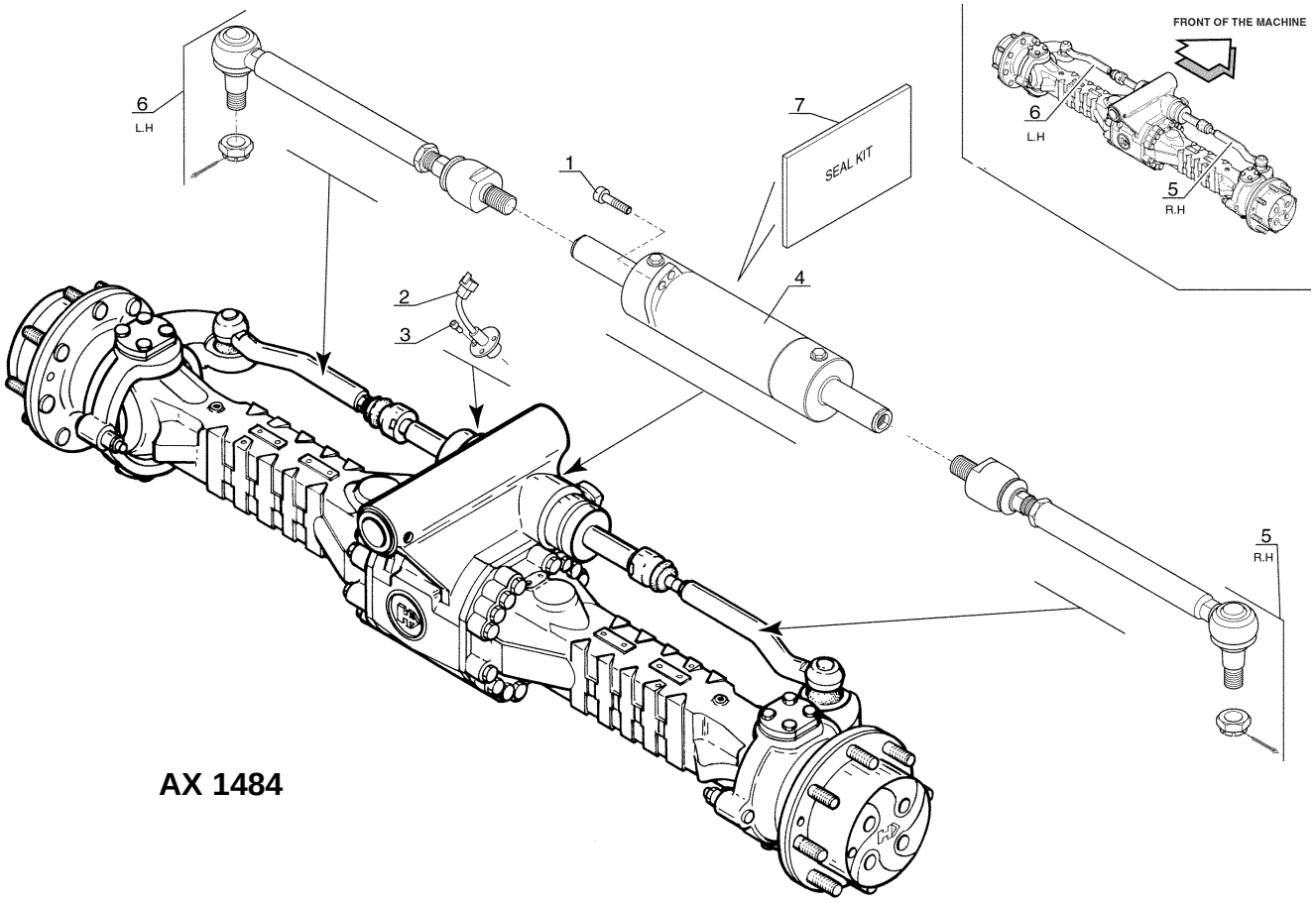
AX 1462

Ref. No.	Part No.	Description	Qty. Req.
01	219364	Brake Disc	8
02	215160	Adjusting Bolt	6
03	219682	Spring	6
04	219501	Piston *(sold only as kit; item #14)*	2
05	219365	Spring	6
06	219366	Anti-extrusion Seal	2
07	219367	O-ring	2
08	219368	Anti-extrusion Seal	2
09	219369	O-ring	2
10	219370	Intermediate Disc	10
11	218261	Bleeder Bolt	2
12	218270	Plug	2
13	218269	Centering Pin	2
14	219501	Piston Kit	2



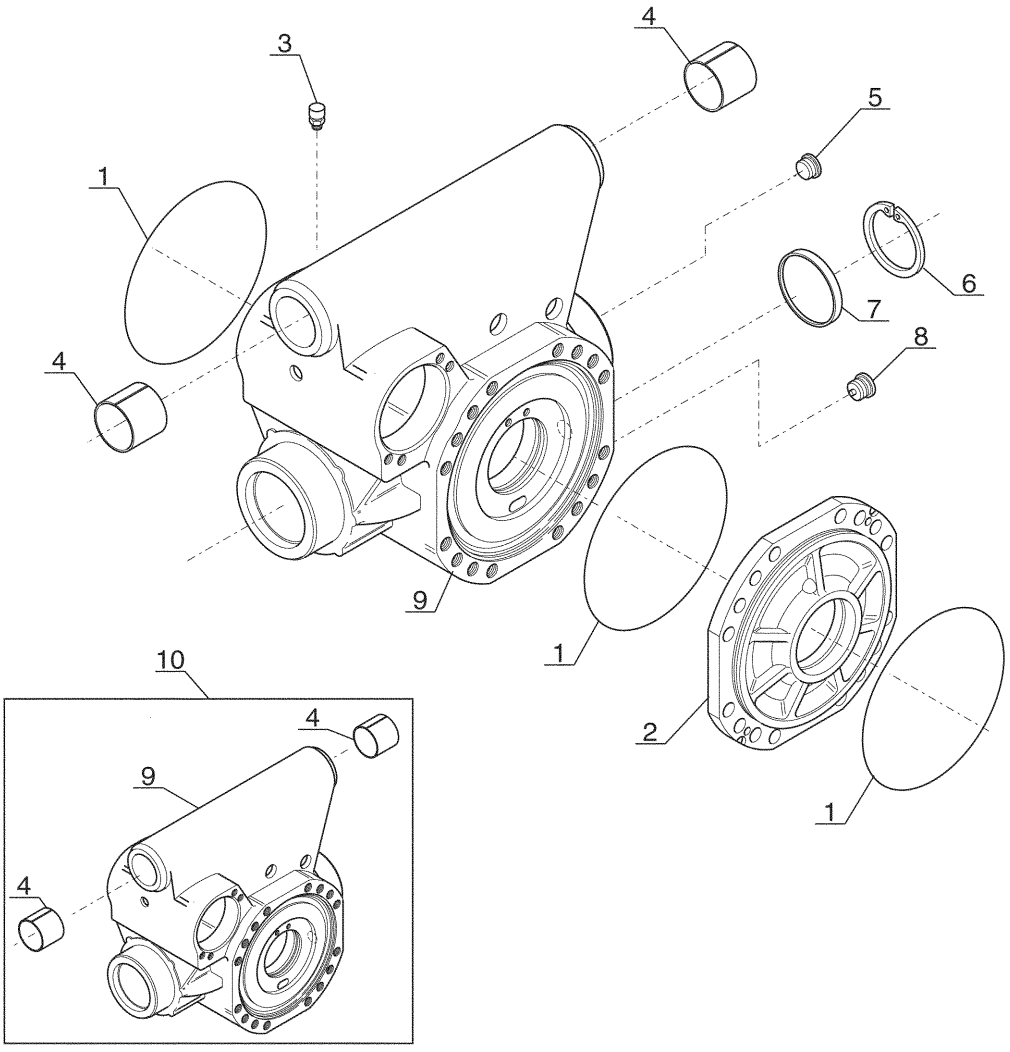
AX 2573

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	218909	Rear axle	1	07	219269	Nut	1
05	218583	Articulating pin	1	08	219000	Wheel nut	16
06	218358	Bolt	1				



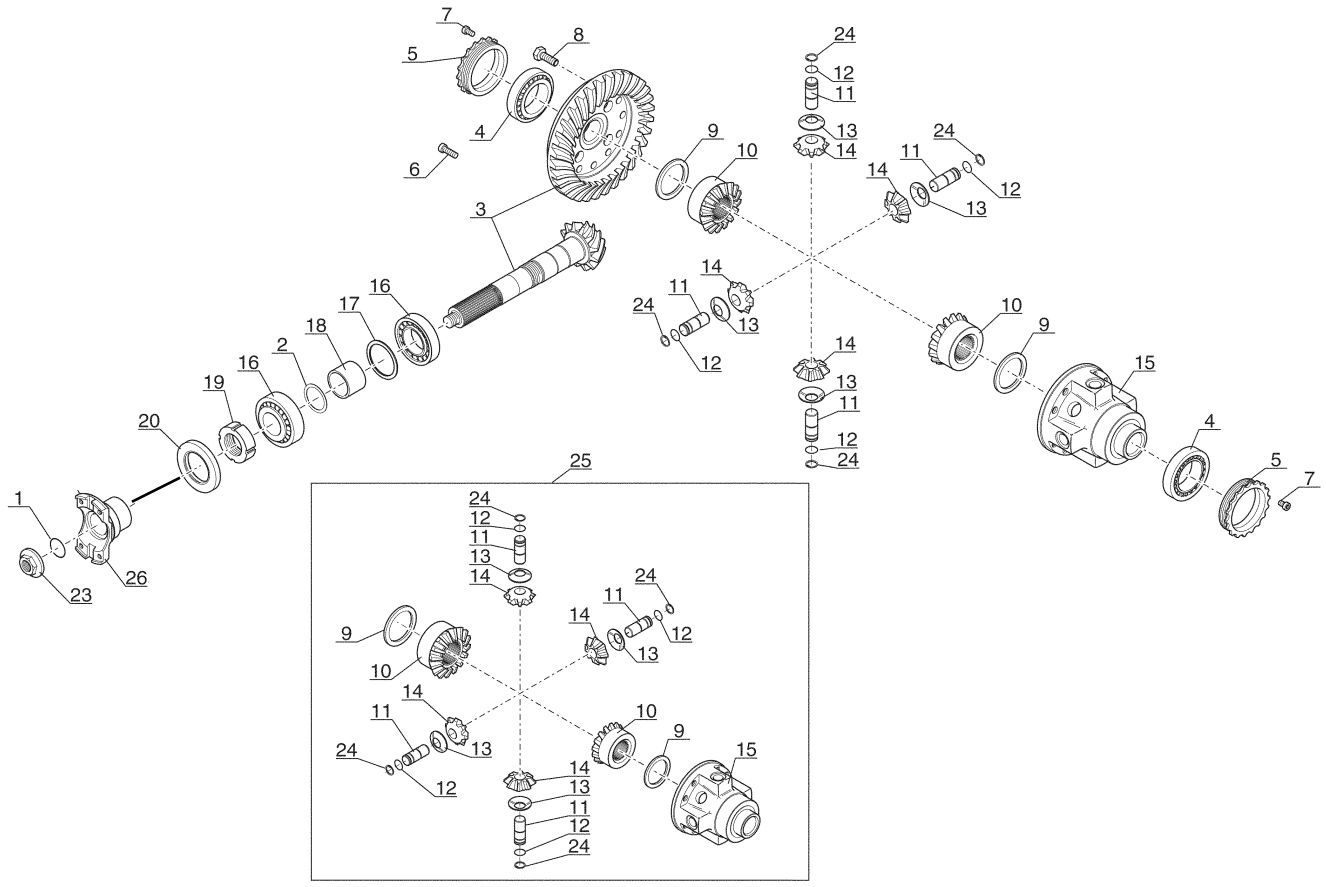
Ref. No.	Part No.	Description	Qty. Req.
01	219371	Bolt	4
02		Wheel alignment switch	1
	219710	*Note a*	
	215219	*Note b*	
03	219144	Bolt	3
04	219549	Steering cylinder	1
05	219547	Linked tie-rod	1
06	219548	Linked tie-rod	1
07	219385	Seal kit	1

a *Axle SN H.ITA.718 575 and before*
b *Axle SN H.ITA.718 576 and up*

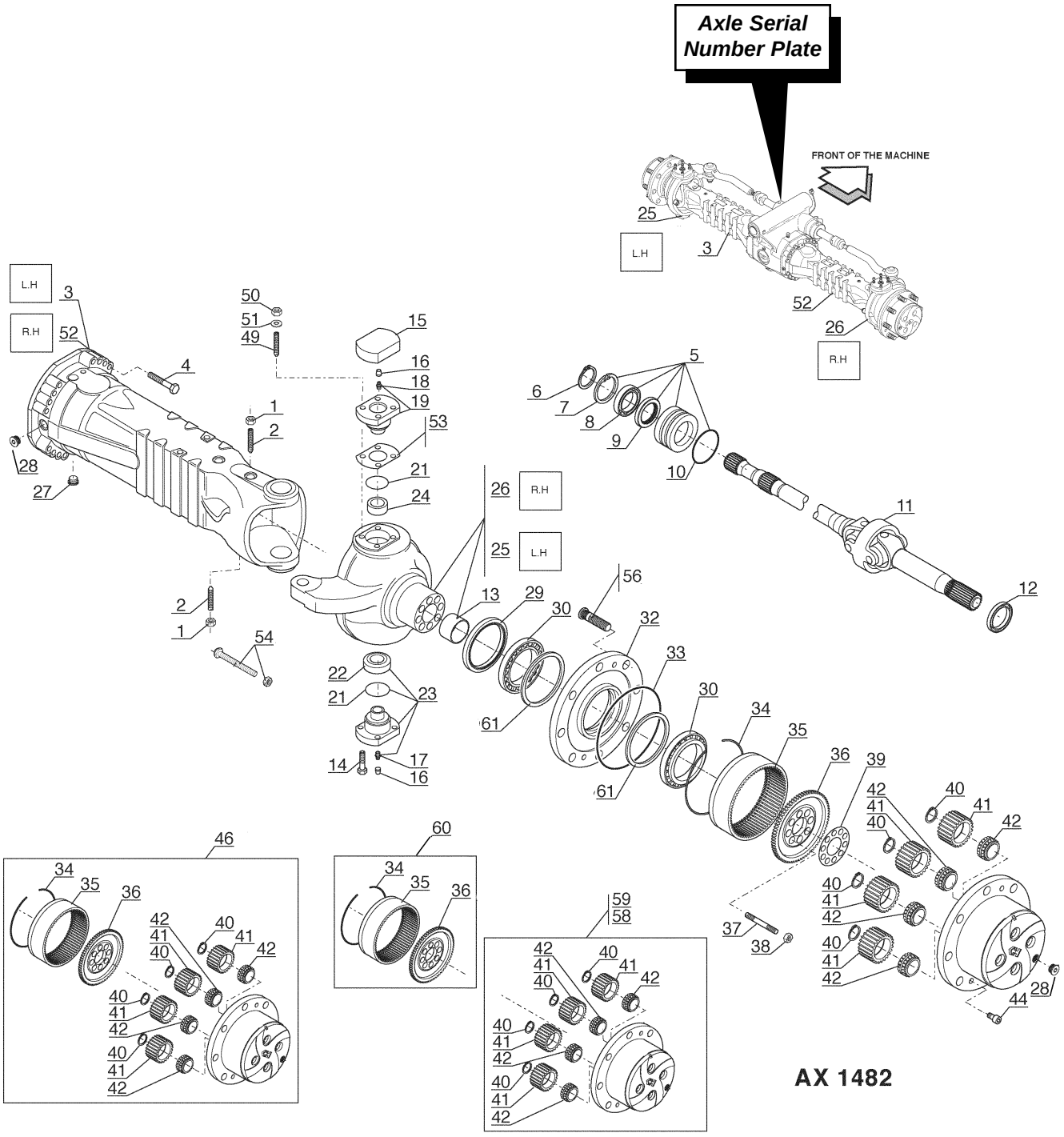


AX 1480

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	218263	O-ring	3	06	218317	Snap ring	1
02	219372	Housing	1	07	219681	Plug	1
03	219340	Air breather	1	08	219701	Magnetic plug	1
04	219649	Bushing	2	09	219659	Central casing	1
05	219700	Plug	1	10	219884	Housing kit	1

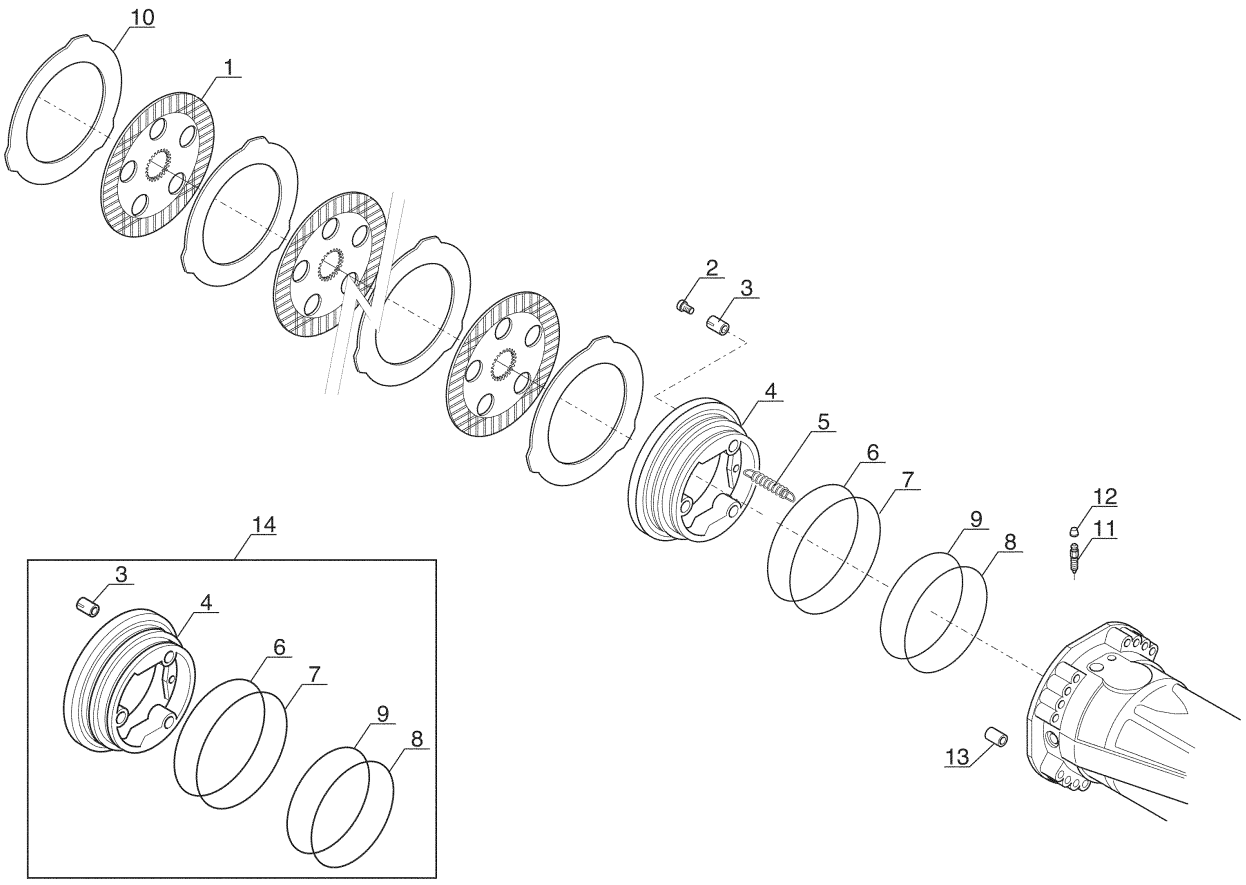


Ref. No.	Part No.	Description	Qty. Req.
01	219341	O-ring	1
02		Shim	AR
	218100	Shim, 0.15 mm	
	218101	Shim, 0.20 mm	
	218114	Shim, 0.40 mm	
	218118	Shim, 0.50 mm	
03	219635	Bevel drive gear	1
04	218264	Bearing	2
05	219342	Nut	2
06	218321	Bolt	4
07	218314	Bolt	2
08	219656	Bolt	12
09	219344	Washer	2
10	219345	Planetary	2
11	215419	Pin	4
12	219347	Snap ring	4
13	219348	Washer	4
14	215455	Planet wheel	4
15	219350	Differential housing	1
16	218318	Bearing	2
17		Shim	AR
	218086	Shim, 0.20 mm	
	218087	Shim, 0.30 mm	
	218113	Shim, 0.15 mm	
	218117	Shim, 0.10 mm	
18	219351	Spacer	1
19	218322	Nut	1
20	218266	Seal	1
23	218138	Nut	1
24	219353	Snap ring	4
25	219636	Rear axle differential	1
26	216978	Flange	1


Axle Serial Number Plate
FRONT OF THE MACHINE
L.H
R.H
AX 1482

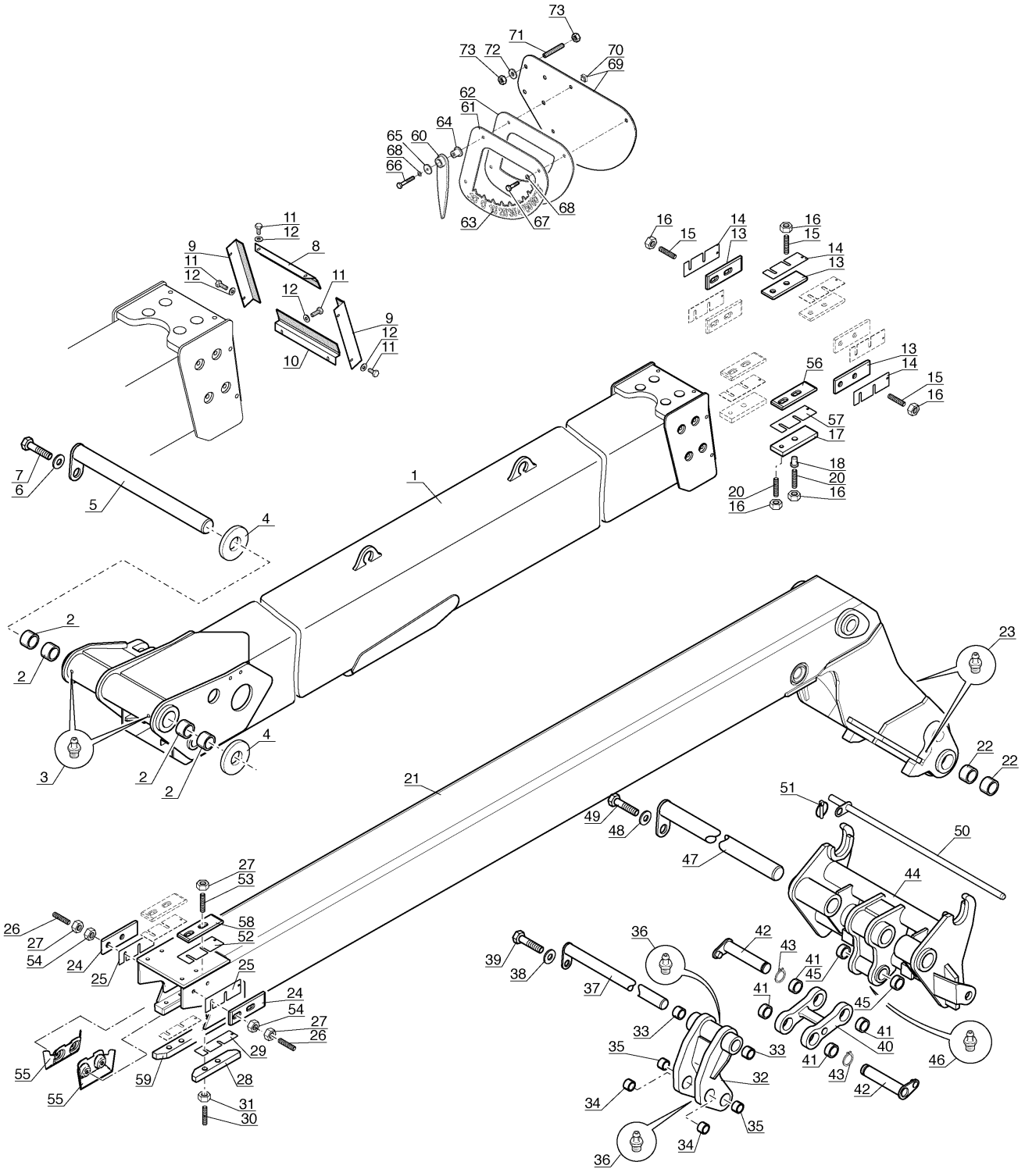
Ref. No.	Part No.	Description	Qty. Req.
01	218319	Nut	4
02	219374	Needle valve	4
03	219658	Lateral axle case	2
04	219883	Bolt	32
05	219499	Flange	2
06	218260	Snap ring	2
07	218317	Snap ring	2
08	218259	Bearing	2
09	218271	Seal	2
10	219375	O-ring	2
11	219404	U-Joint	2
12	219703	Seal	2
13	219143	Bushing	2
14	219343	Bolt	8
15	219638	Cover	2
16	218270	Plug	4
17	218320	Grease Zerk	2
18	219560	Grease Zerk	2
19	219559	Pivot pin	2
21	219354	Seal	4
22	219355	Bushing	2
23	219595	Pivot pin	2
24	219702	Bushing	2
25	219704	Steering case	1
26	219705	Steering case	1
27	219701	Magnetic plug	2
28	219700	Plug	4
29	219714	Seal	2
30	219356	Bearing	4
32	219657	Wheel hub	2
33	218263	O-ring	2
34	219362	Snap ring	2
35	219545	Gear ring	2
36	219608	Ring gear bracket	2
37	219360	Stud-bolt	16
38	219361	Nut	16
39	219363	Locking plate	2
40	219357	Snap ring	8
41	219358	Planet wheel	8
42	219359	Bearing	8
44	219640	Bolt	4
46[a]	219690	Planet wheel kit	2
49	219712	Stud-bolt	8
50	219641	Nut	8
51	219642	Washer	8
52	219660	Axle Housing	1
53	218172	Shim, 0.15 mm	AR
	218173	Shim, 0.20 mm	AR
	218174	Shim, 0.50 mm	AR
54	219895	Adjusting bolt	4
56	219897	Wheel stud	16
59	215460	Planetary Gear Kit	2
60[b]	215459	Planetary Gear Kit	2
61	216249	Shim	AR

a *Axle SN G.ITA.702 434 and before*
b *Axle SN G.ITA.702 435 and up*



AX 1483

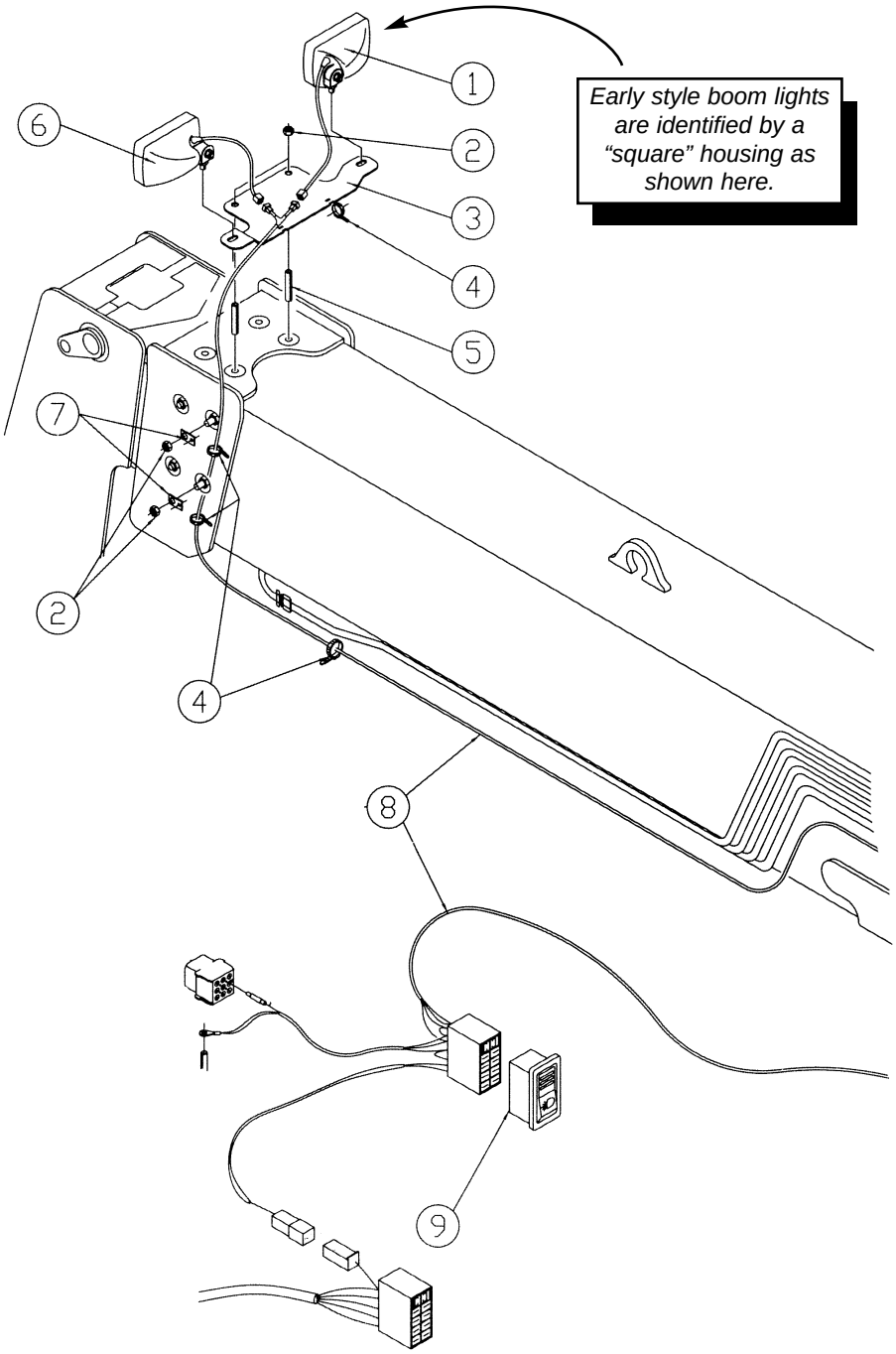
Ref. No.	Part No.	Description	Qty. Req.
01	219364	Brake disc	8
02	215160	Adjusting bolt	6
03	219682	Spring	6
04	219501	Piston *(sold only as kit; item #14)*	2
05	219365	Spring	6
06	219366	Anti-extrusion seal	2
07	219367	O-ring	2
08	219368	Anti-extrusion seal	2
09	219369	O-ring	2
10	219370	Intermediate disc	10
11	218261	Bleeder bolt	2
12	218270	Plug	2
13	218269	Centering pin	2
14	219501	Piston Kit	2



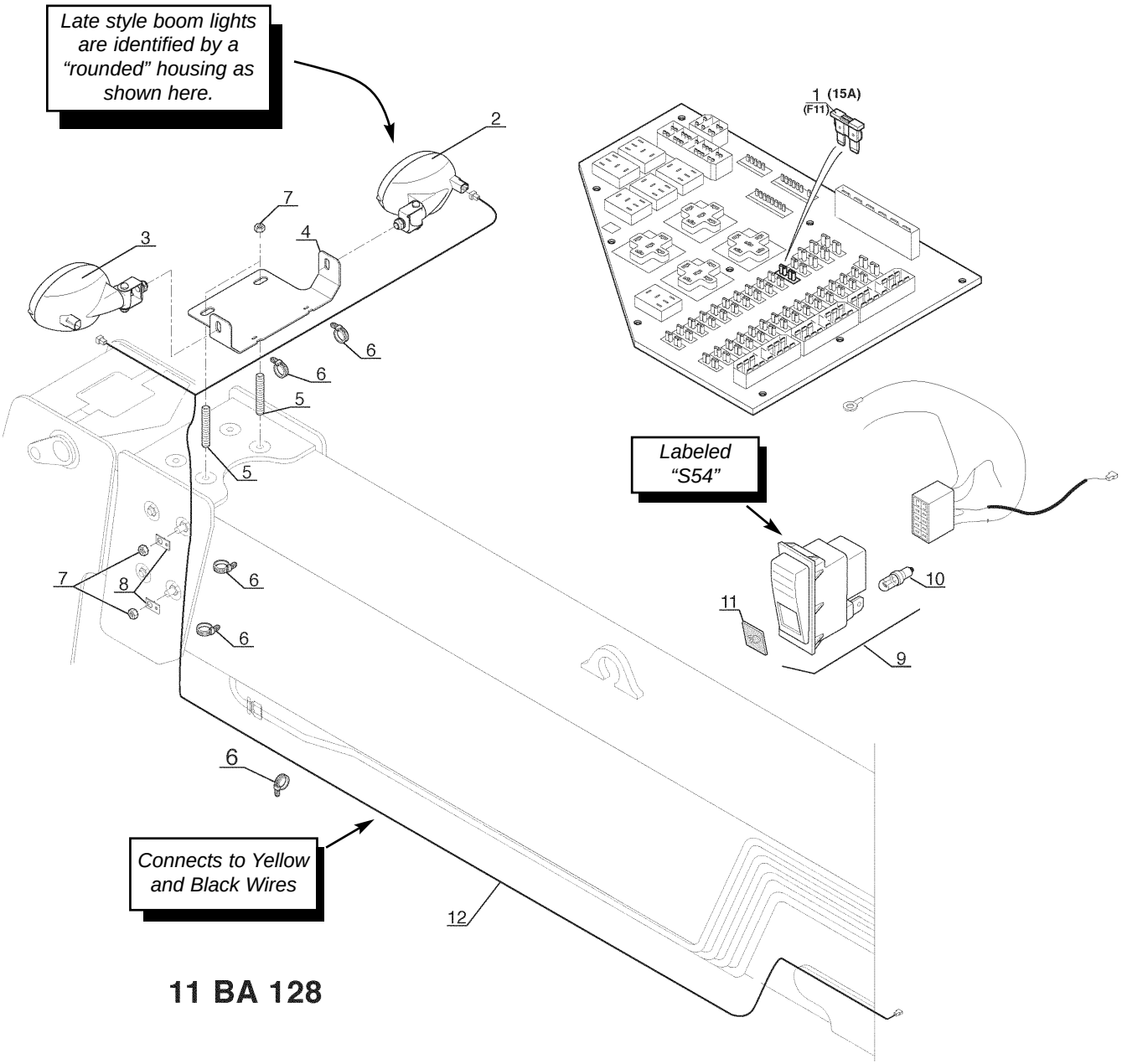
5 BA 443

Ref. No.	Part No.	Description	Qty. Req.
01	218865	Outer Boom with bushing	1
02	218496	Bushing	4
03	218320	Straight grease zerk	2
04	217905	Washer, 67x100x2	AR
	217906	Washer, 67x100x3	AR
05	218568	Articulating pin	1
06	219906	Washer, 21x50x6	1
07	219631	Bolt.	1
08	217960	Upper flap	1
09	217966	Side flap.	2
10	217793	Lower flap	1
11	219159	Bolt.	8
12	218379	Washer, M6	8
13	218558	Slide block	6
14	217937	Shim, 65X200X1 mm	AR
	217938	Shim, 65x200x2 mm.	AR
	217939	Shim, 65x200x4 mm.	AR
	215970	Shim, 65x200x0.5 mm	AR
15	217941	Set Screw, M12-40	AR
	217959	Set Screw, M12-45	AR
	217962	Set Screw, M12-60	AR
	217980	Set Screw, M12-50	AR
16	218319	Nut, M12	16
17	218483	Shim.	2
18	218452	Bushing	2
20	217962	Bolt, M12-60-33 H	2
	217994	Bolt, M12-65-33 H	2
21	218046	Inner telescope with bushing	1
22	218514	Bushing	4
23	218320	Straight grease zerk	2
24	218558	Slide block	2
25	218016	Shim, 54x216x0.5 mm	AR
	218017	Shim, 54x216x1 mm.	AR
	218018	Shim, 54x216x2 mm.	AR
26	217941	Set Screw, M12-40	AR
	217959	Set Screw, M12-45	AR
	217980	Set Screw, M12-50	AR
27	218319	Nut, M12	AR
28	215972	Slide block, L.H.	1
29	217965	Shim, 50x200x1 mm.	AR
	217967	Shim, 50x200x2 mm.	AR
	217968	Shim, 50x200x4 mm.	AR
	217674	Shim, 50x200x0.5 mm	AR
30	217941	Set Screw, M12-40-33HZN8.	AR
31	218319	Nut, M12	4
32	218045	Rod with bushing	1
33	217995	Bushing	2
34	217964	Bushing	2
35	217996	Bushing	2
36	218320	Straight grease zerk	2
37	215974	Articulating pin	1
38	219067	Washer	1
39	219699	Bolt.	1
40	215975	Rod with bushing	1
41	217964	Bushing	4
42	217998	Articulating pin	2
43	217956	Snap ring	2
44	218001	Carrier	1
45	217974	Bushing	2
46	218320	Straight grease zerk	1
47	218568	Articulating pin	1
48	219906	Washer	1
49	219631	Bolt, M18-40 8.8	1
50	218547	Spindle	1
51	219038	Pin	1
52	217987	Shim, 75X250X1 mm	AR
	217988	Shim, 75X250X2 mm	AR
	216300	Shim, 75X250X0.5 mm.	AR
	216258	Shim, 75X250X4 mm	AR
53	217959	Set Screw, M12-45-33H-ZN8	AR
	217962	Set Screw, M12-60-33H-ZN8	AR
	217980	Set Screw, M12-50-33H-ZN8	AR
54	219157	Nut, M12	4
55	218946	Protection plate	2
56	218559	Side Block	2
57	217987	Shim, 75X250X1 mm	AR
	217988	Shim, 75X250X2 mm	AR
	216300	Shim, 75X250X0.5 mm.	AR
	216258	Shim, 75X250X4 mm	AR
58	218559	Slide block	2
59	215972	Slide block, R.H.	1
60	217681	Pendulum.	1
61	217685	Level Indicator Plate	1
62	217683	Level Indicator Plate w/notches.	1
63	217684	Decal	1
64	217682	Bushing	1
65	219061	Washer	1
66	219861	Bolt, M8-40	1
67	219184	Bolt, M8-16	2
68	219054	Washer, M8	3
69	215978	Bracket.	1
70	217687	Nut, M8	3
71	217980	Set Screw, M12-50	6
72	219856	Washer, M12	2
73	218319	Nut, M12	AR

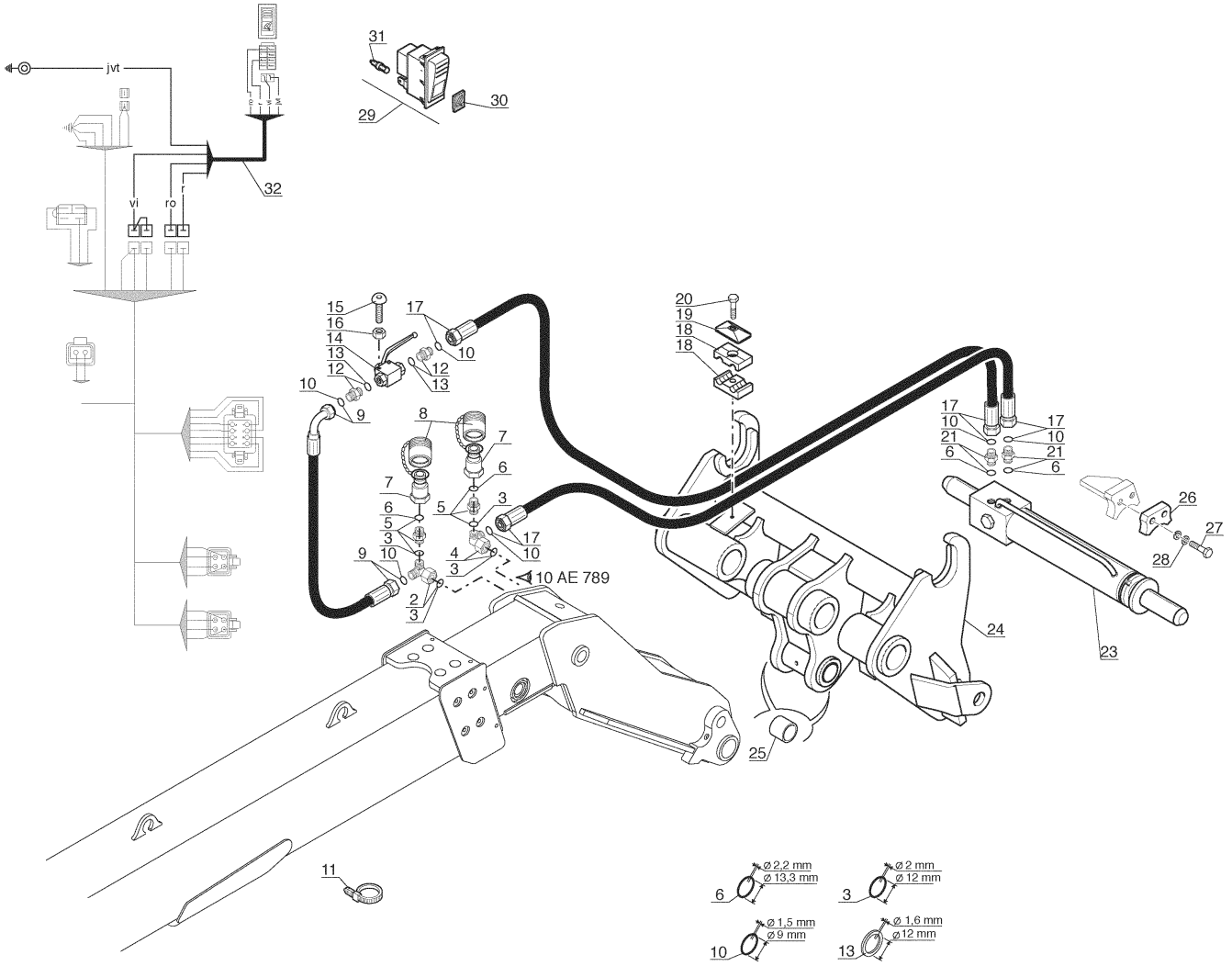
Work Lights (Option) - Early Style



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	217800	Work Light	1	06	217801	Work Light	1
02	218319	Nut, M12-8	4	07	217009	Bracket	2
03	215774	Bracket	1	08	215768	Wire Harness, Boom Lights	1
04	215851	Clamp	32	09	215767	Switch	1
05	217994	Bolt, M12-65	2				



Ref. No.	Part No.	Description	Qty. Req.
01	219952	Fuse (15A)	1
02	215198	Work Light	1
03	215203	Work Light	1
04	215097	Work Light Bracket	1
05	217994	Bolt, M12x65	2
06	215851	Clamp	32
07	218319	Nut, M12	4
08	217009	Bracket	2
09	215767	Switch	1
10	217924	Bulb	1
11	215094	Lens	1
12	215096	Wire Harness, Boom Lights	1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Ø 12 mm
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Ø 12 mm
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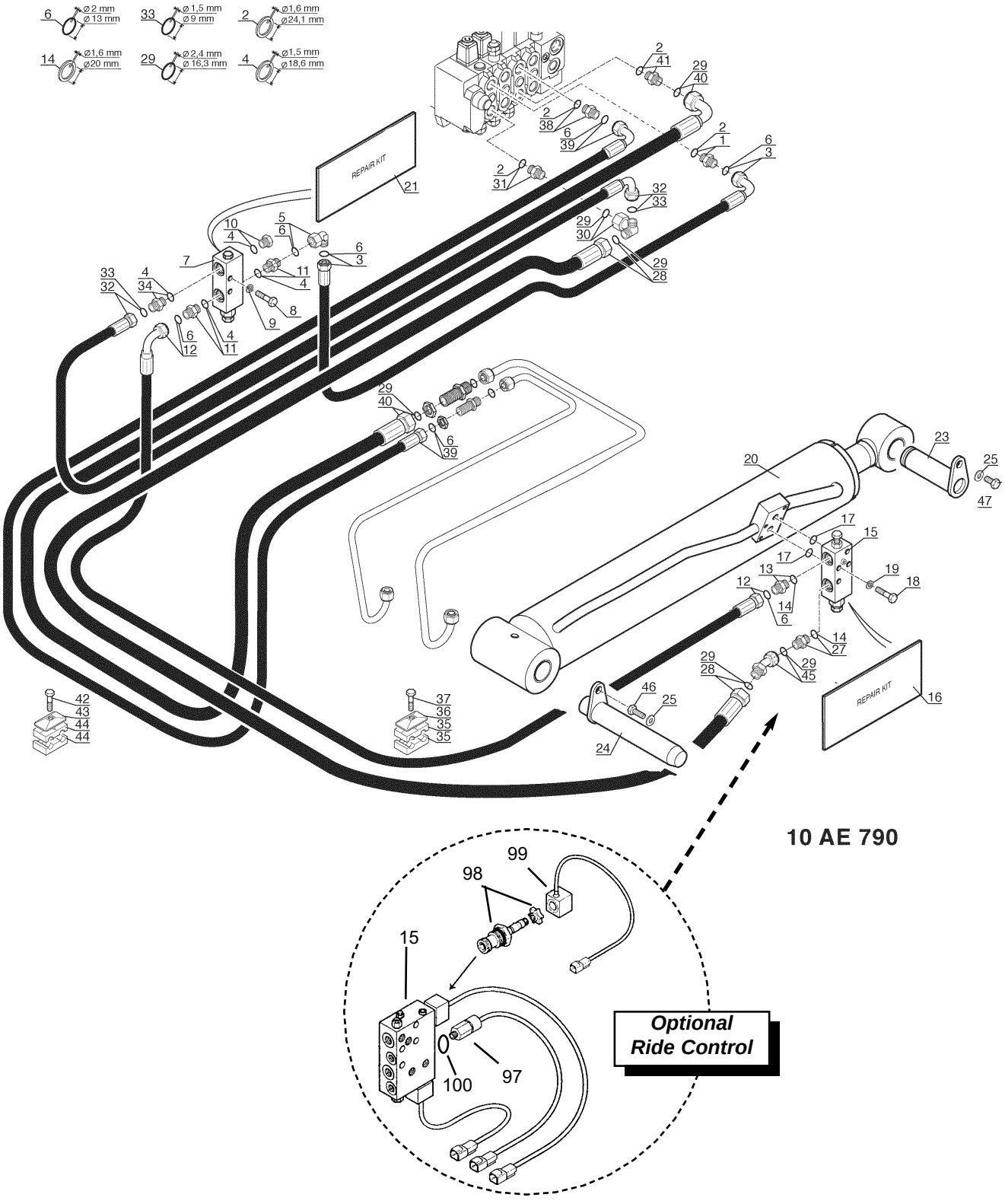
10 AF 601

Ref. No.	Part No.	Description	Qty. Req.
02	218014	Adapter	1
03	217942	O-ring	AR
04	215873	Adapter	1
05	215281	Adapter	2
06	217920	O-ring	AR
07[a]	215291	Quick Male Connection	2
08	215280	Quick Coupler Cover	2
09	219943	Hose (330 mm long)	1
10	217947	O-ring	AR
11	219790	Clamp	1
12	217103	Adapter	2
13	217929	Seal	AR
14	217106	Valve	1
15	215279	Bolt, M5-45	2
16	219168	Nut, M5	2
17	215872	Hose	2
18	218363	Half Clamp	2
19	218361	Plate	1
20	219861	Bolt, M8-40	1
21	218356	Adapter	2
23	215416	Cylinder	1
24	215871	Carrier	1
25	217974	Bushing	2
26	217111	Stop	1
27	217112	Bolt	2
28	219050	Washer	2
29	215870	Switch	1
30	215869	Lens	1
31	217924	Bulb	1
32	215278	Wire Harness	1

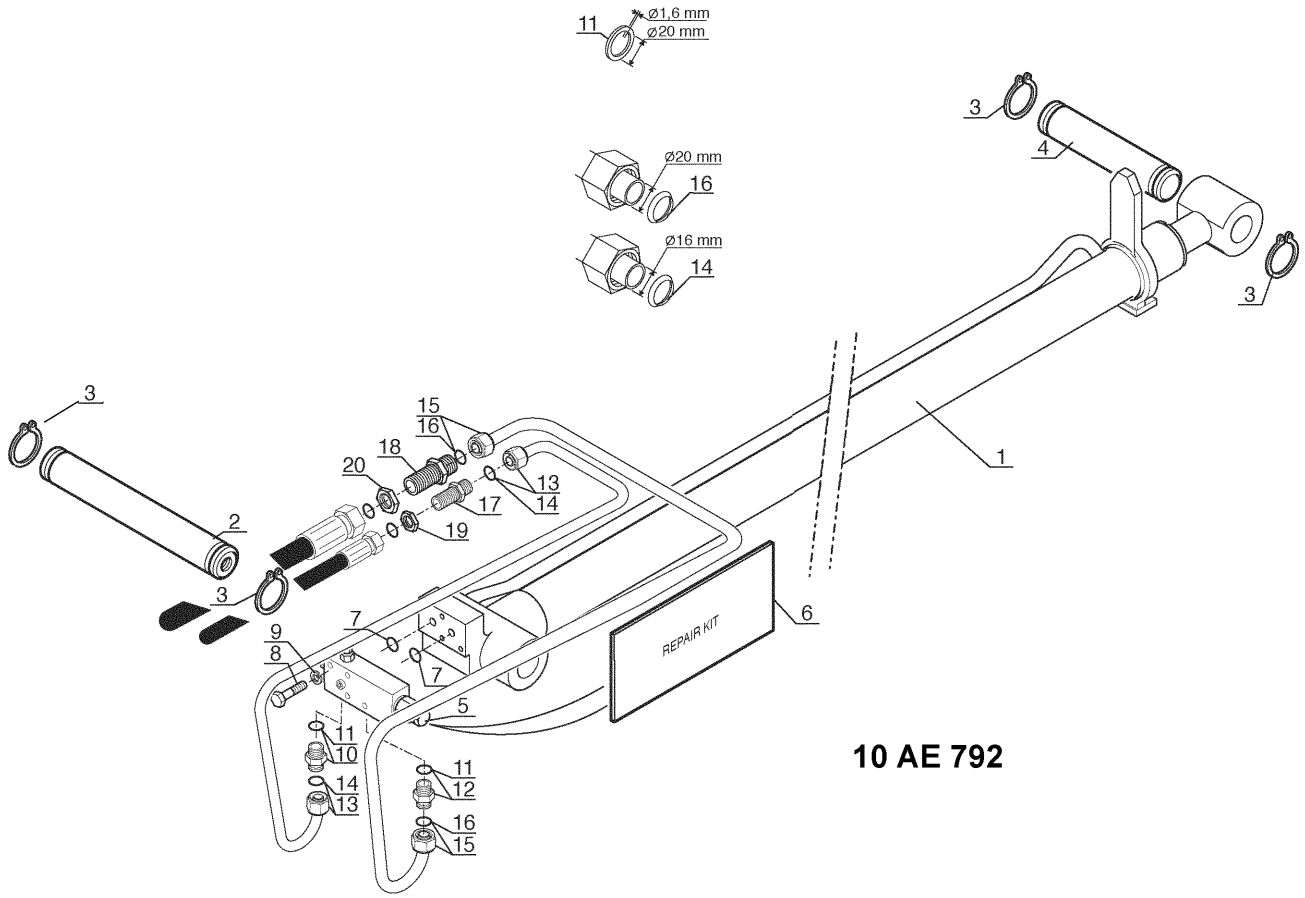
a Some machines are equipped with a male coupler PN 215291 and a female coupler PN 215290.


6 Ø2 mm Ø13 mm
33 Ø1,5 mm Ø9 mm
2 Ø1,6 mm Ø24,1 mm
14 Ø1,6 mm Ø20 mm
29 Ø2,4 mm Ø16,3 mm
4 Ø1,5 mm Ø18,6 mm
REPAIR KIT
21
REPAIR KIT
16
10 AE 790
99
98
15
100
97
Optional Ride Control

Ref. No.	Part No.	Description	Qty. Req.
01	217952	Adapter	1
02	217950	Seal	AR
03	218068	Hose	1
04	217933	O-ring	AR
05	218464	Adapter	1
06	215294	Seal	AR
07	218025	Valve	1
08	219618	Bolt	2
09	219054	Washer	2
10	218455	Plug	1
11	219148	Adapter	1
12	217792	Hose	1
13	219149	Adapter	1
14	217930	Seal	AR
15		Valve	1
	219957	*(Standard)*	
	215647	*(With Optional Ride Control)(Note b)*	
16	219984	Repair kit	1
17	218440	O-ring	2
18	219618	Bolt	4
19	219054	Washer	4
20	218905	Lift cylinder	1
21	215289	Seal Kit	1
23	218713	Pin	1
24	218822	Pin	1
25	219067	Washer	2
27	218441	Adapter	1
28	218079	Hose	1
29	217909	O-ring	AR
30	218013	Adapter	1
31	218091	Adapter	1
32	218073	Hose	1
33	217947	O-ring	AR
34	218450	Adapter	1
35	218811	Half-clamp	2
36	218365	Protection plate	1
37	219618	Bolt	1
38	217952	Adapter	1
39	215288	Hose *(1700 mm long)*	1
40	215287	Hose *(1720 mm long)*	1
41	218091	Adapter	1
42	219617	Bolt, M8-45	1
43	218365	Protection Plate	2
44	218811	Clamp	4
45	218790	Adapter	1
46	219007	Bolt, M10-16	1
47	219699	Bolt, M10-16	1
97[a]	215648	Low-Pressure Sensor/Switch	1
	106320	Seal	1
98[a]	215562	Electro valve	2
99[a]	215561	Solenoid	2
100	106320	Seal Bushing	1

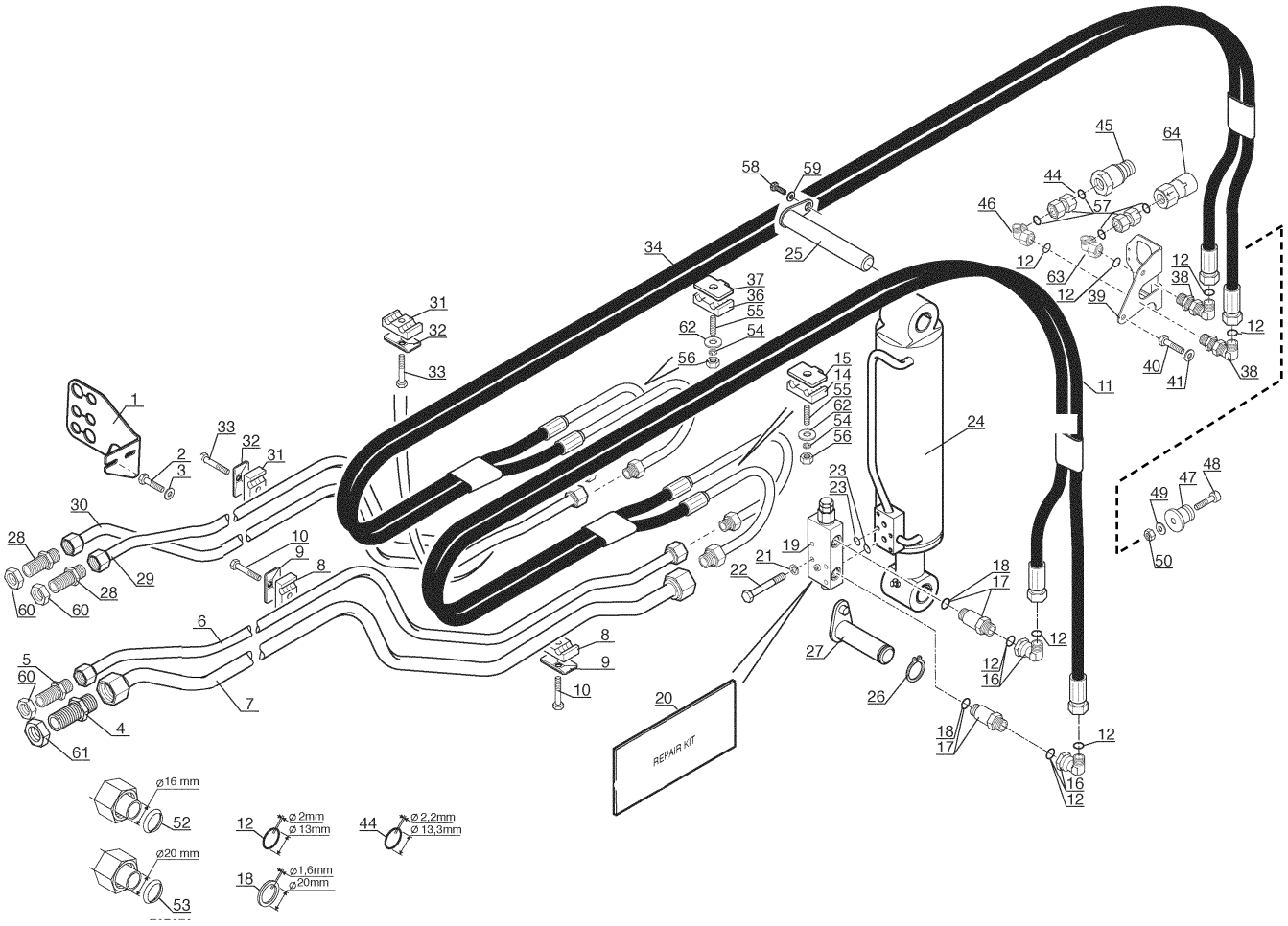
a *When equipped with optional ride control.*

b *Includes items 98 and 99.*


11
Ø1,6 mm
Ø20 mm
Ø20 mm
16
Ø16 mm
14
3
4
3
1
3
2
3
15
16
18
20
13
14
17
19
6
REPAIR KIT
9
8
7
7
5
11
10
14
13
11
12
16
15
10 AE 792

Ref. No.	Part No.	Description	Qty. Req.
01	*Note a*	Extend Cylinder	1
02	215283	Pin, Extend Cyl. Base End	1
03	219024	Snap ring	4
04	215282	Pin, Extend Cyl. Rod End	1
05	219961	Valve	1
06	219988	Repair Kit	1
07	218440	O-Ring	2
08	219618	Bolt, M8-50	4
09	219054	Washer, W8	4
10	219149	Adapter	1
11	217930	Seal	AR
12	218441	Adapter	1
13	215286	Hydraulic Tube	1
14	217921	Seal	AR
15	215285	Hydraulic Tube	1
16	217922	Seal	AR
17	218871	Adapter	1
18	218873	Adapter	1
19	219043	Nut	1
20	218872	Nut	1

a *Refer to the Hydraulic Components section for cylinder information.*

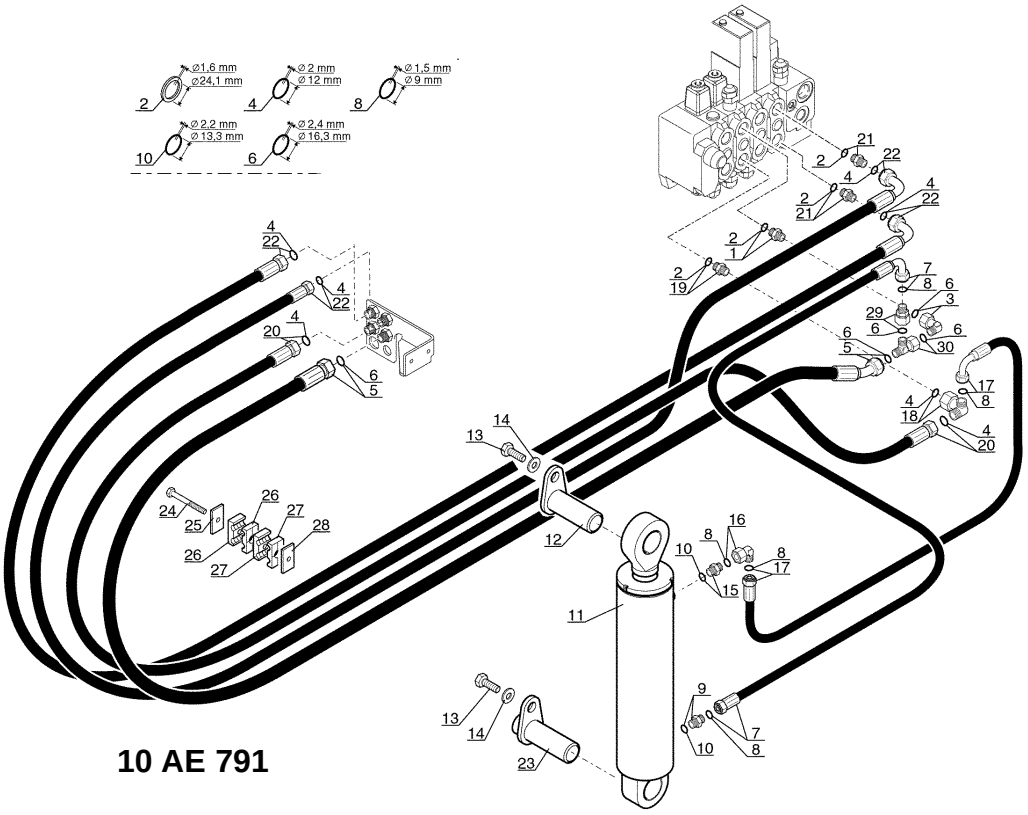

REPAIR KIT
ø16 mm
52
ø20 mm
53
12 ø 2mm ø 13mm
18 ø1,6mm ø20mm
44 ø 2,2mm ø 13,3mm

10 AE 789

Ref. No.	Part No.	Description	Qty. Req.
01	215295	Bracket	1
02	219055	Bolt	2
03	218510	Washer	2
04	218873	Adapter	1
05	218871	Adapter	1
06	218882	Tube	1
07	218881	Tube	1
08	218380	Half-clamp	2
09	218365	Protection plate	2
10	219852	Bolt	2
11	215100	Hose	1
12	215294	O-ring	AR
14	218363	Half-clamp	1
15	218733	Fastening plate	1
16	218464	Adapter	2
17	217977	Adapter	2
18	217930	Seal	AR
19	219957	Balancing valve	1
20	219984	Repair kit	AR
21	219054	Washer	4
22	219618	Bolt	4
23	218440	O-ring	2
24	*Note a*	Tilt cylinder	1
25	215293	Pin	1
26	217956	Snap ring	1
27	218000	Articulating pin	1
28	218871	Adapter	2
29	218880	Tube	1
30	218879	Tube	1
31	218363	Half-clamp	2
32	218361	Protection plate	2
33	219872	Bolt	2
34	218888	Hose	1
36	218363	Half-clamp	1
37	218733	Fastening plate	1
38	219046	Adapter	2
39	215292	Bracket	1
40	215309	Bolt, M8-10	2
41	218510	Washer, M8	2
44	217920	O-Ring	AR
45	215291	Quick Connector *(male)*	1
46	215873	Adapter	1
47	215873	Plug	2
48	217361	Bolt, M8-35	2
49	218510	Washer, M8	2
50	219616	Nut, M8	2
52	217921	Seal	AR
53	217922	Seal	AR
54	219054	Washer	2
55	218340	Bolt	2
56	219616	Nut	2
57	218022	Adapter	2
58	219699	Bolt	1
59	219067	Washer	1
60	219043	Nut	3
61	218872	Nut	1
62	218510	Washer	2
63	218014	Adapter	1
64	215290	Quick Coupler *(female)*	1

a *Refer to the Hydraulic Components section for information regarding the tilt cylinder.*

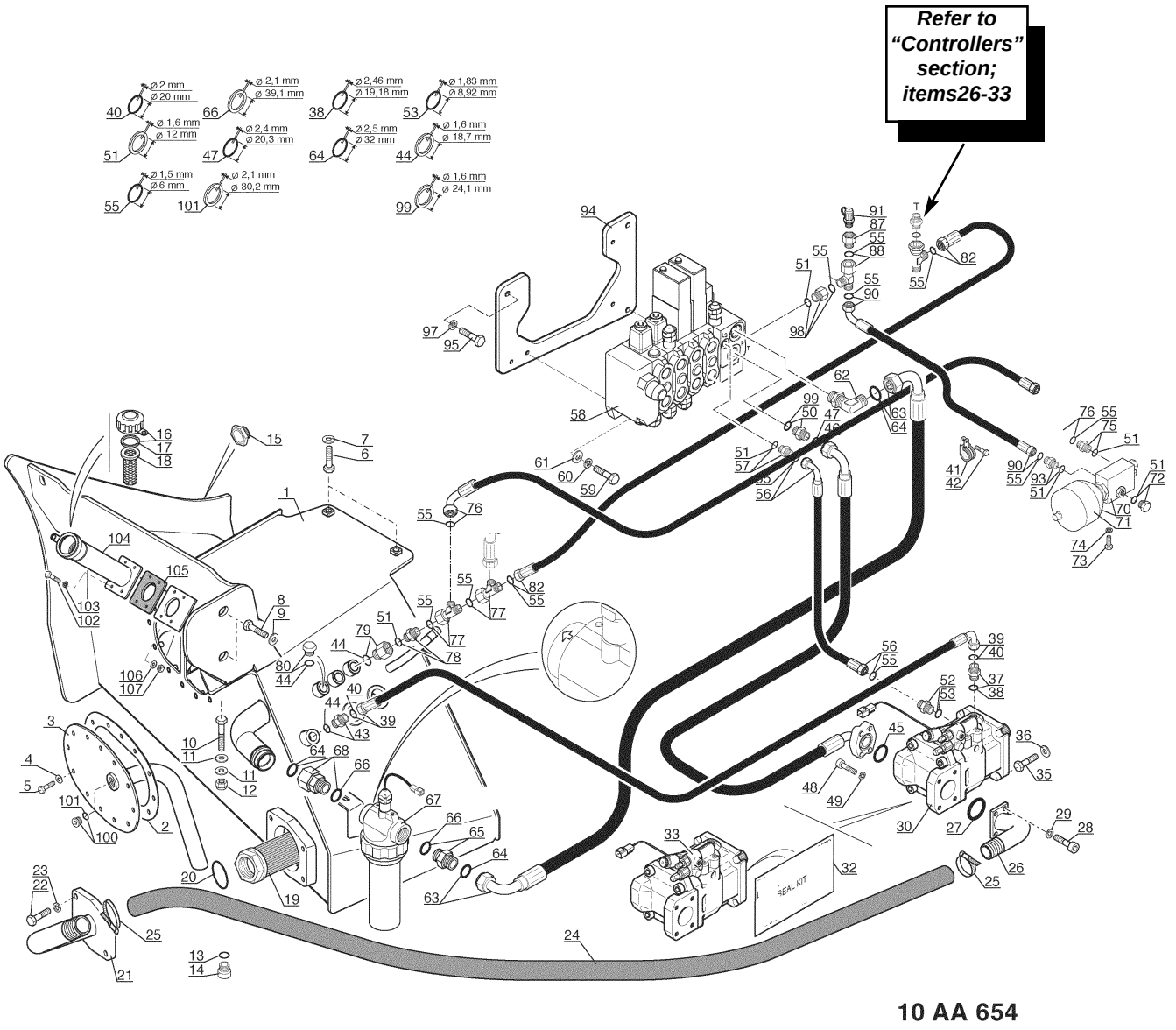
NOTE: *A conversion kit is also available to change the fittings from metric to SAE; 820280 Adapter Kit consists of (2) 103589 adapters, (1) L71686 and (1) L71687 flat face coupler.*


Ø1,6 mm
Ø24,1 mm
Ø 2 mm
Ø 12 mm
Ø1,5 mm
Ø 9 mm
Ø 2,2 mm
Ø 13,3 mm
Ø 2,4 mm
Ø 16,3 mm

10 AE 791

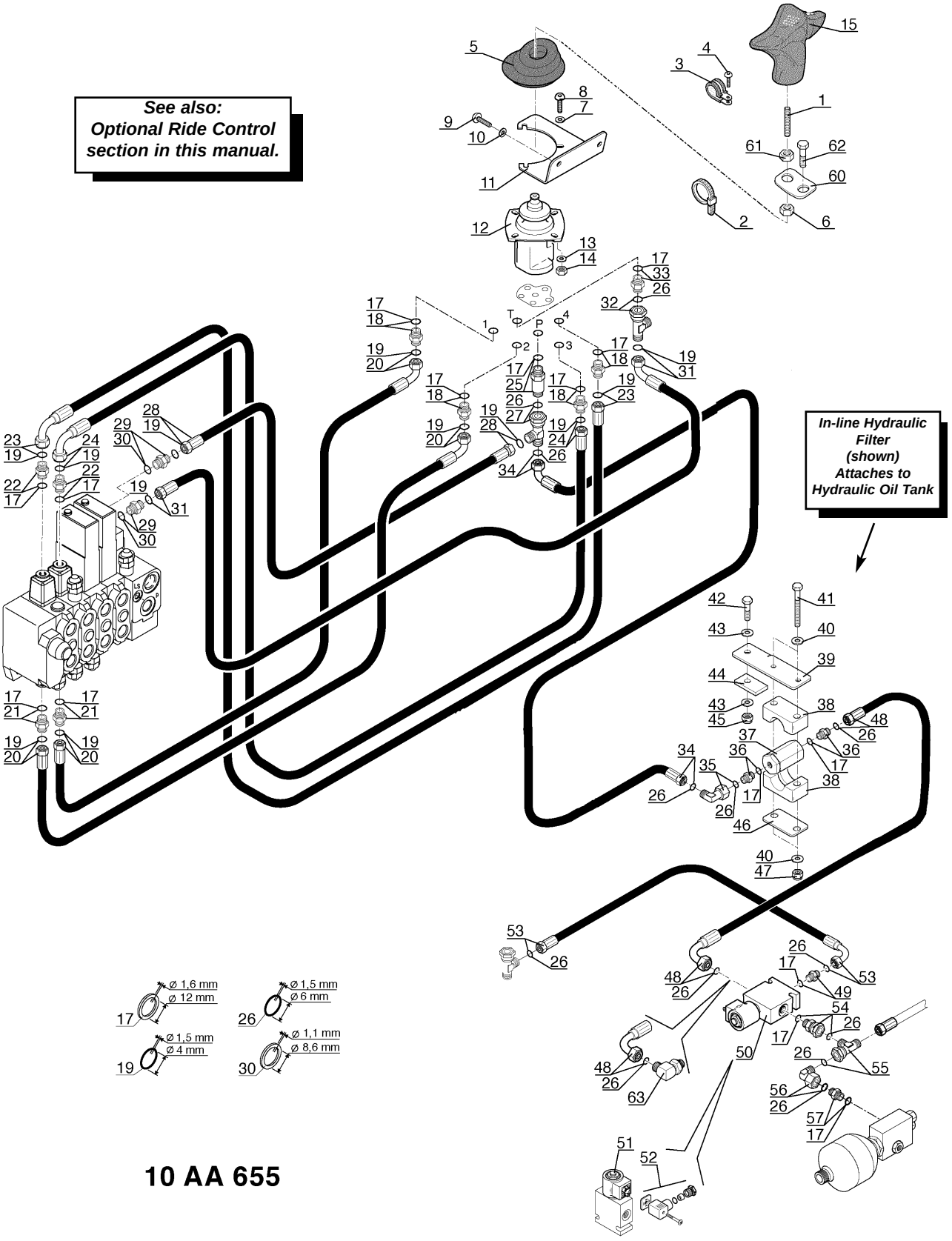
Ref. No.	Part No.	Description	Qty. Req.
01	218091	Adapter	1
02	217950	Seal	AR
03	218552	Adapter	1
04	217942	O-ring	AR
05	218081	Hose	1
06	217909	O-ring	AR
07	218072	Hose	1
08	217947	O-ring	AR
09	218356	Adapter	1
10	217920	O-ring	AR
11	*Note a*	Slave cylinder	1
12	218515	Articulating pin	1
13	219699	Bolt	2
14	219067	Washer	2
15	218356	Adapter	1
16	218473	Adapter	1
17	218080	Hose *(880 mm long)*	1
18	218014	Adapter	1
19	217952	Adapter	1
20	218074	Hose *(1450 mm long)*	1
21	217952	Adapter	2
22	218070	Hose *(1620 mm long)*	2
23	218754	Articulating pin	1
24	215284	Bolt, M8-130	1
25	218365	Protection plate	1
26	218372	Half-clamp	2
27	218811	Half-clamp	2
28	218825	Protection plate	1
29	219913	Adapter	1
30	218640	Adapter	1

a *Refer to the Hydraulic Components section for cylinder information.*


Refer to "Controllers" section; items26-33
Ø 2 mm
Ø 20 mm
Ø 2,1 mm
Ø 39,1 mm
Ø 2,46 mm
Ø 19,18 mm
Ø 1,83 mm
Ø 8,92 mm
Ø 1,6 mm
Ø 12 mm
Ø 2,4 mm
Ø 20,3 mm
Ø 2,5 mm
Ø 32 mm
Ø 1,6 mm
Ø 18,7 mm
Ø 1,5 mm
Ø 6 mm
Ø 2,1 mm
Ø 30,2 mm
Ø 1,6 mm
Ø 24,1 mm
SEAL KIT
10 AA 654

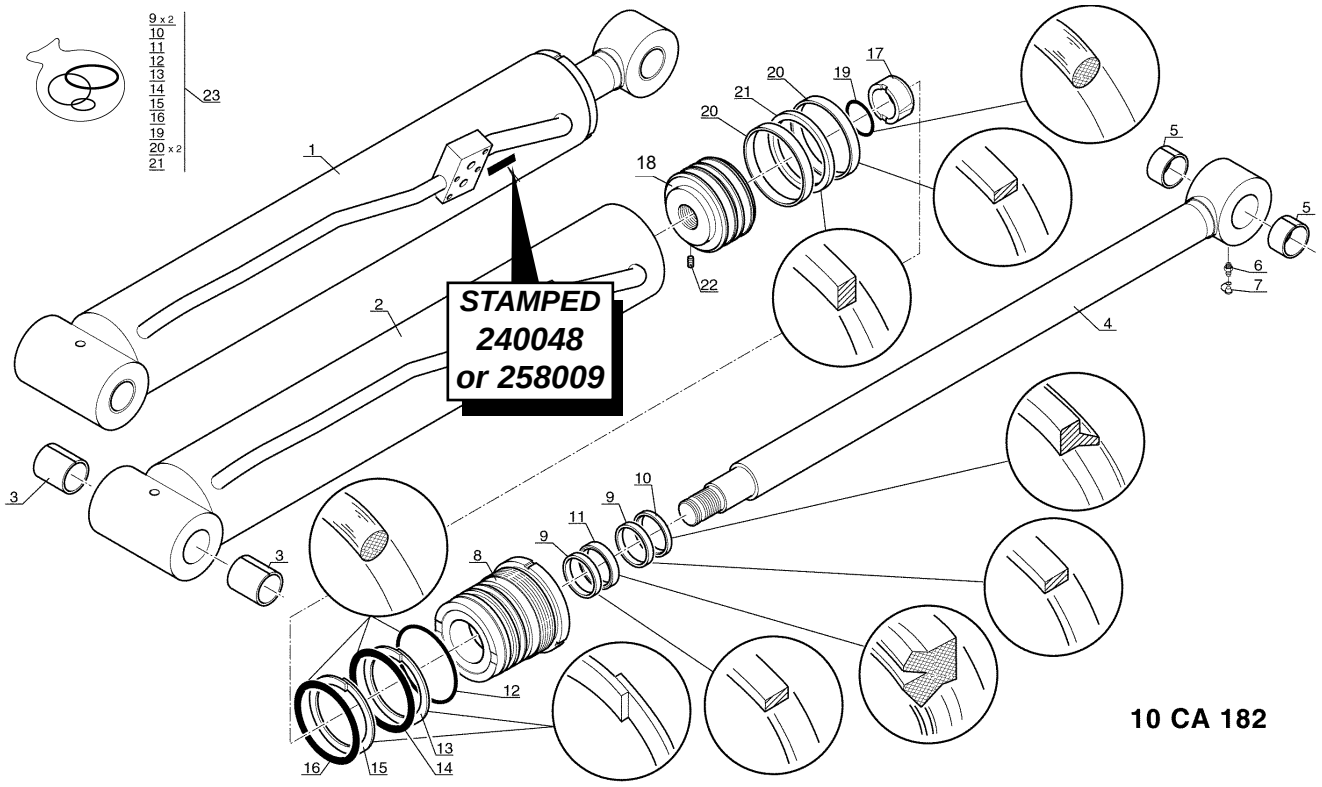
Ref. No.	Part No.	Description	Qty. Req.
01	218061	Hydraulic tank	1
02	218729	Seal	1
03	218026	Cover	1
04	218510	Washer	12
05	219610	Bolt	12
06	219623	Bolt	2
07	219918	Washer	2
08	219870	Bolt	2
09	219918	Washer	2
10	219626	Bolt	1
11	219918	Washer	2
12	219063	Nut	1
13	218437	Seal	2
14	218436	Drain plug	2
15	219151	Gauge	1
16	219937	Cap	1
17	218265	Seal	1
18	219864	Filter	1
19	219945	Primary circuit strainer	1
20	218644	O-ring	1
21	215313	Flange / Hydraulic Tank	1
22	219870	Bolt	4
23	219050	Washer	4
24	218646	Hose	1
25	218393	Clamp	2
26	218060	Delivery port adapter	1
27	219066	O-ring	1
28	218023	Bolt	4
29	217900	Washer	4
30	218059	Complete Pump	1
32	218252	Seal kit	1
33	218059	Complete Pump	1
35	218963	Bolt	2
36	219919	Washer	2
37	218503	Adapter	1
38	219152	O-ring	AR
39	218050	Hose	1
40	217944	O-ring	AR
41	218391	Clamp	1
42	219610	Bolt	1
43	216120	Adapter	1
44	217933	Seal	AR
45	217899	O-ring	1
46	106802	Hose	1
47	217949	O-ring	AR
48	217904	Bolt	4
49	219905	Washer	4
50	217958	Adapter	1
51	217929	Seal	AR
52	218010	Adapter	1
53	217907	O-ring	AR
55	217943	O-ring	AR
56	218065	Hose	1
57	218453	Adapter	1
58	215312	Main Hydraulic Valve *(complete)*	1
59	219868	Bolt	3
60	219051	Washer	3
61	219028	Washer	3
62	218011	Adapter	1
63	218012	Hose	1
64	217961	O-ring	AR
65	218643	Adapter	1
66	217951	Seal	AR
67	218083	Filter	1
68	218642	Adapter	1
70	218082	Complete hydraulic accumulator	1
71	218200	Hydraulic accumulator	1
72	217989	Plug	1
73	219055	Bolt	2
74	219054	Washer	2
75	218453	Adapter	1
76	217986	Hose	1
77	218443	Adapter	1
78	218453	Adapter	1
79	218095	Adapter	1
80	218455	Plug	1
82	218093	Hose	1
87	218097	Adapter	1
88	218443	Adapter	1
90	218064	Hose	1
91	219899	Pressure test	1
93	218453	Adapter	1
94	218049	Bracket	1
95	219621	Bolt	3
97	219051	Washer	3
98	218094	Adapter	1
99	217950	Seal	AR
100	217993	Plug	1
101	217948	Seal	AR
102	219620	Bolt	4
103	219051	Washer	4
104	218829	Tube	1
105	218830	Gasket	1
106	219028	Washer	4
107	219422	Nut	4

NOTE: *For testing pressures, order 215371 Test Hose and 215372 Adapter for Gauge.*


See also:
Optional Ride Control
section in this manual.
In-line Hydraulic
Filter
(shown)
Attaches to
Hydraulic Oil Tank
Ø 1,6 mm
Ø 12 mm
Ø 1,5 mm
Ø 4 mm
Ø 1,5 mm
Ø 6 mm
Ø 1,1 mm
Ø 8,6 mm

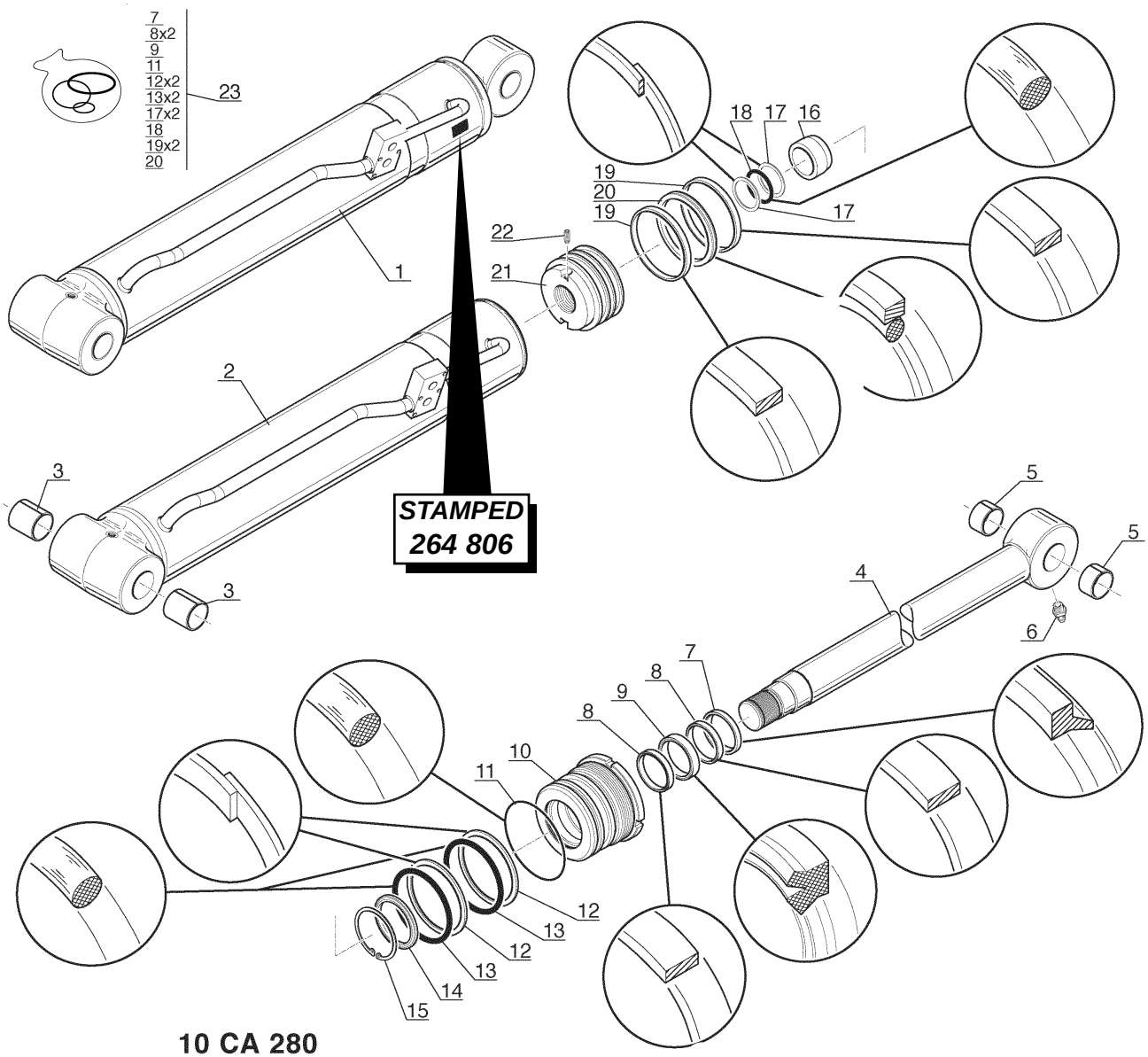
10 AA 655

Ref. No.	Part No.	Description	Qty. Req.
01	217980	Bolt, M12-50	1
02	218347	Clamp	3
03	217908	Clamp	1
04	219929	Bolt, M5-10	1
05	215311	Bellows	1
06	219157	Nut, M12	1
07	215789	Washer, M6	3
08	218507	Bolt, M6-20	3
09	218049	Bolt, M6-16	2
10	218439	Washer, M6	2
11	215297	Bracket.	1
12	218024	Joystick Control Valve	1
13	218439	Washer, M6	3
14	219022	Nut, M6	3
15	215310	Controller, Multifunction	1
17	217929	Seal.	AR
18	217992	Adapter	4
19	218092	O-ring	AR
20	218075	Hose *(850 mm long)*	2
21	217992	Adapter	2
22	217992	Adapter	2
23	218077	Hose *(950 mm long)*	1
24	218076	Hose *(900 mm long)*	1
25	217983	Adapter	1
26	217943	O-Ring	AR
27	218443	Adapter	1
28	218078	Hose *(550 mm long)*	1
29	218098	Adapter	2
30	217985	Seal.	AR
31	218053	Hose	1
32	218443	Adapter	1
33	218453	Adapter	1
34	215537	Hose *(980 mm long)*	1
35	219156	Adapter	1
36	218453	Adapter	2
37	215532	Filter, In-Line	1
38	215536	Clamp	2
39	215535	Filter Bracket	1
40	218439	Washer, M6	4
41	218350	Bolt, M6-80	2
42	219872	Bolt, M8-30	1
43	218510	Washer, M8	2
44	215534	Plate.	1
45	219169	Nut, M8	1
46	216665	Protection Plate	1
47	218344	Nut, M6	2
48	218065	Hose *(450 mm long)*	1
50	215309	Control Valve *(complete)*	1
51	215308	Solenoid, Electric.	1
52	215301	Connector, Electrical	1
53	215300	Hose *(520 mm long)*	1
54	218094	Adapter	1
55	218443	Adapter	1
56	219156	Adapter	1
57	218453	Adapter	1
60	215299	Bracket.	1
61	218319	Nut, M12	1
62	218341	Bolt, M12-16	1
63	215298	Adapter	1



Ref. No.	Part No.	Description	Qty. Req.
01	218905	Lifting cylinder	1
02	NSS	Cylinder body	1
03	218538	Bushing	2
04	219396	Cylinder rod	1
05	219229	Bushing	2
06	218316	Grease zerk	1
07	218460	Cap	1
08	219395	Fastening ring	1
09	219272	Seal	2
10	219162	Seal	1
11	219161	Seal	1
12	218426	O-ring	1
13	219707	Anti-extrusion seal	1
14	219709	O-ring	1
15	219708	Anti-extrusion seal	1
16	219674	O-ring	1
17	219397	Bushing	1
18	219400	Cylinder piston	1
19	219044	O-ring	1
20	219398	Seal	2
21	219399	Seal	1
22	218484	Bolt	1
23	219978	Seal kit	1

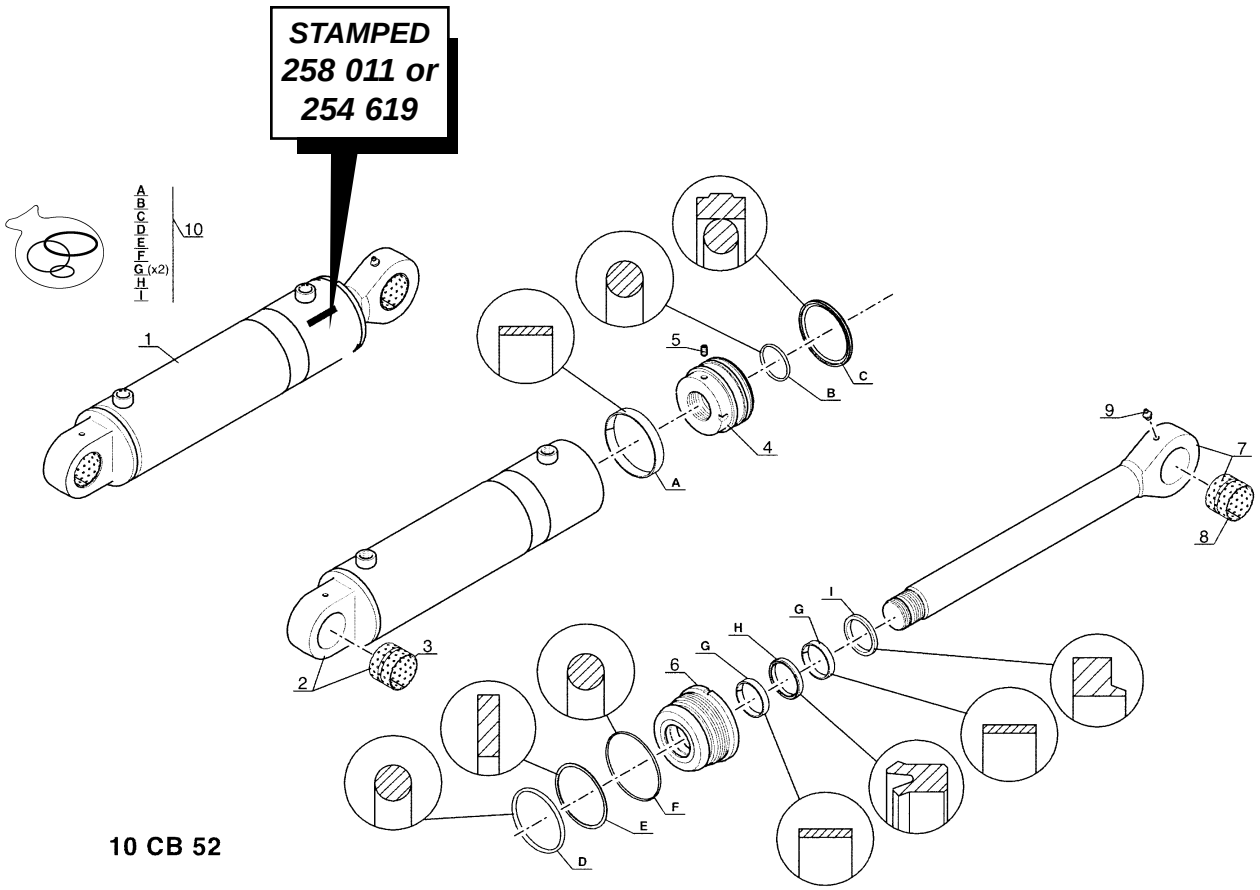
NOTE: *Before ordering service parts, be sure to verify that the cylinder body is stamped 240 048 or 258 009 as shown in figure 10 CA 182, above.*



10 CA 280

Ref. No.	Part No.	Description	Qty. Req.
01	106811	Lifting cylinder	1
02	NSS	Cylinder body	1
03	218538	Bushing	2
04	215274	Cylinder rod	1
05	219229	Bushing	2
06	218316	Grease zerk	1
07	215272	Wiper Seal	1
08	215271	Seal	2
09	215270	Rod Seal	1
10	215269	Fastening Ring	1
11	215268	O-ring	1
12	215267	Anti-extrusion Seal	2
13	215266	O-ring	2
14	215265	Socket	1
15	215264	Packing Ring	1
16	215263	Socket	1
17	215262	Anti-extrusion seal	2
18	215261	O-ring	1
19	215260	Seal	1
20	215259	Seal	1
21	215258	Piston	1
22	215433	Screw	1
23	215257	Seal Kit	1

NOTE: *Before ordering service parts, be sure to verify that the cylinder body is stamped 264 806 as shown in figure 10CA280, above.*

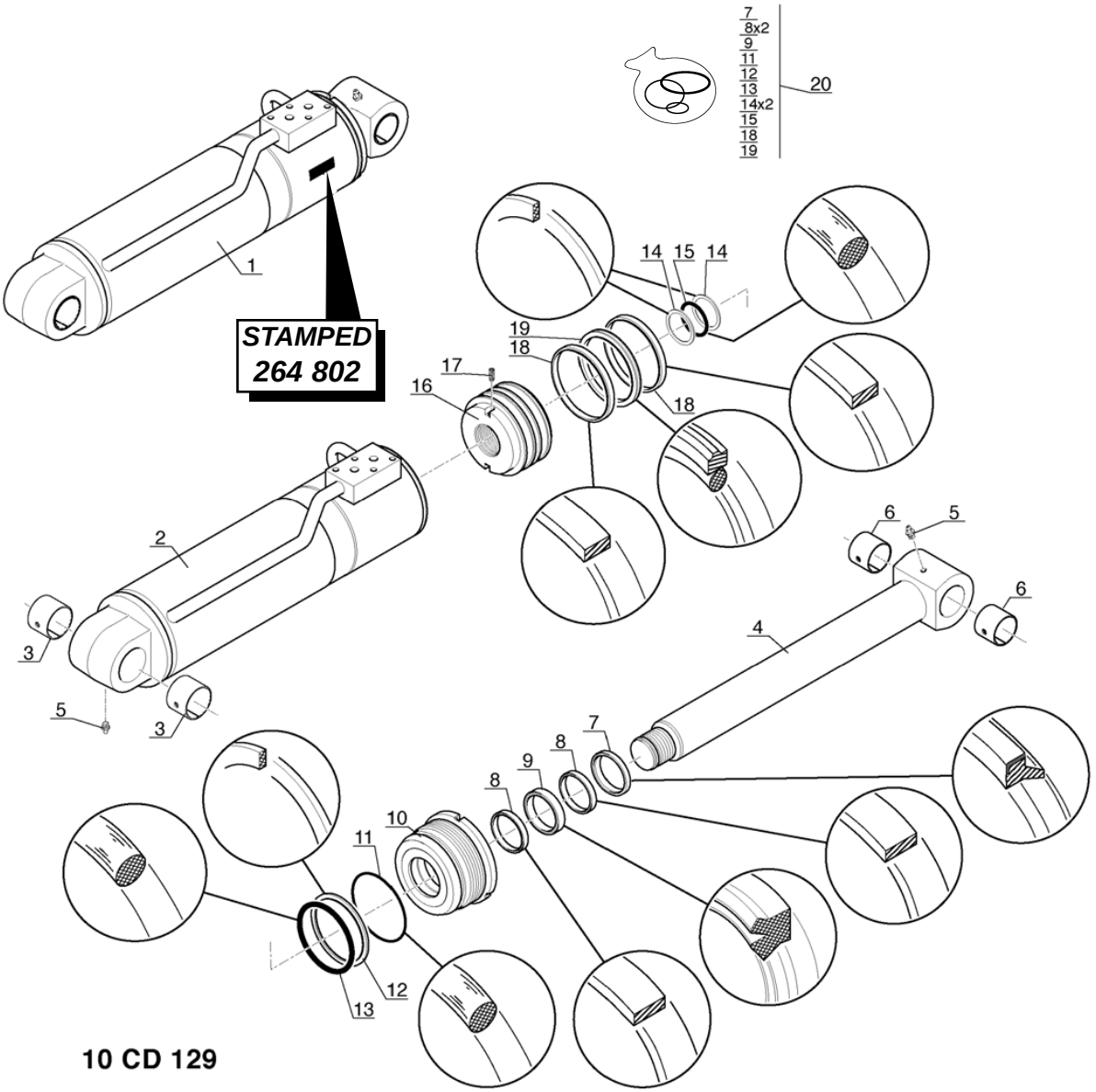


10 CB 52

Slave (Compensation) Cylinder

Ref. No.	Part No.	Description	Qty. Req.
01	215437	Slave Cylinder	1
02	215436	Cylinder body	1
03	218735	Bushing	1
04	215434	Piston	1
05	215433	Bolt	1
06	215432	Ring	1
07	215431	Cylinder rod	1
08	218735	Bushing	1
09	218316	Grease zerk	1
10	215429	Seal kit	1

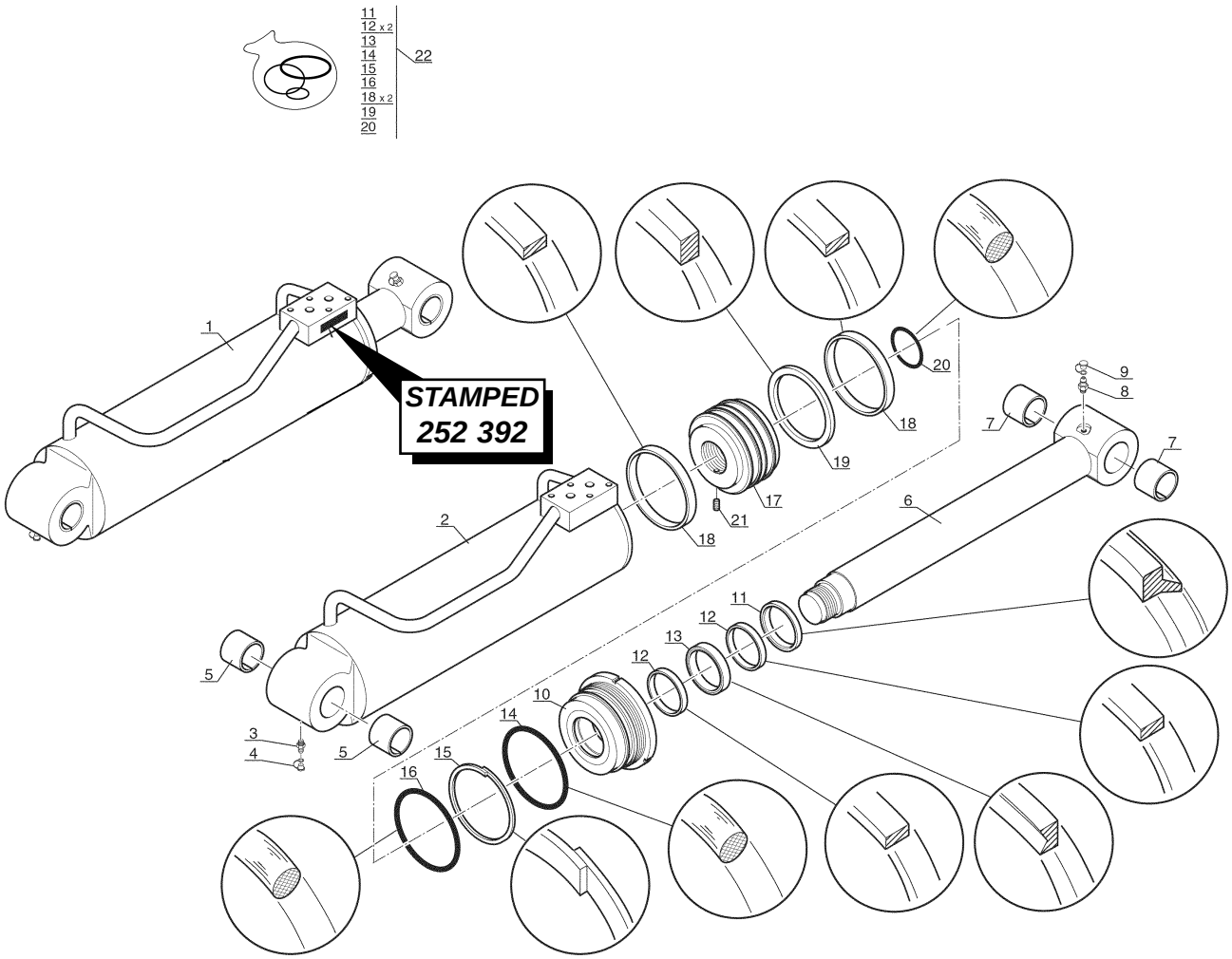
NOTE: *Before ordering service parts, be sure to verify that the cylinder body is stamped 258 011 or 254 619 as shown in figure 10 CB 52, facing page.*



10 CD 129

Ref. No.	Part No.	Description	Qty. Req.
01	106812	Tilt Cylinder	1
02	NSS	Cylinder Housing	1
03	215061	Bushing	2
04	215060	Cylinder Rod	1
05	218316	Grease Zerk	2
06	217974	Bushing	2
07	NSS	Wiper Seal	1
08	NSS	Seal	2
09	NSS	Rod Seal	1
10	215059	End Gland	1
11	NSS	O-Ring	1
12	NSS	Seal	1
13	NSS	O-Ring	1
14	NSS	Seal	2
15	NSS	O-Ring	1
16	215058	Piston	1
17	215433	Bolt	1
18	NSS	Seal	2
19	NSS	Piston Seal	1
20	215062	Seal Kit *(Includes items 7-9, 11-15, 18 & 19)*	1

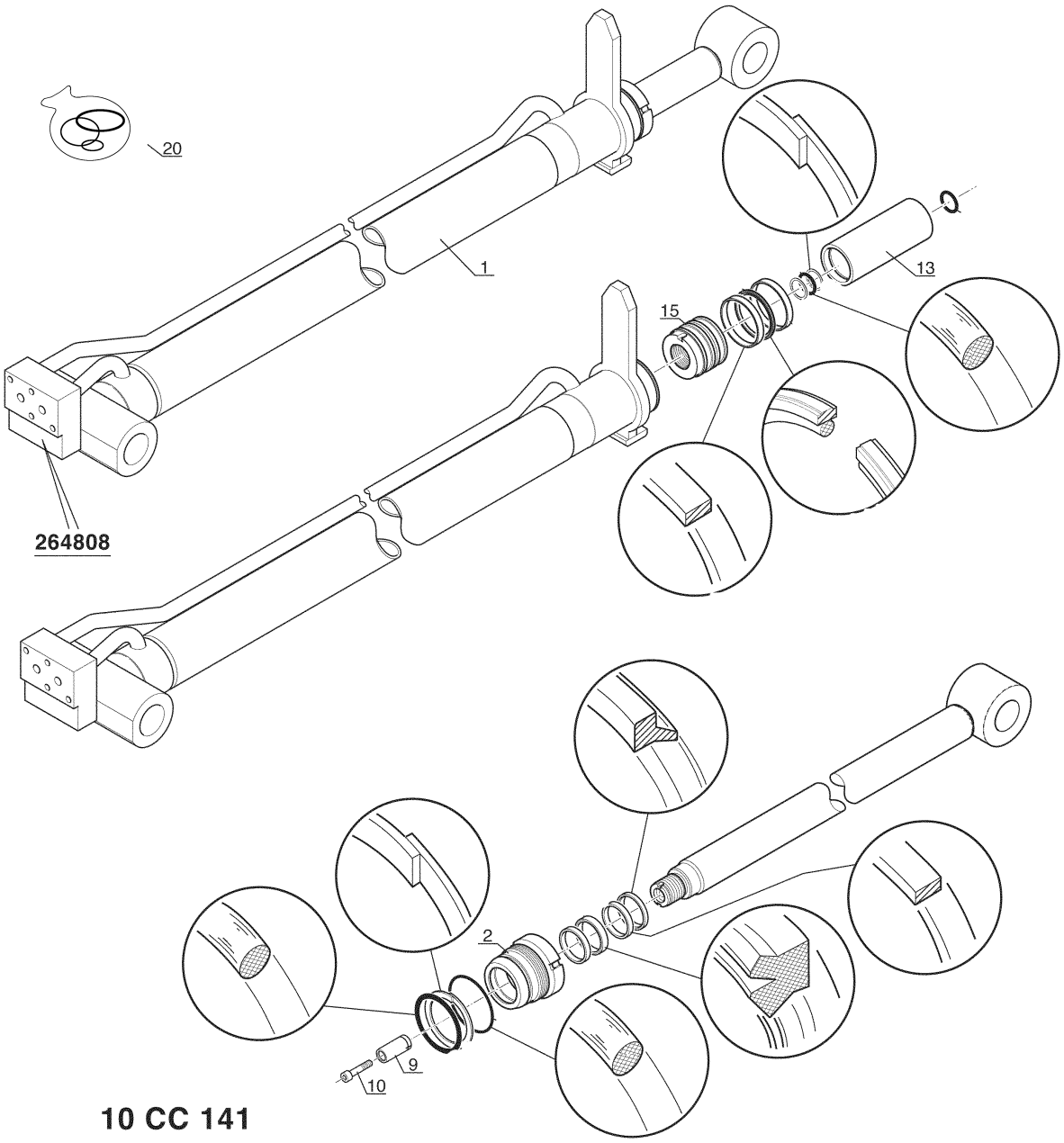
NOTE: *Before ordering service parts, be sure to verify that the cylinder body is stamped 264 802 as shown in figure 10 CD 129, above.*



10 CD 98

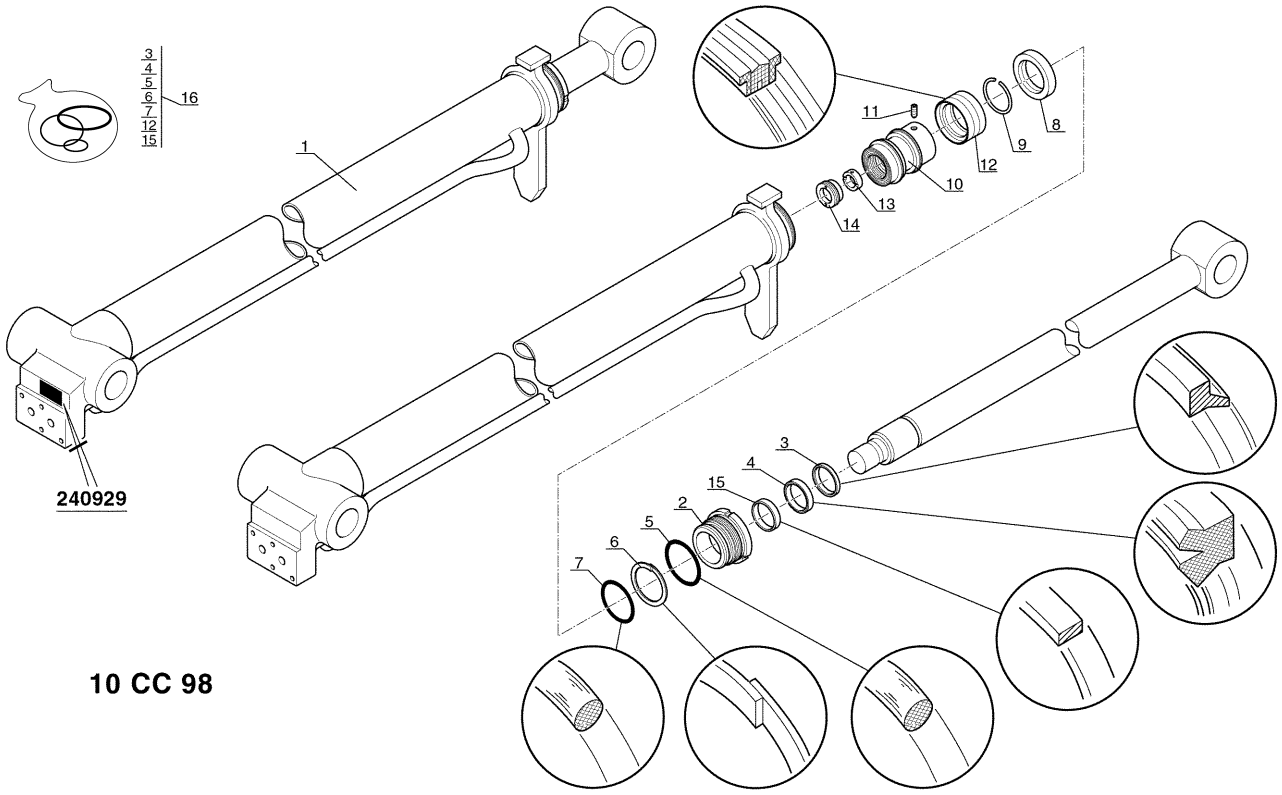
Ref. No.	Part No.	Description	Qty. Req.
01	218048	Tilt Cylinder	1
02	218206	Cylinder body	1
03	218316	Grease zerk	1
04	218460	Cap	1
05	218735	Bushing	2
06	218143	Cylinder rod	1
07	219176	Bushing	2
08	218316	Grease zerk	1
09	218460	Cap	1
10	218207	Fastening ring	1
11	217963	Seal	1
12	217973	Seal	2
13	217971	Seal	1
14	217934	O-ring	1
15	218142	Anti-extrusion seal	1
16	218196	O-ring	1
17	218144	Cylinder piston	1
18	218208	Seal	2
19	218145	Seal	1
20	219044	O-ring	1
21	218484	Bolt	1
22	219990	Seal kit	1

NOTE: *Before ordering service parts, be sure to verify that the cylinder body is stamped 252 392 as shown in figure 10 CD 98, above.*



Ref. No.	Part No.	Description	Qty. Req.
01	106807	Telescope cylinder	1
02	215051	Fastening ring	1
09	215047	Socket	1
10	215046	Bolt	1
13	215050	Spacer	1
15	215052	Cylinder Piston	1
20	215044	Seal Kit	1

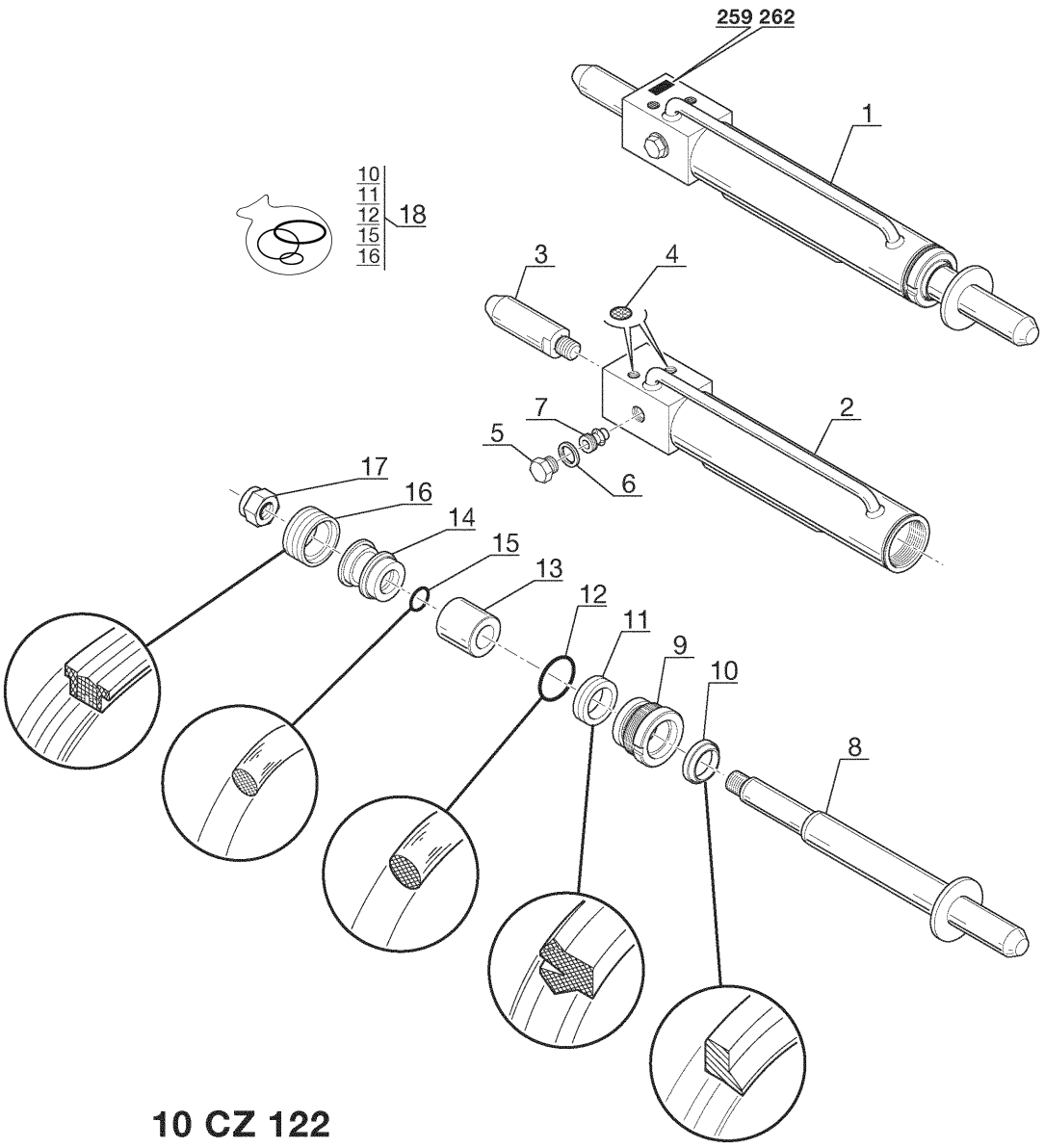
NOTE: *Before ordering service parts, be sure to verify that the cylinder body is stamped 264 805 as shown in figure 10 CC 141, above.*



10 CC 98

Ref. No.	Part No.	Description	Qty. Req.
01	218912	Telescope cylinder	1
02	219697	Fastening ring	1
03	219859	Seal	1
04	219854	Seal	1
05	218343	O-ring	1
06	218406	Anti-extrusion seal	1
07	219672	O-ring	1
08	219183	Bushing	1
09	218477	Snap ring	1
10	219403	Cylinder piston	1
11	218112	Bolt	1
12	219182	Seal	1
13	219222	Bushing	1
14	219376	Bushing	1
15	219278	Seal	1
16	219989	Seal kit	1

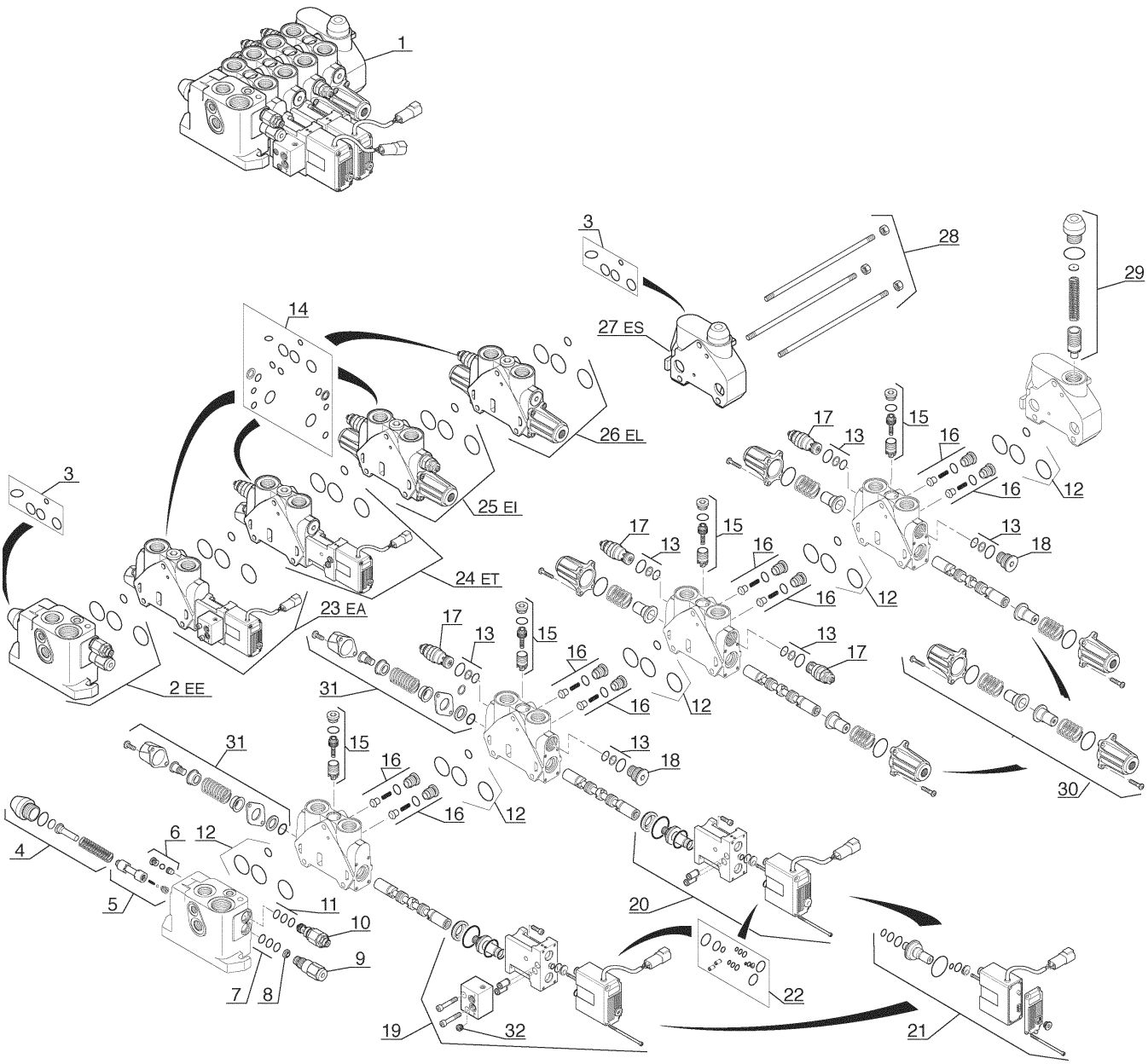
NOTE: *Before ordering service parts, be sure to verify that the cylinder body is stamped 240 929 as shown in figure 10 CC 98, above.*



10 CZ 122

Carriage Lock Cylinder

Ref. No.	Part No.	Description	Qty. Req.
01	215416	Cylinder	1
02	NSS	Cylinder Body	1
03	215417	Lock Pin	1
04	217089	Screen	1
05	217090	Plug	1
06	217091	Seal	1
07	217092	Valve	1
08	217093	Cylinder Rod	1
09	217094	Head Gland	1
10	217095	Seal	1
11	217096	Seal	1
12	219158	O-ring	1
13	217097	Spacer	1
14	217098	Cylinder Piston	1
15	217099	O-ring	1
16	217100	Seal	1
17	217101	Nut	1
18	217102	Seal Kit	1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26 EL
25 EI
24 ET
23 EA
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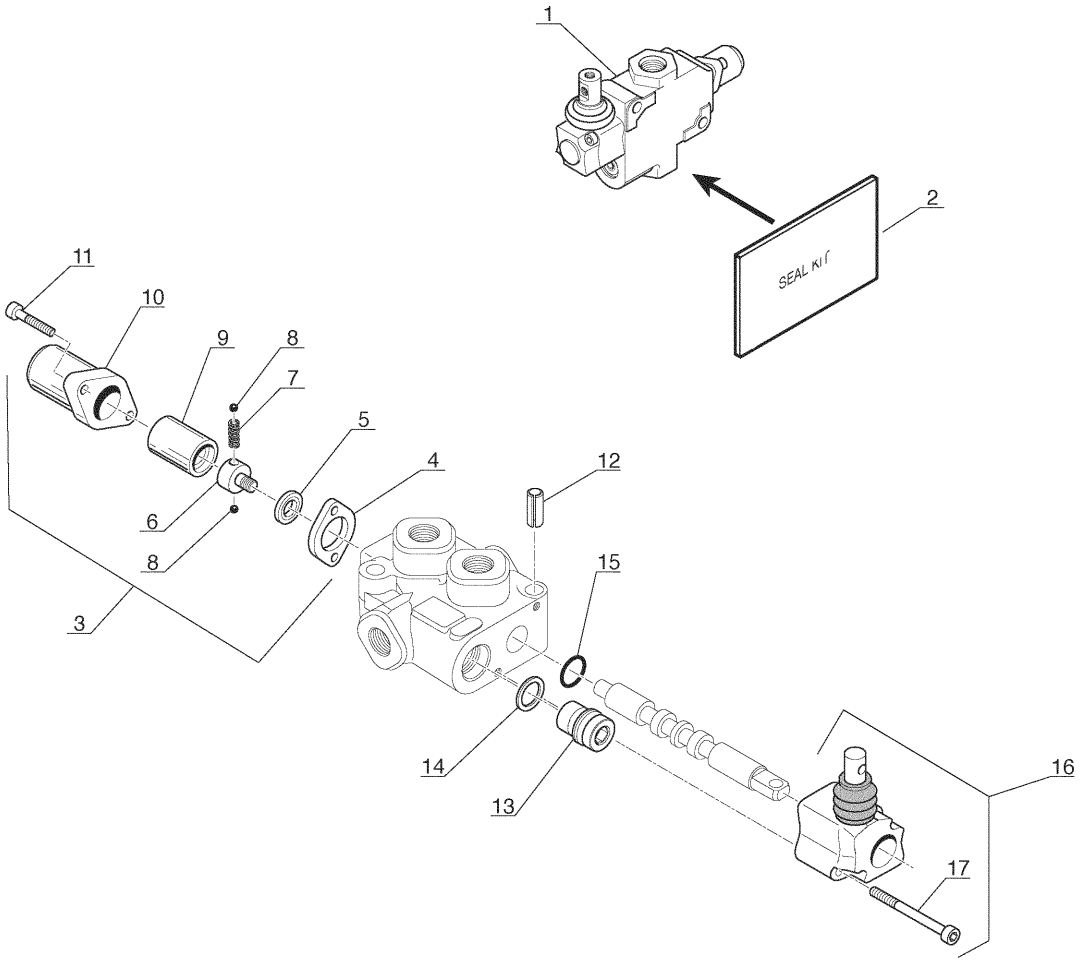
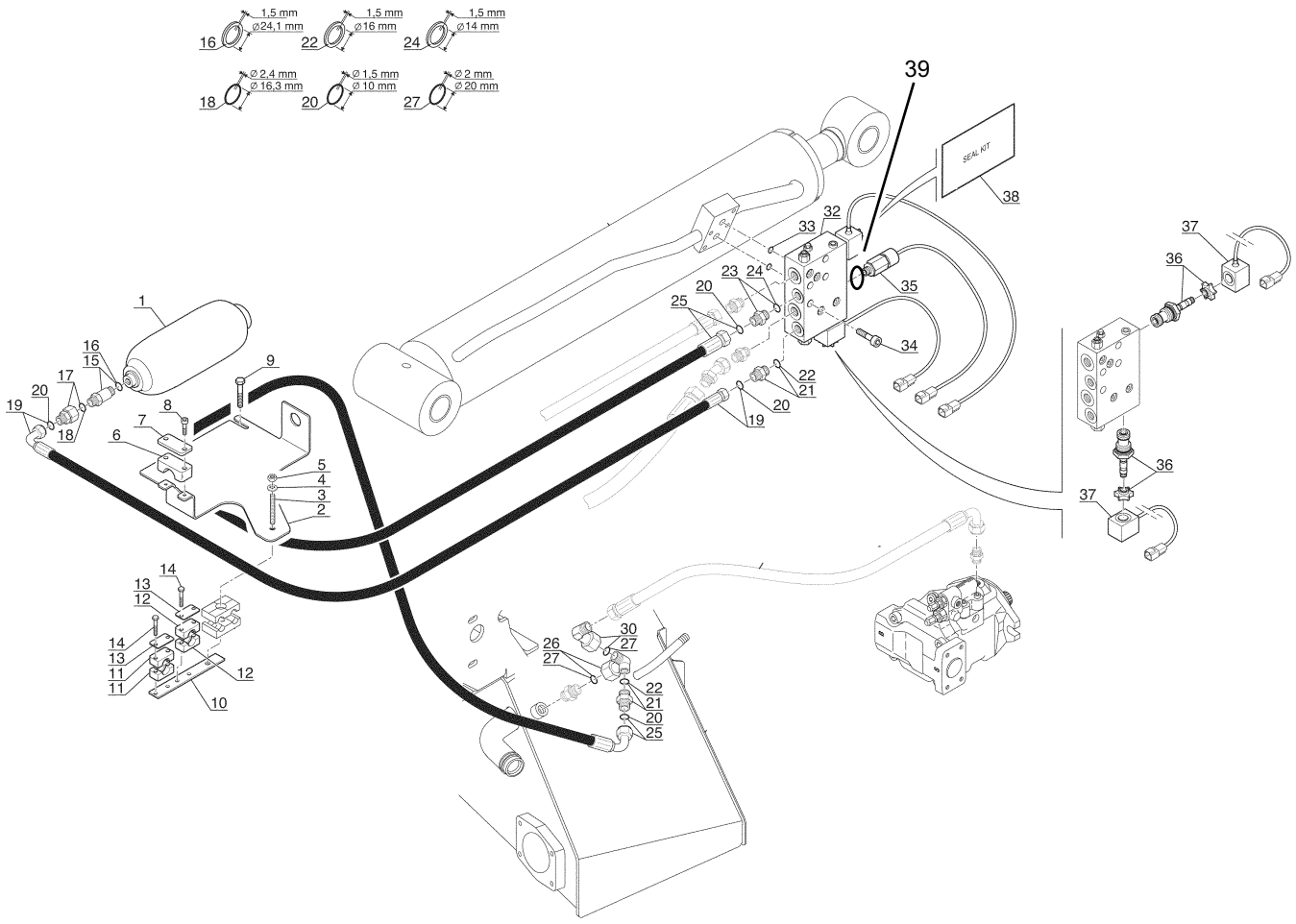
10 DA 325

Ref. No.	Part No.	Description	Qty. Req.
01	215312	Complete Valve	1
02	218185	Inlet section	1
03	218183	Seal kit	AR
04	218195	Plug kit	1
05	218194	Piston kit	1
06	218186	Selector kit	1
07	218177	Seal	1
08	218190	Filter	1
09	218202	Flow regulator	1
10	218212	Relief valve	1
11	218213	Seal	1
12	218183	Seal kit	AR
13	218179	Seal	6
14	218176	Seal kit	AR
15	218203	Balancing valve	4
16	218182	Valve	8
17	218180	Relief valve	4
18	218181	Plug	2
19	215256	Complete electrical drive	1
20	215255	Complete electrical drive	1
21	218215	Electric control	2
22	218216	Seal kit	AR
23	215254	Work section *(Attachment)*	1
24	218253	Work section *(Telescope)*	1
25	218191	Work section *(Tilting)*	1
26	218175	Work section *(Lifting)*	1
27	218187	End section	1
28	218205	Tie rod *(4 rods and nuts)*	1
29	218204	Relief valve	1
30	218178	Spring return drive	2
31	218219	Drive	2
32	218220	Filter	1



10 DA 118

Ref. No.	Part No.	Description	Qty. Req.
01	218695	Valve	1
02	219124	Seal kit	1
03	219111	Spring return drive	1
04	219119	Spacer	1
05	219117	Washer	1
06	219121	Bolt	1
07	219120	Spring	1
08	219122	Ball	2
09	219126	Coupling	1
10	219118	Cap	1
11	219123	Bolt	2
12	219113	Pin	2
13	219116	Plug	1
14	219115	Washer	1
15	219112	O-ring	2
16	219110	Complete manual drive	1
17	218398	Bolt	2


1,5 mm
⌀24,1 mm
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⌀16 mm
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⌀ 2,4 mm
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⌀ 1,5 mm
⌀ 10 mm
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⌀ 2 mm
⌀ 20 mm
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SEAL KIT
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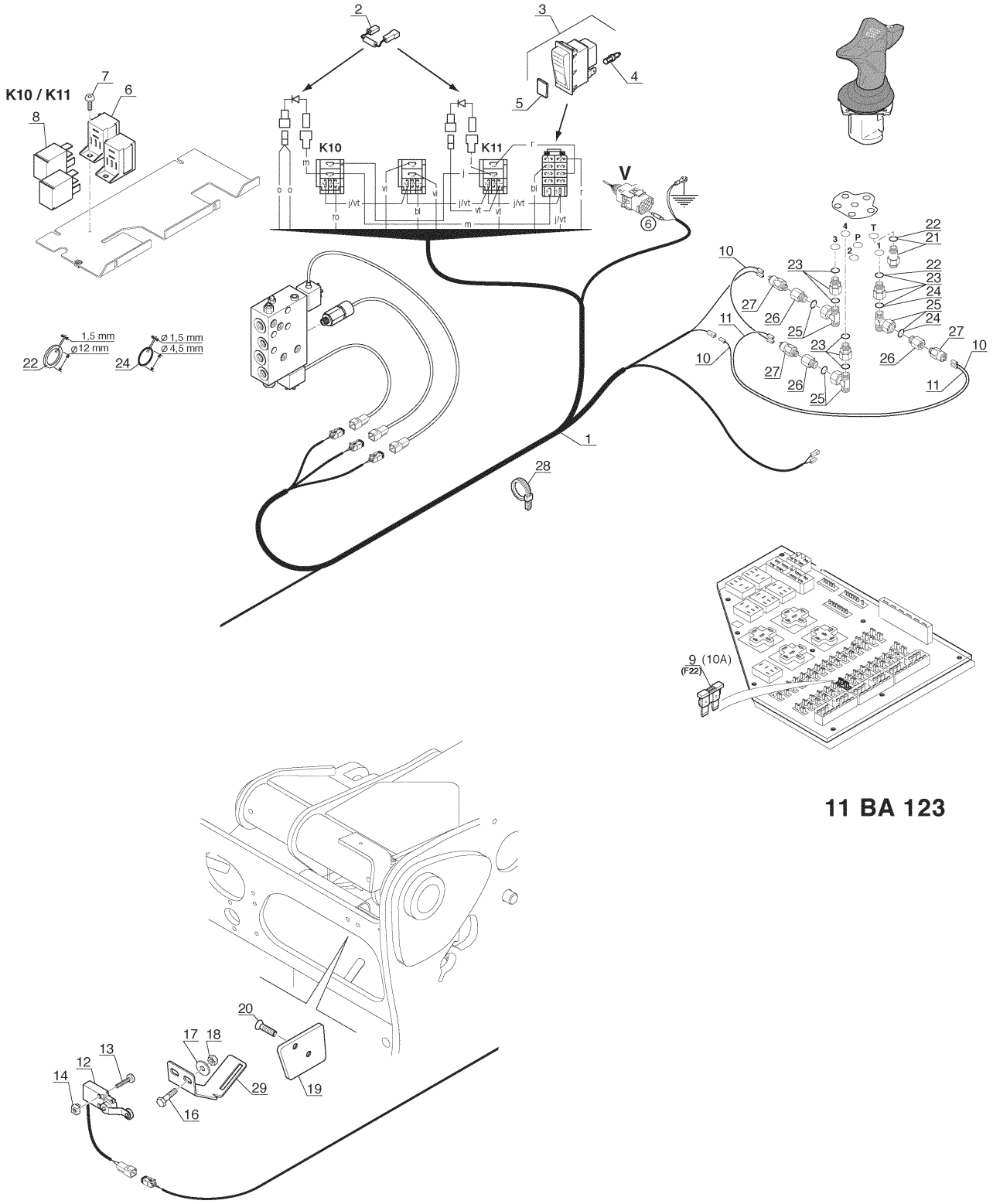
10 AF 629

Ref. No.	Part No.	Description	Qty. Req.
01	215650	Accumulator	1
02	215653	Bracket	1
03	215651	Spindle	1
04	219867	Washer	1
05	219616	Nut, M8	1
06	216664	Half Clamp	1
07	216665	Plate	1
08	216089	Bolt, M6-40	2
09	219619	Bolt, M8-60	1
10	215655	Bracket	1
11	217161	Half Clamp	2
12	215654	Half Clamp	2
13	217617	Plate	2
14	216089	Bolt, M6-40	4
15	216474	Adapter	1
16	217950	Seal	AR
17	219913	Adapter	1
18	217909	O-ring	AR
19	215652	Hose	1
20	217947	O-ring	AR
21	219045	Adapter	2
22	217833	Seal	AR
23	215649	Adapter	1
24	215396	Seal	AR
25	215656	Hose	1
26	215657	Adapter	1
27	217944	O-ring	AR
30	217773	Adapter	1
32	215647	Valve *(includes items 36 and 37)*	1
33	218440	O-ring	2
34	219166	Bolt, M8-50	4
35	215648	Low Pressure Sensor/Switch	1
36	215562	Solenoid	2
37	215561	Solenoid	2
38	215395	Seal Kit	1
39	106320	Seal Bushing	1


K10 / K11
K10
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1,5 mm
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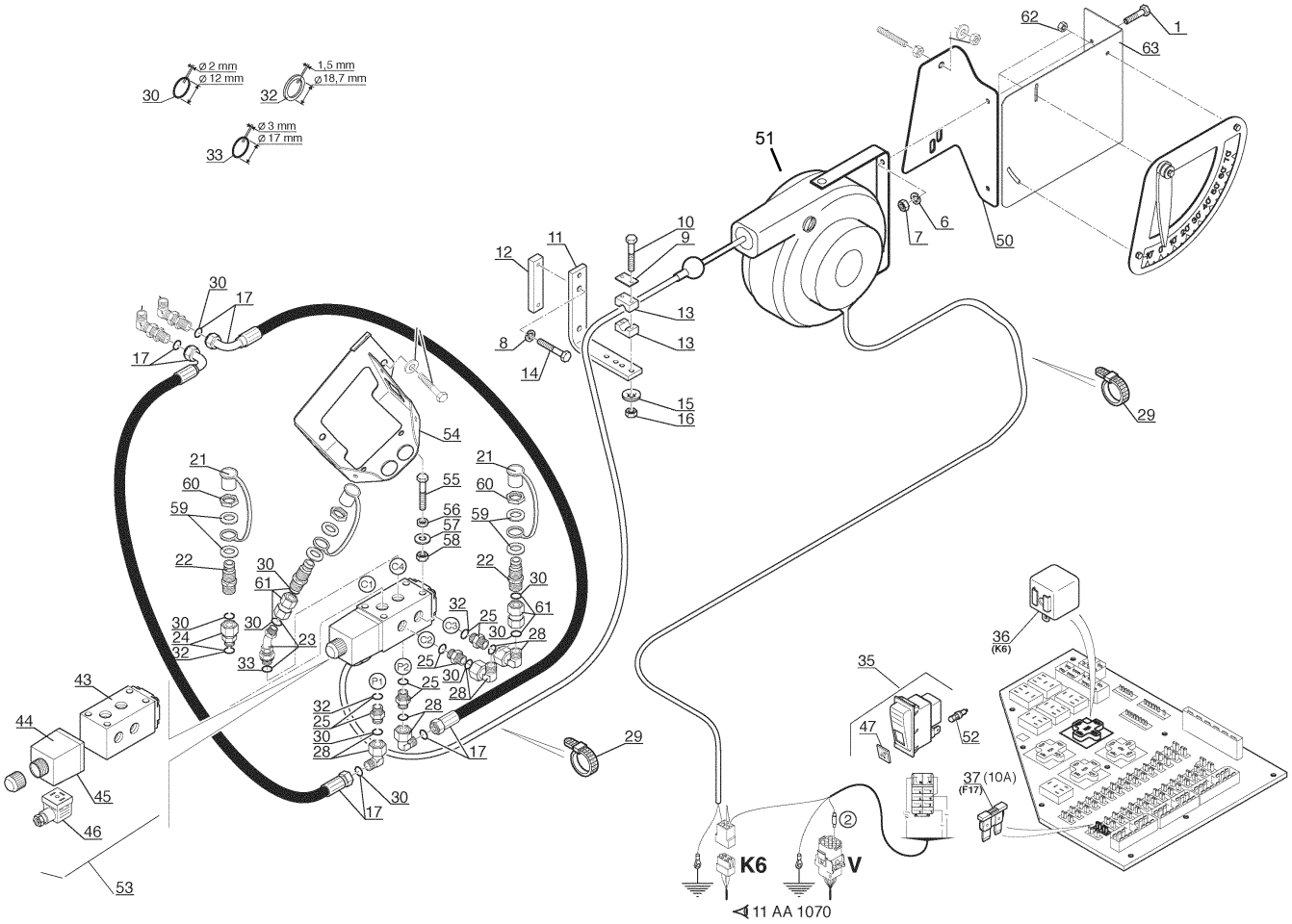
(F22)
11 BA 123

Ref. No.	Part No.	Description	Qty. Req.
01	215086	Wire Harness	1
02	217019	Diode	2
03	215629	Switch	1
04	217924	Bulb	1
05	215394	Green Lens	1
06	219691	Relay Bracket	2
07	219929	Bolt, M5-10 10.9	1
08	219948	Relay	2
09	219951	Fuse, 10A	1
10	215636	Wire Harness	2
11	215658	Wire Harness	1
12	215085	Switch	1
13	219036	Bolt, M4-20	2
14	219047	Nut	2
16	219610	Bolt, M8-25 8.8	2
17	219867	Washer	2
18	219616	Nut, M8	2
19	215644	Cam	1
20	215645	Bolt, M8-16 10.9	2
21	217983	Adapter	1
22	217929	Seal	AR
23	215632	Adapter	3
24	218092	O-ring	AR
25	215633	Adapter	3
26	215634	Adapter	3
27	215084	Pressure Switch	3
28	215630	Clamp	5
29	215083	Switch Bracket	1



10 AF 628

Ref. No.	Part No.	Description	Qty. Req.
01	219055	Bolt, M8-20	2
06	219054	Washer	8
07	219616	Nut, M8	6
08	219054	Washer, M8	2
09	218364	Plate	1
10	217901	Bolt, M6-45	2
11	215448	Bracket	1
12	215447	Plate	1
13	218378	Clamp	2
14	219872	Nut, M8	2
15	218379	Washer	2
16	219022	Nut, M8	2
17	218068	Hose *(430 mm long)*	2
21	215280	Plug	2
22	215291	Fitting	2
23	215081	Fitting	1
24	215080	Fitting	1
25	219148	Fitting	4
28	218464	Fitting	4
29	215851	Nylon Tie	22
30	215294	O-Ring	AR
32	217933	Seal	AR
33	215079	O-Ring	AR
35	215870	Switch	1
36	219958	Relay	1
37	219951	Fuse (10A)	1
43	215078	Selector Manifold	1
44	215077	Plug	1
45	215076	Solenoid	1
46	215075	Test Port Adapter	1
47	215869	Lens	1
50	215074	Hose Reel Bracket	1
51	215450	Complete Hose Reel	1
52	217924	Bulb	1
53	215443	Selector (complete)	1
54	215073	Selector Bracket	1
55	215439	Bolt M8-80	2
56	215440	Spacer	2
57	218510	Washer, M8	2
58	219169	Nut, M8	2
59	215072	Retainer	4
60	218872	Nut	2
61	215281	Fitting	1
62	219616	Nut	3
63	215071	Bracket	1

GENERAL INFORMATION

CAUTION

ALWAYS read and follow the safety precautions and information shown on decals. If any decals are damaged or unreadable, or if the unit is repainted, the decals must be replaced. If repainting, BE SURE that all decals that apply to your machine are affixed in their proper locations

If there is a decal is affixed to a part that is to be replaced, be sure that the replacement part has the decal applied, or apply a new decal.

Decal location information is provided to assist in the proper selection and application of new decals, in the event the original decals become damaged or the machine is repainted.

For correct replacement of decals, compare the location photographs to the machine before starting to refinish the unit. Check off each required decal using the illustration reference number to find the part number, description and quantity in the list. Refer to the appropriate illustration for replacement locations.

NOTE: *Refer to the Safety chapter of the Operator's Manual for specific information regarding the various safety decals.*

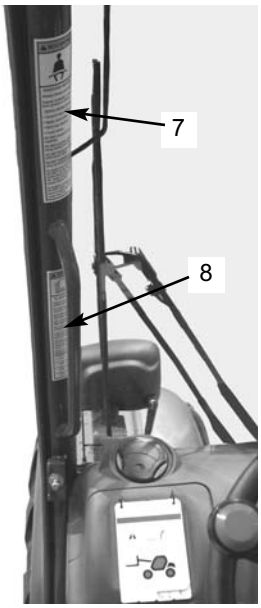
NEW DECAL APPLICATION

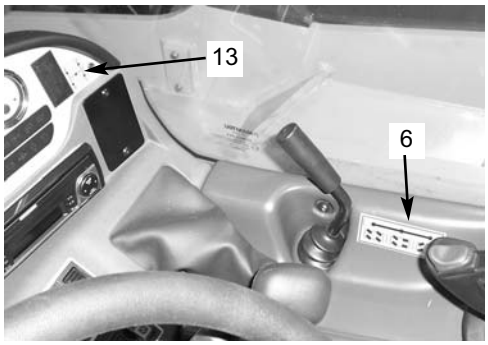
Before applying new decals, surfaces must be free from dirt, dust, grease and other foreign material. To apply a solid-formed decal, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Slowly peel off the other portion of the backing paper while applying hand pressure to smooth out decal surface. To apply a die-cut decal, first remove the backing paper. Then, properly position the decal onto the clean mounting surface. After the decal is firmly applied and smoothly pressed down, remove the front covering paper.

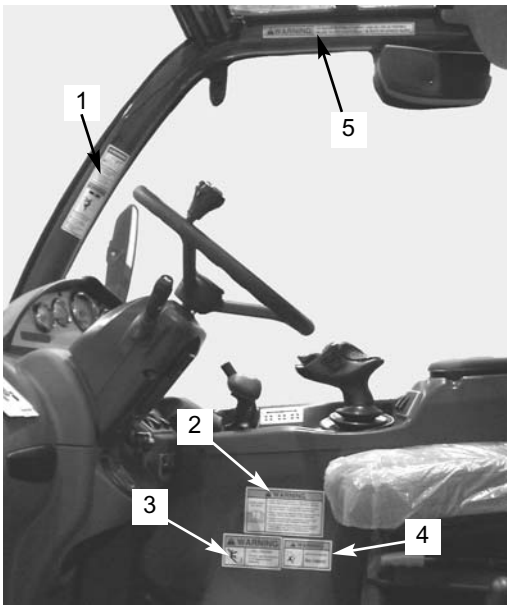
Decal Kits

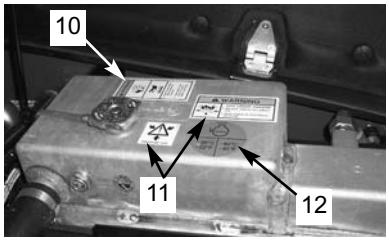
215070 CT7-23 Turbo Telescopic Handler

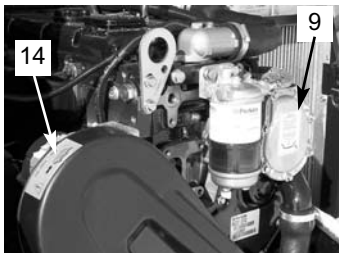
NOTE: *Decals may be purchased in kits or individually.*

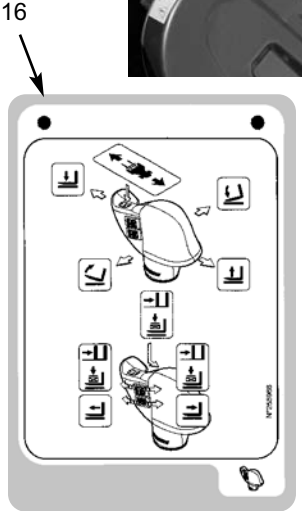






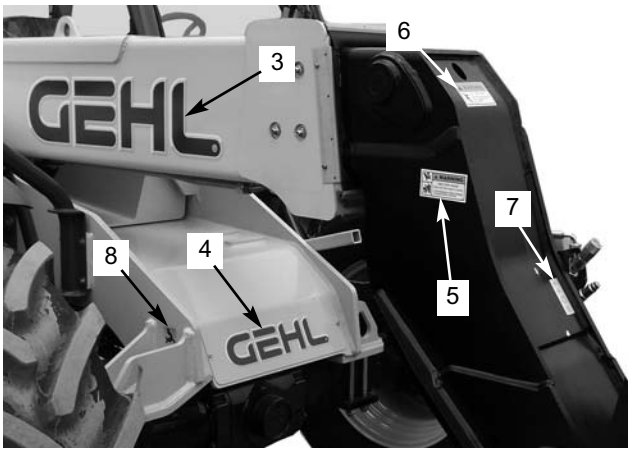


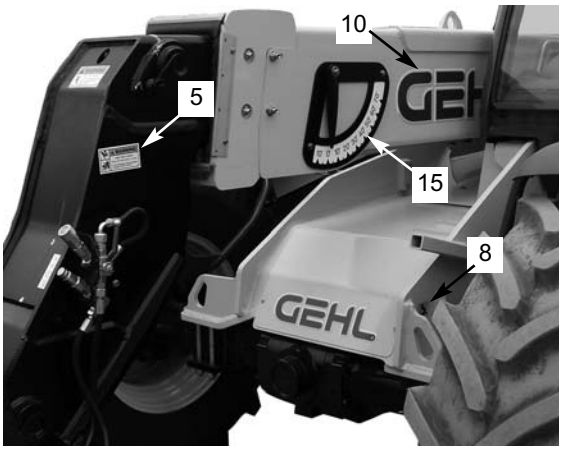


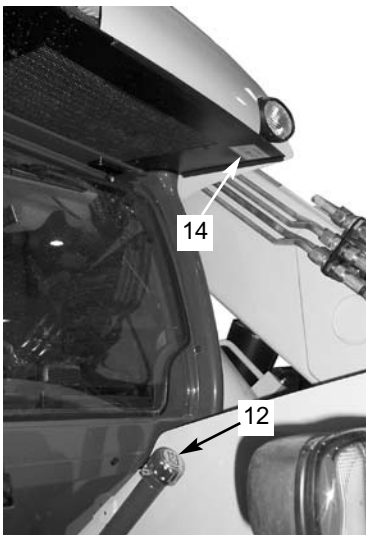


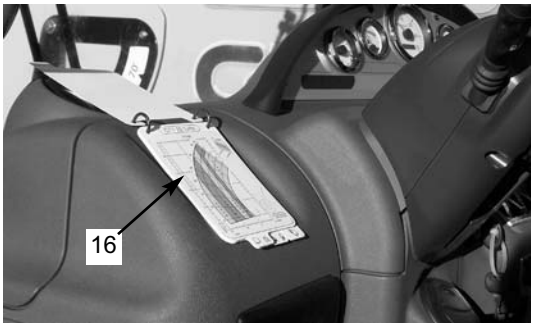
Ref. No.	Part No.	Description	Qty. Req.
01	L70307	Decal - Danger Hi-Volt	1
02	100359	Decal - Operator Manual	1
03	L65928	Decal - Personlift	1
04	L65932	Decal - Warning No Riders	1
05	093475	Decal - Warning Carry Load	1
06	218418	Decal - Steer Mode	1
07	101506	Decal - Seat Belt and Park Brake	1
08	L70306	Decal - Warning Tilt Hazard	1
09	215188	Decal - Fuel/Water Separator	1
10	L65924	Decal - Danger Rotating	1
11	072798	Decal - Coolant Under Pressure	1
12	218843	Decal - Engine Coolant	1
13	219039	Decal - Shift Pattern	1
14	215822	Belt Guard	1
15[a]	216390	Cover Chart	1
16[a]	215187	Joystick Control Chart	1
17[a]	215057	De-clutch Control Chart	1
18[a]	218915	Proper Operation Chart	1

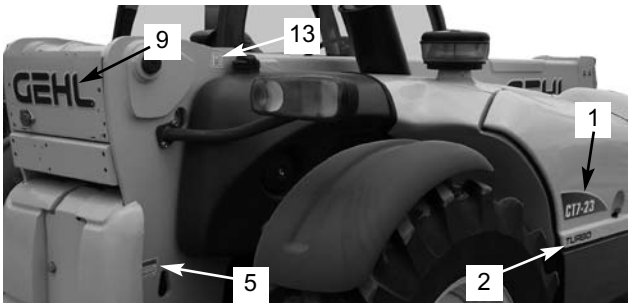
Note a - Not included in Decal Kit 215070.











Ref. No.	Part No.	Description	Qty. Req.
01	103206	Decal - CT7-23 Engine Side	1
02	103202	Decal - "TURBO"	1
03	102025	Decal - Gehl 8.00 x 33.95	1
04	183963	Decal - Gehl 3.75 x 15.92	1
05	L65927	Decal - Pinch Point Warning	4
06	L65928	Decal - Personlift	1
07	218845	Decal - Hydraulic Couplers	1
08	219002	Decal - Tie-Down Point	3
09	184306	Decal - Gehl 4.75 X 20.16	1
10	183962	Decal - Gehl 6.00 x 25.47	1
11	103207	Decal - CT7-23 Cab Side	1
12	218842	Decal - Hydraulic Oil	1
13	137634	Decal - Diesel Fuel	1
14	215598	Decal - A/C	1
15	217684	Decal - Boom Angle	1
16	103622	Loadchart - Standard Carriage	1
	103623	Loadchart - Rotating-Carriage	1
	103624	Loadchart - 1.25 Cu.-Yd. Bucket	1
	103625	Loadchart - 2.50 Cu.-Yd. Bucket	1

Part No.	Page No.	Ref. No.
072798	204	11
093475	204	05
100359	204	02
101506	204	07
101792	53	13
101792	73	39
102025	205	03
103202	205	02
103206	205	01
103207	205	11
103211	142	03
103622	205	16
103623	205	16
103624	205	16
103625	205	16
105978	83	11
106341	143	22
106428	93	34
106428	121	62
106496	57	40
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183962	205	10
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184306	205	09
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219868	121	82
219868	147	17
219868	179	59
219869	47	19
219869	125	17
219870	83	09
219870	125	26
219870	179	08
219870	179	22
219872	85	08
219872	123	29
219872	147	13
219872	175	33
219872	181	42
219872	201	14
219874	101	08
219874	101	34
219875	101	07
219876	31	03
219878	121	67
219881	101	27
219883	153	04
219883	161	04
219884	158	10
219885	21	18
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219887	53	50
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219895	161	54
219897	153	55
219897	161	56
219898	151	28
219899	179	91
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219900	29	57
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219901	13	80
219902	11	37
219902	13	54
219902	13	81
219903	13	44
219904	129	08
219905	129	09
219905	179	49
219906	165	06
219906	165	48
219907	67	17
219908	117	04
219910	117	10
219911	79	03
219911	79	07
219913	177	29
219913	197	17
219915	125	32
219916	125	37
219917	53	43
219918	179	07
219918	179	09
219918	179	11
219919	83	10
219919	83	13
219919	125	18
219919	125	27
219919	179	36
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219925	29	17
219926	37	21
219926	65	05
219926	65	14
219926	71	13
219926	87	40
219926	145	15
219927	73	05
219927	73	15
219927	125	15
219929	53	16
219929	71	09
219929	181	04
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219934	49	05
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219934	51	05
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219934	123	28
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219935	51	10
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219940	145	62
219943	169	09
219945	7	03
219945	179	19
219947	7	05
219947	37	36
219948	39	16
219948	55	20
219948	199	08
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219950	55	12
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219951	199	09
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219952	15	05
219952	55	14
219952	55	23
219952	167	01
219953	55	18
219954	57	31
219954	65	02
219954	145	13
219956	7	08
219956	83	34
219957	171	15
219957	175	19
219958	55	17
219958	201	36
219961	173	05
219965	117	26
219967	87	03
219968	87	25
219970	117	18
219971	31	01
219973	55	15
219974	55	16
219975	7	09
219975	105	13
219976	7	11
219976	131	24
219978	182	23
219979	7	02
219979	87	06
219980	7	01
219980	87	07
219984	171	16
219984	175	20
219986	59	11
219986	121	70
219986	127	03
219987	145	25
219988	173	06
219989	189	16
219990	187	22
219991	99	02
219993	59	07
219993	108	01
219995	59	18
219995	121	55
219995	127	01
219996	7	06
219996	81	28
219997	113	02
219999	113	01
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L65927	205	05
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Torque Specifications

Use these torque values when tightening hardware (excluding: locknuts and self-tapping, thread-forming and metal screws) unless otherwise specified.

Unified National Thread	Grade 2		Grade 5		Grade 8	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32 8-36	19* 20*	14* 15*	30* 31*	22* 23*	41* 43*	31* 32*
10-24 10-32	27* 31*	21* 23*	43* 49*	32* 36*	60* 68*	45* 51*
1/4-20 1/4-28	66* 76*	50* 56*	9 10	75* 86*	12 14	9 10
5/16-18 5/16-24	11 12	9 9	17 19	13 14	25 25	18 20
3/8-16 3/8-24	20 23	15 17	30 35	23 25	45 50	35 35
7/16-14 7/16-20	32 36	24 27	50 55	35 40	70 80	55 60
1/2-13 1/2-20	35 40	35 40	75 90	55 65	110 120	80 90
9/16-12 9/16-18	55 60	55 60	110 120	80 90	150 170	110 130
5/8-11 5/8-18	75 85	75 85	150 180	110 130	220 240	170 180
3/4-10 3/4-16	130 150	130 150	260 300	200 220	380 420	280 320
7/8-9 7/8-14	125 140	125 140	430 470	320 360	600 660	460 500
1-8 1-14	190 210	190 210	640 710	480 530	900 1000	680 740

Metric Course Thread	Grade 8.8		Grade10.9		Grade12.9	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
M6-1	8	6	11	7	13.5	10*
24M8-1.25	19	14	27	20	32.5	24*
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200

* *All torque values are in lb.-ft., except those marked with an *, which are in lb.-in.*
For metric torque value (Nm) multiply lb.-ft. x 1.355, or lb.-in. value x 0.113.

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